

## Image Quality

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STATE OF FLORIDA

DEPARTMENT OF ENVIRONMENTAL REGULATION

*EACG. File*  
*St. Regis Paper*  
*Compliance*

NORTHWEST DISTRICT

160 GOVERNMENTAL CENTER  
PENSACOLA, FLORIDA 32501-5794



BOB GRAHAM  
GOVERNOR

VICTORIA J. TSCHINKEL  
SECRETARY

ROBERT V. KRIEGLER  
DISTRICT MANAGER

January 25, 1983

Mr. T. P. Crane, Resident Manager  
St. Regis Paper Company  
Post Office Box 87  
Cantonment, Florida 32533

St. Regis Paper Company  
Escambia County  
FLD008166639

Dear Mr. Crane:

Enclosed is a report of the RCRA Interim Status Compliance Inspection which we conducted at your facility on January 18, 1983.

If you have any questions concerning this program or the enclosed report, please contact Bill Kellenberger at 904/436-8363.

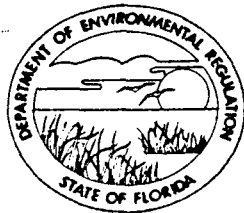
Sincerely,

Thomas W. Moody, P. E.  
Special Programs Supervisor

TWM/rss  
Enclosure

STATE OF FLORIDA  
DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING  
2600 BLAIR STONE ROAD  
TALLAHASSEE, FLORIDA 32301



BOB GRAHAM  
GOVERNOR

VICTORIA J. TSCHINKEL  
SECRETARY

HAZARDOUS WASTE COMPLIANCE REPORT

1. FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION  
HAZARDOUS WASTE [GENERATOR/~~TSD~~/TRANSPORTER]  
COMPLIANCE REPORT      COMPLAINT ☒ ROUTINE ☐ FOLLOW-UP ☐ PERMITTING
- FACILITY NAME St. Regis Paper Company -- Pulp DER/EPA ID FL D 0 0 8 1 6 6 6 3 9  
& Paper Mill  
ADDRESS P.O. Box 87, Cantonment, Florida
- COUNTY Escambia Phone (904) 968-2121 DATE 1-18-83 TIME 9:00 a.m.
- PARENT COMPANY & MAILING ADDRESS (IF DIFFERENT) \_\_\_\_\_

TYPE OF FACILITY:    ☐ CONTAINER STORAGE    ☐ LANDFILL    ☐ LAND TREATMENT  
                         ☐ TANK STORAGE            ☐ WASTE PILE    ☐ THERMAL TREATMENT  
                         ☐ TRANSPORTER           ☐ INCINERATOR    ☐ CHEM/PHYS/BIO TRT.

2. Applicable Regulations:

Section 17-30.03 Florida Administrative Code (FAC) Part 261  
Section 17-30.16 FAC Part 262

3. Responsible Official: (Name & Title)

T. P. Crane - Resident Manager

4. Survey Participants & Principal Inspector

Justus Tracy - Environmental Engineer, St. Regis Paper Company  
Richard A. Singer - Environmental Specialist, Florida Department of Environmental Regulation  
904/436-8363

5. Facility Latitude:    35° 1' 25"

Longitude:    87° 19' 25"

6. Type of Ownership:    FEDERAL    STATE    COUNTY    MUNICIPAL    (PRIVATE)

Frank Westmark, Public Affairs mgr.

## 7. Discrepancies with Part A Application; Process Description

St. Regis Paper Company notified the U.S. Environmental Protection Agency as a generator of RCRA hazardous waste.

St. Regis produces kraft paper using the kraft process. This is a sulfate process.

St. Regis uses wood chips either chipped at the mill or purchased already chipped. A white liquor composed mainly of sodium sulfide ( $\text{Na}_2\text{S}$ ) and caustic soda ( $\text{NaOH}$ ) and the chips are placed in digesters. The chips are cooked in the white liquor. The vapors from this process are sent to a condenser where they are condensed to recover turpentine. The cooked chips form a pulp. The pulp and spent liquor (black liquor) then go to a vacuum washer where the pulp is washed to remove the black liquor. The black liquor goes to the recovery system for recovery of the inorganic salts and production of steam. The pulp then goes to the beaters which frays the fibers, and then on to the refiner where water, fillers and sizing are added to form a pulp slurry. The pulp slurry then goes to the paper machine. The pulp slurry is spread out in a thin layer on fine mesh screens. The screens have a side to side motion which aides the gravitational loss of water. Further water is removed by suction, creating a felt mat on the screen. This felt mat is still 80-90 percent water, therefore it is sent through rollers to remove more of the water. The felt then goes through a series of driers before being cut and wound on spools.

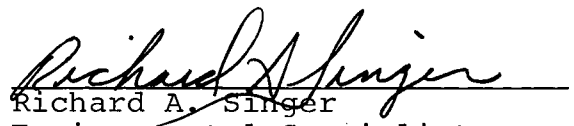
A water collection system runs throughout the production area. It collects wastewater from the paper machine, washdown waters, steam condensate and other waters and discharges to St. Regis' wastewater treatment plant.

Another waste produced by the sulfate process is tall oil. This is found in the black liquor and is referred to as black liquor soap, this is due to the fact that it is lighter than the black liquor and floats to the top forming a soap like layer. The black liquor soap is skimmed from the black liquor and stored until it is sent to the tall oil plant. Here sulfuric acid is added to precipitate out organic materials from the tall oil. The sulfuric acid and organic precipitate is sent to the recovery system. The tall oil is sold to industries who recover usable products from it.

St. Regis has a demineralization unit which demineralizes water for use in their boilers. Effluent from the regeneration of the anion beds is sent to the recovery system. The effluent from the regeneration of the cation beds are discharged to their wastewater treatment system. The pH of the cation unit effluent never approaches two.

The pulp wash water, paper machine wastewater, washdown water, demineralizer effluent, and tall oil do not exhibit any Section 17-30.03 Florida Administrative Code Subpart C characteristic, or contain any of the Subpart D listed hazardous waste.

St. Regis Paper Company originally notified the U.S. EPA as a generator of RCRA hazardous waste as a precaution due to the nature of their raw materials. They do not currently generate any RCRA hazardous waste. There was no evidence that they have generated transported, or treated or stored or disposed of any RCRA hazardous waste in the past. St. Regis may wish to withdraw their generators status. This may be accomplished by contacting the U.S. EPA, Region IV, RCRA Activities, 345 Courtland NE Atlanta, Georgia 30308.

  
Richard A. Singer  
Environmental Specialist  
Florida Department of Environmental  
Regulation

Date 1-18-83

Inspector

R.A. Jinger

RCRA COMPLIANCE INSPECTION REPORT  
GENERATOR'S CHECKLIST

Note: On multiple part questions, check those not in compliance.

Section A - Site Identification No.

1. Site Name: ST Regis - Pulp and Paper

a. DER/EPA I.D. No. EL 0/008/166/639

Section B - Hazardous Waste Determination (262.11)

1. Does generator generate hazardous waste(s) listed in Subpart D (261.30 - 261.33 - List of Hazardous Waste)? Yes ☒ No

a. If yes, list wastes, EPA numbers & quantities.

2. Does generator generate solid waste(s) that exhibit hazardous characteristics? (corrosivity, ignitability, reactivity, EP toxicity) (261.20 - 261.24 - Characteristics of Hazardous Waste.) Yes ☒ No

a. If yes, list wastes, EPA numbers, and quantities.

b. Does generator determine characteristics by testing, by product knowledge, or by applying process knowledge? \_\_\_\_\_

(1) If determined by testing, did generator use test methods in Part 261, Subpart C (or Equivalent)? Yes ☐ No

(2) If equivalent test methods used, attach copy of equivalent methods used.

3. Is generator subject to full regulation under Part 262? Yes ☒ No  
(If no, check appropriate exemptions)

Small quantity generator (261.5 - Special requirements)  
(Describe small quantity disposal practices)

OR

Produces non-hazardous waste at this time (261.4 - Exclusions)

OR

Recycles, reclaims, uses or reuses hazardous waste at this time (261.6 - Exclusions) (Describe how this is achieved.)

OR

Being a farmer disposing of waste pesticides for his own use on his own property (262.51 - Farmers)

OR

Burns hazardous waste as a fuel for the purpose of recovering usable energy (261.1(c)(2))

INTEROFFICE MEMORANDUM

Routing To District Offices And To Other Than The Addressee	
To: <i>Tom 1/5/11</i>	Locn.: _____
To: <i>FYF</i>	Locn.: _____
To: _____	Locn.: _____
From: _____	Date: _____
Reply Optional [ ]	Reply Required [ ]
Date Due: _____	Date Due: _____
Info. Only [ ]	

MEMORANDUM

TO : Jeanie Williamson  
FROM : Charles Goddard *CG*  
DATE : January 20, 1983  
SUBJECT: Escambia County - HW  
Dubose Oil/St Regis

On January 18, 1983, Mike Clark and I met Alex Duke and Pat Ryan of St. Regis Paper Company at their office located in Cantonment, Florida. As you know, we had suspected that Earl Dubose's hazardous waste storage/disposal activities had encroached on the St. Regis property which could possibly enjoin them in our petition. Our inspection was to confirm the extent of encroachment. We discussed the activities briefly prior to proceeding to the site. Mr. Duke located a survey of the area dated April 14, 1981 which indicated that Mr. Dubose's activities had encroached approximately 2.55 acres of St. Regis property. The boundary line which separates the properties also divides Fractional Sections 7 and 8, Township 1 North, Range 31 West.

We entered the St. Regis property from the eastern portion of Section 7 and did not go onto the Dubose property during the inspection. I had been on Mr. Dubose's property December 13, 1982 with Bill Kellenberger and Bob Kriegel to familiarize myself with the project. I am able to state the following activities occurred between December 13, 1982 and January 18, 1983:

1. What appears to be a filter and pump system has been installed at the eastern end of the leachate interceptor ditch.
2. A liquid, most probably from the leachate interceptor ditch, is being pumped into the southern most holding pond which is situated adjacent to the barn. The liquid was jetting approximately 3-5' from an approximate 2" pipe.
3. The pond described in #2 was much smaller December 13, 1982 and primarily contained runoff.

4. The northernmost perimeter berm which serves as the northern wall of the northernmost holding pond had a break in it approximately 10' wide at the top and 5' wide at the bottom. This was not present December 13, 1982.

The following observations were made on the St. Regis property December 13, 1982 and January 18, 1983: (No changes or additional work noted.)

1. Approximately 20-25 crushed drums were piled approximately 75' west of the barn adjacent to the southern hold pond.

2. Scattered equipment and debris approximately 50-100' west of the barn.

3. An abandoned tanker approximately 75-100' west of the barn.

4. See survey for additional information.

I have attached the following for your information:

1. Survey of property (St Regis)

2. Warranty deed and merger agreement for the St. Regis property

3. Sketch by me which indicates a conceptual contour leachate interceptor ditch, holding ponds, St. Regis property, Dubose property, locations of filter and pump system, seep springs, location of magnetometer survey, etc.

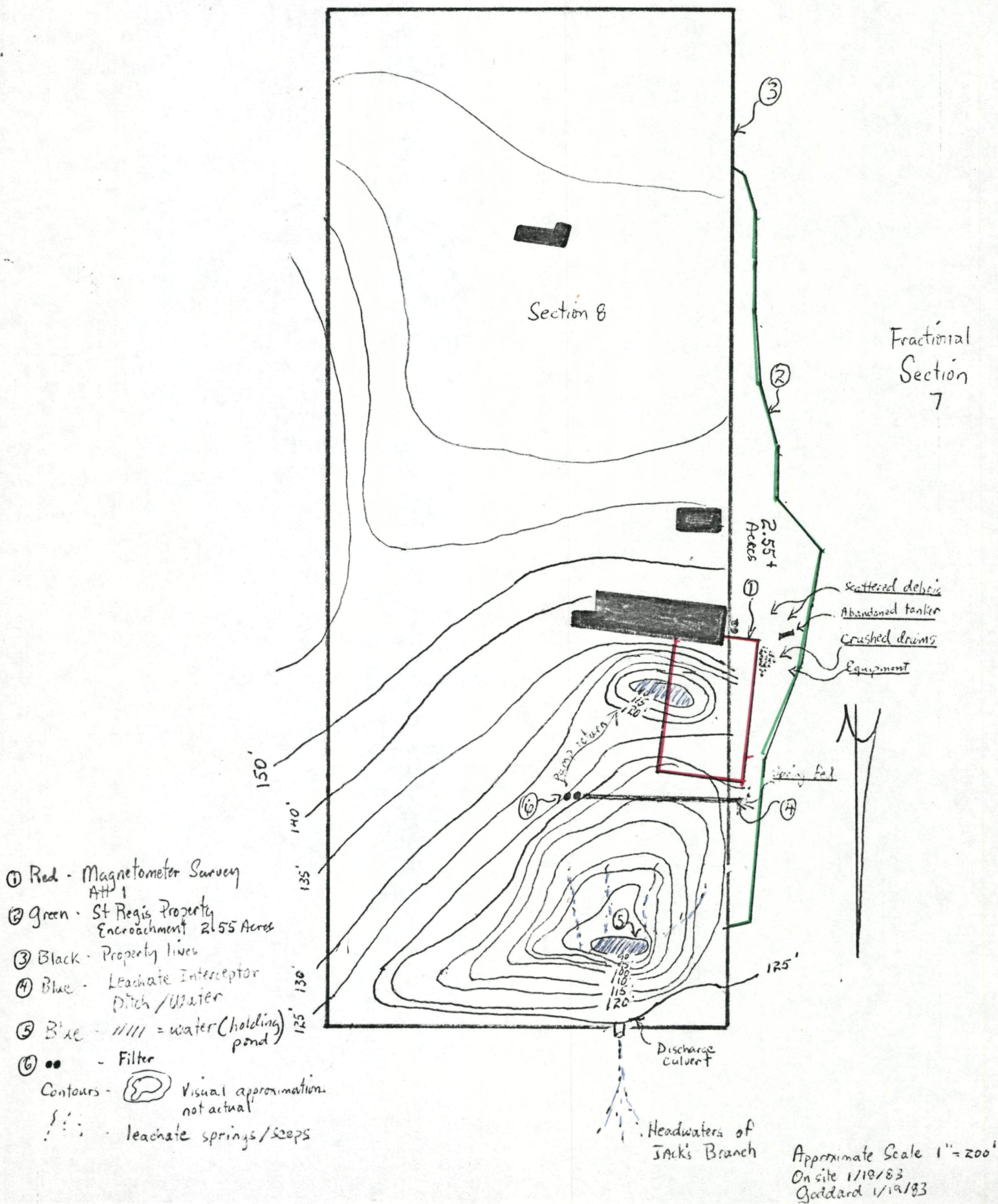
4. Magnetometer survey

5. Original contours as submitted by Meister and Assoc.

Bob Kriegel advised Mr. Westmark of St. Regis of the encroachment January 19, 1983 and he will have their Council contact you regarding our position. Please keep me advised and let me know if additional information is needed.

CFG:cgd  
Attachments





DRUMS ON SURFACE

MAJOR MAGNETIC ANOMALIES

LEACHATE

STEEP GRADE

SE CORNER OF GRID  
(AT LARGE TREE)

OIL

RECLAMATION

FACILITY

LAKE

5/8" = 10 FEET

0 10 20  
SCALE

LOCATION OF MAGNETIC ANOMALIES

Dubose Oil Products

CANTONMENT, FLORIDA

Attach 1

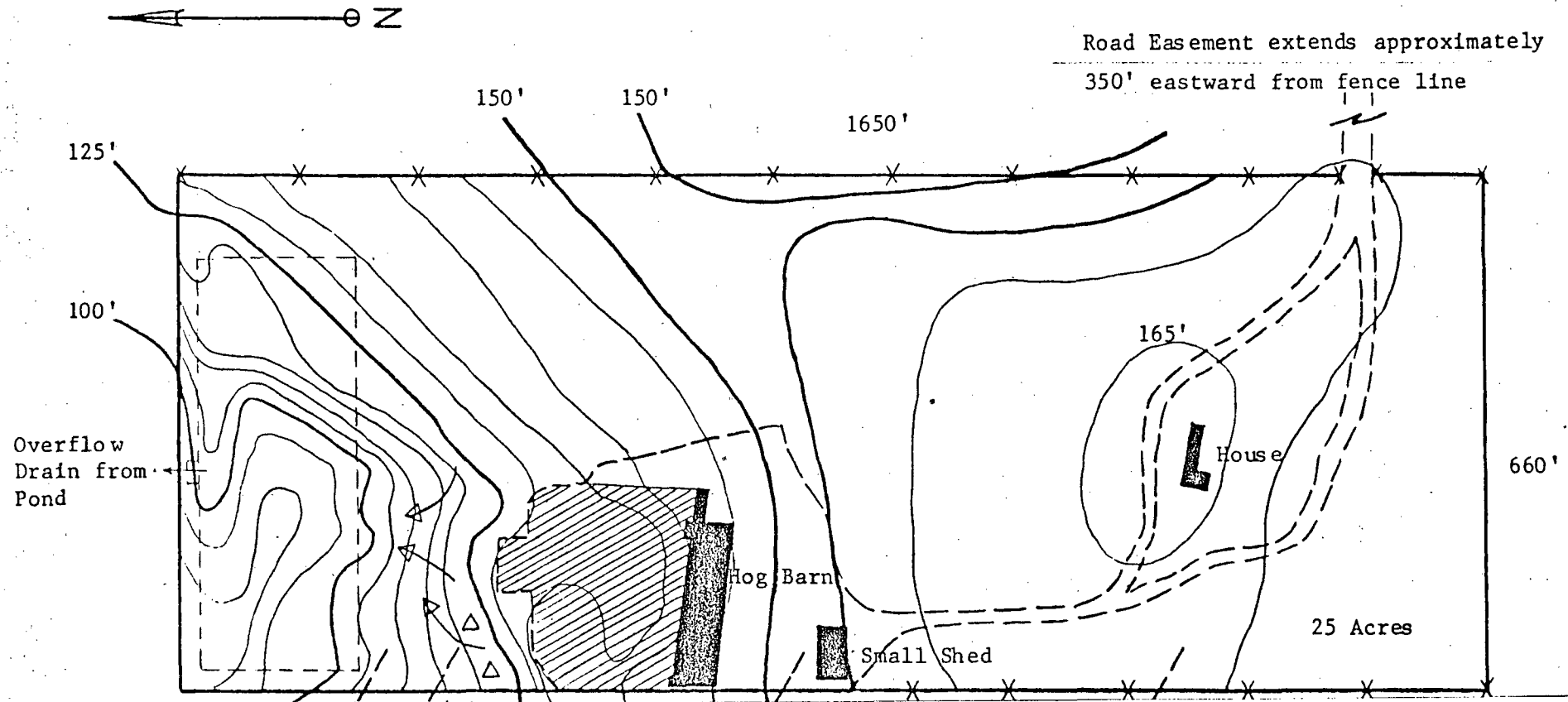
LAKE

5/6/32

EXHIBIT 4

FIGURE 2

FACILITY SITE BOUNDARIES



A TRUE COPY OF THE ORIGINAL ON FILE  
IN THE COMPTROLLER'S OFFICE.  
WITNESS MY HAND AND OFFICIAL SEAL  
THIS JAN 13 1983

JOE A. FLOWERS  
COMPTROLLER  
ESCAMBIA COUNTY, FLA.  
BY Joe A. Flowers D.C.

FILED 575 PAGE 851

CERTIFICATE OF OWNERSHIP AND MERGER

OF

ST. REGIS PULP AND PAPER CORPORATION  
(a Delaware corporation)

INTO

ST. REGIS PAPER COMPANY  
(a New York corporation)

Pursuant to Section 253 of the General  
Corporation Law of the State of Delaware

St. Regis Paper Company (herein called "St. Regis")  
pursuant to the provisions of Section 253 of the General Corpora-  
tion Law of the State of Delaware, hereby certifies under its seal  
as follows:

FIRST: That St. Regis is a corporation duly organized  
and existing under and by virtue of the laws of the State of New  
York, the laws of which permit a merger of a corporation of that  
jurisdiction with a corporation of another jurisdiction.

SECOND: That St. Regis, as the owner of all of the  
outstanding shares of each class of the capital stock of St. Regis  
Pulp and Paper Corporation, hereby merges into itself the said  
St. Regis Pulp and Paper Corporation, a corporation organized  
under the laws of the State of Delaware on December 26, 1962.

THIRD: That the Board of Directors of St. Regis, by  
resolutions duly adopted at a meeting held on the 22nd day of  
September, 1971, at which a quorum was present and acted through-  
out, determined to merge St. Regis Pulp and Paper Corporation  
into St. Regis. The following is a copy of such resolutions:

WHEREAS, this Company is the owner and holder of all of the issued and outstanding stock of each class of St. Regis Pulp and Paper Corporation; and

WHEREAS, this Company desires to merge said St. Regis Pulp and Paper Corporation with and into this Company and to be possessed of all of its estates, property, rights, privileges and franchises;

NOW, THEREFORE, BE IT

RESOLVED, that William E. Caldwell as President of this Company and Homer Crawford as Secretary of this Company be and they hereby are authorized and empowered to execute and deliver a Certificate of Ownership and Merger pursuant to Section 253 of the General Corporation Law of the State of Delaware providing for the merger of St. Regis Pulp and Paper Corporation, a Delaware corporation, with and into this Company pursuant to the provisions of Section 253 of the General Corporation Law of the State of Delaware and to cause the same to be filed with the Office of the Secretary of State in the State of Delaware, and thereafter to execute and deliver a Certificate of Merger of the said St. Regis Pulp and Paper Corporation into St. Regis Paper Company under Section 905 of the Business Corporation Law of the State of New York and to cause the same to be filed with the Office of the Secretary of State in the State of New York; and

FURTHER RESOLVED, that, upon the effective date, as hereinafter provided, of the merger of St. Regis Pulp and Paper Corporation with and into this Company, the issued and outstanding shares of the capital stock of St. Regis Pulp and Paper Corporation shall be retired and cancelled; all of the properties, rights, privileges, powers and franchises of St. Regis Pulp and Paper Corporation shall pass to and become owned, held and possessed by this Company without any further act and deed, and this Company shall assume and agree to be responsible for all contracts, obligations and liabilities of St. Regis Pulp and Paper Corporation; and

FURTHER RESOLVED, that, this Company hereby agrees that it may be served with process in

the State of Delaware in any proceeding for enforcement of any obligation of St. Regis Pulp and Paper Corporation as well as for enforcement of any obligation of this Company arising from the merger herein certified; that this Company hereby irrevocably appoints the Secretary of State of the State of Delaware as its Agent to accept service of process in any such suit or other proceedings; and that the address to which a copy of such process shall be mailed by said Secretary of State is as follows: The Prentice-Hall Corporation System, Inc., 229 South State Street, Dover, Delaware; and

FURTHER RESOLVED, that the effective date of the Certificate of Ownership and Merger setting forth a copy of these resolutions shall be the 2nd day of October, 1971, and that, insofar as the General Corporation Law of the State of Delaware shall govern the same, said date shall be the effective merger date; and

FURTHER RESOLVED, that the effective date of the merger herein certified, insofar as the provisions of the New York Business Corporation Law govern such effective date, shall be the 2nd day of October, 1971.

IN WITNESS WHEREOF, St. Regis Paper Company has caused this Certificate of Ownership and Merger to be signed on its behalf by its President and to be attested by its Secretary and its corporate seal to be hereunto affixed this 29th day of September, 1971.

ST. REGIS PAPER COMPANY

By: William E. Caldwell  
President

ATTEST:

James Crawford  
James Crawford, Secretary of  
St. Regis Paper Company



STATE OF NEW YORK }  
COUNTY OF NEW YORK } ss.:

William E. Caldwell, being duly sworn, deposes and says that he is the person who signed the foregoing Certificate of Ownership and Merger on behalf of St. Regis Paper Company, the surviving corporation; that he signed said certificate in the capacity set beneath his signature thereon; that he has read the foregoing certificate and knows the contents thereof; and the statements contained therein are true to his own knowledge.

William E. Caldwell  
President of St. Regis Paper  
Company

Subscribed and sworn to before me  
this 29<sup>th</sup> day of September, 1971.

*Joseph E. Gore*  
Notary Public  
JOSEPH E. GORE  
Notary Public, State of New York  
No. 31-1513820  
Qualified in New York County  
Commission Expires March 30, 1973

STATE OF NEW YORK }  
COUNTY OF NEW YORK } ss.:

575 PAGE 855

William E. Caldwell, being duly sworn, deposes and says that he is the person who signed the foregoing Certificate of Ownership and Merger on behalf of St. Regis Paper Company, the surviving corporation; that he signed said certificate in the capacity set beneath his signature thereon; that he has read the foregoing certificate and knows the contents thereof; and the statements contained therein are true to his own knowledge.

*William E. Caldwell*  
William E. Caldwell  
President of St. Regis Paper  
Company

Subscribed and sworn to before me  
this 29<sup>th</sup> day of September, 1971.

*Joseph F. Gore*  
Notary Public  
JOSEPH F. GORE  
Notary Public, State of New York  
No. 31-1513870  
Qualified in New York County  
Commission Expires March 30, 1973





575 PAGE 856

Office of Secretary of State

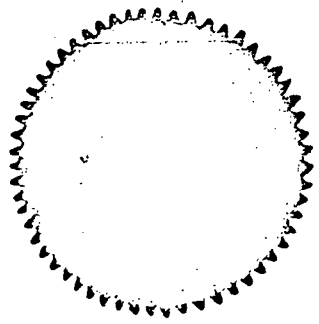
*J. Eugene Dunting, Secretary of State of the State of Delaware,*  
do hereby certify that the above and foregoing is a true and correct copy of  
Certificate of Ownership of the "ST. REGIS PAPER COMPANY", a corporation organized  
and existing under the laws of the State of New York, merging the "ST. REGIS PULP  
AND PAPER CORPORATION", a corporation organized and existing under the laws of  
the State of Delaware, pursuant to Section 253 of the General Corporation Law  
of the State of Delaware, as received and filed in this office the first day of  
October, A.D. 1971, at 9 o'clock A.M.

And I do hereby further certify that the aforesaid Corporation shall be  
governed by the laws of the State of New York.

FILED & RECORDED IN  
THE PUBLIC RECORDS OF  
DELAWARE COUNTY  
NOV 15 4 39 PM '71  
JOE A. FLORES, CLERK  
CIRCUIT COURT

470796  
470796

In Testimony Whereof, *I have hereunto set my hand*  
and official seal at Dover this \_\_\_\_\_ day  
of \_\_\_\_\_ October \_\_\_\_\_ in the year of our Lord  
one thousand nine hundred and \_\_\_\_\_ seventy-one.



*Eugene Dunting*

Secretary of State

*B. N. Palmer*

Acting Secretary of State

17.25

4,510.90

1,655.50

6,185.65



THIS INDENTURE OF CONVEYANCE made and entered into by and between St. Regis Paper Company, a New York corporation, having its principal office in New York, New York, for convenience hereinafter identified as "St. Regis", and St. Regis Pulp and Paper Corporation, a Delaware corporation, having its principal office in Dover, Delaware, for convenience hereinafter identified as the "Pulp Corporation",

WITNESSETH:

THAT, for and in consideration of the covenant set forth in that certain omnibus Indenture of Conveyance, not of record, dated the thirtieth day of June, 1967, St. Regis does hereby grant, bargain, sell and convey unto the Pulp Corporation all land described in Exhibit A, attached hereto and made a part hereof, owned by St. Regis in Escambia County, Florida. No interests in minerals are included in this transfer.

WITNESS the signature and corporate seal of St. Regis hereunto affixed by its duly constituted and authorized officers on this fifth day of February, 1968.

ATTEST:

ST. REGIS PAPER COMPANY

*Homer Crawford*  
Secretary

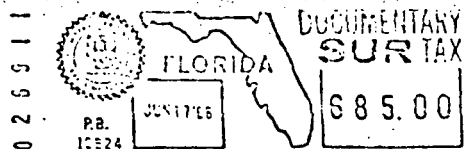
By: *W.E. Caldwell, Jr.*  
Vice President

STATE OF NEW YORK

COUNTY OF NEW YORK

SS.:

ESCAMBIA COUNTY



PERSONALLY appeared before me, the undersigned authority in and for said state and county, the above and within named W.E. CALDWELL, JR. and Homer Crawford, personally known to me to be the Vice President and the Secretary, respectively, of St. Regis Paper Company, a corporation, who acknowledged that they signed and delivered the foregoing instrument on the date therein named for and on behalf of and in the name of and as the act and deed of said corporation.

GIVEN under my hand and seal of office in said state and county, this the fifth day of February, 1968.



*Joseph E. Gore*  
Notary Public

JOSEPH E. GORE  
Notary Public, State of New York  
No. 31-1213825  
Qualified in New York for my  
Commission Expires March 30, 1969

016920  
ATTEST  
TIGAY253

A TRUE COPY OF THE ORIGINAL ON FILE IN THE COMPTROLLER'S OFFICE.  
WITNESS MY HAND AND OFFICIAL SEAL  
THIS JAN 13 1983

JOE A. FLOWERS  
COMPTROLLER  
ESCAMBIA COUNTY, FLA.

BY *W.E. Caldwell, Jr.* D.C.

Sheet 4 of 11

TIMBERLANDS - ESCAMBIA COUNTY, FLORIDA

DESCRIPTION	Section	Town-ship	Range
Lots 10, 11 S/D of S $\frac{1}{2}$ Plat DB 87 Page 430	4	1N	30W
Lot 2	5	1N	30W
Lot 1 Sec. 1 Old Survey	5	1N	30W
South 1,320 Ft. of Lot 4 DB 264 Page 35	10	1N	30W
North 160 Ft. of Lots 115 to 124, All Lots 125 to 244 Dexland P DB 62 Page 398	30	1N	30W
SW $\frac{1}{4}$ of NW $\frac{1}{4}$ ; W $\frac{1}{2}$ of NW $\frac{1}{4}$ of SW $\frac{1}{4}$ ; E $\frac{1}{2}$ of SW $\frac{1}{4}$ of SW $\frac{1}{4}$	3	1N	31W
SE $\frac{1}{4}$ of NE $\frac{1}{4}$ ; NE $\frac{1}{4}$ of SE $\frac{1}{4}$ ; SW $\frac{1}{4}$ of NW $\frac{1}{4}$ ; N $\frac{1}{2}$ of SW $\frac{1}{4}$ ; SE $\frac{1}{4}$ of SW $\frac{1}{4}$ , less 305 FT. Sq. in SW cor; SW $\frac{1}{4}$ of SE $\frac{1}{4}$	4	1N	31W
All less Hwy. R/W	5	1N	31W
E $\frac{1}{2}$ of NW $\frac{1}{4}$	6	1N	31W
W $\frac{1}{2}$ of W $\frac{1}{2}$ or Lots 2, 3	6	1N	31W
All fractional	7	1N	31W
North 100 Ft. of Lots 1 to 7; also North 100 Ft. of Sec. E of Santa Rosa Rd. Blk. A Pensacola Highlands Plat DB 102, page 178, Sec. 9/17 TIN R31W	9	1N	31W
Lots 1 to 12, 19 to 30, 32 to 53	11	1N	31W
Lots 1, 2, 3, 5 to 15	12	1N	31W

