

11-118-770.160

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Jacksonville, Florida 32207  
904/396-5741

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PAPER COMPANY  
CORPORATE ENGINEERING DIVISION

August 31, 1984

Mr. Gradey Swann  
Department of Environmental Regulations  
160 Governmental Center  
Pensacola, Florida 32501

RE: Material Safety Data Sheets for Ink and Cleanup Solution

Dear Mr. Swann:

Enclosed, you will find the material safety data sheets for the various inks employed at the Pensacola Bag Facility. You will also find a material safety data sheet for the cleaning solvent.

If you have any questions concerning the inks or the solvent, please call me (904/396-5741).

Sincerely,



J. Brad Peebles  
Environmental Specialist

/pw

cc R. Tyree

## Image Quality

Please note that some of the original pages of this document were of poor quality.

DATE: 5/30/84

# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

 NAPIM 11-71  
 (Rev. 6-76)

Our Ref: SVM-4442

### Section I

|   |                                |                                     |
|---|--------------------------------|-------------------------------------|
| MANUFACTURER'S NAME<br>Sinclair & Valentine Co., Inc.                       |                                | EMERGENCY PHONE NO.<br>904/968-9511 |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |                                |                                     |
| PRODUCT CLASS<br>Solvent Blend  | TRADE NAME<br>CLEANING SOLVENT |                                     |
| MANUFACTURERS CODES<br>PNSC-4118  |                                |                                     |

### Section II — HAZARDOUS INGREDIENTS

This product contains 100% by weight of chlorinated hydrocarbons, an aromatic hydrocarbon, and a ketone and alcohol.  
 This mixture contains no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                                |
|---|---------------------------------------|--------------------------------|
| BOILING RANGE<br>104-337°F  | APPEARANCE<br>Uncolored Liquid        | TYPE OF ODOR<br>Strong Solvent |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. air    | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br>X                    |
|   |                                       | SLOWER                         |
| LIQUID DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. water | PERCENT VOLATILE WT. 100 % Maximum    |                                |

### Section IV — FIRE & EXPLOSION DATA

|                             |                    |                                 |                       |            |
|-----------------------------|--------------------|---------------------------------|-----------------------|------------|
| FLASH POINT CATEGORY (OSHA) | Flammable Class IB | LOWEST FLASH POINT<br>80°F (cc) | LOWER EXPLOSIVE LIMIT | 1.0 Vol. % |
|-----------------------------|--------------------|---------------------------------|-----------------------|------------|

EXTINGUISHING MEDIA  
Dry chemical, foam, CO<sub>2</sub>

#### SPECIAL FIRE FIGHTING PROCEDURE:

Avoid prolonged breathing of fumes. Use water to keep closed containers cool.

#### UNUSUAL FIRE & EXPLOSION HAZARDS

Vapors may ignite explosively. Vapors may spread long distances. Exposure of closed containers to excess heat during fire may cause disruptive pressure.

## Section V — HEALTH HAZARD DATA

OS - U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

50 - 350 ppm

**EFFECTS OF OVEREXPOSURE:** Prolonged breathing of vapors can cause nausea and/or narcosis. Skin contact may cause irritation due to de-fatting action of solvents. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

For Inhalation:

Remove to fresh air. Consult physician.

For Eye Contact:

Flush with plenty of water - if irritation persists, consult physician.

For Skin Contact:

Wash liberally with soap and water - use suitable hand cream.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

XX

CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

WASTE DISPOSAL METHOD

In accordance with applicable local, state and federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

STORAGE & HANDLING

Keep containers closed when not in use. Keep away from open flame or excessive heat.

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# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

Our Ref: SVM-4362-J

### Section I

|   |  |                                     |
|---|--|-------------------------------------|
| MANUFACTURER'S NAME<br>SINCLAIR AND VALENTINE COMPANY, INCORPORATED         |  | EMERGENCY PHONE NO.<br>904/968-9511 |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |  |                                     |
| PRODUCT CLASS Solvent Based<br>Flexographic Ink - Lead                      | TRADE NAME<br>SOLVENT FLEVO INKS (CONTAINING LEAD) |                                     |
| MANUFACTURERS CODES<br>VARIOUS  |  |                                     |

### Section II — HAZARDOUS INGREDIENTS

These inks contain a maximum of 75% by weight of alcohols, esters, and a glycol ether. These inks also contain lead-based pigments. These mixtures contain no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                           |
|---|---------------------------------------|---------------------------|
| BOILING RANGE<br>168-249°F  | APPEARANCE<br>Colored Liquid          | TYPE OF ODOR<br>Alcoholic |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. air    | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br>XX              |
| LIQUID DENSITY: HEAVIER <input type="checkbox"/><br>LIGHTER <input checked="" type="checkbox"/> vs. water |                                       | SLOWER                    |
|   | PERCENT VOLATILE WT.                  | 75 % Maximum              |

### Section IV — FIRE & EXPLOSION DATA

|                             |                    |                    |           |                       |            |
|-----------------------------|--------------------|--------------------|-----------|-----------------------|------------|
| FLASH POINT CATEGORY (OSHA) | Flammable Class IB | LOWEST FLASH POINT | 24°F (cc) | LOWER EXPLOSIVE LIMIT | 1.1 vol. % |
|-----------------------------|--------------------|--------------------|-----------|-----------------------|------------|

EXTINGUISHING MEDIA Dry chemical, foam, CO<sub>2</sub>

#### SPECIAL FIRE FIGHTING PROCEDURE:

Avoid prolonged breathing of fumes. Use water to keep closed containers cool.

#### UNUSUAL FIRE & EXPLOSION HAZARDS

Vapors may ignite explosively. Vapors may spread long distances. Exposure of closed containers to excess heat during fire may cause disruptive pressure.

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

100 - 1,000 ppm

**EFFECTS OF OVEREXPOSURE:** Prolonged breathing of vapors can cause nausea and and/or narcosis. Skin contact may cause irritation due to de-fatting action of solvents. Eye contact may cause irritation. Repeated ingestion or inhalation of excessive mists may result in lead poisoning.

### EMERGENCY FIRST AID:

For Inhalation: Remove to fresh air.  
For Eye Contact: Flush with plenty of water - consult physician.  
For Skin Contact: Wash liberally with soap and water - use suitable hand cream.  
For Ingestion: Consult Physician.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

X

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state and federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

**STORAGE & HANDLING** Keep containers closed when not in use. Wash hands thoroughly after using and before smoking and eating. Since it is not advisable to inhale certain ink ingredients dry form, it is considered inadvisable to breathe mists of any inks.

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# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

DATE: 3/6/84

OUR REF: SVM-4362-K

### Section I

|   |                                      |                                     |
|---|--------------------------------------|-------------------------------------|
| MANUFACTURER'S NAME<br>SINCLAIR AND VALENTINE CO., INC.                     |                                      | EMERGENCY PHONE NO.<br>904/968-9511 |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |                                      |                                     |
| PRODUCT CLASS<br>Glycol Letterpress Inks                                    | TRADE NAME<br>METEOR INKS (UNLEADED) |                                     |
| MANUFACTURERS CODES<br>VARIOUS  |                                      |                                     |

### Section II — HAZARDOUS INGREDIENTS

These inks contain a maximum of 45% by weight of a glycol.  
These mixtures contain no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                      |
|---|---------------------------------------|----------------------|
| BOILING RANGE<br>474.4°F  | APPEARANCE<br>Colored Paste           | TYPE OF ODOR<br>Mild |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. air    | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER               |
| LIQUID DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. water |                                       | SLOWER               |
|   | PERCENT VOLATILE WT.                  | 45 Maximum           |

### Section IV — FIRE & EXPLOSION DATA

|  |                        |                    |       |                       |           |
|--|------------------------|--------------------|-------|-----------------------|-----------|
| FLASH POINT CATEGORY (OSHA)                                | Combustible Class IIIB | LOWEST FLASH POINT | 280°F | LOWER EXPLOSIVE LIMIT | 1.7 Vol.% |
| EXTINGUISHING MEDIA<br>Dry Chemical, Foam, CO <sub>2</sub> |                        |                    |       |                       |           |
| SPECIAL FIRE FIGHTING PROCEDURE:<br>None                   |                        |                    |       |                       |           |
| UNUSUAL FIRE & EXPLOSION HAZARDS<br>None                   |                        |                    |       |                       |           |

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

Not Established

### EFFECTS OF OVEREXPOSURE:

Ingestion may cause nausea, vomiting, and kidney injury which may be fatal.

### EMERGENCY FIRST AID:

Follow in-plant medical procedure

Eye Contact: Flush with water - consult physician.

Ingestion: Induce vomiting - consult physician.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

X

CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Wipe up. Dispose of wipers in approved waste container.

WASTE DISPOSAL METHOD

In accordance with local disposal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

**VENTILATION** General Ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

**PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.**

Suitable eye protection equipment should be available to avoid eye contact. Gloves should be available to avoid prolonged skin contact.

## Section IX — SPECIAL PRECAUTIONS

**STORAGE & HANDLING** Keep containers closed - Avoid high heat conditions.

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# MATERIAL SAFETY DATA SHEET

FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

OUR REF: SVM-4362-L

## Section I

|   |        |   |
|---|--------|---|
| MANUFACTURER'S NAME<br>SINCLAIR AND VALENTINE CO., INC.                     |        | EMERGENCY PHONE NO.<br>904/968-9511         |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |        |   |
| PRODUCT CLASS<br>Letterpress-Bearing Lead Compound                          | Glycol | TRADE NAME<br>METEOR INKS (CONTAINING LEAD) |
| MANUFACTURERS CODES<br>VARIOUS  |        |   |

## Section II — HAZARDOUS INGREDIENTS

These inks contain a maximum of 45% by weight of a glycol. These inks also contain lead-based pigments.  
These mixtures contain no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

## Section III — PHYSICAL DATA

|  |           |                                       |               |              |      |
|--|-----------|---------------------------------------|---------------|--------------|------|
| BOILING RANGE  | 474.4°F   | APPEARANCE                            | Colored Paste | TYPE OF ODOR | Mild |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> | vs. air   | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER        |              |      |
| LQUID DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> | vs. water |                                       | SLOWER        |              | X    |
|  |           | PERCENT VOLATILE WT.                  | 45%           | Maximum      |      |

## Section IV — FIRE & EXPLOSION DATA

|  |                        |                    |            |                       |           |
|--|------------------------|--------------------|------------|-----------------------|-----------|
| FLASH POINT CATEGORY (OSHA)                                | Combustible Class IIIB | LOWEST FLASH POINT | 280°F (cc) | LOWER EXPLOSIVE LIMIT | 1.7 Vol.% |
| EXTINGUISHING MEDIA<br>Dry Chemical, Foam, CO <sub>2</sub> |                        |                    |            |                       |           |
| SPECIAL FIRE FIGHTING PROCEDURE:<br>None                   |                        |                    |            |                       |           |
| UNUSUAL FIRE & EXPLOSION HAZARDS<br>None                   |                        |                    |            |                       |           |

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

N.A. Not Established

### EFFECTS OF OVEREXPOSURE:

Ingestion may cause nausea, vomiting, and kidney injury which may be fatal. Repeated ingestion or inhalation of excessive mists may result in lead poisoning.

### EMERGENCY FIRST AID:

Eye Contact: Flush with plenty of water. If irritation persists, consult physician.

Ingestion: Induce vomiting - consult physician.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

X

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Wipe up. Dispose of wipers in approved waste container.

### WASTE DISPOSAL METHOD

In accordance with local disposal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

In accordance with OSHA Regulation 1910.94

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protection equipment should be available to avoid eye contact. Gloves should be available to avoid prolonged skin contact.

## Section IX — SPECIAL PRECAUTIONS

**STORAGE/HANDLING** Keep containers closed when not in use. Wash hands thoroughly after using and before smoking or eating. Since it is not advisable to inhale certain ink ingredients in dry form, it is considered inadvisable to breathe mists of any ink.

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# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

DATE: 3/6/84

Our Ref: SVM-4362-I

### Section I

|  |  |  |
|--|--|--|
| MANUFACTURER'S NAME<br><b>SINCLAIR &amp; VALENTINE CO., INC.</b>                   |  | EMERGENCY PHONE NO.<br><b>904/968-9511</b> |
| STREET ADDRESS (No., City, State, Zip)<br><b>P.O. Box 46, Cantonment, FL 32533</b> |  |  |
| PRODUCT CLASS<br><b>Solvent Based Flexographic Ink</b>                             | TRADE NAME<br><b>SOLVENT FLEXO INKS (UNLEADED)</b> |  |
| MANUFACTURERS CODES<br><b>VARIOUS</b>  |  |  |

### Section II — HAZARDOUS INGREDIENTS

These inks contain a maximum of 75% by weight of alcohols, esters, and a glycol ether. These mixtures contain no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                                  |
|---|---------------------------------------|----------------------------------|
| BOILING RANGE<br><b>168-249°F</b>   | APPEARANCE<br><b>Colored Liquid</b>   | TYPE OF ODOR<br><b>Alcoholic</b> |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. air    | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br><b>X</b>               |
| LIQUID DENSITY: HEAVIER <input type="checkbox"/><br>LIGHTER <input checked="" type="checkbox"/> vs. water | SLOWER                                |                                  |
| PERCENT VOLATILE WT.  |                                       | <b>75 % Maximum</b>              |

### Section IV — FIRE & EXPLOSION DATA

|   |                               |                       |                  |                             |                  |
|---|-------------------------------|-----------------------|------------------|-----------------------------|------------------|
| FLASH POINT<br>CATEGORY (OSHA)  | <b>Flammable<br/>Class IB</b> | LOWEST FLASH<br>POINT | <b>24°F (cc)</b> | LOWER<br>EXPLOSIVE<br>LIMIT | <b>1.1 vol.%</b> |
| EXTINGUISHING MEDIA<br><b>Dry chemical, foam, CO<sub>2</sub></b>  |                               |                       |                  |                             |                  |
| SPECIAL FIRE FIGHTING PROCEDURE:<br><b>Avoid prolonged breathing of fumes. Use water to keep closed containers cool.</b>  |                               |                       |                  |                             |                  |
| UNUSUAL FIRE & EXPLOSION HAZARDS<br><b>Vapors may ignite explosively. Vapors may spread long distances. Exposure of closed containers to excess heat during fire may cause disruptive pressure.</b> |                               |                       |                  |                             |                  |

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

100 - 1,000 ppm

**EFFECTS OF OVEREXPOSURE:** Prolonged breathing of vapors can cause nausea and/or narcosis. Skin contact may cause irritation due to de-fatting action of solvents. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

For Inhalation: Remove to fresh air.

For Eye Contact: Flush with plenty of water - consult physician.

For Skin Contact: Wash liberally with soap and water - use suitable hand cream.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE  
XX

UNSTABLE

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state and federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

### STORAGE & HANDLING

Keep containers closed when not in use. Keep away from open flame or excessive heat.

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# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

OUR REF: SVM- 4362-H

### Section I

|   |   |                                     |
|---|---|-------------------------------------|
| MANUFACTURER'S NAME<br>Sinclair & Valentine Co., Inc.                       |   | EMERGENCY PHONE NO.<br>904/968-9511 |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |   |                                     |
| PRODUCT CLASS<br>Water Based<br>Flexo-Bearing Lead Compounds                | TRADE NAME<br>AQUAFLEX INKS (CONTAINING LEAD) |                                     |
| MANUFACTURERS CODES<br>VARIOUS  |   |                                     |

### Section II — HAZARDOUS INGREDIENTS

These products contain a maximum of 45% by weight of volatiles. These consist of mostly water, plus a maximum of 20% by weight of alcohols, a glycol, an amine, and a nitrogen compound. These inks also contain lead-based pigments. These mixtures contain no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                            |
|---|---------------------------------------|----------------------------|
| BOILING RANGE<br>168-475°F  | APPEARANCE<br>Colored Liquids         | TYPE OF ODOR<br>Ammoniacal |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. air    | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br>X                |
| LIQUID DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. water | SLOWER                                |                            |
| PERCENT VOLATILE WT.  |                                       | 45 % Maximum               |

### Section IV — FIRE & EXPLOSION DATA

|                             |                         |                                 |                       |           |
|-----------------------------|-------------------------|---------------------------------|-----------------------|-----------|
| FLASH POINT CATEGORY (OSHA) | Combustible<br>Class II | LOWEST FLASH POINT<br>53°F (cc) | LOWER EXPLOSIVE LIMIT | 1.7 Vol.% |
|-----------------------------|-------------------------|---------------------------------|-----------------------|-----------|

EXTINGUISHING MEDIA  
Dry chemical, foam, CO<sub>2</sub>.

SPECIAL FIRE FIGHTING PROCEDURE:

NONE

UNUSUAL FIRE & EXPLOSION HAZARDS

NONE

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

25 - 1, 000 ppm

**EFFECTS OF OVEREXPOSURE:** Prolonged breathing of vapors can cause nausea and/or narcosis. Skin contact may cause irritation due to de-fatting action of solvents. Eye contact may cause irritation. Repeated ingestion or inhalation of excessive mists may result in lead poisoning.

**EMERGENCY FIRST AID:**

For Inhalation: Remove to fresh air  
For Eye Contact: Flush with plenty of water - if irritation persists, consult physician.  
For Skin Contact: Wash liberally with soap and water - use suitable hand cream.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

X

CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

WASTE DISPOSAL METHOD

In accordance with applicable local, state and Federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

**STORAGE AND HANDLING** Keep containers closed when not in use. Wash hands thoroughly after use and before smoking and eating. Since it is not advisable to inhale certain ink ingredients in dry form it is considered inadvisable to breathe mists of any inks.

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# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

Ref: SVM-4362-G

### Section I

|   |   |                                     |
|---|---|-------------------------------------|
| MANUFACTURER'S NAME<br><b>Sinclair &amp; Valentine Co., Inc.</b>            |   | EMERGENCY PHONE NO.<br>904/968-9511 |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |   |                                     |
| PRODUCT CLASS Water Based<br>Flexographic Ink                               | TRADE NAME<br><b>AQUAFLEX INKS (UNLEADED)</b> |                                     |
| MANUFACTURER'S CODES<br><br>VARIOUS   |   |                                     |

### Section II — HAZARDOUS INGREDIENTS

These products contain a maximum of 45% by weight of volatiles. These consist of mostly water, plus a maximum of 20% by weight of alcohols, a glycol, an amine, and a nitrogen compound.

These mixtures contain no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                            |
|---|---------------------------------------|----------------------------|
| BOILING RANGE<br>168-475°F  | APPEARANCE<br>Colored Liquids         | TYPE OF ODOR<br>Ammoniacal |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. air    | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br>X                |
| LIQUID DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. water |                                       | SLOWER                     |
|   | PERCENT VOLATILE WT.                  | 45 % Maximum               |

### Section IV — FIRE & EXPLOSION DATA

|                                  |                         |                                     |           |                       |           |
|----------------------------------|-------------------------|-------------------------------------|-----------|-----------------------|-----------|
| FLASH POINT CATEGORY (OSHA)      | Combustible<br>Class II | LOWEST FLASH POINT                  | 53°F (cc) | LOWER EXPLOSIVE LIMIT | 1.7 Vol.% |
| EXTINGUISHING MEDIA              |                         | Dry chemical, foam, CO <sub>2</sub> |           |                       |           |
| SPECIAL FIRE FIGHTING PROCEDURE: |                         |                                     |           |                       |           |
| None                             |                         |                                     |           |                       |           |
| UNUSUAL FIRE & EXPLOSION HAZARDS |                         |                                     |           |                       |           |
| None                             |                         |                                     |           |                       |           |

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

25 - 1,000 ppm

### EFFECTS OF OVEREXPOSURE:

Prolonged breathing of vapors can cause headaches, nausea and/or narcosis. Skin contact may cause irritation. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

**For Inhalation:** Remove to fresh air.

**For Skin Contact:** Wash liberally with soap and water - use suitable hand cream.

**For Eye Contact:** Flush with plenty of water - if irritation persists, consult physician.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE  
X

UNSTABLE

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state, or federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Goggles should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

### STORAGE & HANDLING

Keep container closed when not in use. Keep away from excess heat. Avoid freezing.

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NORTHWEST FLORIDA  
DEP



DATE: 3/6/84

# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

Ref: SVM-4362-F

### Section I

|   |   |                                     |
|---|---|-------------------------------------|
| MANUFACTURER'S NAME<br><b>Sinclair &amp; Valentine Co., Inc.</b>            |   | EMERGENCY PHONE NO.<br>904/968-9511 |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |   |                                     |
| PRODUCT CLASS<br>Water Based<br>Flexographic Ink                            | TRADE NAME<br><b>2053 A/F OVERLACQUER</b> |                                     |
| MANUFACTURERS CODES<br>PNSC-6070  |   |                                     |

### Section II — HAZARDOUS INGREDIENTS

This product contains a maximum of 66% by weight of volatiles. These consist of mostly water, plus a maximum of 12% by weight of a nitrogen compound and alcohols.

This mixture contains no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|  |                                       |                            |
|--|---------------------------------------|----------------------------|
| BOILING RANGE<br>168-212°F   | APPEARANCE<br>Uncolored Liquid        | TYPE OF ODOR<br>Ammoniacal |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/> vs. air<br>LIGHTER <input type="checkbox"/> | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br>X                |
| LQUID DENSITY: HEAVIER <input type="checkbox"/> vs. water<br>LIGHTER <input type="checkbox"/>          |                                       | SLOWER                     |
| PERCENT VOLATILE WT.   |                                       | 66 % Maximum               |

### Section IV — FIRE & EXPLOSION DATA

|                                   |                         |                                     |           |                             |            |
|-----------------------------------|-------------------------|-------------------------------------|-----------|-----------------------------|------------|
| FLASH POINT<br>CATEGORY<br>(OSHA) | Combustible<br>Class II | LOWEST FLASH<br>POINT               | 53°F (cc) | LOWER<br>EXPLOSIVE<br>LIMIT | 2.0 Vol. % |
| EXTINGUISHING MEDIA               |                         | Dry chemical, foam, CO <sub>2</sub> |           |                             |            |
| SPECIAL FIRE FIGHTING PROCEDURE:  |                         |                                     |           |                             |            |
| None                              |                         |                                     |           |                             |            |
| UNUSUAL FIRE & EXPLOSION HAZARDS  |                         |                                     |           |                             |            |
| None                              |                         |                                     |           |                             |            |

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

100 - 1,000 ppm

### EFFECTS OF OVEREXPOSURE:

Prolonged breathing of vapors can cause headaches, nausea and/or narcosis. Skin contact may cause irritation. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

**For Inhalation:** Remove to fresh air.

**For Skin Contact:** Wash liberally with soap and water - use suitable hand cream.

**For Eye Contact:** Flush with plenty of water - if irritation persists, consult physician.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

X

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state, or federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

### STORAGE & HANDLING

Keep container closed when not in use. Keep away from excess heat. Avoid freezing.

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DATE: 3/6/84

# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

Ref: SVM-4362-E

### Section I

|   |   |                                     |  |
|---|---|-------------------------------------|--|
| MANUFACTURER'S NAME<br><b>Sinclair &amp; Valentine Co., Inc.</b>            |   | EMERGENCY PHONE NO.<br>904/968-9511 |  |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |   |                                     |  |
| PRODUCT CLASS<br>Water Based<br>Flexographic Ink                            | TRADE NAME<br><b>2055 A/F OVERLACQUER</b> |                                     |  |
| MANUFACTURERS CODES<br>PNSC-5934  |   |                                     |  |

### Section II — HAZARDOUS INGREDIENTS

This product contains a maximum of 53% by weight of water.  
This mixture contains no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                      |
|---|---------------------------------------|----------------------|
| BOILING RANGE<br>212°F  | APPEARANCE<br>Uncolored Liquid        | TYPE OF ODOR<br>Mild |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input checked="" type="checkbox"/> vs. air | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br>X          |
| LIQUID DENSITY: HEAVIER <input type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. water                    |                                       | SLOWER               |
| PERCENT VOLATILE WT.  |                                       | 53 % Maximum         |

### Section IV — FIRE & EXPLOSION DATA

|  |     |                    |     |                       |                 |
|--|-----|--------------------|-----|-----------------------|-----------------|
| FLASH POINT CATEGORY (OSHA)                                | N/A | LOWEST FLASH POINT | N/A | LOWER EXPLOSIVE LIMIT | Not Established |
| EXTINGUISHING MEDIA<br>Dry chemical, foam, CO <sub>2</sub> |     |                    |     |                       |                 |
| SPECIAL FIRE FIGHTING PROCEDURE:<br>None                   |     |                    |     |                       |                 |
| UNUSUAL FIRE & EXPLOSION HAZARDS<br>None                   |     |                    |     |                       |                 |

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

Not Established

### EFFECTS OF OVEREXPOSURE:

Prolonged breathing of vapors can cause headaches, nausea and/or narcosis. Skin contact may cause irritation. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

**For Inhalation:** Remove to fresh air.

**For Skin Contact:** Wash liberally with soap and water - use suitable hand cream.

**For Eye Contact:** Flush with plenty of water - if irritation persists, consult physician.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

X

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state, or federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

### STORAGE & HANDLING

Keep container closed when not in use. Keep away from excess heat. Avoid freezing.

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# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

Our Ref: SVM-4362-D

### Section I

|   |                                       |                                     |
|---|---------------------------------------|-------------------------------------|
| MANUFACTURER'S NAME<br>SINCLAIR & VALENTINE CO., INC.                       |                                       | EMERGENCY PHONE NO.<br>904/968-9511 |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |                                       |                                     |
| PRODUCT CLASS<br>Solvent Based Flexographic Ink                             | TRADE NAME<br>2016V FLEVO OVERLACQUER |                                     |
| MANUFACTURERS CODES<br>PNSC-5338  |                                       |                                     |

### Section II — HAZARDOUS INGREDIENTS

This ink contains a maximum of 68% by weight of alcohols, esters, and an aliphatic hydrocarbon.  
This mixture contains no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                           |
|---|---------------------------------------|---------------------------|
| BOILING RANGE<br>168-215°F  | APPEARANCE<br>Uncolored Liquid        | TYPE OF ODOR<br>Alcoholic |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/> vs. air<br>LIGHTER <input type="checkbox"/>    | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br>X               |
| LIQUID DENSITY: HEAVIER <input type="checkbox"/> vs. water<br>LIGHTER <input checked="" type="checkbox"/> | PERCENT VOLATILE WT.                  | SLOWER<br>68 % Maximum    |

### Section IV — FIRE & EXPLOSION DATA

|                             |                    |                    |           |                       |           |
|-----------------------------|--------------------|--------------------|-----------|-----------------------|-----------|
| FLASH POINT CATEGORY (OSHA) | Flammable Class IB | LOWEST FLASH POINT | 13°F (cc) | LOWER EXPLOSIVE LIMIT | 1.2 Vol.% |
|-----------------------------|--------------------|--------------------|-----------|-----------------------|-----------|

EXTINGUISHING MEDIA  
Dry chemical, foam, CO<sub>2</sub>

SPECIAL FIRE FIGHTING PROCEDURE:  
Avoid prolonged breathing of fumes. Use water to keep closed containers cool.

UNUSUAL FIRE & EXPLOSION HAZARDS  
Vapors may ignite explosively. Vapors may spread long distances. Exposure of closed containers to excess heat during fire may cause disruptive pressure.

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

100 - 1,000 ppm

EFFECTS OF OVEREXPOSURE: Prolonged breathing of vapors can cause nausea and/or narcosis. Skin contact may cause irritation due to de-fatting action of solvents. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

For Inhalation: Remove to fresh air.

For Eye Contact: Flush with plenty of water -  
consult physician.

For Skin Contact: Wash liberally with soap and water - use suitable hand cream.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

XX

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state and federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

### STORAGE & HANDLING

Keep containers closed when not in use. Keep away from open flame or excessive heat.

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DATE: 3/6/84

# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

Our Ref: SVM-4362-C

### Section I

|   |   |                                     |
|---|---|-------------------------------------|
| MANUFACTURER'S NAME<br>SINCLAIR & VALENTINE CO., INC.                       |   | EMERGENCY PHONE NO.<br>904/968-9511 |
| STREET ADDRESS (No., City, State, Zip)<br>P.O. Box 46, Cantonment, FL 32533 |   |                                     |
| PRODUCT CLASS<br>Solvent Based Flexographic Ink                             | TRADE NAME<br>2056 NON-SKID FLEXO OVERLACQUER |                                     |
| MANUFACTURERS CODES<br>PNSC-6191  |   |                                     |

### Section II — HAZARDOUS INGREDIENTS

This product contains a maximum of 60% by weight of alcohols and esters.  
This mixture contains no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |                                       |                           |
|---|---------------------------------------|---------------------------|
| BOILING RANGE<br>168-215°F  | APPEARANCE<br>Uncolored Liquid        | TYPE OF ODOR<br>Alcoholic |
| VAPOR DENSITY: HEAVIER <input checked="" type="checkbox"/><br>LIGHTER <input type="checkbox"/> vs. air    | EVAPORATION RATE<br>vs. Butyl Acetate | FASTER<br>X               |
| LIQUID DENSITY: HEAVIER <input type="checkbox"/><br>LIGHTER <input checked="" type="checkbox"/> vs. water | PERCENT VOLATILE WT.                  | SLOWER<br>60 % Maximum    |

### Section IV — FIRE & EXPLOSION DATA

|                             |                    |                    |           |                       |           |
|-----------------------------|--------------------|--------------------|-----------|-----------------------|-----------|
| FLASH POINT CATEGORY (OSHA) | Flammable Class IB | LOWEST FLASH POINT | 24°F (cc) | LOWER EXPLOSIVE LIMIT | 2.0 vol.% |
|-----------------------------|--------------------|--------------------|-----------|-----------------------|-----------|

EXTINGUISHING MEDIA  
Dry chemical, foam, CO<sub>2</sub>

#### SPECIAL FIRE FIGHTING PROCEDURE:

Avoid prolonged breathing of fumes. Use water to keep closed containers cool.

#### UNUSUAL FIRE & EXPLOSION HAZARDS

Vapors may ignite explosively. Vapors may spread long distances. Exposure of closed containers to excess heat during fire may cause disruptive pressure.

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

100 - 1,000 ppm

EFFECTS OF OVEREXPOSURE: Prolonged breathing of vapors can cause nausea and/or narcosis. Skin contact may cause irritation due to de-fatting action of solvents. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

For Inhalation: Remove to fresh air.  
For Eye Contact: Flush with plenty of water -  
consult physician.  
For Skin Contact: Wash liberally with soap and water - use suitable hand cream.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

XX

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state and federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

### STORAGE & HANDLING

Keep containers closed when not in use. Keep away from open flame or excessive heat.

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NORTHWEST FLOWERS  
DEN



# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

DATE: 3/6/84

Our Ref: SVM-4362-B

### Section I

|  |   |  |
|--|---|--|
| <b>MANUFACTURER'S NAME</b><br>SINCLAIR & VALENTINE CO., INC.                       |   | <b>EMERGENCY PHONE NO.</b><br>904/968-9511 |
| <b>STREET ADDRESS (No., City, State, Zip)</b><br>P.O. Box 46, Cantonment, FL 32533 |   |  |
| <b>PRODUCT CLASS</b><br>Solvent Based Flexographic Ink                             | <b>TRADE NAME</b><br>2031 FLEXO OVERLACQUER |  |
| <b>MANUFACTURERS CODES</b><br>PNSC-3077  |   |  |

### Section II — HAZARDOUS INGREDIENTS

This product contains a maximum of 56% by weight of an alcohol.  
 This mixture contains no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|   |  |                                  |
|---|--|----------------------------------|
| <b>BOILING RANGE</b><br>168-175°F   | <b>APPEARANCE</b><br>Uncolored Liquid        | <b>TYPE OF ODOR</b><br>Alcoholic |
| <b>VAPOR DENSITY: HEAVIER</b> <input checked="" type="checkbox"/><br><b>LIGHTER</b> <input type="checkbox"/> vs. air    | <b>EVAPORATION RATE</b><br>vs. Butyl Acetate | <b>FASTER</b><br>X               |
| <b>LIQUID DENSITY: HEAVIER</b> <input type="checkbox"/><br><b>LIGHTER</b> <input checked="" type="checkbox"/> vs. water | <b>SLOWER</b>                                |                                  |
| <b>PERCENT VOLATILE WT.</b>   |  | 56 % Maximum                     |

### Section IV — FIRE & EXPLOSION DATA

|                                    |                    |                           |           |                              |           |
|------------------------------------|--------------------|---------------------------|-----------|------------------------------|-----------|
| <b>FLASH POINT CATEGORY (OSHA)</b> | Flammable Class IB | <b>LOWEST FLASH POINT</b> | 75°F (cc) | <b>LOWER EXPLOSIVE LIMIT</b> | 4.3 Vol.% |
|------------------------------------|--------------------|---------------------------|-----------|------------------------------|-----------|

**EXTINGUISHING MEDIA**  
 Dry chemical, foam, CO<sub>2</sub>

**SPECIAL FIRE FIGHTING PROCEDURE:**  
 Avoid prolonged breathing of fumes. Use water to keep closed containers cool.

**UNUSUAL FIRE & EXPLOSION HAZARDS**  
 Vapors may ignite explosively. Vapors may spread long distances. Exposure of closed containers to excess heat during fire may cause disruptive pressure.

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

100 - 1,000 ppm

EFFECTS OF OVEREXPOSURE: Prolonged breathing of vapors can cause nausea and/or narcosis. Skin contact may cause irritation due to de-fatting action of solvents. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

For Inhalation: Remove to fresh air.

For Eye Contact: Flush with plenty of water -  
consult physician.

For Skin Contact: Wash liberally with soap and water - use suitable hand cream.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

XX

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state and federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing in the eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

### STORAGE & HANDLING

Keep containers closed when not in use. Keep away from open flame or excessive heat.

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# MATERIAL SAFETY DATA SHEET

## FOR PRINTING INK AND RELATED MATERIALS

NAPIM 11-71  
(Rev. 6-76)

DATE: 3/6/84

Our Ref: SVM-436

### Section I

|  |  |  |  |
|--|--|--|--|
| <b>MANUFACTURER'S NAME</b><br>Sinclair & Valentine Co., Inc.                       |  | <b>EMERGENCY PHONE NO.</b><br>904/968-9511 |  |
| <b>STREET ADDRESS (No., City, State, Zip)</b><br>P.O. Box 46, Cantonment, FL 32533 |  |  |  |
| <b>PRODUCT CLASS</b> Water Based<br>Flexographic Ink                               |  | <b>TRADE NAME</b><br>2041 A/F OVERLACQUER  |  |
| <b>MANUFACTURERS CODES</b><br>PNSC-6061  |  |  |  |

### Section II — HAZARDOUS INGREDIENTS

This product contains a maximum of 51% by weight of volatiles. These consist of mostly water, plus a maximum of 10% by weight of a glycol, a glycol ether, and a nitrogen compound.

This mixture contains no other ingredient known to retain hazardous properties or which is defined as hazardous by OSHA.

### Section III — PHYSICAL DATA

|  |  |   |
|--|--|---|
| <b>BOILING RANGE</b><br>212-370°F  | <b>APPEARANCE</b><br>Uncolored Liquid        | <b>TYPE OF ODOR</b><br>Ammoniacal   |
| <b>VAPOR DENSITY:</b> HEAVIER <input checked="" type="checkbox"/> vs. air<br>LIGHTER <input type="checkbox"/>    | <b>EVAPORATION RATE</b><br>vs. Butyl Acetate | FASTER <input checked="" type="checkbox"/><br>SLOWER <input type="checkbox"/> |
| <b>LIQUID DENSITY:</b> HEAVIER <input checked="" type="checkbox"/> vs. water<br>LIGHTER <input type="checkbox"/> | <b>PERCENT VOLATILE WT.</b> 51 % Maximum     |   |

### Section IV — FIRE & EXPLOSION DATA

|   |                            |                           |           |                              |           |
|---|----------------------------|---------------------------|-----------|------------------------------|-----------|
| <b>FLASH POINT CATEGORY (OSHA)</b>                                | Combustible<br>Class IIIIB | <b>LOWEST FLASH POINT</b> | 94°F (cc) | <b>LOWER EXPLOSIVE LIMIT</b> | 1.1 Vol.% |
| <b>EXTINGUISHING MEDIA</b><br>Dry chemical, foam, CO <sub>2</sub> |                            |                           |           |                              |           |
| <b>SPECIAL FIRE FIGHTING PROCEDURE:</b><br>None                   |                            |                           |           |                              |           |
| <b>UNUSUAL FIRE &amp; EXPLOSION HAZARDS</b><br>None               |                            |                           |           |                              |           |

## Section V — HEALTH HAZARD DATA

USOS-U.S. OCCUPATIONAL STANDARD FOR WORKPLACE AIR (TLV)

25-100 ppm

### EFFECTS OF OVEREXPOSURE:

Prolonged breathing of vapors can cause headaches, nausea and/or narcosis. Skin contact may cause irritation. Eye contact may cause irritation.

### EMERGENCY FIRST AID:

- For Inhalation:** Remove to fresh air.  
**For Skin Contact:** Wash liberally with soap and water - use suitable hand cream.  
**For Eye Contact:** Flush with plenty of water - if irritation persists, consult physician.

## Section VI — REACTIVITY DATA

PRODUCT STABILITY

STABLE

UNSTABLE

X

### CONDITIONS TO AVOID

Avoid contact with strong acids, alkalies, or oxidizers.

## Section VII — SPILL OR LEAK PROCEDURES

### PROCEDURE WHEN MATERIAL SPILLED OR RELEASED

Eliminate all sources of vapor ignition. Ventilate area. Remove by using suitable inert absorbing material.

### WASTE DISPOSAL METHOD

In accordance with applicable local, state, or federal regulations.

## Section VIII — SPECIAL PROTECTION INFORMATION

### VENTILATION

General ventilation with a minimum rate of not less than one (1) cubic foot per minute per square foot of solid floor area, to include all floor areas or pits where flammable vapors may collect.

### PROTECTIVE EQUIPMENT; RESPIRATORY, EYE, ETC.

Suitable eye protective equipment should be available to avoid accidental splashing into eyes. Gloves should be worn where prolonged contact may occur.

## Section IX — SPECIAL PRECAUTIONS

### STORAGE & HANDLING

Keep container closed when not in use. Keep away from excess heat. Avoid freezing.

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SEP 04 1984  
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LAB

INTEROFFICE MEMORANDUM

| Routing To District Offices<br>And/Or To Other Than The Addressee |                    |                |
|---|--------------------|----------------|
| To: _____   | Loctn.: _____      |                |
| To: _____   | Loctn.: _____      |                |
| To: _____   | Loctn.: _____      |                |
| From: _____   | Date: _____        |                |
| Reply Optional [ ]  | Reply Required [ ] | Info. Only [ ] |
| Date Due: _____   | Date Due: _____    |                |

March 14, 1984

TO : File

FROM : Robert J. Brazzell *RJB*

SUBJECT: High pH at St. Regis

During a compliance inspection of the St. Regis Paper Company on February 2, 1984, Mr. Rick Bradburn from the District collected a water sample from a small stream on the property approximately 300 yards north of Hwy. 186. The pH of the sample was determined to be 11.4 in the field and 11.15 in the laboratory. A previous sample taken on November 18, 1983, at approximately the same location showed a pH of 9.8.

As this pH was markedly above the normal pH of ambient waters in the area (less than 7.0) we again sampled, in company with St. Regis personnel, on February 9, 1984. This sampling showed pH of from 8.8 to 12.2 in water samples over a wide general area but did not locate the specific source. Soil samples from the area were collected.

On February 13, 1984 I wrote a letter to Mr. M. T. Still, Technical Superintendent of St. Regis, acquainting him of our findings and requesting he evaluate the cause of the high pH values and how it could best be eliminated.

On March 13, 1984 I received a call from our Tallahassee SPAN Laboratory with the results from the soil samples we had collected on February 9. The site sample showed a calcium content of 250,861 mg/kg while in the background sample calcium was below the detectable limit.

I called Mr. Still today to inquire about his answer to my previous correspondence. He indicated that he had not yet replied, that Mr. Justice of St. Regis, who accompanied our samplers on February 9, had informed him that it was only small puddles of water involved and that even if it did get in the water it would quickly be diluted to insignificance. He further indicated that he did not know what was causing it, that perhaps it was from something in an old community dump that he believe existed in that area many years ago. He further stated that he didn't think it was significant and he had no idea of what to do about it.

I acquainted him with the results of the analysis of our soil sample which showed calcium levels of 250,861 mg/kg and informed him that water with a pH in excess of 12 was considered as hazardous waste.

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He indicated he would look into the matter and get back with me shortly.

RJB/rbg

cc: Robert V. Kriegel  
Tom Moody  
Bill Kellenberger