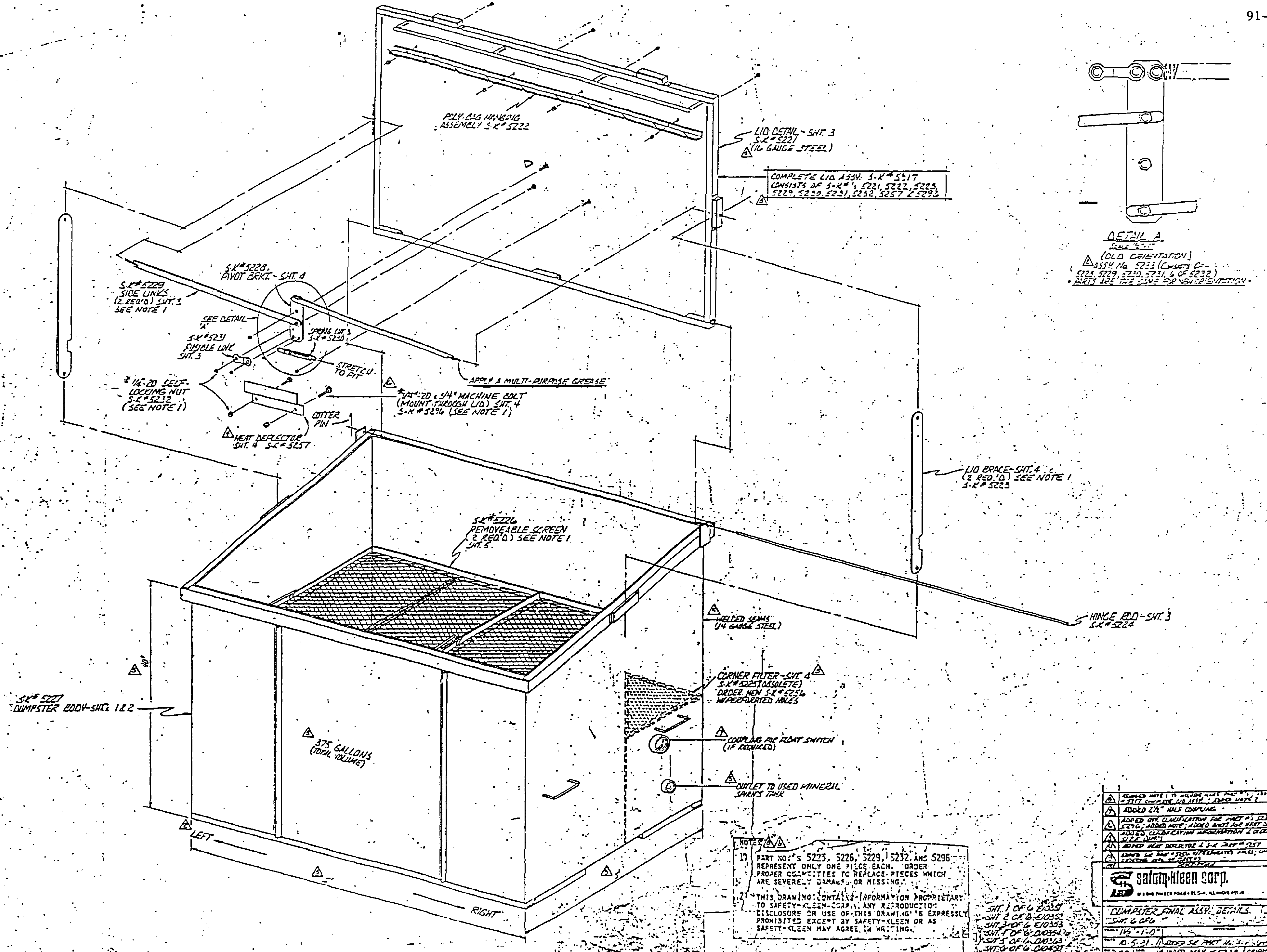
POLY-BAG HANGING ASSEMBLY S-K# 5222
LID DETAIL - SHT. 3 S-K# 5221 (16 GAUGE STEEL)
COMPLETE LID ASSY. S-K# 5317 CONSISTS OF S-K#'s 5221, 5222, 5223, 5229, 5230, 5231, 5232, 5257 & 5296
DETAIL A
(OLD ORIENTATION)
ASSY No. 5233 (CONSISTS OF 5228, 5229, 5230, 5231, & OF 5232)
• PARTS ARE THE SAME FOR NEW ORIENTATION •
S-K# 5228, PIVOT BRKT. - SHT. 4
S-K# 5229 SIDE LINKS (2 REQ'D) SHT. 3 SEE NOTE 1
SEE DETAIL 'A'
S-K# 5231 FUSIBLE LINK SHT. 3
SPRING SHT. 3 S-K# 5230
STRETCH TO FIT
APPLY A MULTI-PURPOSE GREASE
# 1/4-20 SELF-LOCKING NUT S-K# 5232 (SEE NOTE 1)
# 1/4-20 x 3/4" MACHINE BOLT (MOUNT THROUGH LID) SHT. 4 S-K# 5296 (SEE NOTE 1)
COTTER PIN
HEAT DEFLECTOR SHT. 4 S-K# 5257
LID BRACE - SHT. 4 (2 REQ'D) SEE NOTE 1 S-K# 5223
S-K# 5226 REMOVEABLE SCREEN (2 REQ'D) SEE NOTE 1 SHT. 5
HINGE ROD - SHT. 3 S-K# 5224
WELDED SEAMS (14 GAUGE STEEL)
CORNER FILTER - SHT. 4 S-K# 5225 (OBSOLETE) ORDER NEW S-K# 5256 W/PERFORATED HOLES
COUPLING FOR FLOAT SWITCH (IF REQUIRED)
OUTLET TO USED MINERAL SPIRITS TANK
S-K# 5227 DUMPSTER BODY - SHT. 1 & 2
40"
375 GALLONS (TOTAL VOLUME)
LEFT
RIGHT

NOTES 6 6

1) PART NO.'S 5223, 5226, 5229, 5232, AND 5296 REPRESENT ONLY ONE PIECE EACH. ORDER PROPER QUANTITIES TO REPLACE PIECES WHICH ARE SEVERELY DAMAGED OR MISSING.

2) THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO SAFETY-KLEEN CORP. ANY REPRODUCTION DISCLOSURE OR USE OF THIS DRAWING IS EXPRESSLY PROHIBITED EXCEPT BY SAFETY-KLEEN OR AS SAFETY-KLEEN MAY AGREE IN WRITING.

SHT. 1 OF 6 E/0351
SHT. 2 OF 6 E/0352
SHT. 3 OF 6 E/0353
SHT. 4 OF 6 D/03542
SHT. 5 OF 6 D/0363
SHT. 6 OF 6 D/0450

8	REVISED NOTE 1 TO INCLUDE [illegible] ADDED S-K # 5317 COMPLETE LID ASSY. ADDED NOTE 2	3-4-84	RD
7	ADDED 2½" HALF COUPLING	9-13-83	RD
6	ADDED QTY. CLARIFICATION FOR PART #'s 5232 & 5296; ADDED NOTE; ADDED BOLTS FOR NEXT SERIES.	4-23-83	RD
5	ADDED CLARIFICATION INFORMATION & OVERALL SIZE DIM'S	3-24-81	RD
4	ADDED HEAT DEFLECTOR & S-K PART # 5257	5-11-81	RD
3	ADDED S-K PART # 5256 W/PERFORATED HOLES; CHANGED [illegible]	5-11-81	RD

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DUMPSTER FINAL ASSY. DETAILS (S-K# 5220) SHT. 6 OF 6

1½" = 1'-0"

10-5-81 ADDED S.K. PART No. [illegible]

RD ADDED ASSY. # 5233 & ORIENTATION RD

ADDED CENTER BRACE TO SCREENS [illegible]

FOR SERVICE CENTER CONSTRUCTION

D10450