FEB 15 AM 10:3



February 14, 2022

Mr. Bheem Kothur, P.E. III Hazardous Waste Regulation Florida Department of Environmental Protection (FDEP) Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

mental

Permitting & Compliance Assistance Program

FEB 15 2022

RE:

Cliff Berry, Inc. – Port Everglades Facility

EPA ID Number: FLR 000 083 071

Renewal of Used Oil and Material Processing Facility Permit Numbers: 192423-HO-006 &

Dear Mr. Kothur,

Please find enclosed, CBI's renewal request to Used Oil and Material Processing Facility Permit Numbers: 192423–HO-006 & 192423-SO-007. We look forward to your review and approval. The following is a list of documents contained herein:

- Payment of \$2,000 renewal fee for HO and \$1,000 renewal fee for SO
- Application for Used Oil Processing Facility Permit & Associated Attachments SPCC Plan
- Financial Assurance
- Site Drawings

Please contact me if you have any further needs or requests for information.

Sincerely

Kelly Brandenburg

Manager - Regulatory Affairs and Special Projects

Fort Lauderdale, FL 33316

(954) 763-3390 Office Ext 1005

(954) 763-8375 Fax

compliance@cliffberryinc.com

RECEIVED

Florida Department of Environmental

Programmen

FEB 15 2022

USED OIL PROCESSING FACILITY PERMIT APPLICATION

Part I

Permitting & Compliance
Assistance Programs 15 Aut 10:38

TO BE COMPLETED BY ALL APPLICANTS (Please type or print)

A. General Information			
1. New Renewal X N	Modification Date current p	ermit expires _	
2. Revision number			
3. NOTE: Used Oil Processors m description for applicable standa Generators (Subpa Transporters (Subpa Burners of off-spe Marketers (Subpar are disposing of us	ort C of Part 279) part E) c used oil (Subpart G) t H)	ts, (describe con	npliance in process
4. Date current operation began: _	10/29/2001		
5. Facility name: Cli	ff Berry, Inc. Port Everglades	Facility	
6. EPA identification number:	FLR 000 083 071		
7. Facility Location:			
3400 SE 9th Ave	Fort Lauderdale	FL	33316
Street	City	State	Zip Code
8. Facility mailing address (if diffe	erent from facility location):		
PO Box 13079	Fort Lauderdale	FL	33316
Street or P.O. Box	City	State	Zip Code
9. Contact person: Kelly Bran	denburg Tele	phone:954 - 7	63-3390 ext 1005
	lanager _{Email} ; _com		
Mailing Address: PO Bo	x 13079 Fort Lauderdale	FL	33316
Street or P.O. Box	City	State	Zip Code
10. Operator's name: Cliff Berry	y, IIT	elephone: 954_	763-3390
Email: cb2@cliffbe	erryinc.com		
Mailing Address: PO Bo	x 13079 Fort Lauderdale	FL	33316
Street or P.O. Box	City	State	Zip Code

11. Facility owner's nameCliff Ber	rry, Inc.	elephone: 954	4 - 763 - 3390				
Email: compliance@c	liffberryinc.com						
Mailing Address:							
PO Bo	x 13079 Fort Lauderdale	FL	33316				
Street or P.O. Box	City	State	Zip Code				
12. Legal structure:							
X Corporation (indicat	e state of incorporation) Florida						
Individual (list name	and address of each owner in spaces	provided belo	ow)				
Partnership (list nam	Partnership (list name and address of each owner in spaces provided below) Other, e.g., government (please specify)						
Individual partnersh	tip, or business operating under an ass						
and state where the r	name is registered) County	sumed name (e State					
	ounty	Stati					
Name:							
Mailing Address:							
Street or P.O. Box	City	State	Zip Code				
Name:							
Mailing Address:							
Street or P.O. Box	City	State	Zip Code				
Name:							
Mailing Address:							
Street or P.O. Box	City	State	Zip Code				
Name:							
Mailing Address:							
-							
Street or P.O. Box	City	State	Zip Code				
3. Site ownership status: [[]] ownership	ed [] to be purchased [] to be lea	1					
prese	ently leased; the expiration date of the	ased year	rs to -vonas				
If leased, indicate: Land own	ner's name: Cliff Berry Family L	td. Partners	ship				
Mailing Address:							
Street or P.O. Box	13079 Fort Lauderdale City	FL State	33316				
- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	City	State	Zip Code				
4. Name of professional engineer	Registration	1 No					
Telephone:							
Mailing Address:							
Street or P.O. Box	City	State	Zip Code				
Associated with:							
A ASSOCIATION WITH.							

В.	SITE INFORMATION
1.	Facility location: County: Broward
	Nearest community: Dania
	Latitude: 26 05'00"N Longitude: 80 07' 57.6"W
	Section: 23 Township: 50 Range: 42 UTM # 1758 / 6742 / 8850 / 78
	0111111
2.	Facility size (area in acres): approx 4 acres
3.	Attach a topographic map of the facility area and a scale drawing and photographs of the facility showing the location of all past, present and future material and waste receiving, storage and processing areas, including size and location of tanks, containers, pipelines and equipment. Also show incoming and outgoing material and waste traffic pattern including estimated volume and controls.
C.	OPERATING INFORMATION
1.	Hazardous waste generator status (SQG, LQG, etc.)CESQG_
2.	List applicable EPA hazardous waste codes:
3.	Attach a brief description of the facility operation, nature of the business, and activities that it intends to conduct, and the anticipated number of employees. No proprietary information need be included in this narrative.
	A brief description of the facility operation is labeled as Attachment
4.	A detailed description of the process flow should be included. This description should discuss the overall scope of the operation including analysis, treatment, storage and other processing, beginning with the arrival of an incoming shipment to the departure of an outgoing shipment. Include items such as size and location of tanks, containers, etc. A detailed site map, drawn to scale, should be attached to this description. [See item four (4) of the instructions.]
	The facility's detailed process description is labeled as Attachment
5.	The following parts of the facility's operating plan should be included as attachments to the permit application. [See item five (5) of the instructions.]
	 a. An analysis plan which must include: (i) A sampling plan, including methods and frequency of sampling and analyses; (ii) A description of the fingerprint analysis on incoming shipments, as appropriate; and (iii) An analysis plan for each outgoing shipment (one batch/lot can equal a shipment provided the lots are discreet units) to include: metals and halogen content
	The analysis plan is labeled as Attachment <u>3</u>

	b. A description of the management of sludges, residues and byproducts. This must include the characterization analysis as well as the frequency of sludge removal.
	Sludge, residue and byproduct management description is labeled as Attachment 4
	c. A tracking plan which must include the name, address and EPA identification number of the transporter, origin, destination, quantities and dates of all incoming and outgoing shipments of used oil.
	The tracking plan is included as Attachment
6.	Attach a copy of the facility's preparedness and prevention plan. This requirement may be satisfied by modifying or expounding upon an existing SPCC plan. Describe how the facility is maintained and operated to minimize the possibility of a fire, explosion or any unplanned releases of used oil to air, soil, surface water or groundwater which could threaten human health or the environment. [See item six (6) of the instructions.]
	The preparedness and prevention plan is labeled as Attachment
7.	Attach a copy of the facility's Contingency Plan. This requirement should describe emergency management personnel and procedures and may be met using a modifying or expounding on an existing SPCC plan or should contain the items listed in the Specific Instructions. [See item seven (7) of the instructions.]
	The contingency plan is labeled as Attachment
8.	Attach a description of the facility's unit management for tanks and containers holding used oil. This attachment must describe secondary containment specifications, inspection and monitoring schedules and corrective actions. This attachment must also provide evidence that all used oil process and storage tanks meet the requirements described in item 8b of the specific instructions, and should be certified by a professional engineer, as applicable.
	The unit management description is labeled as Attachment
9.	Attach a copy of facility's employee training for used oil management. This attachment should describe the methods or materials, frequency, and documentation of the training of employees in familiarity with state and federal rules and regulations as well as personal safety and emergency response equipment and procedures. [See item nine (9) of the instructions.]
	A description of employee training is labeled as Attachment
10.	Attach a copy of the facility's Closure plan and schedule. This plan may be generic in nature and will be modified to address site specific closure standards at the time of closure. [See item ten (10) of the instructions.]
	The closure plan is labeled as Attachment
11.	
	The applicant must have an approved current dollar closing cost estimate using DEP Form 62-710.901(7), "Used Oil Processing Facility Closing Cost Estimate Form," before an application is considered complete. If not previously submitted pursuant to the requirements of Rule 62-710.800(6), F.A.C., and approved by the Department, attach DEP Form 62-710.901(7) here and send a copy to Financial. Assurance. Working. Group@floridadep.gov. [See item eleven (11) of the instructions.]
	The current dollar cost estimate is dated $$848,302.00$ and was approved by the Department on $7/20/21$. or

A current dollar cost estimate is labeled as Attachment		A copy has been sent to the
Financial Assurance Working Group.	_	12 copy has been sent to the

12. The applicant must have acceptable proof of financial assurance covering the current dollar Department approved closing cost estimate before the issuance of a permit. Original signature financial assurance documentation that meets the requirements of Rule 62-701.630(6), F.A.C. (pursuant to Rule 62-710.800(6), F.A.C.), must be submitted directly to the Financial Assurance Working Group (aka Solid Waste Financial Coordinator) at the address below. Because this documentation and approval letters may contain proprietary information, copies are not required to be part of the permit application itself. [See item twelve (12) of the instructions.]

Financial Assurance Working Group Department of Environmental Protection Permitting & Compliance Assistance Program 2600 Blair Stone Rd. MS 4548 Tallahassee, FL 32399-2400

Financial assurance (FA) documentation was submitted to the Department and the most recent Facompliance letter is dated 7/20/21. or
Financial assurance documentation will be submitted to the Department after the attached estimate is approved (check if appropriate).

APPLICATION FORM FOR A USED OIL PROCESSING PERMIT

PART II - CERTIFICATION

TO BE COMPLETED BY ALL APPLICANTS

Form 62-710.901(6) Operator Certification

CLIFF BERRY, INC PORT EVERGLADES FACILITY Facility Name: EPA ID#	FLR 000 083 071
I certify under penalty of law that this document and all attachments we supervision in accordance with a system designed to assure that qualifie the information submitted. Based on my inquiry of the person or person directly responsible for gathering the information, the information subm belief, true, accurate, and complete. I am aware that there are significant including the possibility of fine and imprisonment or knowing violation provisions of Chapter 403, Florida Statutes, Chapters 62-701 and 62-710 Department of Environmental Protection	ad personnel properly gathered and evaluated s who manage the system, or those persons sitted is, to the best of my knowledge and t penalties for submitting false information, s. Further, I agree to comply with the
Signature of the Operator or Authorized Representative* Cliff Berry, II President/CEO	
Name and Title (Please type or print)	
Date: 1/13/22 Telephone: 954 - 763-3390	Email: cb2@cliffberryinc.com

APPLICATION FROM FOR A USED OIL PROCESSING PERMIT **PART II - CERTIFICATION**

Form 62-710.901(6) Facility Owner Certification

CLIFF BERRY, INC PORT EVERGLAD Facility Name:	ES FACILITY EPA ID#	FLR 000 083 071
This is to certify that I understand this application is submoperate a used oil processing facility. As the facility owner jointly responsible for compliance with the provisions of 710, F.A.C., and all rules and regulations of the Department	er, I understand Chapter 403, Fl	fully that the facility operator and I are orida Statutes. Chapters 62-701 and 62-
Signature of the Operator or Authorized Representative* Cliff Berry, II President/CEO		
Name and Title (Please type or print)		
Date: 1/13/22 Telephone: 954 - 763-3390	E	mail: cb2@cliffberryinc.com

^{*} If authorized representative, attach letter of authorization.

APPLICATION FROM FOR A USED OIL PROCESSING PERMIT PART II - CERTIFICATION

Form 62-710.901(6) Land Owner Certification	
CLIFF BERRY, INC PORT EVERGLADES FACILITY Facility Name: EPA ID#	FLR 000 083 071
This is to certify that I, as land owner, understand that this application is permit to construct, or operate a used oil processing facility on the prope	submitted for the purpose of obtaining a rty as described.
Signature of the Operator or Author and Representative*	
Cynthia Berry - Manager	
Name and Title (Please type or print)	
Date: 1/13/22 Telephone: 954 - 763-3390	mail: cherry 1314@gmail.com

APPLICATION FORM FOR A USED OIL PROCESSING PERMIT

PART II - CERTIFICATION

Form 62-710.901(6) P. E. Certification [Complete when required by Chapter 471, F.S. and Rules 62 - 4.050, 62-761, 62-762, 62-701 and 62-710, F.A.C.]

Use this form to certify to the Department of Environmental Protection for:

 Certification of secondary containment adequacy (capacity), structural integrity (structural strength), and underground process piping for storage tanks, process tanks, and container storage.

Please Print or Type

- 2. Certification of leak detection.
- 3. Substantial construction modifications.
- 4. Those elements of a closure plan requiring the expertise of an engineer.
- 5. Tank design for new or additional tanks.
- 6. Recertification of above items.

Initial Certificati	ion	Χ	Recertification
1. DEP Facility ID Number: FLR 000 083 071	2. Tank Nu	mbers: 1, 2	, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15,
3. Facility Name: CLIFF BERRY, INC PORT EVE	ERGLADES FA	ACILITY	
4. Facility Address: 3400 SE 9th Ave, Fort Lau	uderdale, FL	33316	
This is to certify that the engineering features of this up me and found to conform to engineering principles judgment, this facility, when properly constructed, ma applicable statutes of the State of Florida and rules of	s applicable to s aintained and or	such facilitie perated, or c	s. In my professional losed, will comply with all
Deris Bardaa			
Name (please type)	/		
Florida Registration Number:	21		
Mailing Address: 7/2 NE graff	eme		
Bounta Brack FI	334	135	
City State	Zip		
Date: 2-11-2022 Telephone 56-452	2348	Email:	derise boling com
IPLEASE AFRIX SEAL!			J

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FLORIDA DEPARTMENT OF Environmental Protection

Bob Martinez Center 2600 Blair Stone Road MS 4548 Tallahassee, FL 32399-2400 Ron DeSantis Governor

Jeanette Nuñez Lt. Governor

Shawn Hamiton Interim Secretary

July 20, 2021

Via e-mail: KBrandenburg@CliffBerryInc.com

Ms. Kelly Brandenburg Regulatory Affairs Manager Cliff Berry, Inc. P. O. Box 13079 Fort Lauderdale, Florida 33316-3079

Re: FLR 000 119 792 - Cliff Berry, Inc. - Canaveral Facility

FLD 000 831 156 - Cliff Berry, Inc. - Fort Lauderdale

FLR 000 119 784 – Cliff Berry, Inc. - Jacksonville Facility

FLD 058 560 699 – Cliff Berry, Inc. - Miami Facility

FLR 000 083 071 - Cliff Berry, Inc. - Port Everglades Facility

FLR 000 013 888 - Cliff Berry, Inc. - Tampa Facility

Dear Ms. Brandenburg:

My review of the documentation submitted to demonstrate financial assurance for the above referenced facility finds it is in order. Synovus Bank (successor by merger with Florida Community Bank, National Association) amendment number 4, dated March 11, 2021, increases the aggregate amount of letter of credit number 7200000139 to \$848,302.00. This covers the Department approved closure cost estimates totaling \$848,301.96 dated January 28, 2021. In addition, your standby trust fund agreement with U.S. Bank National Association remains in good standing. Therefore, the above referenced facilities are in compliance at this time with the financial assurance requirements of Rule 62-701.630, Florida Administrative Code, which adopts 40 CFR Part 264, Subpart H, by reference.

Please contact me at (850) 245-8740 if you have any questions.

Sincerely,

Susan Eldredge

37 Electrolise

Government Operations Consultant II Financial Assurance Working Group

cc: Bheem Kothur, DEP/Tallahassee

Attach a brief description of the facility operation, nature of the business, and activities that it intends to
conduct, and the anticipated number of employees. No proprietary information need be included in this narrative

Attachment 1: A brief description of the facility operation

CLIFF BERRY INC. (CBI) - PORT EVERGLADES FACILITY BUSINESS AND OPERATIONS PLAN

- 1 The CBI Port Everglades Facility serves as a used oil transfer, storage and processing facility and a solidification facility under FDEP Permits 192423-HO-006 & 192423-SO-007 and has 16 registered tanks. The facility is also permitted by the Broward County Environmental Protection and Growth Management Department.
- 2 The requested permit renewal does not change the current operations of the Port Everglades Facility. The renewal reinstates the current operations without changes to the facility.

The following wastes are received at the Port Everglades Facility with their corresponding management method.

Waste	Volume (g/mos.)	Management Method	Testing	Generator type	Time at Facility
Used Oil	27,000	Stored, bulked and transferred waste without treating. Destined for recycling to the CBI Miami Facility.	Halogen (sniffer or Q1000 test kits to check for <1000 ppm halogens)	Oil change operators. Gas stations. Garages. Other used oil generators. Self generated.	Several days, but <30 days
Petroleum Contact Water (PCW)	10,000	Stored, bulked and transferred waste without treating. Destined for recycling the CBI Miami Facility.	Generator knowledge from source that meets definition of PCW.	Gas stations. Oil terminal operators. Bulk tanks. Other PCW generators.	Several days, but <30 days
Oily Water	20,000	Stored, bulked and transferred waste without treating. Destined for recycling the CBI Miami Facility.	Generator knowledge/ process knowledge	Ships, vessels, tug bilges, shops.	Several days, but <30 days
Used Oil Filters	1,000 lbs/month	Stored, bulked and transferred waste without treating. Destined for recycling the CBI Miami Facility.	Generator knowledge/ process knowledge	Oil change operators. Gas stations. Garages. Other used oil generators. Self generated.	Several days, but <30 days

3 – CBI operates five other locations in Florida:

The CBI Miami Facility is a Used Oil Transfer Facility with an FDEP used Oil Processing Facility permit and has twenty-six (26) registered storage tanks.

The CBI Fort Pierce Facility is registered with FDEP as a Used Oil Transfer Facility and has one (1) registered storage tank.

The CBI Canaveral Facility is a Used Oil Transfer Facility with an FDEP Used Oil Processing Facility Permit and has five (5) registered storage tanks.

The CBI Tampa Facility is a Used Oil Transfer Facility with an FDEP Used Oil Processing Facility Permit and has ten (10) registered storage tanks.

The CBI Jacksonville Facility is a Used Oil Transfer Facility with an FDEP Used Oil Processing Facility Permit and has three (3) registered storage tanks.

- 4 The Port Everglades Facility accepts oily water, used oil, used oil filters and PCW picked up by other CBI facilities for recycling and petroleum recovery. Testing in Port Everglades is conducted consistent with the Waste Analysis SOP.
- 5 Training for Used Oil Drivers includes FDEP Used Oil Handling and Transportation Requirements.
- 6 All waste-streams, including soils, handled by CBI Facilities are profiled using lab analysis and generator knowledge to determine whether they are hazardous or non-hazardous and proper disposal methods.
- 7 Response to any spills will be per the P.E. Certified "SPCC Plan and Contingency Plan and Emergency Procedures." Sludge and solids removed from the storage tanks will be characterized, using laboratory analysis including TCLP and EPA methods 8240 and 8260, and disposed per EPA guidelines in 40 CFR Hazardous Waste Regulations.

A detailed description of the process flow should be included. This description should discuss the overall scope of the operation including analysis, treatment, storage and other processing, beginning with the arrival of an incoming shipment to the departure of an outgoing shipment. Include items such as size and location of tanks, containers, etc. A detailed site map, drawn to scale, should be attached to this description.

Attachment 2:Detailed Process Description

Cliff Berry Incorporated (CBI) provides used oil transportation and disposal for a range of clients from independent gas stations to multinational oil companies. The process and procedures are identical for all clients. Upon request from the client the material is profiled, including notification to the client that we do not pick up materials with halogens above 1,000 parts per million (ppm). CBI uses separate trucks to pick-up Used Oil, Bunker Oil, Oily Water and PCW and CBI does not co-mingle oil and PCW in the same truck. Upon arrival at the client site the driver samples the used oil for halogens. If halogens are found the material is refused and the company is notified. If the material passes the halogens test it is pumped into the truck and manifested to a CBI transfer facility, directly to the CBI Miami Facility or an approved third party. If sent to the transfer facility it is stored within the permit limits then manifested to the CBI Miami Facility or other approved facility for processing. Use of storage is often necessary to ensure quick turnaround for clients with multiple loads or it allows for the accumulation of smaller loads into a cost effective load to the CBI Miami Facility or other approved facility. No processing occurs at the CBI transfer facilities except for gravity separation that occurs naturally as the material waits to be transported to the CBI Miami Facility or other approved facility. No additives, nor heating, are used to aid in gravity separation.

The following process description is consistent with the CBI Waste Analysis Plan which answers the questions as to "analysis, treatment, storage or other processing, beginning with the arrival of an incoming shipment to the departure of an outgoing shipment." The Miami Facility has a lab and all testing is performed with professional laboratory instruments. The pick-up of waste streams is coordinated in advance and those waste streams for which generator knowledge or process knowledge is used to profile the waste, a phone call is initiated with the generator to discuss the origin and process from which the waste is generated so that a proper profile can be developed.

Used Oil

A representative sample of the used oil will be collected and tested for halogens at each client location prior to pick-up using a sniffer (initially) or a Q1000 test kit (if warranted by a high reading on the sniffer). If the test results are <1000 ppm for halogens the load is allowed to be managed by CBI. Only used oil will be loaded into Used Oil designated tanks and kept separated from PCW tanks. As noted above all loads of used oil are eventually transported to the CBI Miami Facility and upon arrival a representative sample is brought to the lab for the following tests to be performed prior to offloading of the waste or by product. The Miami Facility lab will perform several tests including water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the used oil load will then be offloaded in Miami. Approval will be given to the Miami Facility offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected.

The requested permit modification does not change the current operations of the Miami Facility. The modification includes installation of four additional process tanks of approximately 30,000 gallon capacity each, totaling approximately 120,000 gallons of total storage. A downstream filtration system will be added to the current processing technology to further clean the finished used oil product.

Petroleum Contact Water (PCW)

Only PCW will be loaded into PCW designated tanks and kept separated from Used Oil tanks. As noted above loads of PCW may be transported to the CBI Miami Facility or an approved third party disposal facility. If placed into storage at a CBI facility the technician will test for pH to ensure the material is non-hazardous for pH. If taken to the Miami Facility, upon arrival a representative sample is brought to the Miami Facility lab for the following tests to be performed prior to

offloading of the waste or by product. The lab may perform several tests including, pH, water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the PCW load will then be offloaded. Approval will be given to the offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected.

Grit Trap/Sump Waste

The Miami Facility uses a grit trap as a crude filter to drop out sand and other solids prior to pumping Used Oil into a permitted storage tank. The volume of material build-up is proportional to the amount of oil and cleaned as required. The sludge is typically placed into 55 gallon steel drums for disposal. Prior to disposal a representative sample of the grit trap/sump waste will be collected and analyzed using TCLP and EPA test methods 8240 and 8260. Based upon the results of testing arrangements will be made for appropriate disposal.

Table #1

Tank Number	Capacity	Contents	Installed	Make	Type of Secondary Containment
1	24,500	Used Oil/Water	2005	Steel	Coated Concrete
2	24,500	Used Oil/Water	2005	Steel	Coated Concrete
3	30,000	Used Oil/Water	2005	Steel	Coated Concrete
4	15,500	Used Oil/Water	2005	Steel	Coated Concrete
5	30,000	Used Oil/Water	2005	Steel	Coated Concrete
6	30,000	Used Oil/Water	2005	Steel	Coated Concrete
7	30,000	Used Oil	2008	Steel	Coated Concrete
8	30,000	Used Oil	2008	Steel	Coated Concrete
9	30,000	Used Oil	2008	Steel	Coated Concrete
10	499,044	Diesel Fuel	2005	Steel	Coated Concrete
11	17,700	Diesel Fuel	2005	Steel	Coated Concrete
12	10,000	Used Oil	2013	Steel	Coated Concrete
13	10,000	Used Oil	2013	Steel	Coated Concrete
14	15,000	Used Oil	2013	Steel	Coated Concrete
15	15,000	Used Oil	2013	Steel	Coated Concrete
16	15,000	Used Oil	2013	Steel	Coated Concrete

An analysis plan which must include:

- (i) a sampling plan, including methods and frequency of sampling and analyses;
- (ii) a description of the fingerprint analysis on incoming shipments, as appropriate; and
- (iii) an analysis plan for each outgoing shipment (one batch/lot can equal a shipment provided the lots are discreet units) to include: metals and halogen content

- 5. The following parts of facility's operating plan should be included as attachments to the permit application.
- a. An analysis plan which must include:
- i. a sampling plan, including methods and frequency of sampling and analysis:

Sampled material	Sampling method	Frequency At each pick-up or upon arrival at the facility	
Used Oil	Halogen (sniffer or Q1000 test kits to check for <1000 ppm halogens)		
Used Bunker Oil	Generator knowledge/ process knowledge	For each pick-up	
Generator knowledge from source that meets definition of PCW. Test for pH.		For each pick-up	
Oily Water	Generator knowledge/ process knowledge	For each pick-up	

II. a description of the fingerprint analysis on incoming shipments, as appropriate:

Halogen and pH testing, as appropriate, are performed at CBI Port Everglades using field instruments in accordance with the profile. Additional testing consistent with federal, state and local laws is performed at the Miami facility lab as well as confirmation or subsequent laboratory analysis by an approved third party laboratory, typically EPA test methods 8240 and 8260 and TCLP. Based upon the results of testing arrangements will be made for appropriate disposal.

iii. an analysis plan for each outgoing shipment (on batch/lot can equal shipment, provided the lots are discreet units) to include metals and halogens:

The Miami Facility performs a variety of analyses based upon the material and source. Samples may be sent out to a third party laboratory to establish a profile for an approved third party disposal facility. CBI Port Everglades will perform tests on sludges, residues and byproducts upon cleaning of grit traps as noted earlier (see question 4 responses).

Port Everglades Waste Analysis Plan

Background:

CBI Port Everglades Facility is a used oil separation and waste consolidation site within the Cliff Berry Incorporated group of facilities, sited in the Dania Beach, Florida area. The facility receives used oil, oily water and petroleum contact water for separation and hauling to CBI Miami Facility for further treatment and recycling. Additionally, CBI Port Everglades has the ability to solidify and bulk container waste for consolidation and used oil filters and rags for recycling and disposal.

Purpose:

The purpose of this plan is to identify various waste streams that may be accepted into the CBI Miami Facility.

Discussion:

The Waste Analysis Plan will ensure compliance of the facility by detailing the minimum testing requirements for all wastes received into the facility and covers the following waste streams:

Used Oil,

- Petroleum Contact Water (PCW),
- · Oily Water, and
- Grit Trap/Sump Waste

Methods and Equipment:

The Port Everglades facility utilized the CBI Miami facility lab as needed. The Miami Facility has an incorporated laboratory that uses professional instruments for conducting chemical analysis of received materials. The pick-up of waste streams is coordinated in advance and those waste streams for which generator knowledge or process knowledge is used to profile the waste, a phone call is initiated with the generator to discuss the origin and process from which the waste is generated so that a proper profile can be developed. Upon arrival, samples are taken to the laboratory, checked in using a hand written log, and tests performed in accordance with standard practices using EPA test methods 8240 and 8260 and TCLP as well as any additional tests that may be warranted by prior field test data performed by the driver or other personnel. The Miami Facility lab will perform several tests including water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable.

Used Oil

A representative sample of the used oil will be collected and tested for halogens at each client location prior to pick-up using a sniffer (initially) or a Q1000 test kit (if warranted by a high reading on the sniffer). If the test results are <1000 ppm for halogens the load is allowed to be managed by CBI. Only used oil will be loaded into Used Oil designated tanks and kept separated from PCW tanks. As noted above all loads of used oil are eventually transported to the CBI Miami Facility and upon arrival a representative sample is brought to the lab for the following tests to be performed prior to offloading of the waste or by product. The Miami Facility lab will perform several tests including water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the used oil load will then be offloaded in Miami. Approval will be given to the Miami Facility offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected.

Used Bunker Oil

Used bunker oil is loaded into CBI trailers and hauled to the Port Everglades Facility or the CBI Miami Facility. Only used bunker oil will be loaded into Used Bunker Oil designated tanks and kept separated from PCW tanks. As noted above all loads of used bunker oil are eventually transported to the CBI Miami Facility and upon arrival a representative sample is brought to the lab for the following tests to be performed prior to offloading of the waste or by product. The Miami Facility lab will perform several tests including water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the used bunker oil load will then be offloaded in Miami tanks 27, 28, or 29. Approval will be given to the Miami Facility offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected. When used bunker oil is settled by gravity separation, a batch of used bunker oil will be treated through the centrifuge system. A finished product will be stored in one of the finished product tanks for clean bunker fuel. Water will be sent over to a wastewater storage tank and sludge will be containerized, tested and hauled off as non-regulated waste solids.

Petroleum Contact Water (PCW)

Only PCW will be loaded into PCW designated tanks and kept separated from Used Oil tanks. As noted above loads of PCW may be transported to the CBI Miami Facility directly or an approved third party disposal facility. If taken to the Miami Facility, upon arrival a representative sample is brought to the Miami Facility lab for the following tests to be performed prior to offloading of the waste or by product. The lab may perform several tests including, pH, water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the PCW load will then be offloaded. Approval will be given to the offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected.

Grit Trap/Sump Waste

The Port Everglades Facility uses a grit trap as a crude filter to drop out sand and other solids prior to pumping liquids to a sump inside the solidification area. All liquids in the sump and all solids in the grit trap are hauled to the CBI Miami Facility. The volume of material build-up is proportional to the amount of equipment cleaned as required. The solids are typically vacuumed into a high-vac truck and hauled to CBI Miami for disposal. Prior to disposal a representative sample of the grit trap/sump waste will be collected and analyzed using TCLP and EPA test methods 8240 and 8260. Based upon the results of testing arrangements will be made for appropriate disposal.

A description of the management of sludges, residues and byproducts. This must include the characterization analysis as well as the frequency of sludge removal..

Sludges, residues and byproducts are managed using the same processes as detailed in Attachment 3 — Waste Analysis Plan. The CBI Port Everglades Facility will be hauled to the CBI Miami Facility where they will perform TCLP and EPA methods 8240 and 8260 analysis on grit trap waste/sludge when generated. The Port Everglades Facility generates approximately 6,000 gallons of grit trap waste/sludge per year. The trap is cleaned proportional to the amount of solids generated, typically 12 times per year.

The maximum amount of materials to be generated from the solidification unit is approximately 80-100 cubic yards per month.

A tracking plan which must include the name, address and EPA identification number of the transporter, origin, destination, quantities and dates of all incoming and outgoing shipments of used oil.

CBI facilities use manifests in tracking transportation of materials. The information from each manifest is transferred to our electronic database (SAP) and the following information can be tracked: manifest number, name, address, EPA identification number of the transporter, origin, quantities and dates of all incoming shipments, plus the destination of all outgoing shipments of used oil.

The type and quantity of Used Oil and Petroleum Contact Water (PCW) is tracked in a log book annotating the number of the tank into which it was loaded and later removed. The tank farm is inspected weekly and certified by stamp and signature.

Used Oil and Petroleum Contact Water (PCW) are stored in separate tanks.

- 6. Attach a copy of the facility's preparedness and prevention plan. This requirement may be satisfied by modifying or expounding upon an existing SPCC plan. Describe how the facility is maintained and operated to minimize the possibility of a fire, explosion of any unplanned releases of used oil to air, soil, surface water or groundwater which could threaten human health of the environment.
- 7. Attach a copy of the facility's Contingency Plan. This requirement should describe emergency management personnel and procedures and may be met by using a modifying or expounding on an existing SPCC plan or should contain the items listed in the Specific Instructions.
- 8. Attach a description of the facility's unit management for tanks and containers holding used oil. This attachment must describe secondary containment specifications, inspection and monitoring schedules and corrective actions. This attachment must also provide evidence that all used oil process and storage tanks meet the requirements described in item 8b on page 6 of the specific instructions, and should be certified by a professional engineer, as applicable.

Facility preparedness and prevention planning:

Please refer to the Port Everglades Facility SPCC Plan which contains the information sought by this item.

Attach a copy of facility's employee training for used oil management. This attachment should describe the methods or materials, frequency, and documentation of the training of employees in familiarity with state and federal rules and regulations as well as personal safety and emergency response equipment and procedures.

USED OIL DRIVER TRAINING

2 | Some Facts about Used Oil

- Used oil is more damaging to the environment than virgin crude (contamination)
- Lead is the most common contaminant of used oil (nerve toxin/poison)
- One gallon of used oil can pollute one million gallons of water (blocks sunlight and oxygen production, bad tastes and smells)
- · See fact sheets

3 Rules and Regulations Regarding Used Oil

- Chapter 40, Part 279,
 - Code of Federal Regulations (CFR)
- Florida Statutes, Chapters 403.75-403.769 (FAC)
- Chapter 62-710, Florida Administrative Code
- Local Ordinances (Waste, Fire, etc.)

4 ---

Federal: 40 CFR, Part 279

- · Applicability
 - Who is and is not regulated
- Definitions
 - Used oil (State Definition trumps feds)
 - Handlers (generators, transporters)
 - General requirements
- The Rebuttable Presumption
 - On the "front end" where used oil is picked up
 - Halogen test, to screen for hazardous waste
- · Used Oil Fuel Specification
 - On the "back end" where used oil is sold as a product
 - -Specified levels of metals and halogens, equal to virgin fuel oil

6 40 CFR, Part 279, Continued

• Applicability:

Used oil is NOT considered hazardous IF:

- It is not mixed with other materials (including Anti-Freeze) (rebuttable presumption)
 - DO NOT MIX
- It is destined to be recycled
- If it is household used oil, or public drop off (PUOCC)

7 40 CFR, Part 279, Continued

- Applicability
 - -Conditionally Exempt Small Quantity Generators (CESQG's)
 - Generate <100 kg/month of hazardous waste
 - Can mix their hazwaste with used oil and the mixture can be managed as used oil
 - Must do a waste stream analysis (can't just say you are)
 - If you're unsure of the status:
 - Ask for documentation
 - LOOK AROUND (parts washers, spray cans, etc.)

DON'T MIX

8 40 CFR, Part 279, Continued

- Definitions
 - -Transporter: anyone moving used oil

Generators are exempt if <55 gallons at one time

- -Transfer Facility: store oil for more than 24 hours, but less than 35 days
- Processor: stores oil longer than 35 days or chemically or physically treats the used oil
- Marketer: makes the specification test

9 40 CFR, Part 279, Continued

- Spill Control
 - Anything over 25 gallons is a "reportable quantity" State and federal agencies must be notified (contact your supervisor immediately)
 - Stop the release
 - Contain the release
 - Clean up the release
 - Ensure the release will not happen again

10

- · News Item:
- The office of Susan Golding, San Diego, was picketed by environmentalists because they wanted a solar powered electric chair.

11 Florida Statutes

Chapters 403.75-403.769

- · Authorizes the DEP to regulate used oil
- Definitions
- Prohibitions
- DEP can set regulatory standards
- USED OIL <u>CAN</u> BE REGULATED AS A HAZARDOUS WASTE

12 Florida Statutes

Continued

- 403.75(7), FS
 - Definition of Used Oil:

Used oil means any oil which has been refined from crude oil or synthetic oil and, as a result of use, storage, or handling, has become contaminated and unsuitable for its original purpose due to the presence of physical or chemical impurities or loss of original properties.

13 🗐 Florida Statutes

Continued

• 403.751, FS

(repeated in Chapter 62-710.401, F.A.C.)

- Prohibitions:
 - Endanger public health or the environment
 - Dispose of as solid waste
 - Mix with hazardous materials
 - Road oiling, dust control, weed killer, etc.

14 Florida Statutes

Continued

- Who is regulated by DEP
 - NOT generators (most don't need an EPA ID)
 - Mobile lubes are considered to be generators

- Transporters
- Transfer Facilities
- Processors
- Marketers

15 Florida Statutes

Continued

- Registration
 - EPA ID Number
 - -Fee (\$100)
 - Annual Report
- Certification (if >500 gallons per year)
 - Training
 - Insurance

16

"Nature gave men two ends - one to sit on and one to think with. Ever since then, man's success or failure has depended on the one he used the most."

(George R. Kirkpatrick)

17 - Florida Statutes

Continued

• 403.760 FS

Public Used Oil Collection Centers (PUOCCs)

- Collect used oil from household Do-It-Yourselfers (DIYers)
 - Considered NOT hazardous
 - Rebuttable Presumption
 - MUST register with DEP (will have letterhead form)
 - Exempt from certain liabilities

18 Florida Statutes

Continued

- 403.141, F.S., Joint and Several Liability
- 403.161, F.S., Causing Pollution careless or reckless
 - willful

19 Chapter 62-710

Florida Administrative Code (FAC)

FDEP Standards

for

Used Oil Management

20

"If stupidity got us into this mess...

- ... then why can't it get us out?"
- (Will Rogers, American humorist)

21 Chapter 62-710, FAC

- Intent
- Definitions
- Documents Incorporated by reference
- Prohibitions (Same as Florida Statutes PLUS a NEW storage standard)
- Registration (Transporters)
- Record Keeping

- Certification
- · Permits
- Used Oil Filters
- Forms

22 M Chapter 62-710.401(6), FAC

Prohibitions

- Most storage tanks regulated if over 550 gallons
- Used oil storage (regardless of size)
- Labeled "Used Oil"
- In good condition
- · If outdoors, must be protected from weather
- If not double walled, must have some kind of secondary containment (that will hold 110% of the volume of the largest tank)

23 M Chapter 62-710.510, FAC

Record Keeping and Reporting

- · Record (shipping form, invoice)
- Transporter Name, address, phone number, EPA ID
- Customer Name, address, phone number, EPA ID
- Total gallons
- Type (automotive, industrial, mixed)
- Date
- Destination
- HALOGEN SCREENING

24

27 Because they can change or destroy molecules, halogens make great solvents

- · Methyline chloride
- Perchlorethylene
- Trichloroethylene
- Hydrogen floride
- · n-propyl bromide
- CFC's (chlorinated fluoro carbons)
- · And many, many, more

28 Halogens are Horrible in Used Oil

- · Risk to human health
- · Do not easily biodegrade (break down) and persist in the environment
- · Interfere with recycling processes
- · Attack delicate recycling equipment

29

"Sure, it's going to kill a lot of people, but they may be dying of something else anyway."

(Othal Brand, member of a Texas pesticide review board, on Chlordane)

- 30 144
 - Because halogens are used in so many solvent materials, their presence in used oil is like a warning flag that solvents have been mixed with used oil.
 - Therefore ALL loads of used oil have to be evaluated for the presence of halogens.

• If halogens are present at a level greater than 1000 parts per million, it is PRESUMED that hazardous waste has been mixed into the used oil.

31 Determining the halogen level

- Testing, using EPA approved test methods
- Process knowledge (a CESQG, household used oil, knowing no halogens are used in the vicinity).
 EPA approved
- · Dexsil® test kits. EPA approved
- "Sniffers" which are modified air conditioner (CFC chloro floro carbon) detectors. NOT EPA approved

32 Sniffers"

- Research conducted by Research Triangle on behalf of Dexsil® showed that "sniffers" were "unreliable."
- "Sniffers" give false positive results (indicating halogens when there are none)
- "Sniffers" NEVER gave false negatives (indicating no halogens when there were)

33 FDEP's Policy on "Sniffers"

- FDEP has decided that, if a "sniffer" is properly maintained and calibrated, it is a good screening mechanism for halogens in used oil, such that:
- If the sniffer does not go off, there are probably no halogens present. No further testing required.
- If the sniffer does go off, then an EPA approved test method must be performed.

34

"A man who carries a cat by its tail...

...learns something he can learn in no other way."

(Mark Twain, American author)

35

36

- "Not everything that can be counted counts, and not everything that counts can be counted." (Albert Einstein, German-born American physicist)
- "A little inaccuracy sometimes saves a lot of explanation."

(H. H. Munro, Saki, British author)

37 Rebuttable Presumption

- If halogens are present, it is possible to rebut (argue) the presumption that the used oil is a hazardous waste.
 - -The halogen content is below 1,000 parts per million
 - Process knowledge
 - Household oil
 - -CESQG
 - Metal working oils
 - Refrigerant oils

38 Poly Chlorinated Biphenyls (PCB's)

- Carcinogen
- Mutagen
- Toxins

- Found in electrical transformer (heat transfer) oils
- If greater than 50 parts per million, fully regulated by the Toxic Substances Control Act
- Be wary of oils from electric utilities.
- Make sure your supervisors are aware of possible PCB contamination.

39 Driver Responsibility for

"hot loads"

- If halogens are detected at levels greater than 1,000 parts per million, this should be noted on the shipping papers and a copy left with the generator.
- If the presumption of hazardous waste mixing can be rebutted, the load can be managed as used
- If the presumption is not rebutted and the load is handled by a used oil transporter, the transporter may be in violation of transporting hazardous waste without a permit.

40

41 W QUESTIONS???

42 -

Attach a copy of the facility's Closure plan and schedule. This plan may be generic in nature and will be modified to address site specific closure standards at the time of closure.

Cliff Berry Inc. Port Everglades Facility Closure Plan Revised: January 2022

Introduction:

Cliff Berry, Inc. (CBI) operates a used oil transfer station that receives used oil, oily water and petroleum contact water (PCW) which are generated by retail gasoline stations, oil companies, automobile dealerships, airports and marine interests. All products are delivered to the CBI facility by over the road transport vehicles. The facility has the capacity of storing approximately 826,244 gallons of used oil, oily waste or PCW.

The facility operates under licenses issued by Broward County, and the State of Florida Department of Environmental Protection (FDEP). Company owned transport vehicles are licensed by Broward County Environmental Protection Department (EPD) and Miami-Dade County Department of Permitting, Environment and Resource Management (DERM). All oily liquids and sludges will be transferred and stored within containment areas which have been designed to meet rules and regulations current at the time of installation. All oily liquids delivered to the facility will be handled under manifests issued by the generators.

General Provisions:

As required by the Florida Administrative Code (FAC) Rule 63-710.800 (9), CBI has adopted this document to be used as required, during the closure of the facility.

At closure, CBI will institute the following steps:

- 1. Remove all standing liquids, waste and waste residues from the facility. All stored liquids will be tested, if POTW standards are met, discharge will be made to the sewer system. All liquids which do not meet POTW standards will be sent off-site for proper disposal.
- 2. Current plans require that the closure event will result in the complete cessation of all operations at the CBI transfer facility. Management does not contemplate partial operation of the facility. There will be no need for further facility maintenance.
- 3. If monitoring wells have been installed prior to closing, all on site monitoring wells will be sampled in accordance with an approved Quality Assurance Plan and analyzed for US EPA approved mixed product analytical group parameters Volatile Halocarbons (601), volatile aromatics in water (602), 1,2 dibromomethane (EDB), Methyl tert-butyl ether (MTBE), all eight RCRA Metals.
- 4. A split spoon coring device will be used for the extraction of composite soil samples (taken from the surface to groundwater). Soil samples will be taken from areas immediately adjacent to where trucks are stored and will include sample points on all sides of facility property and at least at two depths (non-composite). Visual inspection of soils adjacent to the containment area will determine the location of soil sampling. An OVA/FID instrument will be used for the detection of organic contamination at levels greater than 50 parts per million. The samples

- identified as being the most contaminated will be submitted to an approved laboratory for analysis and identification of individual constituents. Should contamination be found, CBI will submit a Contamination Assessment Plan (CAP). After approval and implementation of the CAP a Contamination Assessment Report (CAR) and Remedial Action Plan (RAP) will be developed.
- 5. All tanks, piping, secondary containment and ancillary equipment will be emptied, cleaned and decontaminated. Filter sand, sludge and treatment process residues will be tested for hazardous characteristics; disposal of these items will be consistent with the results of the analysis. Contaminated surfaces will be high pressure washed with appropriate detergents. The effectiveness of all decontamination steps will be assessed by using swab samples of the formerly contaminated surfaces. Decontamination will be confirmed through the analysis of final rinsate liquids.

All assessment and remedial work will be done in accordance with the Florida Administrative Code (FAC) Rules 62-762, 62-710.510 and 62-780.

Should material or containerized soils be encountered during the closure, steps will be taken to control mitigation of hazardous waste and hazardous waste constituents from the affected area into ground or surface water.

These steps will include:

- 1. Contaminated materials will be containerized and sealed prior to their proper disposal to prevent runoff due to rainfall.
- 2. Isolation of contaminated areas and materials from contact with personnel. Closed covered containers will be utilized for soils.
- 3. Separation of decontaminated material from non-contaminated materials.
- Containment of all wash water and decontamination materials. Such will be handled as
 appropriate, either as a hazardous waste through a manifest or will be discharged to the PORW.
 Approval from the POTW will be obtained prior to release.

During execution of the above steps, the following factors will provide the basis of action:

- 1. Should disposal of closure generated materials require land treatment, the type an amount of hazardous waste and hazardous waste constituents along with the mobility and expected rate of migration of the material will be evaluated prior to implementing a remedial plan.
- 2. Factors such as location, topography, surround land use, climate (frequency) and pH of precipitation and biological characteristics of potential disposal sites will be performed.
- 3. Site specific studies involving unsaturated zone monitoring, type, concentration and depth of migration of hazardous waste constituents in the soil as compared to their background concentrations will be performed, if indicated.

Prior to initiating site closure, the following will be done:

1. Contaminated soil and liquids will be manifested off site to a permitted TSD facility.

- 2. Tanks, piping and machinery will either be removed or decontaminated.
- 3. Placement of final cover considering the following:
 - a. Functions of the cover.
 - b. Characteristics of the cover including material, final surface contours, thickness, porosity/permeability, slope, length of run of slope and type of area vegetation.
 - c. Monitoring of groundwater.

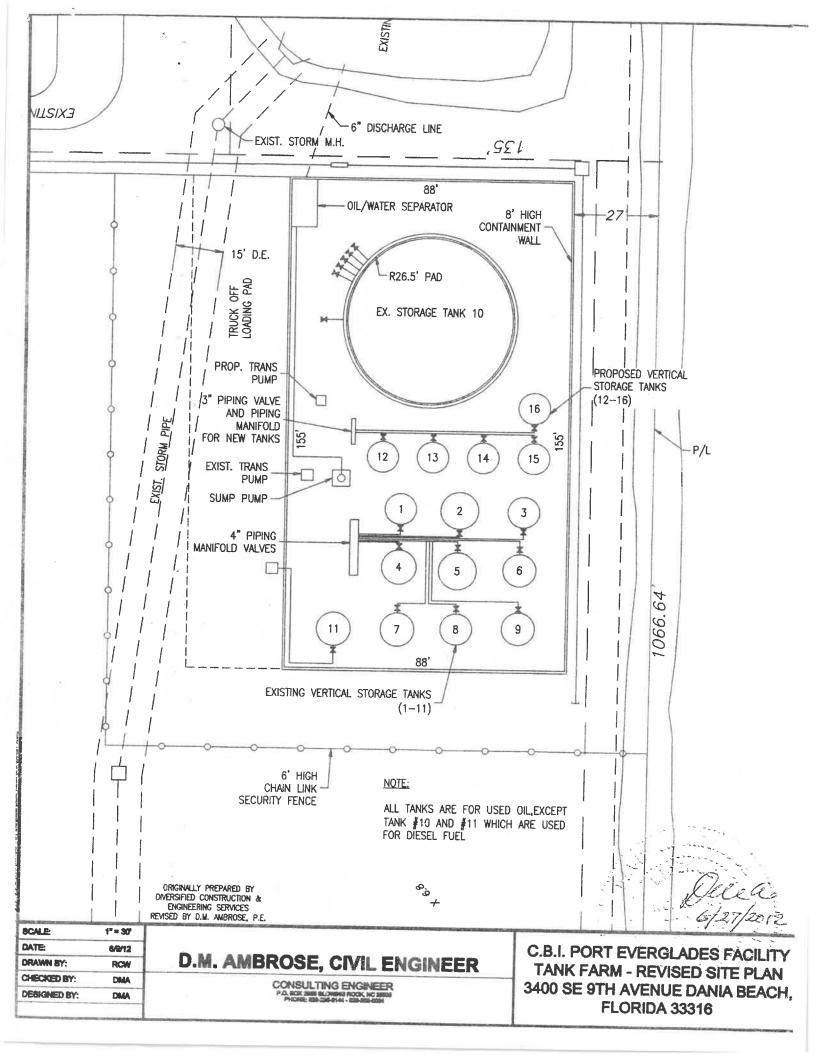
Final Closure:

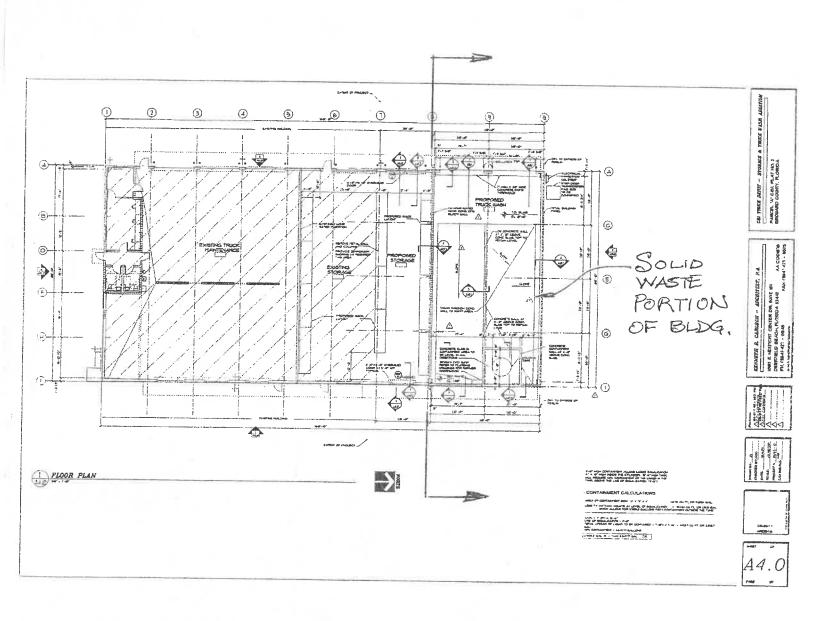
Sixty (60) days prior to the scheduled date of closing of the Port Everglades Facility, CBI will submit an updated and detailed closure plan to the FDEP.

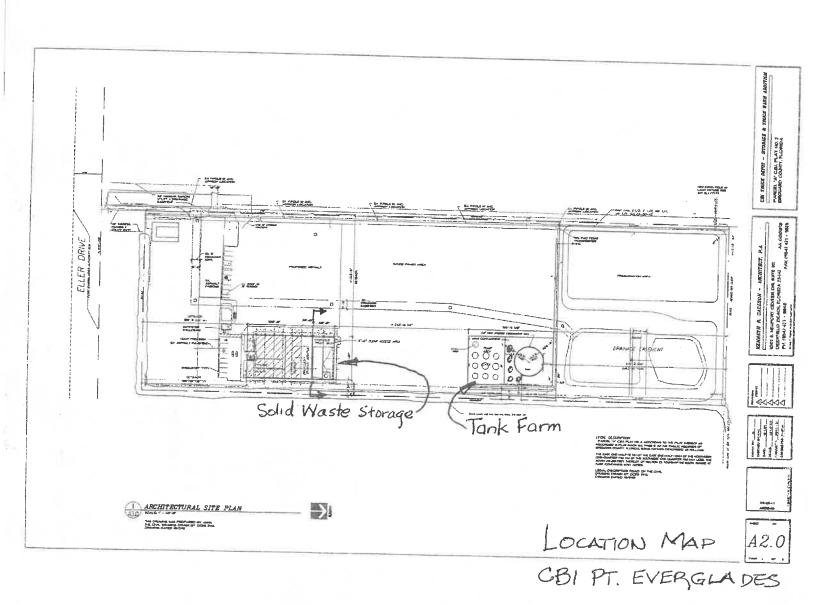
A revised final plan will be submitted and CBI shall provide a written notice seven (7) days prior to initiating closure. This plan will be issued during a closure event and will identify the steps necessary to perform final closure of the facility. The amended closure plan will include:

- 1. A description of how each waste management unit at the facility will be closed.
- 2. A description of how final closure of the facility will be conducted. The description will identify the maximum extent of operations conducted during the active life of the facility.
- 3. A projection of the maximum inventory of waste stored on site over the active life of the facility; and a detailed description of the methods to be used during final closure including but not limited to procedures for cleaning equipment and removing contaminated soils, methods for sampling and testing surrounding soils, and criteria for determining the extent of contamination necessary to satisfy the closure performing standards.
- 4. A detailed description of the steps necessary to remove or decontaminate all waste residues of concern and contaminated material system components, equipment, structures, and soil during final closure including but not limited to procedures for cleaning equipment and removing contaminated soils, methods for sampling and testing surrounding soils, and criteria for determining the extent of contamination necessary to satisfy the closure performing standards.
- 5. A detailed description of other activities necessary during the final closure period to insure that all closure activities satisfy the closure performance standards including but not limited to groundwater monitoring, leachate collection, and run-on and run-off control.
- A schedule for closure of each waste management unit and for final closure of the facility. The schedule will include the total time required to close each waste management unit and the time required for final closure.

Within thirty (30) days of final closure of the facility, CBI will submit a certification of closure completion to the FDEP demonstrating that the facility was closed in substantial compliance with the detailed Closure Plan.







CONTAINMENT CALCULATIONS FOR CLIFF BERRY INC'S PORT EVERGLADES FACILITY

GROSS CONTAINMENT AREA = 155' X 88' = 13,640 SF

CONTAINMENT AREA HAS 8' HIGH CMU WALLS GROSS CONTAINMENT VOLUME = 109,120 CF

VOLUME OF TANKS, PADS AND EQUIPMENT TO HEIGHT OF 8' WITHIN CONTAINMENT AREA:

960.5 CF (OIL SEPARATOR) + 17,309.25 CF (52' DIAM. TANK) + 2,712.96 CF (ALL 12' DIAM. TANKS) + 2,491.68 CF (ALL 11.5' DIAM. TANKS) + 2,769.60 CF (ALL 10.5' DIAM. TANKS) + 3,153.6 (ALL 10.0 DIAM. TANKS)

TOTAL VOLUME LOST TO TANKS AND PADS = 3,554.64 CF/FT

VOLUME AVAILABLE FOR CONTAINMENT = 10,085.36 SF

LARGEST TANK IS CERTIFIED TO CONTAIN 499,044 GALS. X 1.1 = 548,948 GALS. = 73,388.82 CF

DEPTH OF LIQUID FROM LARGEST TANK IF RUPTURED = 73,388.82/10,085.36 = 7.277 FT.

AS CALCULATED THERE WILL BE 0.723' (8.68") FREEBOARD WITHIN THE CONTAINMENT AREA CONSIDERING THE LARGEST TANK CERTIFIED.

TOTAL CONTAINMENT VOLUME AVAILABLE IS SATISFACTORY

CERTIFIED BY: D.M. AMBROSE, P.E.

P.O. BOX 2368

BLOWING ROCK, N.C.

FLORIDA REGISTRATION NO. 12831

June 6, 2012



Spill Prevention Control & Countermeasure Plan And

Contingency Plan and Emergency Response
Port Everglades Facility

CLIFF BERRY, INC. (CBI)

SPILL PREVENTION CONTROL & COUNTERMEASURE PLAN (SPCC)

AND

CONTINGENCY PLAN AND EMERGENCY PROCEDURES

PORT EVERGLADES FACILITY

3400 S.E. 9TH Avenue, Dania Beach, Florida 33316

EPA ID Number: FLR000083071

Location: Latitude $26^{\circ} - 05' - 00''$ North Longitude: $80^{\circ} - 07' - 57.6''$ West

Telephone Numbers:

Fort Lauderdale (Main Office)

(954) 763-3390

24 Hour Emergency Response

(800) 899-7745

Miami Facility

(305) 638-2030

Mailing Address:

PO Box 13079, Fort Lauderdale, FL 33316

Responsible Person:

Cliff Berry II CEO, and Qualified Individual (QI)

Jon Hines Facility Manager (cell) (954) 907-5190

Plan No. ____

Cliff Berry, Inc. Last Revised: January 2022

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Section 0

PORT EVERGLADES FACILITY SPCC AND CONTINGENCY PLAN DISTRIBUTION LIST

PLAN NO.	ENTITY
1	Florida Department of Environmental Protection
_	
2	Broward County Department of Planning and Environmental Protection
3	Broward Sheriff's Office
4	Broward Sheriff's Fire Rescue
5	Broward General Medical Center
6	Port Everglades Facility Copy
-	
7	Cliff Berry II (CBI)
8	Steve Collins (CBI)

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13. All Clear

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- Medical Emergency Procedure
- ♦ Rescue

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- Inclement Weather and Natural Disaster
- Preparation for Hurricanes

Record of Changes

Change No.	Date of Change	Section	Description of policy	Initials

Note: Make all changes upon receipt.

CERTIFICATION OF SPCC PLAN

CERTIFICATION

I hereby certify and attest that I am familiar with this facility and the information contained in this plan; that to the best of my knowledge and belief such information is true, complete and accurate. Also, the plan submitted has been prepared in accordance with good engineering practices.

Name, Date, Signature & Seal of Professional Engineer

Approval

This Spill Prevention Control and Countermeasure Plan (SPCC) is hereby approved for implementation.

Cliff Berry, II

Name of Responsible Officer

CEO

Title of Responsible Officer

Signature of Responsible Officer

CLIFF BERRY, INC. - PORT EVERGLADES FACILITY

SPILL PREVENTION CONTROL AND COUNTERMEASURES PLAN (SPCC)

AND

CONTINGENCY PLAN AND EMERGENCY PROCEDURES

EPA REGULATIONS FOR STORAGE TANK PERIODIC INTEGRITY TESTING PER 40 CFR 112.7(d)

- 1. The one (1) field erected above ground storage tank (AST) is located within concrete secondary containment. The above referenced tank is API CODE 653 inspected and certified every ten (10) years. The last API 653 inspection was performed in 2016. The next API 653 inspection will be performed in 2026.
- 2. The fifteen (15) shop –erected above ground storage tanks (AST) are located within concrete secondary containment. The above referenced tanks are visually inspected by facility personnel for integrity and leakage during normal facility operations. The above referenced ASTs were inspected and certified by CBI's professional engineer at the time of their installation in years ranging from 2005 to 2013 (see Tank Table in Section 3). The next inspection and certification by CBI's professional engineer will be in 2025.
- 3. All facility valves and piping are above ground and located within concrete secondary containment. The above referenced valves and piping are visually inspected daily by facility personnel for integrity and leakage during normal facility operations.

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INTRODUCTION

The Port Everglades Facility is owned and operated by Cliff Berry, Incorporated (CBI). It is located at: 26° 05' 00" North Latitude and 80° 07' 57.6" West Longitude. The facility has a local address of 3400 S.E. 9th Avenue, Dania Beach, FL 33316.

The person in charge of the facility is the Facility Manager who is noted in Section 9 and who resides in the Fort Lauderdale area. He can be reached twenty-four (24) hours a day at 1-800-899-7745. The facility may be opened twenty-four (24) hours a day seven (7) days a week as needed.

The facility does not accept hazardous waste.

The site of this facility, which covers eight (8) acres, is shown in Figure No. 1 (one line sketch). The terrain is relatively flat throughout.

The Port Everglades Facility has incorporated secondary containment in all areas where during normal operations there is a reasonable potential for an oily wastewater spill.

Details of tank size and contents are shown in Table 1 in Section 3.

During normal operations, all products are received from trucks.

Spill Events:

This facility was originally constructed in 2002 and previous spill events are as follows:

No spill events have taken place at the facility within the past twelve (12) months.

Prediction of Spill Behavior:

- (a) A spill from any of the bulk storage tanks would be contained in the diked area.
- (b) Any spill from drums stored on the concrete containment area, would be contained in the diked area and pumped out for reclamation and/or disposal at an approved site.

Bulk Storage Tanks:

The materials and design of the bulk storage tanks are compatible with the product they hold. A tank integrity inspection will be made of each tank daily and records will be kept of the results of inspections in logbooks. All above ground tanks, their foundations and supports will be visually inspected daily during routine operations. Each above ground storage tank's contents are

measured manually, checked for over fill protection each time the tank is filled. Records of contents are maintained on site. Also, gaskets, pumps, lines, are inspected daily by personnel. Any leakages are reported and recorded.

Inspection Records:

Inspection, their frequency and records are maintained as follows:

Inspection/Test	Frequency	Record
Tank integrity (visual)	Daily	Yes
Tank supports & foundations (visual)	Daily	Yes
Liquid sensing device's	Daily	Yes
Above ground valves, pipe & fittings (visual)	Daily	Yes
Corrective Actions	As required	Yes

ON SHORE STORAGE TANK FARM AND TRUCK LOADING FACILITY

On Shore Storage Tank Farm & Truck Loading Facility

Cliff Berry, Inc.'s waste oil storage tank farm and truck loading facility is located at 3400 S.E. 9th Avenue, Dania Beach, Florida 33316. Cliff Berry, Inc.'s mailing address is PO Box 13079, Fort Lauderdale, Florida 33316.

All storage tanks have been individually inspected and repaired where applicable and evaluated for their suitability to store the oily waste water collected from a materials and construction point of view. In addition, containment for the tank facilities are designed to contain the contents for the largest tank plus ten percent (10%). There are no known below ground storage tanks at the Fort Lauderdale Facility and there are no bypass valves used in any system that would allow an inadvertent spill outside the storage tank containment facilities.

Dikes, Berms or Retaining Walls Sufficiently Impervious to Contain Spilled Oil:

Cliff Berry, Inc.'s oily used oil vertical tank facility is contained by a concrete wall approximately eight (8) feet high by eight (8) inches in thickness; secondary containment is provided by 8 inches thick impervious concrete slab located within the concrete containment wall. Ten storage tanks used for used oil storage and oily water storage are anchored to the concrete pad within the retaining wall.

Curbing:

A concrete slab is also located outside the tank farm, in the truck unloading area. The slab is sloped inward toward the retaining wall and also has a slight curb to it in order to prevent run off of spilled material (minimal spills.)

Culverting, Gutters or Other Drainage Systems; Sumps:

The tank farm has three (3) concrete impervious sumps. One (1) is located inside the retaining wall and two (2) is located within the sloped concrete pad at the truck unloading area. Should a spill occur these sumps would be used to catch spilled materials..

Spill Diversion Ponds:

Cliff Berry, Inc. has no spill diversion ponds at this facility.

Retention Ponds:

Cliff Berry, Inc. has no spill retention ponds at this facility.

Sorbent Materials:

Note: see equipment and sorbent list.

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Spill and Rainwater Disposal:

Cliff Berry, Inc. maintains a fleet of vacuum and pump trucks as well as mobile frac tanks and also tanker trailers. Should a spill occur at our facility this equipment would be used for recovery, storage and transportation of spilled material to an approved disposal site.

Rainwater in the tank farm containment areas is visually checked for any sheen or contamination. If clean, the water is pumped out of the containment areas through an oil water separator to the drainage pond located just north of the tank farm, as per our Stormwater/Drainage Permit.

Visual Inspection:

All storage tanks, foundations and structural supports will be visually inspected by operating personnel as part of everyday operations. Upon the first indication of any degradation the necessary and appropriate action will be taken to correct the problem. Records of visual inspections will be maintained both at the facility and communicated to line management for review and incorporation in the operating files.

Fail Safe Operation:

Consideration has been given to "Fail Safe" operation where applicable. The receiving tanks (atmospheric storage) are equipped with high-level sensors that are engineered to sound an alarm prior to inadvertently over filling during discharges from tanker trucks. During transfer operations personnel will monitor levels in applicable tanks through current tank monitoring system. Level sensors and communication equipment will be tested periodically and repaired as required.

Safe Vehicle Operation:

Operators of vehicles entering the facility will have been trained in safe vehicle operation and have experience at other similar operating tank farms facilities. Safety signs will be posted where appropriate. There is minimal probability of damage to above ground piping. Operators will be trained in loading/unloading procedures to preclude spills, Further containment has been provided in this area.

Security Response

During off hours, Operations personnel are maintained in an On-Call status in the event they are needed to respond to any condition requiring their response.

Storage Tanks and Piping Inspections

All storage tanks, piping, joints, valve glands and bodies, pipeline supports, metal surfaces and other above ground equipment and facilities for holding oil and water will be visually checked by each employee as they pursue their daily work. Any and all discrepancies will be reported immediately to the supervisor. Additionally, an entry will be made in the record of any discrepancy and the corrective action taken.

A DETAILED AND SPECIFIC VISUAL CHECK OF THE ENTIRE FACILITY WILL BE MADE EACH MONTH. RECORDS OF THESE INSPECTIONS WILL BE MAINTAINED ON-SITE AND AVAILABLE TO REGULATORY REVIEW.

Table #1 Vertical Tanks

Tank #	Date Installed	Size (Gallons)	Material of Construction	Products
01 (AST)	12/05	24,500	Steel	Used Oil/Water
02 (AST)	12/05	24,500	Steel	Used Oil/Water
03 (AST)	12/05	30,000	Steel	Used Oil/Water
04 (AST)	12/05	15,500	Steel	Used Oil/Water
05 (AST)	12/05	30,000	Steel	Used Oil/Water
06 (AST)	12/05	30,000	Steel	Used Oil/Water
07 (AST)	03/08	30,000	Steel	PCW
08 (AST)	3/08	30,000	Steel	Used Oil/Water
09 (AST)	3/08	30,000	Steel	Used Oil/Water
10 (AST)	12/05	499,044	Steel	Diesel Fuel
11 (AST)	12/05	17,700	Steel	Diesel Fuel
12 (AST)	6/13	10,000	Steel	Used Oil/Water
13 (AST)	6/13	10,000	Steel	Used Oil/Water
14 (AST)	6/13	15,000	Steel	Used Oil/Water
15 (AST)	6/13	15,000	Steel	Used Oil/Water
16 (AST)	6/13	15,000	Steel	Used Oil/Water

SECURITY AT FACILITY

The Cliff Berry, Inc. tank farm facility and maintenance building and the separate corporate headquarters building are sited about a quarter mile apart along SE 9th Ave. The road dead ends at the tank farm facility and there is no through traffic. Only one other business, a trucking firm, uses the roadway.

A key-card access controlled motorized chain-link gate is installed across the entrance from SE 9th Ave. into the facility that restricts entry to only authorized vehicles in possession of a key-card. Vehicle exit is triggered by sensors embedded in the roadbed. The gate may also be operated by individuals with authorized key-cards and by a remote switch inside the maintenance department office under the control of the maintenance department manager or inside the corporate office under the control of the corporate secretary. Both offices are locked outside normal business hours.

The Broward County Sheriff's Department patrols the facility twenty-four (24) hours a day, seven days a week.

Facility lighting has been installed to enhance visibility during hours of darkness as well as video surveillance cameras enabling greater awareness of operations and the added prevention of acts of vandalism.

SPILL RESPONSE

Should a spill happen at Cliff Berry, Inc.'s facility, the qualified individual (Primary Emergency Coordinator) or alternate qualified individual (Back-up Emergency Coordinator) will initiate the following: (See section 9 for contact information)

Emergency Spill Response Procedure

Immediate steps for drivers and facility technicians:

- ♦ Stay with the vehicle until help arrives
- Use emergency numbers in spill plan to contact line management
- ♦ Keep the public away
- Dike off or boom liquids from entering sewers, storm sewers or water ways, follow emergency plans for further containment

Emergency Response Plan

This practical emergency response plan is designed to provide a guide to appropriate actions in the event of a spill. The most important is to remain calm and try to get the situation under control as soon as possible.

- ◆ Do not panic, remain calm. If you or anyone else is hurt or incapacitated, call for medical assistance.
- Evaluate the degree of contamination to the facility and estimate the number of gallons spilled.
- Pump liquid back into one of the standby storage tanks
- Do you best to dike ahead of the spill to prevent oil from entering sewers and water ways.

Spill Containment Procedures:

Spills on pavement:

Call for booms and pads in amounts appropriate for the spill. Use booms to contain spill by wiping them in a circular motion. Use vac to skim to remove oil. If spill is too large for booms:

- Call for sorbents and sand, and contain spreading oil by using sand or Oil Dri to encircle the spill.
- Call for a vac truck, visqueen and backhoe. Remove oil-soaked sand and place on plastic visqueen and cover sand with additional visqueen to prevent rain from spreading oil. Steam or power flush pavement or concrete to remove residue.

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Spills on soil:

Call for earth moving equipment (loader, backhoe, dump truck) and sand. Determine direction of oil flow and excavate an area for the oil to flow into. Around the spill contain oil with sand berm. Pump liquid oils to truck. Prepare a plastic tarp and sand berm on an area of clean ground. Remove oil soaked soil to visqueen while making sure that soil is contained by visqueen and berm. Have backhoe remove one foot below the surface of spill, or until visually clean. Call for further assistance to remove soil for treatment. Also, use OVA meter and analysis to determine further removal.

Remove Oil Soaked Sorbent Material:

Place oiled sorbent material in double, heavy gauge plastic bags. Management will have these picked up and legally disposed of at an appropriate facility. Do not make bags heavier than approximately 40 pounds each.

SECURITY ON SPILLS

During a large oil spill when thousands of dollars of clean up equipment is in use or stored at various locations throughout the clean up area, one must establish security over this equipment during the very early stages of the spill. Some of the steps that can be taken to reduce theft and vandalism are shown in the checklist below:

Checklist

- ♦ Contact a security company to provide guards where equipment is being stored and maintained. Make sure these guards can communicate with the Command Center at all times.
- ♦ Contact a fence company to provide fenced security areas for equipment.
- ♦ Local police departments can help in providing security, with off duty officers.
- Establish equipment and clothing distribution areas so personnel and equipment can be checked in and out.
- ◆ To ensure secure operations provide toilets and waste disposal facilities in decontamination and food serving areas.
- ♦ Establish First Aid kits or First Aid facilities throughout the clean-up area. Consider hiring off duty nurses to attend to general first aid treatment cases. They would also be qualified to determine when and if a person requires additional or more intense medical treatment.
- Provide lighting for security, decontamination, and equipment storage areas. Make sure that clean-up contactors and other involved personnel are provided adequate lighting at night.
- ♦ Issue temporary identification badges to all personnel involved in the clean-up operation. Insure custody control procedures are established for I.D. badges, so they will not fall into the wrong hands.
- ♦ As soon as possible, establish a claims office to handle the daily complaints for shoreline damage, boat damages, and many other claims which are made during the spill. This claims office should be near the spill site, but NOT near the Command Center.
- Establish a "Right Away" person who can make arrangements to access private property to support the clean-up.
- Establish sign out and return procedures for tools and consumables.
- Assign a key person to monitor all contractor activities regarding people, equipment in use, and hourly accounting.
- Assign security personnel to report safety infractions in the work place directly to the OSC at the Command Center.

Note: It is very important that adequate communications equipment is readily available for security and related operations.

MATERIALS

SPC OIL SORBENT				
NAME	SIZE	PACKING	QUANTITY	
SPC 100 Pads	17" x 19" x 3/8"	100 Pads/Bale	40	
SPC 200 Pads	17" x 19" x 3/16"	200 Pads/Bale	120	
SPC 50 Pads	34" x 38" x 3/8"	50 Pads/Bale	40	
SPC 810 Boom	10' x 8"	4 Booms/Bale	70	
SPC 510 Boom	10' x 5'	4 Booms/Bale	50	
SPC 5110 Boom	10' x 5' (DBL Boom)	4 Booms/Bale	5	
SPC 10 Pillow	14" x 25"	10 Pillows/Bale	15	
SPC 1900 Sweep	17" x 100'	1 Sweep/Bale	80	
SPC 150 Blanket	38" x 144' x 3/8"	1 Blanket/Bale	20	
SPC 152 Blanket	19" x 144' x 3/8"	2 Blankets/Bale	10	
SPC 27 Particulate		1 Bag/Bale	5	

SORBENT INDUSTRIAL RUG & SUPER SIR						
NAME	SIZE	PACKING	QUANTITY			
Sir 36 Rug	36" x 300'	1 Rug/Bale	10			
Sir 18 Rug	18" x 300'	2 Rugs/Bale	15			
Sir 001 Pads	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2					

COBRA COIL				
NAME	SIZE	PACKING	QUANTITY	
CC 400 Coils	3" x 48" Long	12 Coils/Box	15	

SPC UNIVERSAL PLUS				
NAME	SIZE	PACKING	QUANTITY	
UN 915 Pillow	9" x 15"	16 Pillows/Bag	10	
Oil Snare		1 Snare/Box	25	
Plastic Sheeting	20' x 100'	1 Roll/Box	5	
Plastic Bags		Bags	2000	
Steel overpack drums	65 gallon	Drum	10	
Poly overpack drums	65 gallons	Drum	5	
Open head steel drum	55 gallon	DOT approved Drum	50	

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SPC UNIVERSAL PLUS (continued)				
NAME	SIZE	NUMBER	QUANTITY	
Coveralls, Tyvek	Assorted		100	
Coverall, Saranyx	Assorted		50	
Respirator cartridges	Assorted	Pair	100	
Rubber boots (heavy duty)	Assorted	Pair	50	
Rubber gloves (heavy duty)	Assorted	Pair	200	
Water soluble industrial cleaning fluid		Gallons	55	
Industrial solvent		Gallons	55	
Industrial scrub brushes			15	
Industrial squeegees			10	
Dip nets (spill equipment)			30	
Tyvek hoods			100	
Clear PVC booties		Pair	25	

I. Location:

- a. Spill response equipment is distributed throughout the facility to ensure it is readily available for daily use as well as for deployment in the event of a large spill.
- b. The equipment is housed in stand-alone 20 foot shipping containers, in spill trailers, on shelving in the maintenance depot building, on vehicles or in the inventory room.
- c. Some equipment, typically booms, may be pre-deployed to the port piers and stationed in containers for ready deployment.

PERSONNEL TRAINING AND DRILLS

Operating personnel will be instructed in the proper operation and maintenance of equipment to prevent the discharge of oil and applicable pollution control rules and regulations, including but not limited to:

- Fla. Stat. Chapter 403; § 403.031(12); § 403.061; § 403.088; § 403.121; § 403.131; § 403.161(1)(a), (b); § 403.182; § 403.412; § 403.413; § 403.855
- Fla. Stat. § 373.400 series (Part 4); § 373.430(1)(a), (b)
- Fla. Stat. § 386.041(1)
- Fla. Stat. § 387.07, 08
- Regulations at FAC 62-65

Operating personnel will receive spill prevention briefings at intervals frequent enough to assure adequate understanding of this SPCC Plan typically, annually.

The training of all appropriate operating personnel (managers, supervisors and field technicians) in the prompt and effective response to an oil spill incident is an important aspect of Cliff Berry Inc.'s oil spill preparedness. Training is intended to assure that all personnel clearly understand the contents of this plan and their respective roles. Training includes periodic familiarization with the plan and training commensurate with their responsibilities to prepare them in carrying out their job responsibilities in a prompt and efficient fashion. Employees with USDOT responsibilities receive hazardous materials training at least every three years.

Since Cliff Berry Inc. also offers a contract service of twenty-four (24) hour oil spill response, all response personnel (managers, supervisors and field technicians) receive invaluable on the job training responding to real spill events. This practical application of oil spill mitigation techniques supplements OSHA mandated HAZWOPER training.

In addition to the above training, CBI has elected to implement the National Preparedness for Response Exercise Program (PREP) to satisfy exercise requirements under the Oil Pollution Act of 1990 (OPA-90). The PREP is a unified federal effort that incorporates the exercise requirements of the U.S. Coast Guard (USCG), the Environmental Protection Agency (EPA) and the Research and Special Programs Administration (RSPA) Office of Pipeline Safety and the Department of Transportation.

1

The following pages outline the training and drill plans for Cliff Berry, Inc.

CBI PERSONNEL TRAINING REQUIREMENTS

ON AND OFF SITE EMERGENCY EVENT (by 29 CFR 1910.120 & USDOT HazMat)

Training is dependent upon responsibilities and the level of response

1. First Responder Operations Level (29 CFR 1910.120 (q)(6)(ii)

Personnel who respond to releases or potential releases of hazardous substances as part of the initial response to the site for the purpose of protecting nearby persons property, or the environment from the effects of the release are trained to respond in a definitive fashion without actually trying to stop the release. Their function is to contain the release from a safe distance, keep it from spreading and prevent exposures.

2. Hazardous Materials Technician 29 CFR 1910.120 (q)(6)ii)

Personnel who respond to releases or potential releases for the purpose of stopping the release assume a more aggressive role than a first responder at the operations level in that they approach the point of release in order to plug, patch or otherwise stop the release of a hazardous substance.

Personnel responding to an emergency off site receive at least 24 hours of training equal to the first responder operations level and have additional competencies as outlined in 29 CFR 1910.120 (q)(6)(iii)(A)-(I).

3. Hazardous Material Specialist 29 CFR 1910.120 (q)(6)(iv)

Personnel who respond with and provide support to hazardous material technicians have a more specific knowledge of the various substances they may be called upon to contain. They receive at least 24 hours of training equal to the technician level and have additional competencies as outlined in 29 CFR 1910.120 (q)(6)(iv)(A)-(I).

4. On Scene Incident Commander 29 CFR 1910.120 (q)(6)(V)

Personnel receive at least 24 hours of training equal to the first responder operations level and have additional competencies as outlined in 29 CFR 1910.120 (q)(6)(v)(A)-(F).

5. Refresher Training 29 CFR 1910.120 (q)(6)(I)

Personnel who are trained in accordance with paragraph (q)(6) shall receive annual refresher training of sufficient content and duration to maintain their competencies or shall demonstrate competency in those areas at least yearly.

6. USDOT Hazardous Materials 49 CFR 130, 172, 173 & 177

Personnel who are trained in accordance with the sections noted above shall receive refresher training of sufficient content and duration to maintain their competencies or shall demonstrate competency in those areas at least every three years.

POST-EMERGENCY CLEANUP (OFF-SITE)

Personnel OSHA Instruction CPL-2-2.5(11/05/99)

General and Occasional Site Workers 29 CFR 1910.120(e)(3)

For a high magnitude of risk job, 40 hours of initial training and three days of supervised field experience under the direct supervision of a trained, experienced supervisor. Annual 8 hour refresher training.

For a limited task or fully characterized area worker, 24 hours of initial instruction and the minimum of one day actual field experience under the direct supervision of a trained, experienced supervisor. Annual 8 hours of refresher training.

2. Management and Supervisor 29 CFR 1910.120(e)(4)

40 hours of initial training, three days of supervised field experience and at least eight additional hours of specialized training at the time of job assignment on such topics as, but not limited to the employer's safety and health program and the associated employee training program.

3. Refresher Training 29 CFR 1910.120(e)(8)

Personnel specified in 1. and 2. above shall receive 8 hours of refresher training annually and any critiques of incidents that have occurred in the past year that can serve as training examples of related work, and other relevant topics.

4. Equivalent Training 29 CFR 1910.120(e)(9)

Employers who can show by documentation or certification that an employee's work experience and/or training has resulted in training equivalent to the training required in 1 & 2 above, shall not be required to prove the initial training requirements. Employer shall provide a copy of the certification or documentation to the employee upon request.

POST-EMERGENCY ON SITE

1. Site Employees, Management and Supervision 29 CFR 1910.120 (q)(11)(ii)

Employees are trained according to 29 CFR 1910.38(a) emergency action plan; 1910.34 respiratory protection; 1910.1200 hazard communication and other training made necessary by the task.

2. Refresher Training 29 CFR 1910.38 (a)(5)(iii)(A)-(C)

Emergency plan training is required initially with the plan is developed, whenever the employee's responsibilities or designated actions under the plan change, or whenever the plan is changed.

29 CFR 1910.120(h)

Employers shall provide employees with information and training on hazardous chemicals in their work area at the time of initial assignment, and whenever a new hazard is introduced into their work area.

OPA 90 PREP TRIENNIAL DRILL SCHEDULE

Triennial Drills must include the following exercises: (1)

Terminal and Pipeline Drills

DRILL TYPE	FREQUENCY	DRILLS 3 YR PERIOD	AGENCY	INITIATING AUTHORITY
QI Notification	Quarterly	12	USEPA, USCG RSPA (6)	Facility Response Team/OSRO (6)
Response Team Notification	Quarterly (3)	12 (5)	RSPA	Facility Response Team/OSRO
Equipment Deployment	Semi-Annual (4)	6 (1)	USEPA, USCG	Facility Response Team/OSRO
Exercise Entire Response Plan	All Components Every 3 years	1	USEPA, USCG RSPA	Facility Response Team/OSRO

Corporate Response Team Drills

Table Top Exercise	Annual	1	USEPA, USCG	Corporate Team/OSRO
Unannounced Equipment Deployment	When Announced	None	USEPA, USCG	Facility Team/OSRO
Area Exercise	When Announced	20 (2)	USEPA, USCG	Facility and/or Corporate Team/OSRO

- 1. Three drills must be announced
- 2. 20 exercises total nationwide per year
- 3. One drill must include a worst case discharge scenario
- 4. Must have six months minimum lapse between exercises
- 5. Notification of response team applies to Facility Response Team or Prearranged Response Contractors
- 6. ORSO = Oil Spill Removal Organization
 - USEPA = Environmental Protection Agency
 - USCG = United States Coast Guard
 - RSPA = Research and Special Programs Administration

FACILITY EMERGENCY

Name of Facility:

Port Everglades Facility

Type of Facility:

Oily Wastewater Transfer Facility

Location of Facility:

3400 S.E. 9th Avenue

Dania Beach, FL 33316

Name and Address of Owner or Operator:

Name:

Cliff Berry, Inc.

Address:

PO Box 13079

Fort Lauderdale, FL 33316

Person accountable for spill prevention, emergency procedures, reporting and employee training.

Name:

Cliff Berry II

Title:

CEO

MANAGEMENT APPROVAL

Magn

The individuals designated as Primary Emergency Coordinator, or in the absence of the Primary Emergency Coordinator the Back-up Emergency Coordinators, are authorized to commit the resources needed to carry out this plan.

Signature /

Name: Cliff Berry II

Title: CEO

Review and Update

This contingency plan will be reviewed, and immediately amended, if necessary, whenever:

- 1. Applicable regulations are revised,
- 2. The plan fails in an emergency,
- 3. The facility changes in its design, construction, operation, maintenance, or other circumstances in a way that materially increases the potential for fires, explosions, or releases of used oil, or changes the response capability in an emergency,
- 4. The list of emergency coordinators changes, or
- 5. The list of emergency equipment changes.

Emergency Response Arrangements

Fire Department: Broward County Sheriff's Fire Rescue
 Police Department: Broward County Sheriff's Office
 Hospital: Broward General Medical Center

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4. Emergency Response Contractor: Cliff Berry, Inc.

EMERGENCY COORDINATORS

1.

Primary Emergency Coordinator

Name:

Jon Hines

Title:

Southeast Area Manager

Address:

5830 NE 14th Way,

Ft. Lauderdale, FL 33334

Phone:

Office:

(954) 763-3390

Home:

(954) 907-5190

Cell:

(954) 907-5190

2.

Back-up Emergency Coordinator

Name:

Steve Collins

Title:

ESOH Director

Address:

4871 NE 2nd Ave.

Fort Lauderdale, FL 33334

Phone:

Office:

(954) 763-3390

Home:

(415) 686-9202

Cell:

(954) 594-3873

3.

Back-up Emergency Coordinator

Name:

Steve Swett

Title:

Operations Manager

Address:

7241 NW 6th Court

Plantation, FL 33317

Phone:

Office:

(954) 763-3390

Home:

(954) 296-3871

Cell:

(954) 494-8734

Fort Lauderdale Fax Number: (954) 763-8375

24 Hour Emergency Number: (800) 899-7745

Emergency Procedures - Responsibilities of the Emergency Coordinator or Designee

- 1. <u>Activate</u> the Facility alarm/communication system to notify all facility personnel by:
 - a. Announce the emergency situation using cell phones.
 - b. Notify facility personnel by word of mouth.
- 2. <u>Notify</u> appropriate State and Local Agencies with designated response roles if their help is needed. In the case of fire or explosion:
 - a. Call 911 to notify the fire department.
- 3. <u>Identify</u> the character, exact source, amount and extent of any released materials. This may be done by observation, review of facility records or chemical analysis.
- 4. <u>Assess</u> possible hazards to human health of the environment that may result from the release, fire, or explosion. This assessment must consider both direct and indirect effects of the release, fire or explosion. If assessment indicates that evacuation of local areas may be advisable, immediately notify appropriate local authorities. Be available to help local authorities to decide whether local area should be evacuated.
- 5. <u>Notify</u> immediately the government official designated as the On Scene Coordinator (OSC) of the National Response Center using their twenty-four (24) hour toll free number (800) 424-8802. The report must include:
 - a. Name and telephone number of person reporting,
 - b. Name and address of the facility
 - c. Time and type of incident (release, fire, etc.),
 - d. Name and quantity of the material(s) involved,
 - e. The extent of injuries, if any, and
 - f. The possible hazards to human health or the environment outside the facility.
- 6. <u>Take</u> all reasonable actions necessary to ensure that releases, fires and explosions do not occur, recur, or spread to other used oil or waste at the facility.
- 7. After the emergency is over, provide for the recycling, storing or disposal of recovered material or material that results from a release, fire or explosion. In the affected area(s) of the facility make sure that no waste o used oil that may be incompatible with the release material is recycled, treated, stored or disposed of until clean-up procedures are completed. All emergency equipment listed in the contingency plan need to be cleaned and fit for its intended use before operations are resumed.

- 8. Notify the Regional Administrator and appropriate State and Local Authorities that the facility is in compliance with 40 CFR part 279.52 before resuming operations in the affected area(s) of the facility.
- 9. <u>Note</u> in the operating record the time, date and detail of the incident that requires implementing the contingency plan.
- 10. <u>Submit</u> a written report within fifteen (15) days after the incident to the Regional Administrator. The report must include:
 - a. Name, address and telephone number of the owner or operator,
 - b. Name, address and telephone number of the facility,
 - c. Date, time and type of incident (release, fire, etc.),
 - d. Name and quantity of materials involved,
 - e. The extent of injuries, if any,
 - f. An assessment of actual or potential hazards to human health or the environment, where applicable, and
 - g. Estimated quantity and disposition of recovered material that resulted from the incident.

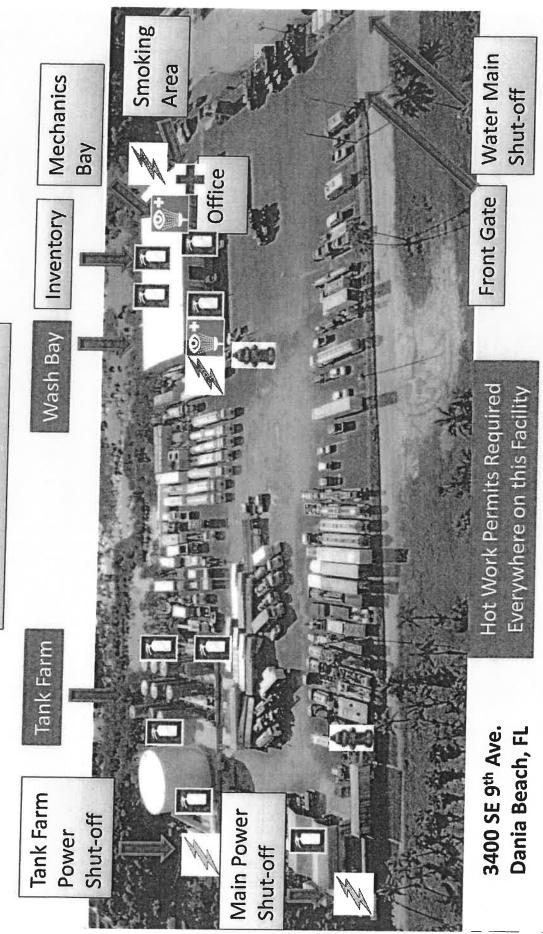
Requirements for Notification

- 1. Name and telephone number of person making the notification
- 2. Name and address of the facility
- 3. Type and time of incident
- 4. Name and quantity of the material involved
- 5. The extent of injuries, if any
- 6. The possible hazards to human health or the environment outside the facility
- 7. The name and telephone number of the person or persons to be contacted for more information. See list of Emergency Coordinators in this section.
- 8. Wait for the other party to hang up do not hang up first.

Emergency Contact Phone Numbers

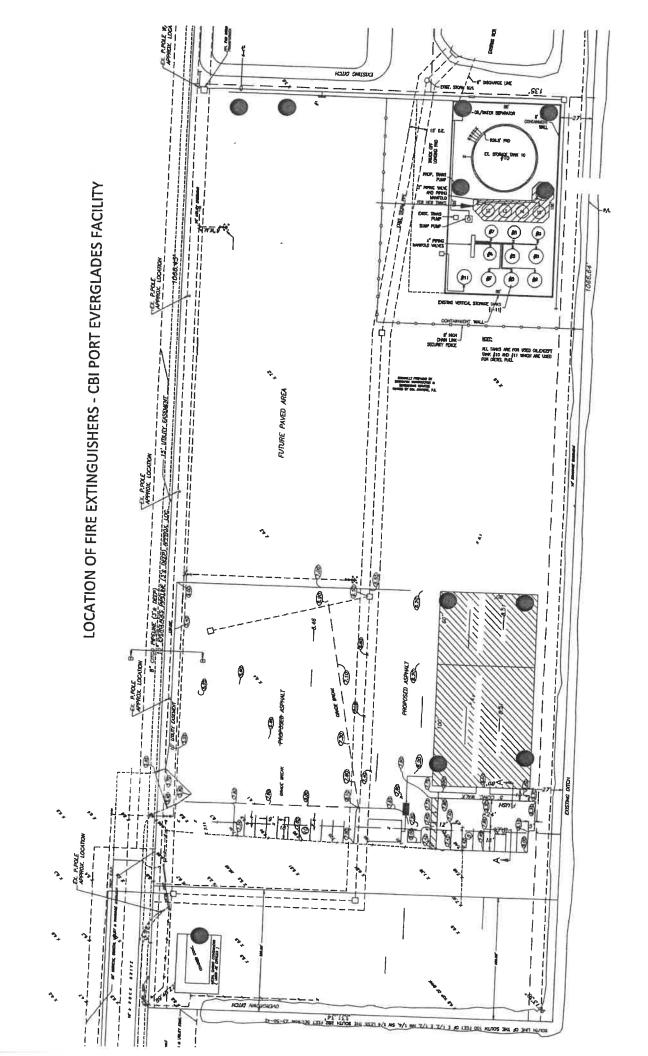
1. Primary Emergency Contact Person – Jon Hines	(954) 907-5190
Office Address: 851 Eller Drive, Fort Lauderdale, FL	
Home Address: 5830 NE 14th Way, Ft. Lauderdale, FL 33334	
Secondary Emergency Contact Porcer Stave Calling	(0.5.1) = 0.1. = 0.2.
Secondary Emergency Contact Person – Steve Collins	(954) 594-3873
Office Address: 851 Eller Drive, Fort Lauderdale, FL	
Home Address: 4871 NE 2 nd Ave, Fort Lauderdale, FL	
2. Fire	011
Broward Sheriff's Fire Rescue – Port Everglades	(054) 000 6000
Broward Sherrif ST he Rescue – Port Everglades	(954) 828-6800
3. Police	011
Broward Sheriff's Office	(054) 765 /221
	(954) 705-4521
4. Ambulance	911
American Ambulance Services Inc. (Hollywood)	
5. Nearest Emergency Medical Facility	, ,
Concentra	
1347 S. Andrews Ave. Fort Lauderdale, FL 33316	(054) 767 0000
	(534) 107-3333
6. Nearest Hospital	
December 114 E 10	
Broward General Medical Center	
1600 South Andrews Avenue, Fort Lauderdale, FL	
Emergency Care Center	(954) 355-4400
7. National Response Center	1/000 404 0000
7. Prational Response Center	1(800) 424-8802
8 Federal IIS EDA Dagion IV	1/10/1> 5/5 05 55
8. Federal – U.S. EPA, Region IV	1(404) 562-8357
9 State - Florida DED	1/5/11 /04 //04
9. State – Florida DEP	1(561) 681-6600
Emergency Response	1(800) 320-0519
10 Local Decoursed Court D. (CDI) 0.75 D. (CDI	
10. Local – Broward County Dept. of Planning & Env. Protection (DPEP),	
	(954) 519-1400
11 Chemtron	4.455
11. Chemtrec	1(800) 424-9300
12 II S. Coort Coord	
12. U.S. Coast Guard	1(305) 535-8705
12 2E Common.	
13. 3E Company	1(800) 360-3220

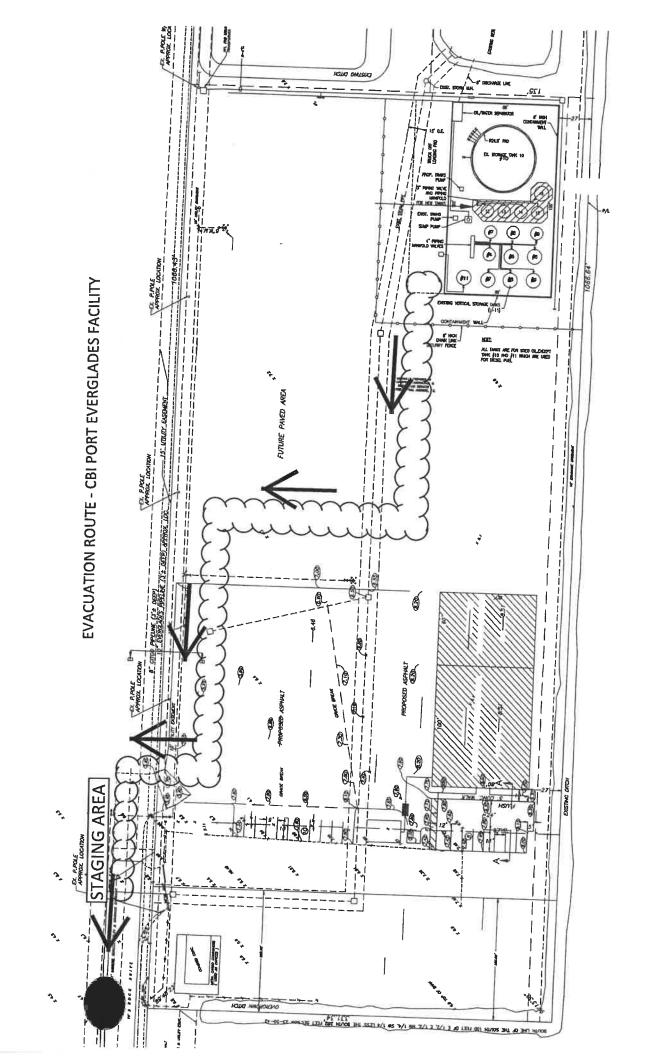




Required PPE: Hard Hat — Safety Glasses — Safety Toed Boot — Safety Vest

IN CASE OF EMERGENCY DIAL 1-800-899-7745 OR 9-1-1





GENERAL RESPONSIBILITIES

Personnel Assignments

- A. Coordinator (Emergency Coordinator)
 - a. Jon Hines (Leader)
 - b. Steve Collins (Back-up)
 - c. Steve Swett (Back-up)
- B. Communications
 - a. Jon Hines (Leader)
 - b. Steve Collins (Back-up)
 - c. Steve Swett (Back-up)
- C. Evacuation
 - a. Steve Swett (Leader plant and office)
 - b. Jon Hines (Back-up plant and office)
- D. Emergency Situation
 - a. Emergency assessment
 - i. Steve Collins (Leader)
 - ii. Jon Hines (Back-up)
 - iii. Steve Swett (Back-up)
 - b. Spill containment
 - i. Jon Hines (Leader)
 - ii. Steve Swett (Back-up)
 - iii. Kelly Brandenburg(Back-up)
- E. Emergency Team
 - a. Fire fighting and spill containment
 - i. Jon Hines
 - ii. Steve Swett
- F. First Aid
- i. Steve Collins
- ii. Adryan Cheeseboro

Description of Personnel Assignments

- A. <u>Emergency Coordinator</u>: Assess all possible hazards for severity. Responds to, coordinates and aids in remediation of all hazards. Coordinates all evacuation and return to normal operation. In the event the Communication Leader is out of the office the coordinator's first back-up becomes the Communication Leader.
- B. <u>Communication Leader</u>: Responsible for informing the office and plant personnel of hazards. Informs the evacuation leaders of need to evacuate. Informs the main office of the situation. Handles media communication in the event that the Emergency Coordinator is out of the office, then the Communication Leader becomes the Emergency Coordinator.
- C. <u>Evacuation Leader</u>: Responsible for guiding personnel to staging area. Makes sure that all personnel are out of the office in an evacuation. Assists coordinator in his/her tasks. Conducts head count at the staging area.
- D. <u>First Aid Provider</u>: Responsible for cardio pulmonary resuscitation and first aid to employees in the case of accidents.

FIRE RESPONSE

Fire Control Systems and Equipment

- 1. All plant operational personnel have cellular phones so that they are in constant communication with each other at all times
- 2. Fire control equipment consists of:
 - a. Numerous fire extinguishers are located around the plant and property. They are inspected and certified (tagged) on an annual basis.

Emergency Procedures

Fire

- 1. Upon initial sighting, notify all personnel via cellular phones and notify Fire Department immediately by calling 911 (this should be simulated during drills with a phone call to the non-emergency line). If fire is in its incipient stage, respond with fire extinguisher.
- 2. Immediately alert Emergency Coordinator by best available means.
- 3. Emergency Coordinator will assess danger and will initiate response to fire, shut down procedure, and evacuation, as necessary.
- 4. All non-essential personnel should evacuate as soon as the fire notification sound is heard.
- 5. Emergency personnel will be given the following information in order to make reports:
 - a. Name and telephone number of person reporting,
 - b. Name and address of the facility
 - c. Time and type of incident (release, fire, etc.),
 - d. Name and quantity of the material(s) involved,
 - e. The extent of injuries, if any, and
 - f. The possible hazards to human health or the environment outside the facility.
- 6. If trapped by a fire in area:
 - a. Close all doors between you and the fire and seek alternate exit including breaking windows or walls, and if not available,
 - b. Seal all door cracks and vents the best you can,
 - c. Use the telephone to call the fire department and give your situation, and
 - d. Sit on the floor calmly as far away as possible from the fire.

Emergency Evacuation

- Upon encountering fire or smoke immediately alert the Coordinator, sound the alarm and commence evacuating the plant, property and office areas.
- Depending on the location of the emergency, personnel should evacuate via the front or rear of the building and proceed to the staging area.
 - o The staging area at this facility is the southeast corner of the parking lot.
- ◆ CBI management, under direction from the Fire Chief, will permit re-entry into the building after resetting the fire alarm. At that time the emergency coordinator will instruct CBI personnel and all tenants to return to their offices giving the All Clear.

Shutdown of Operation - As Appropriate to Fire Hazard

- ♦ Shut down all pumps or other source, if it can be done safely
- ♦ Close man ways and access ports to tanks and rail cars, as appropriate,
- ♦ Close all valves if it can be done safely
- Remove vehicles from the site if it can be done safely,
- Shut down power to product movement areas,
- ♦ Close warehouse doors after confirming employees have evacuated,
- ♦ Open perimeter access gate for emergency crew,
- Move fire extinguishers to the location for the emergency crews,
- All nonessential personnel are to evacuate to the premises immediately. Personel should report to the staging area so they can be counted.
- Plant personnel will provide security for the site until emergency crews arrive, and
- ◆ UNDER NO CIRCUMSTANCES IS ANYONE TO ENDANGER THEMSELVES OR OTHERS IN ORDER TO PROTECT EQUIPMENT OR PRODUCT. IF YOU ARE IN DOUBT SACRIFICE THE EQUIPMENT AND PRODUCT.

Fire and Explosion

- ♦ Do not attempt to fight a fire unless you have been trained to do so.
- ♦ If a fire is too large or the first attempt to extinguish is unsuccessful EVACUATE.
- ♦ Attempts at fire fighting should only be made during the fires incipient stage.
 - Only hand held portable fire extinguishers will be used by company employees when responding to fires. No hose lines will be used by company employees.
 - o Company employees will not attempt to extinguish small or large fires with the potential to change rapidly, for example:
 - Pump seal fires on a pressurized system, or
 - Ground fires in excess of 100 square feet in a congested process area.

EXPLOSION RESPONSE

Bomb Threat Procedure

1. Purpose:

a. To provide for the orderly gathering of information during a potentially stressful situation.

2. Responsibility

a. Anyone receiving a bomb threat has the responsibility to gather as much information as possible and report the facts to plant management. Use the attached checklist.

3. Safety

a. Remain calm. This will allow the maximum amount of information to be exchanged. Do not antagonize the other party.

4. Procedure - Handling the Call

- a. Try to keep the caller on the line.
- b. Try to alert office mates to notify the Emergency Coordinator to come to you
- c. Make notes and COMPLETE THE BOMB THREAT CALL CHECKLIST
- d. Get specific information on what is going to happen.
 - i. When will it go off?
 - ii. Where is it placed?
 - iii. What does it look like? Describe it.
 - iv. When was it put there?
 - v. How do you know about this?Note: Ask caller to repeat the information, if you did not get it all.
- e. Take notes on additional information about the caller:
 - i. Name
 - ii. Age
 - iii. Sex
 - iv. Mental condition joking, angry, etc.
 - v. General condition calm, frantic?
 - vi. Voice characteristics accent (hint of ethnicity?), speech defect, slurred?

- f. What background noises are present?
 - i. Music?
 - ii. Trucks?
 - iii. Freeway?
 - iv. Trains?
- g. Show your notes to Emergency Coordinator
 - i. If the threat is considered genuine the Emergency Coordinator will notify the local police (dial 911).
 - ii. Shut down and evacuate the plant. Refer to the evacuation procedures in Section 11. Move the staging area as needed if it is in conflict with the described location of the device.
 - iii. If there is time and a search can be performed safely, organize a search with a minimum of employees. Stop the search and evacuate thirty (30) minutes prior to scheduled detonation.

5. Search – Overt type

Potential bombs have no standard appearance. Be alert for any boxed (cardboard, metal o wood), suitcases, cans, sections of pipes or other objects that appear to be out of place.

- a. Begin the search around the outside of each building and work inward. The employees most familiar with a building should search that building.
- b. Inside each building, begin along the outside walls and work to the center. Ground floors first then upper floors.
- c. Start with easily accessible places.
- d. Look for recently disturbed items or items out of place.
- e. Any suspicious objects should be reported to the Emergency Coordinator. DO NOT ATTEMPT TO HANDLE OR DISTURB ANY SUSPECTED BOMB. Write on a piece of paper any information that would identify the suspicious object (size, type of container) and its exact location. Also note the route of egress from the object.
- f. If one suspected bomb is located, continue the search, if it appears this can be done reasonably safely, until completed. More than one device may have been set.

- g. Open all doors and windows in the building and evacuate to a minimum of 300 feet. This may entail moving the staging area.
- h. The employee in charge (Emergency Coordinator or other higher authority) and the person receiving the call should meet with the police when they arrive (however, do not hang up on the caller if they are still on the line.) Tell the police the exact location of any suspicious objects and the egress routes from the object.
- i. In the event of detonation activate the emergency response plan. See section 9.
- j. Do not return to the building or location until the "All Clear" is received from competent authority. See Section 13 for "All Clear" procedures.

6. Publicity

- a. All persons involved in the incident should be encouraged to keep the incident confidential.
- b. All inquiries from the public news media should be directed to and handled by the Communications Leader. If the Communications Leader is not available, take a number and state that a return call will be made.

Bomb Threat Call Checklist

Questions to Ask	exact Wording of Threat				
1.	When is the bomb	When is the bomb going to explode?			
2.	Where is it right no	Where is it right now?			
3.	What does it look li	ke:			
4.	What kind of bomb	is it?			
5.	Did you place the b	omb?			
6.	Why:				
7.	What is your address	s?			
8.	What is your name?				
Sex of caller Caller's Voice:	Age	Race	Length of call		
□ Calm	□ Nasal	☐ Loud	☐ Deep Breathing		
☐ Angry	☐ Laughing	□ Lisp	☐ Clearing throat		
☐ Excited	☐ Crying	□ Raspy	☐ Disguised		
☐ Slow	□ Normal	□ Deep	☐ Accent		
□ Rapid	☐ Distinct	□ Ragged	☐ Familiar		
□ Soft		☐ Cracking voice	☐ Stutter		
If voice is familiar, wh	no did it sound like?				
☐ Street noises	☐ House noises	☐ Factory machinery	□ Local		
☐ Crockery	□ Motor	☐ Animal noises	☐ Clear		
□ Voices	☐ Long distance	☐ Office machinery	□ Booth		
☐ PS System	☐ Music	☐ Static	☐ Other		

Threat Language

☐ Well spoken	☐ Irrational		
(educated			
☐ Message read by	☐ Incoherent		
threat maker			
☐ Foul language	☐ Tapered		
Report call immediately	to Emergency Coordinate	or	
If threat is consid	dered valid DIAL 911		
Fill out completely, duri	ng or immediately after bo	omb threat: Date	Time
Person receiving call		Position/Title:	
Phone number call recei	ved on:		
Phone call taped: Ye	es No.		
Contact phone system ad system, such as threat ma	Iministrator to determine i aker's originating phone n	f other details can be retrie umber	ved from the phone
			-

End of Bomb Threat Call Checklist

ALL CLEAR

All Clear Procedure

The only people allowed to issue the "All Clear" are:

- ♦ The Emergency Coordinator
- ♦ The Communication Leader

Before an "All Clear" can be issued the following conditions must be met:

- ♦ No readily apparent dangers to life or health can be present (not IDLH).
- ♦ If outside emergency response personnel (fire department, police) have been involved, they must also give the "All Clear"
- ♦ This information can be communicated verbally to all employees. If employees have been sent home the Communication Leader will pass the "All Clear" through the best available means.

Once the "All Clear" has been given (by the Communication Leader, Fire Chief, Police) only then will CBI personnel be allowed to return to the plant, property or facility. Entry to the facility will be led by the Emergency Coordinator.

If additional work is needed prior to reoccupying the plant, property or facility, a team will be assembled to conduct clean-up or other work. The team will follow all prescribed safety procedures, including personal protective equipment (PPE), necessary to perform the task, which may include:

- Hard hat
- Safety glasses
- ♦ Safety shoes (reinforced toe)
- Respirator with appropriate cartridge
- ♦ Coveralls
- ◆ Air monitor suitable for the conditions

 Note: No CBI employee will enter the space if the conditions are Immediately Dangerous to Life and Health (IDLH) or if any life support apparatus is required for entry.

It is the responsibility of the Emergency Coordinator to ensure that all local emergency response personnel have received all the information they require and are adequately prepared to respond again if necessary (e.g. do not send the emergency responders away if hazardous conditions persist.)

MEDICAL EMERGENCY

Medical Emergency Procedure

- ♦ Initial report is to be made to the Facility Manager or the Operations Manager
- ♦ An assessment will be made as to the severity of the incident determining if medical assistance it to be called. In general if the employee is unable to walk on his/her own, he/she is to be kept at the scene while an ambulance is called.
- ♦ If the incident does not require an ambulance the employee is to be transported to the applicable medical facility by supervisory personnel. Details of the incident along with other information such as a Safety Data Sheet (SDS) can be provided to medical personnel. The supervisor will remain at the facility until a report on the employee's condition can be obtained.
- ♦ At least one office or plant personnel are to be trained in First Aid and CPR if the facility is not within a short response time from emergency response personnel. This training is to be used until relieved by rescue personnel. See Section 9 for a phone list.

Rescue

Rescue operations are to be performed by outside emergency response personnel whenever possible. CBI personnel will respond to rescue situations only when no outside assistance is available and there is no immediate danger to life or health.

All rescues will be directed by the Emergency Coordinator.

Rescue Criteria

- ♦ Rescue is to be attempted when the location of the employee is known.
- Rescue will not be attempted when the structure is involved in a fire.
- Rescue activities involved with a product release will fall within the parameters of this SPCC plan.
- ♦ No rescue efforts are to be made with less than three employees. On employee is to remain outside the hazard area at all times. If rescue is clearly a medical emergency and no hazardous environment exists, rescue may be attempted by less than three people.

INCLEMENT WEATHER

Inclement Weather and Natural Disaster

- 1. In the event of severe inclement weather (hurricane, electrical storm, tornado) the Emergency Coordinator will make the assessment of the danger.
- 2. If the assessment is not severe, operations may simply be suspended until the storm passes. The Emergency Coordinator will give a verbal "All Clear" to employees once the inclement weather has passed. This covers incidents such as thunder storms and sporadic heavy rains which interfere with safe operations. During these times shelter will be sought in the plant and main offices.
- 3. If the assessment is severe, the Emergency Coordinator will discuss the assessment with senior management, and as a result, notify the Communication Leader to cancel the work day.
- 4. If the work day has not started the Communication Leader will communicate with facility personnel, whether at home or in the office, and inform them through the best available means.
- 5. If an order to evacuate and go home is given, consistent with existing CBI SOP Tropical Storm Warning, facility personnel will check out with the Communication Leader prior to exiting the facility to ensure all are counted.
- 6. If the imminent danger does not permit for evacuation, inform the Emergency Coordinator (who will inform the Communication Leader), search for an inside corner or wall away from glass windows and product storage and remain there in a seated position until the danger has passed. In all cases the Communication Leader shall remain informed as to where facility personnel are staying during the inclement weather.

Preparations for Hurricanes

When a hurricane warning is announced for the South Florida area the following preparations will be made by CBI personnel:

- 1. All items which are not securely anchored will be moved into the warehouse on a space available basis. These include empty containers, hoses, mats, pallets and then full containers, fittings, wall mounted extinguishers, boats, other loose objects and vehicles, in order of probability that these objects could become airborne.
- 2. All empty trailers are to be moved as far away from the building as possible. This includes all bulk trailers, box trailers, emergency response trailers, spill trailers and drum trailers.
- 3. If there is ample time to conduct preparations, secure plywood sheets and lag into the walls effectively covering windows.
- 4. Move as much equipment as possible above ground floor level. An ideal height for water sensitive items is five (5) feet.
- 5. All antennas or other high flying apparatus should be dismantled and lowered to ground level. Any removable parts should be placed inside the main building or warehouse.
- 6. All vertical storage tanks should be filled with at least one (1) foot of product or water to keep the tank from blowing over in hurricane force winds. This procedure only needs to be followed if hurricane winds in excess of 100 miles per hour are predicted.





Florida Department 5/2022 Environmental Protection lian Descrive Date: February 15, 2015

DEP Form #: 62-701.900 (4), F.A.C.

Form Title: Application to Construct, Operate, or

Modify a Waste Processing Facility

Incorporated in Rule: 62-701.710(2), F.A.C

Bob Martinez Centers stance Program 2600 Blair Stone Road

Tallahassee, Florida 32399-2400

FFB 15 AM 10:36

APPLICATION TO CONSTRUCT, OPERATE, OR MODIFY A WASTE PROCESSING FACILITY

GENERAL REQUIREMENT: Solid Waste Management Facilities shall be permitted pursuant to Section 403.707, Florida Statutes (F.S.) and in accordance with Florida Administrative Code (F.A.C.) Chapter 62-701. A minimum of four copies of the application shall be submitted to the Department District Office having jurisdiction over the facility. The appropriate fee in accordance with subsection 62-701.315(4), F.A.C., shall be submitted with the application by check made payable to the Department of Environmental Protection (DEP). Complete appropriate sections for the type of facility for which application is made and include all additional information, drawings, and reports necessary to evaluate the facility.

Please Type or Print in Ink

A.	GENERAL INFORMATION			
1.	Type of facility (check all that apply	/):		
	☐ Transfer Station:			
	□ C&D	☐ Class III	☐ Class I	
	☐ Other Describe:			_
	☐ Materials Recovery Facility:			
	☐ C&D Recycling	☐ Class III MRF	☐ Class I MRF	
	☐ Other Describe:			
	Other Facility That Processes B	out Does Not Dispose Of So	olid Waste On-Site:	
	•	·	acilities (not addressed in another permit)	
	Other Describe: Com	bine and solidify solid v	vaste from containers into bulk containe	r
	NOTE: C&D Disposal facilities that	t also recycle C&D, shall ap	ply on DEP FORM 62-701.900(6), F.A.C.	
2.	Type of application:			
	☐ Construction/Operation	l .		
	Operation without Addit	tional Construction		
3.	Classification of application:			
	□ New	☐ Substantial Mod	ification	
	Renewal	☐ Intermediate Mo	dification	
		☐ Minor Modification	on	
4.	Facility name: Cliff Berry, Inc	Port Everglades		
5.	DEP ID number: FLR 000 083	071 County: E	Broward	_
6.	Facility location (main entrance):	3400 SE 9th Ave, Fort	Lauderdale, FL 33316	

•				
Township: 5	0	Range: 42	2	
.00N	" Longitud	e: 80	。07	57.6W "
rating authority): Clif	f Berry, Inc	•		
D Box 13079	Fort	Laudero	lale F	L 33310
Street or F	P.O. Box	City	Sta	ate Zip
		_ Telephone	(954) 70	63-3390
ce		ompliand	e@cliffb	erryinc.com
		E-Mail	address (if a	vailable)
nsultant:				
Street or P	P.O. Box	City	Sta	ate Zip
		_ Telephone	: ()	
		E-Mail	address (if av	vailable)
it than applicant): Cli	ff Berry Fai	mily Ltd.	Partners	hip
Street or P	.O. Box	City	Sta	ite Zip
ff Berry, II.		_ Telephone:	(954) 76	63-3390
		F-Mail a	address (if a	(ailahla)
Brov	ward County		,	•
as to be served.				
to be inspected for co	mpletion:			
	Closin	g Costs: \$		
	To:			
	coordinate cating authority): Clif D Box 13079 Street or F Clif D Box 13079 Street or F Clif D Box 13079 Street or F Clif D Box 13079 Street or P ff Berry, II. As to be served: Brown on starting and comple	Township: 50 OD ON Longitude Company/ Company/ Trating authority): Cliff Berry, Inc. D Box 13079 Fort Street or P.O. Box Company/ Street or P.O. Box Company/ Comp	Township: 50 Range: 42 o 05 OON Longitude: 80 Coordinate Method: Company/Affiliation: Comp	Township: 50 Range: 42 - 05 00N Longitude: 80 - 07 Coordinate Method: Company/Affiliation: Trating authority): Cliff Berry, Inc. D Box 13079 Fort Lauderdale Forth Street or P.O. Box City Street or P.O. Box Telephone: ()

	Provide a brief description of the operations planned for this facility: Drum storage area and solidification area
25	Containerized non-hazardous waste to be bulked

B. ADDITIONAL INFORMATION

Please attach the following reports or documentation as required.

- 1. Provide a description of the operation of the facility that shall include (62-701.710(2)(a), F.A.C.):
 - a. The types of materials, i.e., wastes, recyclable materials or recovered materials, to be managed or processed;
 - The expected daily average and maximum weights or volumes of materials to be managed or processed;
 - c. How the materials will be managed or processed;
 - d. How the materials will flow through the facility including locations of the loading, unloading, sorting, processing and storage areas;
 - e. The types of equipment that will be used:
 - The maximum time materials will be stored at the facility;
 - g. The maximum amounts of wastes, recyclable materials, and recovered materials that will be stored at the facility at any one time; and
 - h. The expected disposition of materials after leaving the facility.
- 2. Attach a site plan, signed and sealed by a professional engineer registered under Chapter 471, F.S., with a scale not greater than 200 feet to the inch, which shows the facility location, total acreage of the site, and any other relevant features such as water bodies or wetlands on or within 200 feet of the site, potable water wells on or within 500 feet of the site (62-701.710(2)(b), F.A.C.).
- 3. Provide a boundary survey and legal description of the property (62-701.710(2)(c), F.A.C.).
- 4. Provide a construction plan, including engineering calculations, that describes how the applicant will comply with the design requirements of subsection 62-701.710(3), F.A.C. (62-701.710(2)(d), F.A.C.).
- 5. Provide an operation plan that describes how the applicant will comply with subsection 62-701.710(4), F.A.C. and the recordkeeping requirements of subsection 62-701.710(8), F.A.C. (62-701.710(2)(e), F.A.C.).
- 6. Provide a closure plan that describes how the applicant will comply with subsection 62-701.710(6), F.A.C. (62-701.710(2)(f), F.A.C.).
- 7. Provide a contingency plan that describes how the applicant will comply with subsection 62-701.320(16), F.A.C. (62-701.710(2)(g), F.A.C.).
- 8. Unless exempted by subparagraph 62-701.710(1)(d)1., F.A.C., provide the financial assurance documentation required by subsection 62-701.710(7), F.A.C. (62-701.710(2)(h), F.A.C.).
- 9. Provide a history and description of any enforcement actions by the applicant described in subsection 62-701.320(3), F.A.C. relating to solid waste management facilities in Florida. (62-701.710(2), F.A.C. and 62-701.320(7)(i), F.A.C.)
- 10. Provide documentation that the applicant either owns the property or has legal authorization from the property owner to use the site for a waste processing facility (62-701.710(2), F.A.C. and 62-701.320(7)(g), F.A.C.)

CERTIFICATION BY APPLICANT AND ENGINEER OR PUBLIC OFFICER Applicant: The undersigned applicant or authorized representative of Cliff Berry, Inc. is aware that statements made in this form and attached information are an application for a _____Material Processing Facility Permit from the Florida Department of Environmental Protection and certifies that the information in this application is true, correct and complete to the best of his/her knowledge and belief. Further, the undersigned agrees to comply with the provisions of Chapter 403, Florida Statutes, and all rules and regulations of the Department. It is understood that the Permit is not transferable, and the Department will be notified prior to the sale or legal transfer of the permitted facility. PO Box 13079 Signature of Applicant or Agent Mailing Address Cliff Berry, II. - CEO Fort Lauderdale, FL 33316 Name and Title (please type) City, State, Zip Code compliance@cliffberryinc.com 954, 763-3390 E-Mail address (if available) Telephone Number 11/30/2021 Date Attach letter of authorization if agent is not a governmental official, owner, or corporate officer. Professional Engineer registered in Florida (or Public Officer if authorized under Sections 403.707 and 403.7075, Florida Statutes): This is to certify that the engineering features of this waste processing facility have been designed/examined by me and found to conform to engineering principles applicable to such facilities. In my professional judgment, this facility, when properly maintained and operated, will comply with all applicable statutes of the State of Florida and rules of the Department. It is agreed that the undersigned will provide the applicant with a set of instructions of proper maintenance and operation of the facility. Signature 2-11-7022 Mail address (if available) Florida Registration Number

(please affix seal)

C.

1.

2.

2-11-2020

Attach a brief description of the facility operation, nature of the business, and activities that it intends to conduct, and the anticipated number of employees. No proprietary information need be included in this narrative.

Attachment 1: A brief description of the facility operation

CLIFF BERRY INC. (CBI) - PORT EVERGLADES FACILITY BUSINESS AND OPERATIONS PLAN

- 1 The CBI Port Everglades Facility serves as a used oil transfer, storage and processing facility and a solidification facility under FDEP Permits 192423-HO-006 & 192423-SO-007 and has 16 registered tanks. The facility is also permitted by the Broward County Environmental Protection and Growth Management Department.
- 2 The requested permit renewal does not change the current operations of the Port Everglades Facility. The renewal reinstates the current operations without changes to the facility.

The following wastes are received at the Port Everglades Facility with their corresponding management method.

Waste	Volume (g/mos.)	Management Method	Testing	Generator type	Time at Facility
Used Oil	27,000	Stored, bulked and transferred waste without treating. Destined for recycling to the CBI Miami Facility.	Halogen (sniffer or Q1000 test kits to check for <1000 ppm halogens)	Oil change operators. Gas stations. Garages. Other used oil generators. Self generated.	Several days, but <30 days
Petroleum Contact Water (PCW)	10,000	Stored, bulked and transferred waste without treating. Destined for recycling the CBI Miami Facility.	Generator knowledge from source that meets definition of PCW.	Gas stations. Oil terminal operators. Bulk tanks. Other PCW generators.	Several days, but <30 days
Oily Water	20,000	Stored, bulked and transferred waste without treating. Destined for recycling the CBI Miami Facility.	Generator knowledge/ process knowledge	Ships, vessels, tug bilges, shops.	Several days, but <30 days
Used Oil Filters	1,000 lbs/month	Stored, bulked and transferred waste without treating. Destined for recycling the CBI Miami Facility.	Generator knowledge/ process knowledge	Oil change operators. Gas stations. Garages. Other used oil generators. Self generated.	Several days, but <30 days

3 – CBI operates five other locations in Florida:

The CBI Miami Facility is a Used Oil Transfer Facility with an FDEP used Oil Processing Facility permit and has twenty-six (26) registered storage tanks.

The CBI Fort Pierce Facility is registered with FDEP as a Used Oil Transfer Facility and has one (1) registered storage tank.

The CBI Canaveral Facility is a Used Oil Transfer Facility with an FDEP Used Oil Processing Facility Permit and has five (5) registered storage tanks.

The CBI Tampa Facility is a Used Oil Transfer Facility with an FDEP Used Oil Processing Facility Permit and has ten (10) registered storage tanks.

The CBI Jacksonville Facility is a Used Oil Transfer Facility with an FDEP Used Oil Processing Facility Permit and has three (3) registered storage tanks.

- 4 The Port Everglades Facility accepts oily water, used oil, used oil filters and PCW picked up by other CBI facilities for recycling and petroleum recovery. Testing in Port Everglades is conducted consistent with the Waste Analysis SOP.
- 5 Training for Used Oil Drivers includes FDEP Used Oil Handling and Transportation Requirements.
- 6 All waste-streams, including soils, handled by CBI Facilities are profiled using lab analysis and generator knowledge to determine whether they are hazardous or non-hazardous and proper disposal methods.
- 7 Response to any spills will be per the P.E. Certified "SPCC Plan and Contingency Plan and Emergency Procedures." Sludge and solids removed from the storage tanks will be characterized, using laboratory analysis including TCLP and EPA methods 8240 and 8260, and disposed per EPA guidelines in 40 CFR Hazardous Waste Regulations.

A detailed description of the process flow should be included. This description should discuss the overall scope of the operation including analysis, treatment, storage and other processing, beginning with the arrival of an incoming shipment to the departure of an outgoing shipment. Include items such as size and location of tanks, containers, etc. A detailed site map, drawn to scale, should be attached to this description.

Attachment 2:Detailed Process Description

Cliff Berry Incorporated (CBI) provides used oil transportation and disposal for a range of clients from independent gas stations to multinational oil companies. The process and procedures are identical for all clients. Upon request from the client the material is profiled, including notification to the client that we do not pick up materials with halogens above 1,000 parts per million (ppm). CBI uses separate trucks to pick-up Used Oil, Bunker Oil, Oily Water and PCW and CBI does not co-mingle oil and PCW in the same truck. Upon arrival at the client site the driver samples the used oil for halogens. If halogens are found the material is refused and the company is notified. If the material passes the halogens test it is pumped into the truck and manifested to a CBI transfer facility, directly to the CBI Miami Facility or an approved third party. If sent to the transfer facility it is stored within the permit limits then manifested to the CBI Miami Facility or other approved facility for processing. Use of storage is often necessary to ensure quick turnaround for clients with multiple loads or it allows for the accumulation of smaller loads into a cost effective load to the CBI Miami Facility or other approved facility. No processing occurs at the CBI transfer facilities except for gravity separation that occurs naturally as the material waits to be transported to the CBI Miami Facility or other approved facility. No additives, nor heating, are used to aid in gravity separation.

The following process description is consistent with the CBI Waste Analysis Plan which answers the questions as to "analysis, treatment, storage or other processing, beginning with the arrival of an incoming shipment to the departure of an outgoing shipment." The Miami Facility has a lab and all testing is performed with professional laboratory instruments. The pick-up of waste streams is coordinated in advance and those waste streams for which generator knowledge or process knowledge is used to profile the waste, a phone call is initiated with the generator to discuss the origin and process from which the waste is generated so that a proper profile can be developed.

Used Oil

A representative sample of the used oil will be collected and tested for halogens at each client location prior to pick-up using a sniffer (initially) or a Q1000 test kit (if warranted by a high reading on the sniffer). If the test results are <1000 ppm for halogens the load is allowed to be managed by CBI. Only used oil will be loaded into Used Oil designated tanks and kept separated from PCW tanks. As noted above all loads of used oil are eventually transported to the CBI Miami Facility and upon arrival a representative sample is brought to the lab for the following tests to be performed prior to offloading of the waste or by product. The Miami Facility lab will perform several tests including water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the used oil load will then be offloaded in Miami. Approval will be given to the Miami Facility offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected.

The requested permit modification does not change the current operations of the Miami Facility. The modification includes installation of four additional process tanks of approximately 30,000 gallon capacity each, totaling approximately 120,000 gallons of total storage. A downstream filtration system will be added to the current processing technology to further clean the finished used oil product.

Petroleum Contact Water (PCW)

Only PCW will be loaded into PCW designated tanks and kept separated from Used Oil tanks. As noted above loads of PCW may be transported to the CBI Miami Facility or an approved third party disposal facility. If placed into storage at a CBI facility the technician will test for pH to ensure the material is non-hazardous for pH. If taken to the Miami Facility, upon arrival a representative sample is brought to the Miami Facility lab for the following tests to be performed prior to

offloading of the waste or by product. The lab may perform several tests including, pH, water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the PCW load will then be offloaded. Approval will be given to the offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected.

Grit Trap/Sump Waste

The Miami Facility uses a grit trap as a crude filter to drop out sand and other solids prior to pumping Used Oil into a permitted storage tank. The volume of material build-up is proportional to the amount of oil and cleaned as required. The sludge is typically placed into 55 gallon steel drums for disposal. Prior to disposal a representative sample of the grit trap/sump waste will be collected and analyzed using TCLP and EPA test methods 8240 and 8260. Based upon the results of testing arrangements will be made for appropriate disposal.

Table #1

Tank Number	Capacity	Contents	Installed	Make	Type of Secondary Containment
1	24,500	Used Oil/Water	2005	Steel	Coated Concrete
2	24,500	Used Oil/Water	2005	Steel	Coated Concrete
3	30,000	Used Oil/Water	2005	Steel	Coated Concrete
4	15,500	Used Oil/Water	2005	Steel	Coated Concrete
5	30,000	Used Oil/Water	2005	Steel	Coated Concrete
6	30,000	Used Oil/Water	2005	Steel	Coated Concrete
7	30,000	Used Oil	2008	Steel	Coated Concrete
8	30,000	Used Oil	2008	Steel	Coated Concrete
9	30,000	Used Oil	2008	Steel	Coated Concrete
10	499,044	Diesel Fuel	2005	Steel	Coated Concrete
11	17,700	Diesel Fuel	2005	Steel	Coated Concrete
12	10,000	Used Oil	2013	Steel	Coated Concrete
13	10,000	Used Oil	2013	Steel	Coated Concrete
14	15,000	Used Oil	2013	Steel	Coated Concrete
15	15,000	Used Oil	2013	Steel	Coated Concrete
16	15,000	Used Oil	2013	Steel	Coated Concrete

An analysis plan which must include:

- (i) a sampling plan, including methods and frequency of sampling and analyses;
- (ii) a description of the fingerprint analysis on incoming shipments, as appropriate; and
- (iii) an analysis plan for each outgoing shipment (one batch/lot can equal a shipment provided the lots

are discreet units) to include: metals and halogen content

- 5. The following parts of facility's operating plan should be included as attachments to the permit application.
- a. An analysis plan which must include:
- i. a sampling plan, including methods and frequency of sampling and analysis:

Sampled material	Sampling method	Frequency
Used Oil	Halogen (sniffer or Q1000 test kits to check for <1000 ppm halogens)	At each pick-up or upon arrival at the facility
Used Bunker Oil	Generator knowledge/ process knowledge	For each pick-up
PCW	Generator knowledge from source that meets definition of PCW. Test for pH.	For each pick-up
Oily Water	Generator knowledge/ process knowledge	For each pick-up

II. a description of the fingerprint analysis on incoming shipments, as appropriate:

Halogen and pH testing, as appropriate, are performed at CBI Port Everglades using field instruments in accordance with the profile. Additional testing consistent with federal, state and local laws is performed at the Miami facility lab as well as confirmation or subsequent laboratory analysis by an approved third party laboratory, typically EPA test methods 8240 and 8260 and TCLP. Based upon the results of testing arrangements will be made for appropriate disposal.

iii. an analysis plan for each outgoing shipment (on batch/lot can equal shipment, provided the lots are discreet units) to include metals and halogens:

The Miami Facility performs a variety of analyses based upon the material and source. Samples may be sent out to a third party laboratory to establish a profile for an approved third party disposal facility. CBI Port Everglades will perform tests on sludges, residues and byproducts upon cleaning of grit traps as noted earlier (see question 4 responses).

Port Everglades Waste Analysis Plan

Background:

CBI Port Everglades Facility is a used oil separation and waste consolidation site within the Cliff Berry Incorporated group of facilities, sited in the Dania Beach, Florida area. The facility receives used oil, oily water and petroleum contact water for separation and hauling to CBI Miami Facility for further treatment and recycling. Additionally, CBI Port Everglades has the ability to solidify and bulk container waste for consolidation and used oil filters and rags for recycling and disposal.

Purpose:

The purpose of this plan is to identify various waste streams that may be accepted into the CBI Miami Facility.

Discussion:

The Waste Analysis Plan will ensure compliance of the facility by detailing the minimum testing requirements for all wastes received into the facility and covers the following waste streams:

Used Oil.

- Petroleum Contact Water (PCW),
- Oily Water, and
- Grit Trap/Sump Waste

Methods and Equipment:

The Port Everglades facility utilized the CBI Miami facility lab as needed. The Miami Facility has an incorporated laboratory that uses professional instruments for conducting chemical analysis of received materials. The pick-up of waste streams is coordinated in advance and those waste streams for which generator knowledge or process knowledge is used to profile the waste, a phone call is initiated with the generator to discuss the origin and process from which the waste is generated so that a proper profile can be developed. Upon arrival, samples are taken to the laboratory, checked in using a hand written log, and tests performed in accordance with standard practices using EPA test methods 8240 and 8260 and TCLP as well as any additional tests that may be warranted by prior field test data performed by the driver or other personnel. The Miami Facility lab will perform several tests including water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable.

Used Oil

A representative sample of the used oil will be collected and tested for halogens at each client location prior to pick-up using a sniffer (initially) or a Q1000 test kit (if warranted by a high reading on the sniffer). If the test results are <1000 ppm for halogens the load is allowed to be managed by CBI. Only used oil will be loaded into Used Oil designated tanks and kept separated from PCW tanks. As noted above all loads of used oil are eventually transported to the CBI Miami Facility and upon arrival a representative sample is brought to the lab for the following tests to be performed prior to offloading of the waste or by product. The Miami Facility lab will perform several tests including water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the used oil load will then be offloaded in Miami. Approval will be given to the Miami Facility offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected.

Used Bunker Oil

Used bunker oil is loaded into CBI trailers and hauled to the Port Everglades Facility or the CBI Miami Facility. Only used bunker oil will be loaded into Used Bunker Oil designated tanks and kept separated from PCW tanks. As noted above all loads of used bunker oil are eventually transported to the CBI Miami Facility and upon arrival a representative sample is brought to the lab for the following tests to be performed prior to offloading of the waste or by product. The Miami Facility lab will perform several tests including water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the used bunker oil load will then be offloaded in Miami tanks 27, 28, or 29. Approval will be given to the Miami Facility offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected. When used bunker oil is settled by gravity separation, a batch of used bunker oil will be treated through the centrifuge system. A finished product will be stored in one of the finished product tanks for clean bunker fuel. Water will be sent over to a wastewater storage tank and sludge will be containerized, tested and hauled off as non-regulated waste solids.

Petroleum Contact Water (PCW)

Only PCW will be loaded into PCW designated tanks and kept separated from Used Oil tanks. As noted above loads of PCW may be transported to the CBI Miami Facility directly or an approved third party disposal facility. If taken to the Miami Facility, upon arrival a representative sample is brought to the Miami Facility lab for the following tests to be performed prior to offloading of the waste or by product. The lab may perform several tests including, pH, water by distillation, treatability, halogens, flash point, solids content and PCB scan when applicable. After all testing has been performed to ensure that it meets the approved profile the PCW load will then be offloaded. Approval will be given to the offload technician, offload manager and/or oil processing manager to accept the load into the facility. All loads not meeting the approved profile's criteria must be reported to the Facility Manager immediately. The Facility Manager will contact either the sales manager or the generator directly to discuss the problem with acceptance of the waste stream. If it is confirmed that the facility cannot treat and process the waste stream, the load will be rejected.

Grit Trap/Sump Waste

The Port Everglades Facility uses a grit trap as a crude filter to drop out sand and other solids prior to pumping liquids to a sump inside the solidification area. All liquids in the sump and all solids in the grit trap are hauled to the CBI Miami Facility. The volume of material build-up is proportional to the amount of equipment cleaned as required. The solids are typically vacuumed into a high-vac truck and hauled to CBI Miami for disposal. Prior to disposal a representative sample of the grit trap/sump waste will be collected and analyzed using TCLP and EPA test methods 8240 and 8260. Based upon the results of testing arrangements will be made for appropriate disposal.

A description of the management of sludges, residues and byproducts. This must include the characterization analysis as well as the frequency of sludge removal..

Sludges, residues and byproducts are managed using the same processes as detailed in Attachment 3 — Waste Analysis Plan. The CBI Port Everglades Facility will be hauled to the CBI Miami Facility where they will perform TCLP and EPA methods 8240 and 8260 analysis on grit trap waste/sludge when generated. The Port Everglades Facility generates approximately 6,000 gallons of grit trap waste/sludge per year. The trap is cleaned proportional to the amount of solids generated, typically 12 times per year.

The maximum amount of materials to be generated from the solidification unit is approximately 80-100 cubic yards per month.

A tracking plan which must include the name, address and EPA identification number of the transporter, origin, destination, quantities and dates of all incoming and outgoing shipments of used oil.

CBI facilities use manifests in tracking transportation of materials. The information from each manifest is transferred to our electronic database (SAP) and the following information can be tracked: manifest number, name, address, EPA identification number of the transporter, origin, quantities and dates of all incoming shipments, plus the destination of all outgoing shipments of used oil.

The type and quantity of Used Oil and Petroleum Contact Water (PCW) is tracked in a log book annotating the number of the tank into which it was loaded and later removed. The tank farm is inspected weekly and certified by stamp and signature.

Used Oil and Petroleum Contact Water (PCW) are stored in separate tanks.

- 6. Attach a copy of the facility's preparedness and prevention plan. This requirement may be satisfied by modifying or expounding upon an existing SPCC plan. Describe how the facility is maintained and operated to minimize the possibility of a fire, explosion of any unplanned releases of used oil to air, soil, surface water or groundwater which could threaten human health of the environment.
- 7. Attach a copy of the facility's Contingency Plan. This requirement should describe emergency management personnel and procedures and may be met by using a modifying or expounding on an existing SPCC plan or should contain the items listed in the Specific Instructions.
- 8. Attach a description of the facility's unit management for tanks and containers holding used oil. This attachment must describe secondary containment specifications, inspection and monitoring schedules and corrective actions. This attachment must also provide evidence that all used oil process and storage tanks meet the requirements described in item 8b on page 6 of the specific instructions, and should be certified by a professional engineer, as applicable.

Facility preparedness and prevention planning:

Please refer to the Port Everglades Facility SPCC Plan which contains the information sought by this item.

Attach a copy of facility's employee training for used oil management. This attachment should describe the methods or materials, frequency, and documentation of the training of employees in familiarity with state and federal rules and regulations as well as personal safety and emergency response equipment and procedures.

USED OIL DRIVER TRAINING

2 + 4 Some Facts about Used Oil

- Used oil is more damaging to the environment than virgin crude (contamination)
- Lead is the most common contaminant of used oil (nerve toxin/poison)
- One gallon of used oil can pollute one million gallons of water (blocks sunlight and oxygen production, bad tastes and smells)
- · See fact sheets

3 🕍 Rules and Regulations Regarding Used Oil

- Chapter 40, Part 279,
- Code of Federal Regulations (CFR)
- Florida Statutes, Chapters 403.75-403.769 (FAC)
- Chapter 62-710, Florida Administrative Code
- Local Ordinances (Waste, Fire, etc.)

4

5 Federal: 40 CFR, Part 279

- Applicability
 - Who is and is not regulated
- Definitions
 - Used oil (State Definition trumps feds)
 - Handlers (generators, transporters)
 - General requirements
- The Rebuttable Presumption
 - On the "front end" where used oil is picked up
 - Halogen test, to screen for hazardous waste
- Used Oil Fuel Specification
 - -On the "back end" where used oil is sold as a product
 - Specified levels of metals and halogens, equal to virgin fuel oil

6 40 CFR, Part 279, Continued

Applicability:

Used oil is NOT considered hazardous IF:

- It is not mixed with other materials (including Anti-Freeze) (rebuttable presumption)
 - DO NOT MIX
- It is destined to be recycled
- If it is household used oil, or public drop off (PUOCC)

7 40 CFR, Part 279, Continued

- Applicability
 - Conditionally Exempt Small Quantity Generators (CESQG's)
 - Generate <100 kg/month of hazardous waste
 - Can mix their hazwaste with used oil and the mixture can be managed as used oil
 - Must do a waste stream analysis (can't just say you are)
 - If you're unsure of the status:
 - Ask for documentation
 - *LOOK AROUND (parts washers, spray cans, etc.)

DON'T MIX

8 40 CFR, Part 279, Continued

- Definitions
 - Transporter: anyone moving used oil

Generators are exempt if <55 gallons at one time

- -Transfer Facility: store oil for more than 24 hours, but less than 35 days
- Processor: stores oil longer than 35 days or chemically or physically treats the used oil
- Marketer: makes the specification test

9 🔠 40 CFR, Part 279, Continued

- Spill Control
 - Anything over 25 gallons is a "reportable quantity" State and federal agencies must be notified (contact your supervisor immediately)
 - Stop the release
 - Contain the release
 - Clean up the release
 - Ensure the release will not happen again

10

News Item:

The office of Susan Golding, San Diego, was picketed by environmentalists because they wanted a solar powered electric chair.

11 Florida Statutes

Chapters 403.75-403.769

- · Authorizes the DEP to regulate used oil
- Definitions
- Prohibitions
- DEP can set regulatory standards
- USED OIL <u>CAN</u> BE REGULATED AS A HAZARDOUS WASTE

12 Florida Statutes

Continued

- 403.75(7), FS
- Definition of Used Oil:

Used oil means any oil which has been refined from crude oil or synthetic oil and, as a result of use, storage, or handling, has become contaminated and unsuitable for its original purpose due to the presence of physical or chemical impurities or loss of original properties.

13 Florida Statutes

Continued

403.751, FS

(repeated in Chapter 62-710.401, F.A.C.)

- Prohibitions:
 - Endanger public health or the environment
 - Dispose of as solid waste
 - •Mix with hazardous materials
 - Road oiling, dust control, weed killer, etc.

14 Florida Statutes

Continued

- · Who is regulated by DEP
 - -NOT generators (most don't need an EPA ID)
 - Mobile lubes are considered to be generators

- Transporters
- Transfer Facilities
- Processors
- Marketers

15 Florida Statutes

Continued

- Registration
 - EPA ID Number
 - Fee (\$100)
 - Annual Report
- Certification (if >500 gallons per year)
 - Training
 - Insurance

16

"Nature gave men two ends - one to sit on and one to think with. Ever since then, man's success or failure has depended on the one he used the most."

(George R. Kirkpatrick)

17 🕅 Florida Statutes

Continued

• 403,760 FS

Public Used Oil Collection Centers (PUOCCs)

- Collect used oil from household Do-It-Yourselfers (DIYers)
 - Considered NOT hazardous
 - Rebuttable Presumption
 - -MUST register with DEP (will have letterhead form)
 - Exempt from certain liabilities

18 Florida Statutes

Continued

- 403.141, F.S., Joint and Several Liability
- 403.161, F.S., Causing Pollution
 - careless or reckless
 - willful

19 Had Chapter 62-710

Florida Administrative Code (FAC)

FDEP Standards

for

Used Oil Management

20

"If stupidity got us into this mess...

... then why can't it get us out?"

(Will Rogers, American humorist)

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21 6 Chapter 62-710, FAC

- Intent
- Definitions
- · Documents Incorporated by reference
- Prohibitions (Same as Florida Statutes PLUS a NEW storage standard)
- Registration (Transporters)
- · Record Keeping

- Certification
- Permits
- · Used Oil Filters
- Forms

22 Chapter 62-710.401(6), FAC

Prohibitions

- Most storage tanks regulated if over 550 gallons
- Used oil storage (regardless of size)
- · Labeled "Used Oil"
- In good condition
- · If outdoors, must be protected from weather
- If not double walled, must have some kind of secondary containment (that will hold 110% of the volume of the largest tank)

23 @ Chapter 62-710.510, FAC

Record Keeping and Reporting

- Record (shipping form, invoice)
 - -Transporter Name, address, phone number, EPA ID
 - Customer Name, address, phone number, EPA ID
 - Total gallons
 - -Type (automotive, industrial, mixed)
 - Date
 - Destination
 - HALOGEN SCREENING

25

26

27 🕍 Because they can change or destroy molecules, halogens make great solvents

- Methyline chloride
- Perchlorethylene
- Trichloroethylene
- Hydrogen floride
- n-propyl bromide
- CFC's (chlorinated fluoro carbons)
- And many, many, more

28 Halogens are Horrible in Used Oil

- · Risk to human health
- Do not easily biodegrade (break down) and persist in the environment
- · Interfere with recycling processes
- Attack delicate recycling equipment

29

"Sure, it's going to kill a lot of people, but they may be dying of something else anyway."

(Othal Brand, member of a Texas pesticide review board, on Chlordane)

30 hand

- Because halogens are used in so many solvent materials, their presence in used oil is like a warning flag that solvents have been mixed with used oil.
- Therefore ALL loads of used oil have to be evaluated for the presence of halogens.

•

• If halogens are present at a level greater than 1000 parts per million, it is PRESUMED that hazardous waste has been mixed into the used oil.

31 R Determining the halogen level

- · Testing, using EPA approved test methods
- Process knowledge (a CESQG, household used oil, knowing no halogens are used in the vicinity).
 EPA approved
- Dexsil® test kits. EPA approved
- Dexsile test kits. EPA approved
- "Sniffers" which are modified air conditioner (CFC chloro floro carbon) detectors. NOT EPA approved

32 Sniffers"

- Research conducted by Research Triangle on behalf of Dexsil® showed that "sniffers" were "unreliable."
- "Sniffers" give false positive results (indicating halogens when there are none)
- "Sniffers" NEVER gave false negatives (indicating no halogens when there were)

33 mg FDEP's Policy on "Sniffers"

- FDEP has decided that, if a "sniffer" is properly maintained and calibrated, it is a good screening mechanism for halogens in used oil, such that:
- If the sniffer does not go off, there are probably no halogens present. No further testing required.
- If the sniffer does go off, then an EPA approved test method must be performed.

34

"A man who carries a cat by its tail...

...learns something he can learn in no other way."

(Mark Twain, American author)

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35

36

- "Not everything that can be counted counts, and not everything that counts can be counted."
 (Albert Einstein, German-born American physicist)
- "A little inaccuracy sometimes saves a lot of explanation."
- (H. H. Munro, Saki, British author)

37 Rebuttable Presumption

- If halogens are present, it is possible to rebut (argue) the presumption that the used oil is a hazardous waste.
 - -The halogen content is below 1,000 parts per million
 - Process knowledge
 - Household oil
 - -CESOG
 - Metal working oils
 - Refrigerant oils

38 Poly Chlorinated Biphenyls (PCB's)

- Carcinogen
- Mutagen
- Toxins

- Found in electrical transformer (heat transfer) oils
- If greater than 50 parts per million, fully regulated by the Toxic Substances Control Act
- Be wary of oils from electric utilities.
- Make sure your supervisors are aware of possible PCB contamination.

39 M Driver Responsibility for

"hot loads"

- If halogens are detected at levels greater than 1,000 parts per million, this should be noted on the shipping papers and a copy left with the generator.
- If the presumption of hazardous waste mixing can be rebutted, the load can be managed as used oil.
- If the presumption is not rebutted and the load is handled by a used oil transporter, the transporter may be in violation of transporting hazardous waste without a permit.

40

41 QUESTIONS???

42

Attachment 8

Attach a copy of the facili	ity's Closure plan and schedule.	This plan may be generic in	nature and will be modified to
	address site specific closure s	tandards at the time of closu	ıre.

Cliff Berry Inc. Port Everglades Facility Closure Plan Revised: January 2022

Introduction:

Cliff Berry, Inc. (CBI) operates a used oil transfer station that receives used oil, oily water and petroleum contact water (PCW) which are generated by retail gasoline stations, oil companies, automobile dealerships, airports and marine interests. All products are delivered to the CBI facility by over the road transport vehicles. The facility has the capacity of storing approximately 826,244 gallons of used oil, oily waste or PCW.

The facility operates under licenses issued by Broward County, and the State of Florida Department of Environmental Protection (FDEP). Company owned transport vehicles are licensed by Broward County Environmental Protection Department (EPD) and Miami-Dade County Department of Permitting, Environment and Resource Management (DERM). All oily liquids and sludges will be transferred and stored within containment areas which have been designed to meet rules and regulations current at the time of installation. All oily liquids delivered to the facility will be handled under manifests issued by the generators.

General Provisions:

As required by the Florida Administrative Code (FAC) Rule 63-710.800 (9), CBI has adopted this document to be used as required, during the closure of the facility.

At closure, CBI will institute the following steps:

- Remove all standing liquids, waste and waste residues from the facility. All stored liquids will be tested, if POTW standards are met, discharge will be made to the sewer system. All liquids which do not meet POTW standards will be sent off-site for proper disposal.
- Current plans require that the closure event will result in the complete cessation of all operations at the CBI transfer facility. Management does not contemplate partial operation of the facility. There will be no need for further facility maintenance.
- 3. If monitoring wells have been installed prior to closing, all on site monitoring wells will be sampled in accordance with an approved Quality Assurance Plan and analyzed for US EPA approved mixed product analytical group parameters Volatile Halocarbons (601), volatile aromatics in water (602), 1,2 dibromomethane (EDB), Methyl tert-butyl ether (MTBE), all eight RCRA Metals.
- 4. A split spoon coring device will be used for the extraction of composite soil samples (taken from the surface to groundwater). Soil samples will be taken from areas immediately adjacent to where trucks are stored and will include sample points on all sides of facility property and at least at two depths (non-composite). Visual inspection of soils adjacent to the containment area will determine the location of soil sampling. An OVA/FID instrument will be used for the detection of organic contamination at levels greater than 50 parts per million. The samples

- identified as being the most contaminated will be submitted to an approved laboratory for analysis and identification of individual constituents. Should contamination be found, CBI will submit a Contamination Assessment Plan (CAP). After approval and implementation of the CAP a Contamination Assessment Report (CAR) and Remedial Action Plan (RAP) will be developed.
- 5. All tanks, piping, secondary containment and ancillary equipment will be emptied, cleaned and decontaminated. Filter sand, sludge and treatment process residues will be tested for hazardous characteristics; disposal of these items will be consistent with the results of the analysis. Contaminated surfaces will be high pressure washed with appropriate detergents. The effectiveness of all decontamination steps will be assessed by using swab samples of the formerly contaminated surfaces. Decontamination will be confirmed through the analysis of final rinsate liquids.

All assessment and remedial work will be done in accordance with the Florida Administrative Code (FAC) Rules 62-762, 62-710.510 and 62-780.

Should material or containerized soils be encountered during the closure, steps will be taken to control mitigation of hazardous waste and hazardous waste constituents from the affected area into ground or surface water.

These steps will include:

- 1. Contaminated materials will be containerized and sealed prior to their proper disposal to prevent runoff due to rainfall.
- 2. Isolation of contaminated areas and materials from contact with personnel. Closed covered containers will be utilized for soils.
- 3. Separation of decontaminated material from non-contaminated materials.
- 4. Containment of all wash water and decontamination materials. Such will be handled as appropriate, either as a hazardous waste through a manifest or will be discharged to the PORW. Approval from the POTW will be obtained prior to release.

During execution of the above steps, the following factors will provide the basis of action:

- Should disposal of closure generated materials require land treatment, the type an amount of hazardous waste and hazardous waste constituents along with the mobility and expected rate of migration of the material will be evaluated prior to implementing a remedial plan.
- 2. Factors such as location, topography, surround land use, climate (frequency) and pH of precipitation and biological characteristics of potential disposal sites will be performed.
- Site specific studies involving unsaturated zone monitoring, type, concentration and depth of migration of hazardous waste constituents in the soil as compared to their background concentrations will be performed, if indicated.

Prior to initiating site closure, the following will be done:

1. Contaminated soil and liquids will be manifested off site to a permitted TSD facility.

- 2. Tanks, piping and machinery will either be removed or decontaminated.
- 3. Placement of final cover considering the following:
 - a. Functions of the cover.
 - Characteristics of the cover including material, final surface contours, thickness, porosity/permeability, slope, length of run of slope and type of area vegetation.
 - c. Monitoring of groundwater.

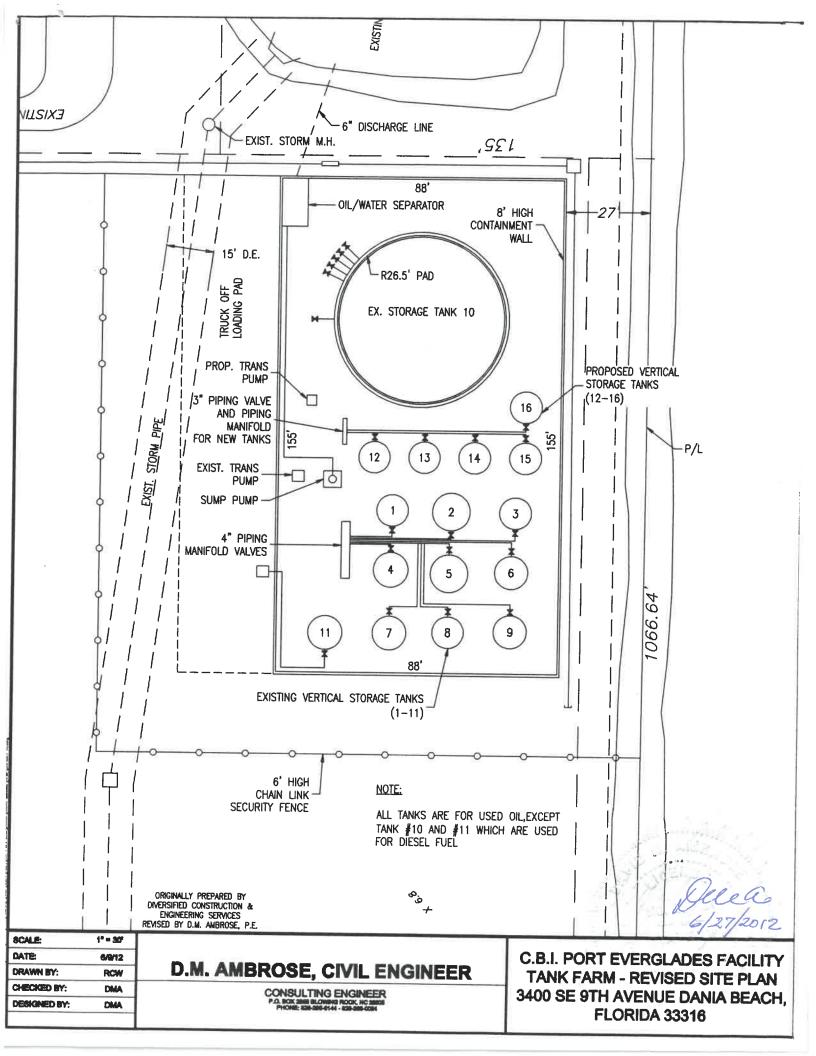
Final Closure:

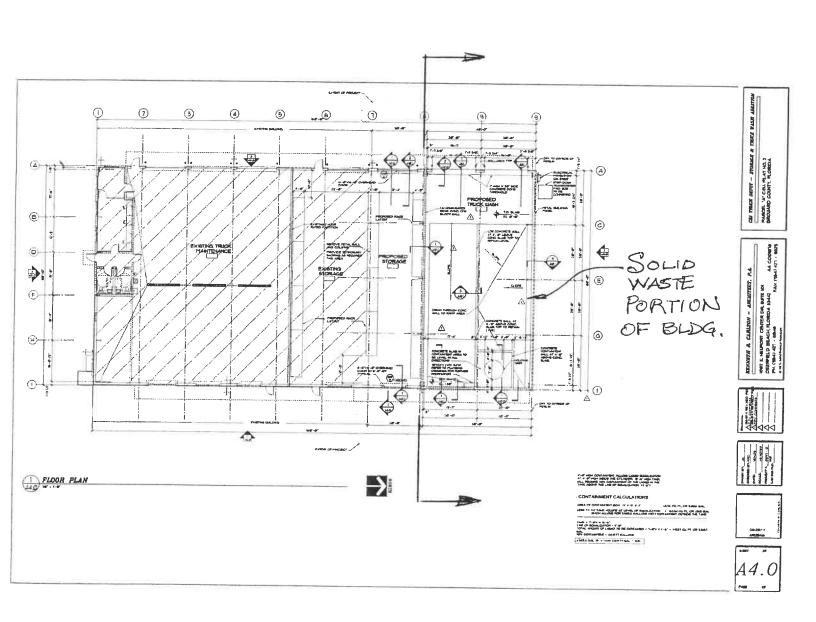
Sixty (60) days prior to the scheduled date of closing of the Port Everglades Facility, CBI will submit an updated and detailed closure plan to the FDEP.

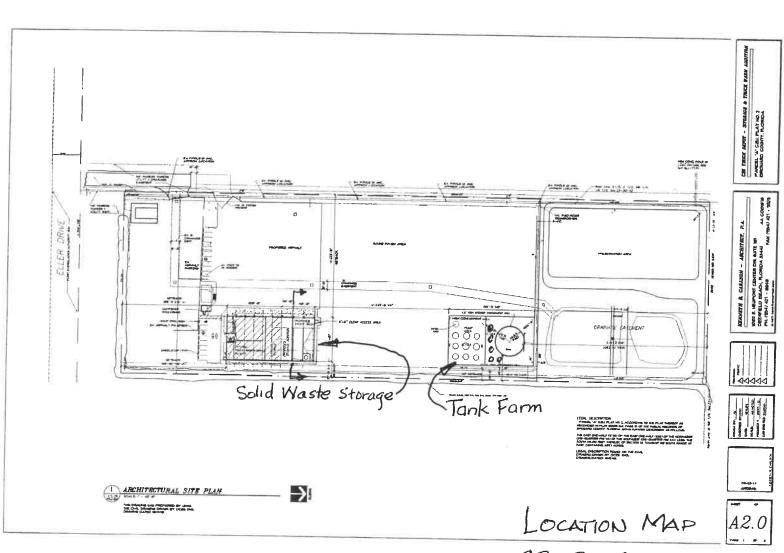
A revised final plan will be submitted and CBI shall provide a written notice seven (7) days prior to initiating closure. This plan will be issued during a closure event and will identify the steps necessary to perform final closure of the facility. The amended closure plan will include:

- 1. A description of how each waste management unit at the facility will be closed.
- 2. A description of how final closure of the facility will be conducted. The description will identify the maximum extent of operations conducted during the active life of the facility.
- 3. A projection of the maximum inventory of waste stored on site over the active life of the facility; and a detailed description of the methods to be used during final closure including but not limited to procedures for cleaning equipment and removing contaminated soils, methods for sampling and testing surrounding soils, and criteria for determining the extent of contamination necessary to satisfy the closure performing standards.
- 4. A detailed description of the steps necessary to remove or decontaminate all waste residues of concern and contaminated material system components, equipment, structures, and soil during final closure including but not limited to procedures for cleaning equipment and removing contaminated soils, methods for sampling and testing surrounding soils, and criteria for determining the extent of contamination necessary to satisfy the closure performing standards.
- 5. A detailed description of other activities necessary during the final closure period to insure that all closure activities satisfy the closure performance standards including but not limited to groundwater monitoring, leachate collection, and run-on and run-off control.
- 6. A schedule for closure of each waste management unit and for final closure of the facility. The schedule will include the total time required to close each waste management unit and the time required for final closure.

Within thirty (30) days of final closure of the facility, CBI will submit a certification of closure completion to the FDEP demonstrating that the facility was closed in substantial compliance with the detailed Closure Plan.







CBI PT. EVERGLADES

CONTAINMENT CALCULATIONS FOR CLIFF BERRY INC'S PORT EVERGLADES FACILITY

GROSS CONTAINMENT AREA = 155' X 88' = 13,640 SF

CONTAINMENT AREA HAS 8' HIGH CMU WALLS GROSS CONTAINMENT VOLUME = 109,120 CF

VOLUME OF TANKS, PADS AND EQUIPMENT TO HEIGHT OF 8' WITHIN CONTAINMENT AREA:

960.5 CF (OIL SEPARATOR) + 17,309.25 CF (52' DIAM. TANK) + 2,712.96 CF (ALL 12' DIAM. TANKS) + 2,491.68 CF (ALL 11.5' DIAM. TANKS) + 2,769.60 CF (ALL 10.5' DIAM. TANKS) + 3,153.6 (ALL 10.0 DIAM. TANKS)

TOTAL VOLUME LOST TO TANKS AND PADS = 3,554.64 CF/FT

VOLUME AVAILABLE FOR CONTAINMENT = 10,085.36 SF

LARGEST TANK IS CERTIFIED TO CONTAIN 499,044 GALS. X 1.1 = 548,948 GALS. = 73,388.82 CF

DEPTH OF LIQUID FROM LARGEST TANK IF RUPTURED = 73,388.82/10,085.36 = 7.277 FT.

AS CALCULATED THERE WILL BE 0.723' (8.68") FREEBOARD WITHIN THE CONTAINMENT AREA CONSIDERING THE LARGEST TANK CERTIFIED.

TOTAL CONTAINMENT VOLUME AVAILABLE IS SATISFACTORY

CERTIFIED BY: D.M. AMBROSE, P.E.

P.O. BOX 2368

BLOWING ROCK, N.C.

FLORIDA REGISTRATION NO. 12831

June 6, 2012