

June 9, 2010

Ms. Susan J. Pelz, P.E.
Florida Department of Environmental Protection
Southwest District
13051 North Telecom Parkway
Temple Terrace, Florida 33637-0926

Dept. of Environmental
Protection

UN 10 2000

Southwest District

Re:

Liner Repairs to Hillsborough County Southeast Landfill Effluent Pond A

FDEP Permit No. 35435-014-SO/01 Jones Edmunds Project No. 08449-030-04

Dear Susan:

On June 2nd a liner perforation was identified in Effluent Pond A during routine cleaning. The FDEP was immediately notified by the landfill supervisor Larry Ruiz via email in accordance with Operation Permit Specific Condition Part C-6.b. On June 8th Comanco was on site to examine and repair the liner. No damage was identified to components under the liner. No other perforations were identified, but additional areas with scraps or abrasions were repaired at the same time. Repairs were made with patches or beads completed to industry standards. Repair activities were observed by CDS and their written report, signed and sealed by Joe O'Neill, PE, is attached. Please call me at 352-258-4720 if you have any questions.

Sincerelly

Donald Hullings, PE

Director - Civil/Environmental

Attachment: Report on Liner Repairs – Pond A

cc: Larry Ruiz, SWMD

T:\08449 - Hillsborough\030-04 SCLF General Services\1110 - General Services\Repairs\Liner Repair Transmittal (2).doc



11012 N. Ridgedale Road Temple Terrace, Florida 33617 (813) 629-1965 office (813) 914-7347 fax

June 9, 2010

Mr. Don Hullings, P.E. Director of Civil Engineering Jones Edmunds and Associates, Inc. 324 South Hyde Park Avenue Suite 250 Tampa, Florida 33603

RE: Report on Liner Repairs – Pond A Southeast County Landfill Permit No. 35435-014-SO/01 Tampa, Florida

Dear Mr. Hullings,

Civil Design Services, Inc. (CDS) is submitting this report to document the repairs and quality assurance observations made during the repairs by our firm to the geomembrane HDPE liner system in Effluent Pond A at the Southeast County Landfill. This Report was prepared to fulfill the requirements of Specific Condition Part C-6.d of the above referenced FDEP Solid Waste Operations Permit.

Observation Notes

- 8:30 am CDS on-site, June 8, 2010, to observe the geomembrane repairs to be completed by Comanco Environmental Corporation (Comanco).
- 9:35 am Comanco unloading equipment in Pond A area.
- 9:35 am to 10:25 am CDS inspected the entire Pond A for damaged areas. Water was removed from areas with standing water to allow for inspection of liner below the water surface.
- 10:30 am CDS observed Comanco pre-weld testing to insure the extrusion gun was operating correctly and the technician was applying the correct pressure to welds. All tests passed.
- 10:35 am to 11:20 am CDS cut the primary liner in Repair Area No. 1 in the bottom of Pond A to inspect the subgrade. No rocks or debris were found under the liner. A patch was placed over the hole (Refer to Comanco Log Repair No.1). During the inspection of Pond A, several other small liner scrapes or abrasions were identified (Refer to Comanco Log Repair No. 2 5). These scrapes or abrasions were not through the liner; however, these areas could lead to stress concentrations and may have potentially lead to further liner damage. So to reinforce (repair) theses areas, the surface of the liner was roughen by grinding and then the area was reinforced (repaired) by placing an extrusion bead across the scrape or abrasion. To ensure the grinding or extrusion welding activities did not comprise the integrity of the liner, Comanco vacuum boxed all the repairs.
- 11:30 am to 11:45 am Comanco vacuum boxed all extrusion welds around patches. CDS observed all vacuum box repairs. All tests passed.

Project Number 10-01-023.01

- 11:45 am All repairs and testing completed. CDS onsite to complete Repair Location Map.
- The Repair Location Map prepared by CDS is contained in Attachment A.
- Comanco's Pre-Weld Start-up and Non-Destructive Logs are contained in Attachment B.
- Photographs of the damaged areas and the repairs are contained in Attachment C.

Recommendation

It is our professional opinion that the repairs were completed successfully, in accordance with industry standards for geomembrane repairs, and that Effluent Pond A can be returned to operations.

Please call if you have any questions regarding this Report, please contact me at (813) 629-1965.

Sincerely,

Civil Design Services, Inc.

Joseph H. O'Neill, P.E.

Vice President

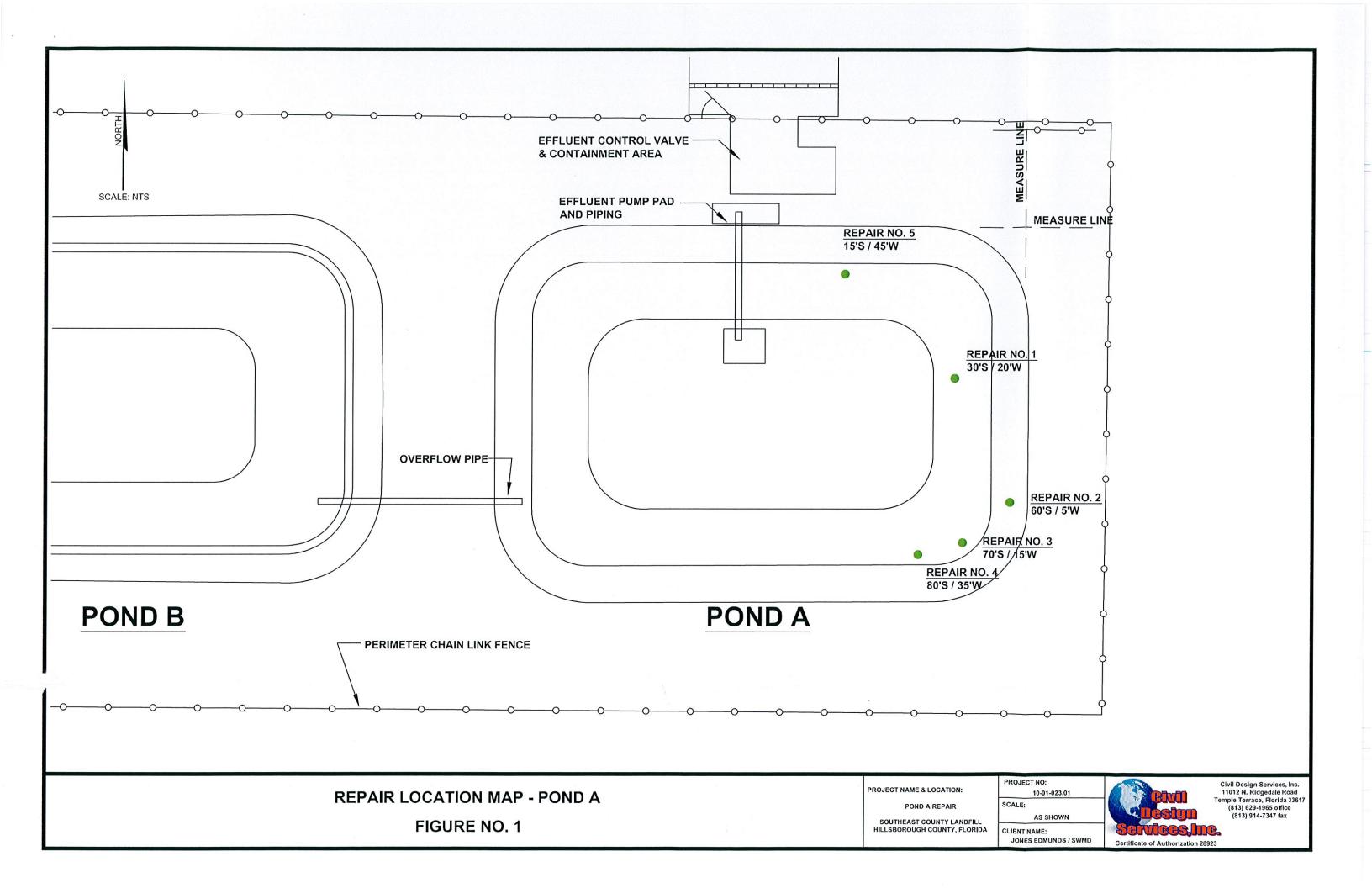
Attachment A

Attachment B

Attachment C

June 9 2010





Attachment B



Comanco Environmental Corporation Repair Report

Page	 of	

Reporte	d By:	T. BOUTMAN			Supe	lent: _		Tony Boatman									03	104175		
Project I Material	Name: [Type:	borough	SE Land	Ifill Liner Re	Prim	ary		Cell Pond		P: Oth	ad [er						W. W			
Job Descr	ription:					<u>.</u>														<u></u>
Damage Codes CRCrease DSDestruct Sample SISubgrade Irregularity SJSeam Joint BOBurn Out FSFailed Seam WRWrinkle AVAirvent AOAdd On			PBPipe Boot CFCustom Fit MatDMaterial Defect LtLost Lap WSWelder Restart MDMechanical Damage RWRoller Wrinkle DODamage By Others FMFishmouth ATAir test						SF Patch Material			Test Type Vacuum Air Pressure Spark Air Lance	*N=North	=South CCap Strip i=North PPatch /=West BExtrusion Bead						
Repair	Damage	Seam	Panel					Repair	l	atch	- 1	Bead	Date		Onarata	r Namo	Machine Number	Test Type	Test	Date Complete
Number	Code	Number	Number	11-21	Location	73		Type	 	eet)		(Inches)	Welded	0	Operato	G) Yes	Vacuun	NB	P	6/8/10
1	D0		 -	North	12 M	7	-	B	נייו	x	KO .	211	16/10	00)	(anez	VICION	C.₹	7	1/2/10
3	DO			2004	PAG I	DORA		B		x		Dil.	ZI olim	P ?		19VEZ	VACUEN	(1)	P	EKIN
 3 -	DO_		_		ABIA			B		×		611	Dolor	 	Kool	PROVE	VACOUM	SiD	7	18/0
7	DO			12150		LCOPA H	30.	玄	1	×		611	EXIN	1	RN	1 RIGINZ		N	P	6/8/10
 	120_		 	W AVE	175W	<u> </u>				x			7711			7				7 7
			 							x										
		-	 							x										
	 		<u> </u>							x										
										x								<u> </u>		
										x										
										х									<u> </u>	
							_			x									<u> </u>	1
										×				ļ			<u> </u>		<u> </u>	↓
				_		<u> </u>			<u> </u>	x						<u>. </u>			 	↓
						_		ļ		x		ļ		<u> </u>				 	 	
								 		×	<u> </u>		ļ	<u> </u>				 	 -	1
			<u> </u>	<u> </u>				_		x		ļ	<u> </u>	 				 	+	
	ļ			<u> </u>			_	<u> </u>	_	×		ļ	<u> </u>	-			 		+	
1	1		1					1		×		1						1		1

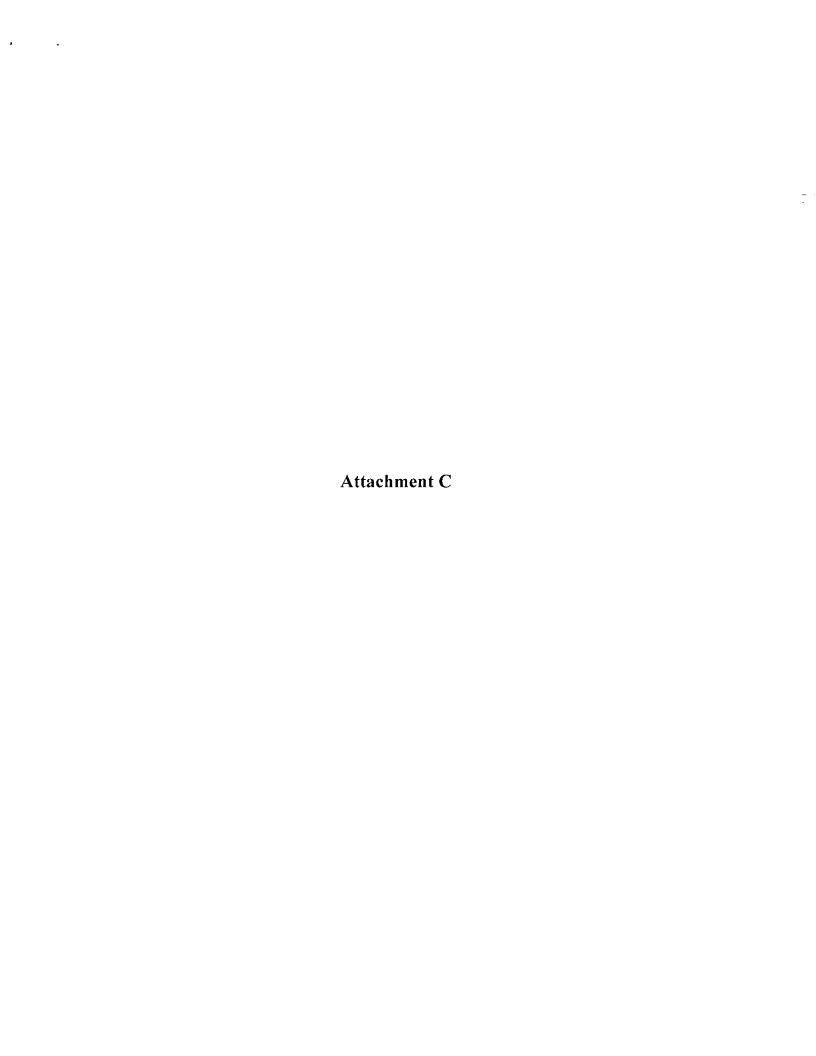
Rev 2-10-05



то

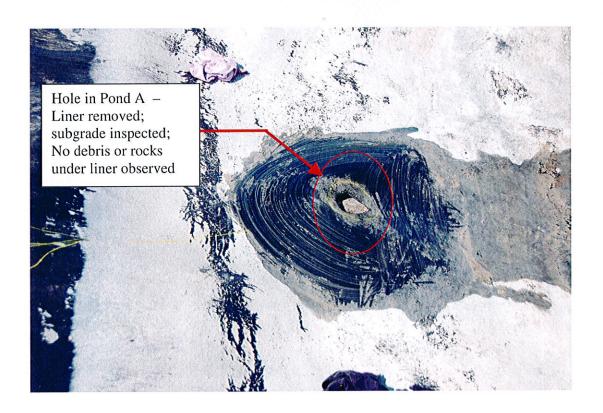
COMANCO ENVIRONMENTAL CORPORATION Preweld Test Report

		CUM	ANCU	Pi	reweld ?	Test Rep	oort	Page			of			
Project Name: Hillsborough SE Landfill Liner Repair			Job#	0310	4175	. s	Superi	ntendent:	Tony Boatman				_	
Material Type	•	Prima	ıry			ond	Peel Test Extrusion Minimum Peel Test Fusion Minimum				PPI -			
Job Descripti			-			Cell	Pe		PPI -					
Reported By T. Boatman				Other		·····	_		Pad		Shear Te		PPI -	
Liner Types	S = Smooth	T = Textured SG	= Super Grip			_						,		-1: 1
Weld Date	Time	Operator	Mach	Mach	Mach	Preheat	Ambient		Coupon 1	Coupon 2	Coupon 3	Coupon 4	Coupon 5	
Liner Type	am pm	Name/ ID	No.	Speed	Temp	Temp	Temp		A B	A B	A B	A B	A B	Results
6-8-10	10:30	Rodrigues	ET-AOK		450	380	85	Peek Shear	191	65	107	400	422	┪ !
7 TO 7	A.M.	Koariguez	-	-		 		Peel	991	100	107	98	104	1
то	•	1			1			Shear	147	133	1.38	140	143	1 .
	:		 	-	· -			Peel	11	1-1	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	!	Ţ	
TO		1]	Shear			1			1
	:		1		<u> </u>			Peel						
TO		1	Ì					Shear						
	:							Peel	- :			<u> </u>	<u> </u>	_
то								Shear						
	:			•		ļ		Peel		<u>:</u>	:	<u>:</u>	<u> </u>	4
то			<u> </u>			<u> </u>	<u> </u>	Shear		<u> </u>		 	 	
	:			Í	1			Peel	 :	Q (2		<u> </u>	├── ं──	4
то	l					<u> </u>	<u> </u>	Shear	 ,	-:-		 	 	
	:	4	1		İ			Peel	<u></u> !		 	•	 •	┪
то	ļ	ļ	 		 	 	 	Shear Peel			 	-	 	
	:	4				[Shear	<u> </u>	 	 -	-	 	┥
то	:	 			<u> </u>	 	 	Peel		-	•		•	†
то	 	+						Shear		† - •	 		 	7
10	:	 	- 	 	- 		 	Peel		 		-		
то	•	-						Shear						<u> </u>
	: -	 			<u> </u>			Peel	i			i		
то	 				ł			Shear						
·	:					T		Peel						_
то						<u> </u>		Shear						
	:							Pee	<u> </u>	↓	 	<u> </u>		4
то						<u> </u>		Shear	+	 _	 	 	 	
	:]						Pee		 	 	 	├─- '─	\dashv
то	<u> </u>		ļ	<u> </u>	 	ļ. ——		Shear		 	 	 	 	
	<u> </u> :	1						Pee		+ :-	 	+	 	-
1 ***	1	1	1	1	1	1	1	Shea	1	1	1	1	·	

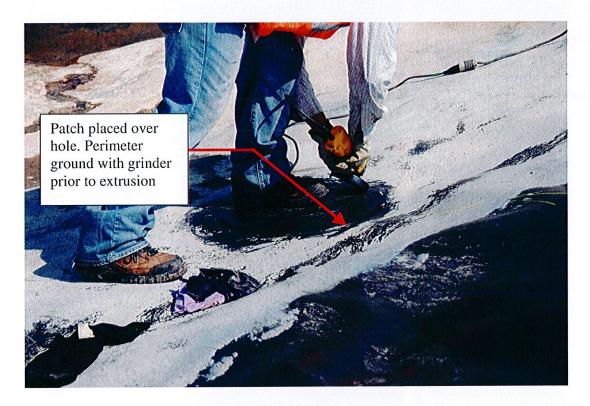




Photograph No. 1 – Holes found in the sideslope of Pond A (Refer to Repair No.1).



Photograph No. 2 – Pond A (Repair No.1) subgrade inspected.



Photograph No. 3 – Patch placed over Repair No.1



Photograph No. 4 – Patch being extrusion welded.



Photograph No. 5 – Final patch vacuum box tested for leaks.