

PIPING DIAGRAM FOR:
DRUM WASHER WITH
SELF SERVICE PART WASHER

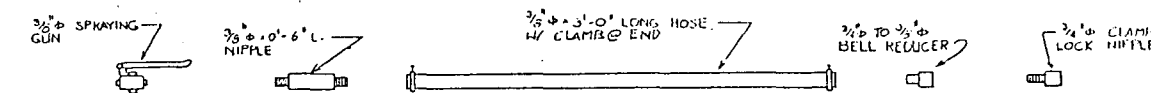
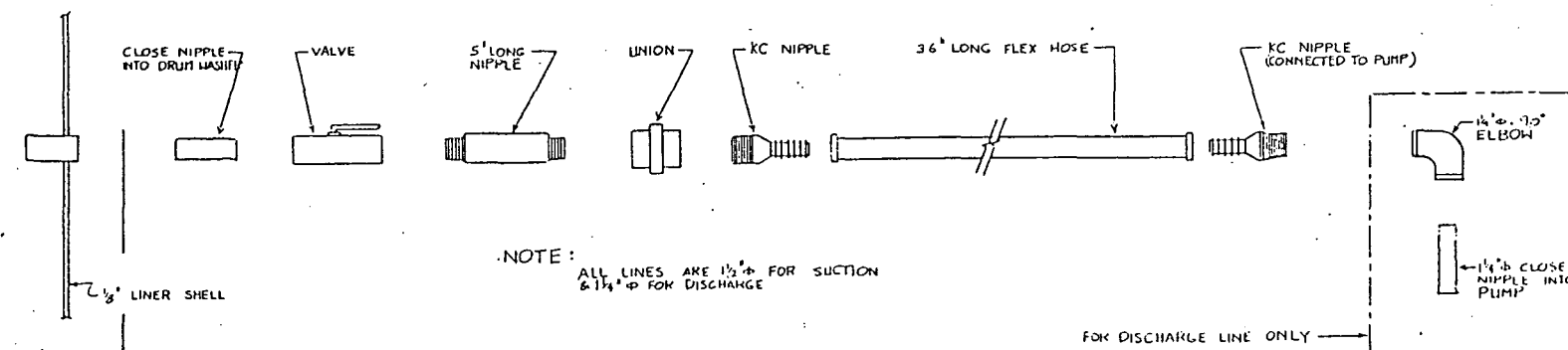


Diagram illustrating the components of a pump suction assembly:

- $1\frac{1}{2}" \phi$ CLOSE NIPPLE
- $1\frac{1}{2}" \phi$ 45° ELBOW
- $1\frac{1}{2}" \phi$ COUPLING
- $1\frac{1}{2}" \phi$ SUCTION LINE TO PUMP
- $\frac{1}{8}"$ THK. LINER SHELL
- WELD OUTSIDE ONLY

NOTE: ALL LINES ARE $1\frac{1}{2}" \phi$ FOR SUCTION
& $1\frac{1}{4}" \phi$ FOR DISCHARGE



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