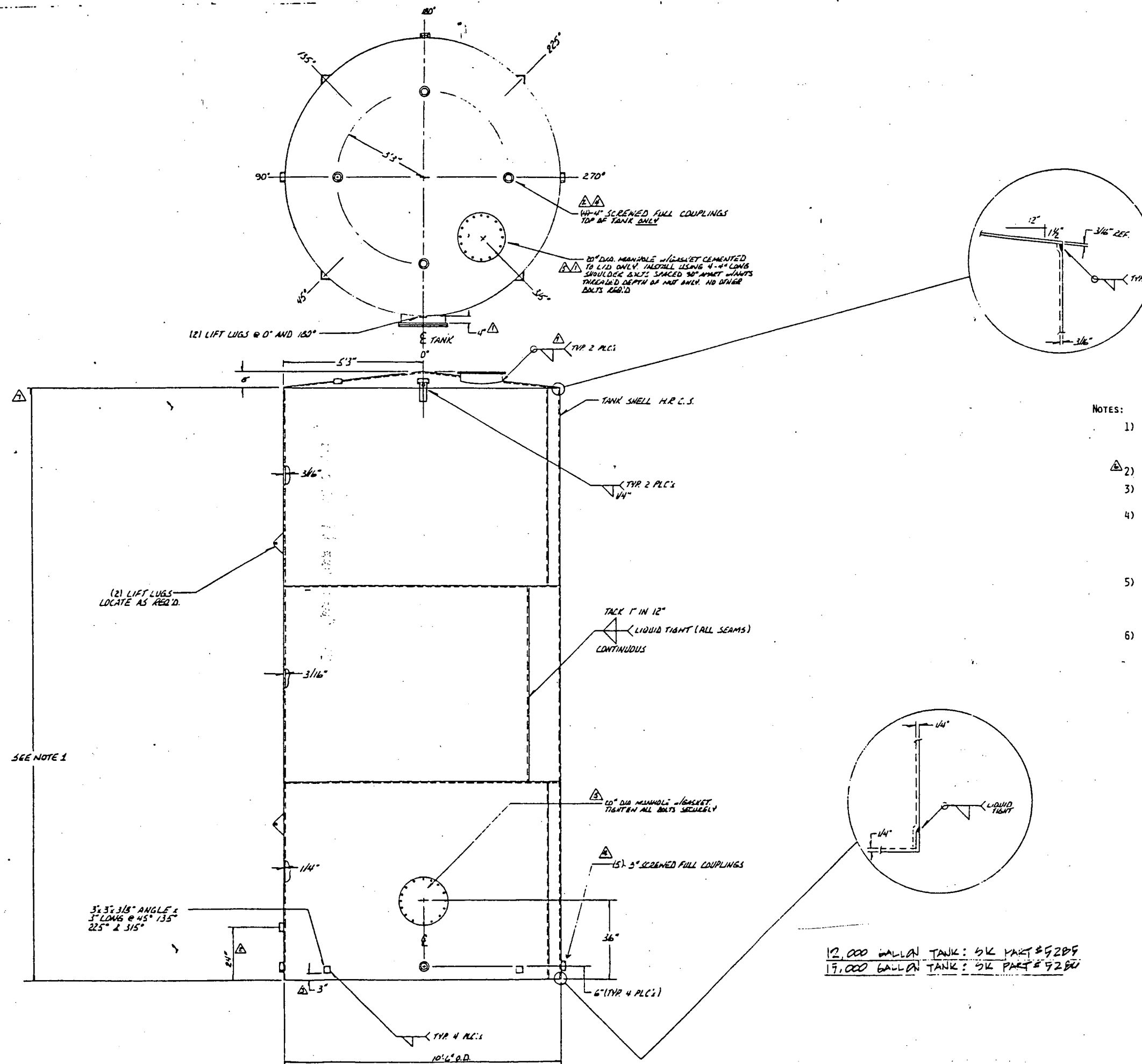




- NOTES:
- 1) HEIGHT OF TANK WILL DEPEND ON GALLONAGE
 - A) 12,000 GAL. - 18'7"
 - B) 15,000 GAL. - 23'3"
 - 2) TEST PRESSURE TO BE 2 P.S.I. AIR MIN. & 5 P.S.I. MAX.
 - 3) CONSTRUCTION TO MEET "UNDERWRITERS LABORATORIES" REQUIREMENTS AND SO LABELED.
 - 4) EXTERIOR OF TANK SURFACE ONLY TO BE PREPARED IN ACCORDANCE WITH "STEEL STRUCTURE PAINTING COUNCIL" CODE #SSPL-SP3-631.
 - A) REMOVE LOOSE RUST & MILL SCALE BY SANDBLASTING & POWER TOOL WIRE BRUSHING AND GRINDING.
 - 5) AFTER SURFACE PREPARATION, APPLY (1) COAT OF WHITE OXIDE PAINT AND (2) COATS OF ALKYD BASE GLOSS WHITE STRUCTURAL ENAMEL, E.G. MOBIL 12-W-4, ALLOW PAINT TO DRY 16-24 HOURS BETWEEN COATS TO INSURE PROPER SEALING.
 - 6) COAT BOTTOM OF TANK (EXTERIOR ONLY) ADD 4" UP SIDES WITH BUFFIDE OR MOBIL GILSO-MASTIC #35-J-8 OR AN EQUIVALENT.

△	MOVED DIMENSION	C.S.
△	TANK TEST PRESSURES WERE 5.0 IN. & 7.0 IN.	R2
△	CLIMATE TESTS WERE CONDUCTED AT 100° F. & 150° F.	R2
△	NUMBER OF CYCLES WAS 10; CHARGED CYCLES	R2
△	AT 100° F. & 150° F. 10 CYCLES EACH	R2
△	DEFORMATION	R2
 Safety-Kleen Corp.		
280 S.W. TIMBER ROAD • E.L. OR., 97131-0021		
PHONE 317-581-1111		
12,000 LB 15,000 GAL ABOVEGROUND VERTICAL TANK FABRICATION DETAILS		
12" x 1" 0"		
DATE	1/10/82	72
BY	RD	47
DATE	1/10/82	47
BY	RD	47
SERVICE CENTER UPGRADE		
1/10/82		