

January 18, 2001

Mr Kim B. Ford, P.E. Florida Department of Environmental Protection Southwest District - Solid Waste Section 3804 Coconut Palm Drive Tampa, FL 33619-8318

RE:

Citrus County Central Landfill

Class I Landfill Geomembrane Remediation

Permit No. SO09-247381

JEA Project No.: 03860-004-01-1000

Dear Mr. Ford:

Enclosed please find the construction permit application, construction drawings, and supporting information for the project referenced above. Additional copies of the permit application package have been forwarded to Mr. Bob Butera, and Mr. Richard Tedder, as requested.

The objective of the proposed construction project is to remediate sections of the existing geomembrane bottom liner which has suffered from, or will be subject to, stress-cracking. The geomembrane liner and causes of stress-cracking were investigated by Dr. Ian Peggs of I-CORP International, Inc. (July 20, 2000). Liner remediation alternatives, based on Dr. Peggs' investigative conclusions, and additional analyses, were assessed by Jones, Edmunds & Associates, Inc. and forwarded to the Florida Department of Environmental Protection (FDEP) in correspondence dated October 10, 2000. The proposed liner remediation consists of contracting with a geomembrane installer to place a new, 60-mil, HDPE, textured, geomembrane in the presently-exposed liner areas, as shown on enclosed construction drawings. In addition, a stormwater geomembrane will be installed once a layer of solid waste is placed along the side slope. The stormwater geomembrane will provide erosion control and better leachate management.

If you have any questions, please call me at 352/377-5821.

Sincerely,

David A. Keough, P

Vice President

H:\JDeVita\CitrusCo\Liner remediation\DEP remed app final2.wpd

Enclosures

XC: Bob Butera, FDEP-Tampa

Richard Tedder, FDEP-Tallahassee

Susan Metcalfe, Citrus Co.

RECEIVED

Citrus County Citrus Co. LF Permit Filp

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Solid Waste Section



FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, FL 32399-2400

DEP FORM #
Form Title _Solid Waste Management Facility Permit
Effective Date __May 19, 1994

DEP Application No.

(Filed by DEP)

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION

SOLID WASTE MANAGEMENT FACILITY PERMIT

APPLICATION INSTRUCTIONS AND FORMS

INSTRUCTIONS TO APPLY FOR A SOLID WASTE AGREEMENT PERMIT

1 General

Solid Waste Management Facilities shall be permitted pursuant to Section 403.707, Florida Statutes, (FS) and in accordance with Florida Administrative Code (FAC) Chapter 62-701. A minimum of six copies of the application shall be submitted to the Department District Office having jurisdiction over the facility. The appropriate fee in accordance with Chapter 62-4, FAC, and Rule 62-701.320(5)(c), FAC, shall be submitted with the application by check made payable to the Department of Environmental Protection (DEP).

Complete appropriate sections for the type of facility for which application is made. Entries shall be typed or printed in ink. All blanks shall be filled in or marked "not applicable" or "no substantial change". Information provided in support of the application shall be marked "submitted" and the location of this information in the application package indicated. The application shall include all information, drawings, and reports necessary to evaluate the facility. Information required to complete the application is listed on the attached pages of this form.

II. Application Parts Required for Construction and Operation Permits

- A. Landfills and Ash Monofills Submit parts A, B, D through R, and T
- B. Asbestos Monofills Submit parts A, B, D, E, F, I, K, M through Q, and T
- C. Industrial Solid Waste Facilities Submit parts A, B, D through Q, and T
- D. Volume Reduction Facilities Submit parts A, C, D, S, and T
- E. Materials Recovery Facilities Submit parts A, C, D, S, and T

NOTE: Portions of some parts may not be applicable.

NOTE: For facilities that have been satisfactorily constructed in accordance with their construction permit, the information required for A, B, C, D, and E type facilities does not have to be resubmitted for an operation permit if the information has not substantially changed during the construction period. The appropriate portion of the form should be marked "no substantial change".

III. Application Parts Required for Closure Permits

- A. Landfills and Ash Monofills Submit parts A, B, N through R, and T
- B. Asbestos Monofills Submit parts A, B, M through Q, and T
- C. Industrial Solid Waste Facilities Submit parts A, B, N through Q, and T
- D. Volume Reduction Facilities Submit parts A, C, S, and T
- E. Materials Recovery Facilities Submit parts A, C, S, and T

NOTE: Portions of some parts may not be applicable.

IV. Permit Renewals

The above information shall be submitted at time of permit renewal in support of the new permit. However, facility information that was submitted to the Department to support the expiring permit, and which is still valid, does not need to be re-submitted for permit renewal. Portions of the application not re-submitted shall be marked "no substantial change" on the application form.

V. Application Codes

S - Submitted

LOCATION - Physical location of information in application

N/A - Not Applicable

N/C - No Substantial Change

VI. LISTING OF APPLICATION PARTS

PART A - GENERAL INFORMATION

PART B - DISPOSAL FACILITY GENERAL INFORMATION

PART C - MATERIALS RECOVERY / VOLUME REDUCTION FACILITY GENERAL INFORMATION

PART D - SOLID WASTE MANAGEMENT FACILITY PERMIT GENERAL REQUIREMENTS

PART E - LANDFILL PERMIT GENERAL REQUIREMENTS

PART F - GENERAL CRITERIA FOR LANDFILLS

PART G - LANDFILL CONSTRUCTION REQUIREMENTS

PART H - HYDROGEOLOGICAL INVESTIGATION REQUIREMENTS

PART I - GEOTECHNICAL INVESTIGATION REQUIREMENTS

PART J - VERTICAL EXPANSION OF LANDFILLS

PART K - LANDFILL OPERATION REQUIREMENTS

PART L - WATER QUALITY AND LEACHATE MONITORING REQUIREMENTS

PART M - SPECIAL WASTE HANDLING REQUIREMENTS

PART N - LANDFILL CLOSURE REQUIREMENTS

PART O - CLOSURE PROCEDURES

PART P - LONG-TERM CARE REQUIREMENTS

PART Q - FINANCIAL RESPONSIBILITY REQUIREMENTS

PART R - CLOSURE OF EXISTING LANDFILL REQUIREMENTS

PART S - MATERIALS RECOVERY FACILITY REQUIREMENTS

PART T - CERTIFICATION BY APPLICANT AND ENGINEER OR PUBLIC OFFICER

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION

APPLICATION FOR PERMIT TO CONSTRUCT, OPERATE, MODIFY OR CLOSE A SOLID WASTE MANAGEMENT FACILITY

Please Type or Print

A.	GENERAL INFORMATION	- 	
1.	Type of Facility		
	Disposal [X]		
٠.	Class I Landfill	[X]	Ash Monofill []
•	Class II Landfill	[]	Asbestos Monofill []
	Class III Landfill	[]	Industrial Solid Waste []
	Other	[]_	
	Volume Reduction []		
	Incinerator	[]	Pulverizer / Shredder []
	Composing	[]	Compactor / Baling Plant []
-	Materials Recovery	[]	Energy Recovery []
	Other	[]_	
2.	Type of Application:		
	Construction	[X]	Construction / Operation []
	Operation		Closure
3.	Classification of application:		
	New	[X]	Substantial Modification []
	Renewal	[]	Minor Modification []
4.	Facility name: Citrus County Central Lan	dfill	
5.	DEP ID number: 4009C00086		County: Citrus
6.	Facility location (main entrance): State Ro	oad 44 between L	ecanto and Inverness, Florida
7.	Location coordinates:		
	Section: 1 Tov	wnship: <u>19</u>	S Range: <u>18E</u>
	UTMs: Zone	km	E km N
	Latitude: 28 ° 51 '	08 " Lo	noitude: 82 ° 26 ' 38 "

8.	Applicant name (operating authority): Citrus County Board of County Commission	oners	· · · · · · · · · · · · · · · · · · ·	
	Mailing address: P.O. Box 340	Lecanto	FL	34460
	Street or P.O. Box	City	State	Zip
	Contact person: Susan Metcalfe, PG	Telephone:(904) 746-50	00
	Title: Solid Waste Management Division Director		·	
9.	Authorized agent / Consultant: <u>Jones, Edmunds & Associates, Inc.</u>	· · · · · · · · · · · · · · · · · · ·		e gasteri
	Mailing address: 730 NE Waldo Road, Building A	Gainesville	FL	32641
	Street or P.O. Box	City	State	Zip
	Contact person: David A. Keough, PE	Telephone(_	<u>352) 377-582</u>	21
	Title: Project Manager			
10.	Landowner (if different than applicant):		·	
	Mailing address:		<u> </u>	
	Street or P.O. Box	City	State	Zip
	Contact person:	Telephone_()-	
11.	Cities, towns, and areas to be served: <u>Citrus County</u>			
				183 Maria
12.	Population to be served:			
	Current: <u>117,500 (FY2000)</u> Five-year Projection: <u>129,500 (FY2000)</u>	2005)		
13.	Volume of solid waste to be received: 90,000 (FY2001 estimated)	tons/	vear	
14.	Date site will be ready to be inspected for completion: March 2001		your	
15.	Estimated life of facility: 3 years	·		vears
16.	Estimated costs:			
	Total Construction: \$ 750,000* Closing Costs: \$ 2,756,79	05 (1 & 1A)		
17.	Anticipated construction starting and completion dates:	<u> </u>		Tellina
	From: February 2001 To: March 2001			
	* Cost of Geomembrane Remediation			

B. 1.	Provide brief description of disposal facility design ar Remediate exposed geomembrane areas by installing	nd operations planned by this application:
2.	Facility site supervisor: David Chamblin	
- .	Title: Section Chief	Telephone: (352) 745-5000
3.	Disposal area: Total <u>80*</u> acres; Used	19.1** acres; Available <u>60.9</u> acres
4.	Weighing scales used: Yes [X] No	
5.	Security to prevent unauthorized use: Yes	[X] No []
		그는 10 이렇게 이용 제이범하는 등 이상물의
6.	Charge for waste received:	\$/yds ³ <u>varies*</u> \$/ton
7.	Surrounding land use, zoning:	
	Residential []	Industrial [X]
	Agricultural []	None []
	Commercial [X]	Other [X] <u>Conservation</u>
8.	Types of waste received:	
	Residential [X]	C & D debris (mixed loads [X] only)
	Commercial [X]	Shredded / cut tires []
	Incinerator / WTE ash []	Yard trash [X]
	Treated biohazardous []	Septic tank []
1.4	Water treatment sludge []	Industrial [X]
	Air treatment sludge []	Industrial sludge []
•	Agricultural []	Domestić sludge [X]
	Asbestos [X]	
*	Other []	
9.		
10.		rained operator: Yes [X] No []
11.		umber of spotters used: <u>minimum of one</u>
12.	Site located in: Floodplain [] Wetlar	
13.	Property recorded as a Disposal Site in County Land I	
14.	Days of operation: Monday - Saturday	
15.	Hours of operation: Monday-Friday: 6:30am-4:30pm	n: Holidays and Saturdays: 6:30am-2;30pm
16.	Days Working Face covered: Monday - Saturday	
17.	Elevation of water table: 7 Ft. NG	(VD
* To:	tal Citrus County Central Landfill Site	

** Existing Phase 1 and 1A Disposal Area

18.	Number of monitoring wells: 12			
19.	Number of surface monitoring points: 0			
20.	Gas controls used: Yes [] N	o [X]	Type controls: Active [] Passive []
	Gas flaring: Yes [] N	o []	Gas Yes [] recovery:	No []
21.	Landfill Unit - liner type:		iccovery.	
21.	Natural soils	· r · r · · · ·	Double geomembrane	[X]1A
	Single clay liner	[]	Geomembrane & composite	(1) 見いこう アメリン かっきょう
	Single geomembrane	l J	Double composite	[X]1
	Single composite	t J.	None None	
	Slurry wall	l J	None	
	Other	l j		
22.	Leachate collection method:			
22.	Collection pipes	ινι	Cond layer	
	Geonets	[X]	Sand layer	r I
	Well points	[X]	Gravel layer	
	Perimeter ditch	[]	Interceptor trench None	
	Other		None	
23.	Leachate storage method:			
25.	Tanks	rvi -	Cumfo ao immo un demonto	
	Other	[X]	Surface impoundments	
24.	Leachate treatment method:	1 1		
24.	Oxidation	,		F V 1
		1 1	Chemical treatment	[X]
	Secondary		Settling	
	Advanced Other	[X]	None	
	Other			
25	Tarahar diamanah adalah			
<i>2</i> 5.	Leachate disposal method:	•	D 1. 11717/77D	
	Recirculated		Pumped to WWTP	
	Transported to WWTP	[X]	Discharged to surface water	
1	Injection well		Evaporation (i.e.: Perc Pond)	[X]
20	Other			
26.	For leachate discharged to surface waters:			
07	Name and Class of receiving water:			
27.	Storm Water:			
	Collected: Yes [X] No	,	ype of treatment: <u>Dry rete</u>	ention
20	Name of Class of receiving water: Non			
28.	Management and Storage of Surface Waters District #402023.02	(MSSW) Pen	mit number or status: Southwest I	Florida Water Management
	22000011100000102		· · · · · · · · · · · · · · · · · · ·	

27/4		•	* 4		
N/A					
Facility site supervisor:				<u> </u>	· · · · · · · · · · · · · · · · · · ·
Title:	·	Telephone:			
Disposal area: Totalacre	: :s;	Used	acres;	Available	acres
Security to prevent unauthorized use:	Yes	[]	No []		
Site located in: Floodplain [] Wetlar	nds []	Other	[]	
Days of operation:					
Hours of operation:			·		
Number of operating staff:					
Expected useful life:Yea	ırs				
Weighing scales used: Ye	s []	No	[]		
Normal processing rate:	yd³/day		tons/day		_gal/day
Maximum processing rate:	yd³/day		tons/day		_gal/day
Charge for waste received:					<u> </u>
Type of facility (check one or more):					
Incinerator	[] Compos	ting	[]
Pulverizer/shredder	· . [] Material	s recovery]
Compactor/baling	[] Energy r	ecovery	. [
Sludge concentration	[] Pyrolysi	S	[:]
Other	. []			
Material recovered, tons/week:					
Domon			Glass		
Paper					A STATE OF THE STA

16.	Energy recovery, in units shown:	
	High pressure steam, lb/hr	Chilled water, gal/hr
	Low pressure steam, lb/hr	Oil, gal/hr
	Electricity, kw/hr	Oil, BTU/hr
	Gas, ft ³ /hr	Gas, BTU/hr
	Other:	
17.	Process water management:	
	Recycled: Yes No	
	Treatment method used:	
	Discharged to: Surface waters [] Ur	nderground [] Other []
18.	Storm Water:	
	Collected: Yes [] No []	Type of treatment:
	Name and Class of receiving water:	
19.	ERP Permit number or status:	
20.	Final residue produced:	4. 自己的主义是自己的主义。
	% of normal processing rate	
	% of maximum processing rate	
	Disposed of at (Site name):	
21.	Supplemental fuel used:	
	Type: Quan	tity used/hour:
22.	Costs:	
	Estimated operating costs (material-energy re-	venue): \$
	Total cost/ton: \$	Net cost/ton: \$
23.	State pollution control bond financing amount: \$	
24.	Estimated amount of tax exemptions that will be requested:	

D.	SOLID WASTE MAI	NAGEME	NT FACII	LITY PE	RMIT GENERAL REQUIREMENTS (62-701.320, FAC)
<u>S</u>	LOCATION	<u>N/A</u>	N/C		
<u>X</u>				1.	Six copies, at minimum, of the completed application form, a supporting data and reports; (62-701.320(5)(a), FAC)
<u>X</u>		· · · · · · · · · · · · · · · · · · ·		2.	Engineering and/or professional certification (signature, date and seal provided on the applications and all engineering plans, reports an supporting information for the application; (62-701.320(6), FAC)
<u>X</u>	·	·		3.	A letter of transmittal to the Department; (62-701.320(7) (a), FAC)
<u>X</u>	· · · · · · · · · · · · · · · · · · ·		· · · · · ·	4.	A completed application form dated and signed by the applicant; (62 701.320(7)(b), FAC)
<u>X</u>		-		5.	Permit fee specified in Rule 62-4.050, FAC and Rule 62-701.320(5)(c) FAC in check or money order, payable to the Department; (62 701.320(7)(c), FAC)
	App. 1995, Letter 10/00, D.7		X	6.	An engineering report addressing the requirements of this rule and with the following format: a cover sheet, text printed on 8 ½ inch by 11 inconsecutively numbered pages, a table of contents or index, the body of the report and all appendices including an operation plan, contingency plan, illustrative charts and graphs, records or logs of tests and investigations, engineering calculations: (62-701.320(7)(d), FAC)
·	App. 1995, D.8	-	<u>X</u>	7.	Operation Plan; (62-701.320(7)(e)1, FAC)
	App. 1995, D.9		<u>X</u>	8.	Contingency Plan; (62-701.320(7)(e)2, FAC)
				9.	Plans or drawings for the solid waste management facilities is appropriate format (including sheet size restrictions, cover sheet legends, north arrow, horizontal and vertical scales, elevation referenced to NGVD) showing; (62-702.320(7)(f), FAC)
	App. 1995, D.9	. ——.	<u>X</u>		a. A regional map or plan with the project location;
	App. 1995, D.9	· _	<u>X</u>		b. A vicinity map or aerial photograph no more than 1 year old;
	App. 1995, D.9		<u>X</u>		c. A site plan showing all property boundaries certified by a registered Florida land surveyor;

<u>s</u>	LOCATION	N/A	<u>N/C</u>		
<u>X</u>	App. 1995, Letter 10/00, D.9				d. Other necessary details to support the engineering report.
	App. 1995, D.10		<u>X</u>	10.	Proof of property ownership or a copy of appropriate agreements between the facility operator and property owner authorizing use of property; (62-701.320(7)(g), FAC)
	App. 1995, D.11		<u>X</u>	11.	For facilities owned or operated by a county, provide a description of how, if any, the facilities covered in this application will contribute to the county's achievement of recycling goals contained in Section 403.706,FS; (62-701.320(7)(h), FAC)
	App. 1995, D.12	· · · · · · · · · · · · · · · · · · ·	<u>X</u>	12.	Provide a history and description of any enforcement actions taken by the Department against the applicant for violations of applicable statutes, rules, orders or permit conditions relating to the operation of any solid waste management facility in this state; (62-701.320(7)(i), FAC)
	App. 1995, D.13	· · · · ·	<u>X</u>	13.	Proof of publication in a newspaper of general circulation of notice of application for a permit to construct or substantially modify a solid waste management facility; (62-701.320(8), FAC)
	App. 1995, D.14		<u>X</u>	14.	Provide a description of how the requirements for airport safety will be achieved including proof of required notices if applicable; (62-701.320(12), FAC)

E.	LANDFILL PERMI	T GENERA	AL REQU	IREME	NTS (62-701.330, FAC)
<u>s</u>	LOCATION	<u>N/A</u>	N/C	. ,	
·	App. 1995, E.1		<u>X</u>	1.	Vicinity map or aerial photograph no more than 1 year old and of
					appropriate scale showing land use and local zoning within one mile of the landfill and of sufficient scale to show all homes or other structures,
					water bodies, and roads other significant features of the vicinity. All significant features shall be labeled; (62-701.330(4)(a), FAC)
	App. 1995, E.2	<u> </u>	<u>X</u>	2.	Vicinity map or aerial photograph no more than 1 year old showing all
	- -				airports that are located within five miles of the proposed landfill; (62-701.330(4)(b), FAC)
- <u> </u>	App. 1995, E.3		<u>X</u>	3.	Plot plan with a scale not greater than 200 feet to the inch showing; (62-701.330(4)(c), FAC)
	App. 1995, E.3	 .	<u>X</u>		a. Dimensions;
	App. 1995, E.3		_X_		 Locations of proposed and existing water quality monitoring wells;
· <u>-</u>	App. 1995, E.3	· 	<u>X</u>		c. Locations of soil borings;
· 	App. 1995, E.3	· ,	<u>X</u>		d. Proposed plan of trenching or disposal areas;
	App. 1995, E.3		<u>X</u>		 Cross sections showing original elevations and proposed final contours which shall be included either on the plot plan or on separate sheets;
	App. 1995, E.3		<u>X</u>		f. Any previously filled waste disposal areas;
	App. 1995, E.3	:	<u>X</u>		g. Fencing or other measures to restrict access.
				4.	Topographic maps with a scale not greater than 200 feet to the inch with 5-foot contour intervals showing; (62-701.330(4)(d), FAC):
	App. 1995, E.4		<u>X</u>	1	a. Proposed fill areas;
	App. 1995, E.4	·	<u>X</u>		b. Borrow areas;
. ·	App. 1995, E.4		<u>X</u>		c. Access roads;
·	App. 1995, E.4		<u>X</u>		d. Grades required for proper drainage;
· 	App. 1995, E.4	·	<u>X</u>		e. Cross sections of lifts;
	App. 1995, E.4		<u>X</u>		f. Special drainage devices if necessary;
· .	App. 1995, E.4		<u>X</u>	* .	g. Fencing;
	App. 1995, E.4		<u>X</u>		h. Equipment facilities.
		*	:		

<u>S</u>	<u>LOCATION</u>	<u>N/A</u> <u>N/C</u>		
		+ 1 to	5.	A report on the landfill describing the following; (62-701.330(4)(e) FAC)
	App. 1995, E.5	<u>X</u>	-	a. The current and projected population and area to be served by the proposed site;
	App. 1995, E.5	X	_ · · · ·	b. The anticipated type, annual quantity, and source of solid waste expressed in tons;
	App. 1995, E.5	<u>X</u>	. · ·	c. The anticipated facility life;
<u> </u>	App. 1995, E.5	X	- ,	d. The source and type of cover material used for the landfill.
	App. 1995, E.5	X	6.	Provide evidence that an approved laboratory shall conduct water quality monitoring for the facility in accordance with Rule 62-160, FAC (62-701.330(4)(h), FAC)
	App. 1995, E.5	X	7.	Provide a statement of how the applicant will demonstrate financial responsibility for the closing and long-term care of the landfill; (62-701.330(4)(i), FAC)
F.	GENERAL CRITERIA	FOR LANDF	ILLS (62-7	
	App. 1995, F.1	X	_ 1.	Describe (and show on a Federal Insurance Administration flood map, if available) how the landfill or solid waste disposal unit shall not be located in the 100-year floodplain where it will restrict the flow of the 100-year flood, reduce the temporary water storage capacity of the floodplain unless compensating storage is provided, or result is a washout of solid waste; (62-701.340(4)(b), FAC)
	App. 1995, F.2	X	_ 2.	Describe how the minimum horizontal separation between waste deposits in the landfill and the landfill property boundary shall be 100 feet, measured from the toe of the proposed final cover slope; (62-701.340(4)(c), FAC)
	App. 1995, F.3	X	_ 3.	Describe what methods shall be taken to screen the landfill from public view where such screening can practically be provided; (62-701.340(4)) FAC

G.	LANDFILL CONSTI	RUCTION	REQUIR	EMENT	S (62-701.400,	FAC)
<u>\$</u>	LOCATION App. 1995, G.1	<u>N/A</u>	<u>N/C</u> X	1.	Describe how	the landfill shall be designed so that solid waste disposa
					units will be c	onstructed and closed at planned intervals throughout the of the landfill; (62-701.400(2), FAC)
				2.	Landfill liner i	requirements; (62-701.400(3), FAC)
					a. Gener	ral construction requirements; (62-701.400(3)(a), FAC):
<u>X</u>	CQA, 12/00				(1)	Provide test information and documentation to ensure the liner will be constructed of materials that have appropriate physical, chemical, and mechanical properties to prevent failure;
	App. 1995, G.2.a		<u>X</u>		(2)	Document foundation is adequate to prevent liner failure
	App. 1995, G.2.a		<u>X</u>		(3)	Constructed so bottom liner will not be adversely impacted by fluctuations of the ground water;
	App. 1995, G.2.a		<u>X</u>		(4)	Designed to resist hydrostatic uplift if bottom line located below seasonal high ground water table;
	App. 1995, G.2.a		<u>X</u>		(5)	Installed to cover all surrounding earth which could come into contact with the waste or leachate.
					b. Compo	osite liners; (62-701.400(3)(b), FAC)
	App. 1995, G.2.b	<u>X</u>			(1)	Upper geomembrane thickness and properties;
	App. 1995, G.2.b		<u> </u>		(2)	Design leachate head for primary LCRS including leachate recirculation if appropriate;
-	App. 1995, G.2.b		_X		(3)	Design thickness in accordance with Table A and number of lifts planned for lower soil component.
					c. Double	e liners, (62-701.400(3)(c), FAC)
	App. 1995, G.2.c	<u>X</u>			(1)	
	App. 1995, G.2.c	<u>X</u>			(2)	Design leachate head for primary LCRS to limit the head to one foot above the liner;
:	App. 1995, G.2.c	<u>X</u>			(3)	Lower geomembrane sub-base design;
	App. 1995, G.2.c	<u>X</u>			(4)	Leak detection and secondary leachate collection system minimum design criteria ($k \ge 1$ cm/sec, head on lowe liner ≤ 1 inch, head not to exceed thickness of drainage layer);

<u>s</u>	LOCATION	<u>N/A</u>	<u>N/C</u>			
				d.	Star	ndards for geomembranes; (62-701.400 (3) (d), FAC)
<u>X</u>	CQA, 12/00				(1)	Field seam test methods to ensure all field seams are at least 90 percent of the yield strength for the lining material;
<u>X</u>	App. 1995 G.2.d. Letter 10/00				(2)	Design of 24-inch-thick protective layer above upper geomembrane liner;
	App. 1995 G.2.d		<u>X</u>		(3)	Describe operational plans to protect the liner and leachate collection system when placing the first layer of waste above 24-inch-thick protective layer.
				e.	Geosyr FAC)	nthetic specification requirements; (62-701.400(3) (e),
<u>X</u>	CQA, 12/00				(1)	Definition and qualifications of the designer, manufacturer, installer, QA consultant and laboratory, and QA program;
<u>X</u>	CQA, 12/00				(2)	Material specifications for geomembranes, geotextiles geogrids, and geonets;
X	CQA, 12/00				(3)	Manufacturing and fabrication specifications including geomembrane raw material and roll QA, fabrication personnel qualifications, seaming equipment and procedures, overlaps, trial seams, destructive and nondestructive seam testing, seam testing location frequency, procedure, sample size and geomembrane repairs;
X	CQA, 12/00				(4)	Geomembrane installation specifications including earthwork, conformance testing, geomembrane placement, installation personnel qualifications, field seaming and testing, overlapping and repairs, materials in contact with geomembrane and procedures for lining system acceptance;
	App. 1995, G.2.e		<u>X</u>		(5)	Geotextile and geogrid specifications including handling and placement, conformance testing, seams and overlaps repair, and placement of soil materials;
	App. 1995, G.2.e		X		(6)	Geonet specification, including handling and placement conformance testing, stacking and joining, repair, and placement of soil

<u>S</u>	<u>LOCATION</u>	<u>N/A</u> <u>N/C</u>		,	
			f.	Standa	ards for soil components (62-701.400(3)(f), FAC):
	App. 1995, G.2.f	<u>X</u>		(1)	Description of construction procedures including over excavation and backfilling to preclude structura inconsistencies and procedures for placing and compacting soil component in layers;
	App. 1995, G.2.f	X - 1 - 2 - 1 - 2 - 2 - 2 - 2 - 2 - 2 - 2		(2)	Demonstration of compatibility of the soil componen with actual or simulated leachate in accordance with EPA Test Method 9100 or an equivalent test method;
	App. 1995, G.2.f	<u>X</u>		(3)	Procedures for testing in-situ soils to demonstrate they meet the specifications for soil liners; Specifications for soil component of liner including at a minimum:
	App. 1995, G.2.f	<u>X</u>			(a) Allowable particle size distribution, Atterberg limits, shrinkage limit;
	App. 1995, G.2.f	_X		in v	(b) Placement moisture and dry density criteria;
	App. 1995, G.2.f	<u>X</u>			(c) Maximum laboratory-determined saturated hydraulic conductivity using simulated leachate;
· .	App. 1995, G.2.f	_X			(d) Minimum thickness of soil liner;
	App. 1995, G.2.f	_X			(e) Lift thickness;
	App. 1995, G.2.f	<u>x</u>			(f) Surface preparation (scarification);
	App. 1995, G.2.f	<u>X</u>			(g) Type and percentage of clay mineral within the soil component;
	App. 1995, G.2.f	<u>x</u>		(5)	Procedures for constructing and using a field test section to document the desired saturated hydraulic conductivity and thickness can be achieved in the field.
9. 9. 1			3. Leacha	ate colle	ction and removal system (LCRS); (62-701.400(4), FAC
			a.		primary and secondary LCRS requirements; (62-00(4)(a), FAC)
· ,	App. 1995, G.3.a	X		(1)	Constructed of materials chemically resistant to the waste and leachate;
· · ·	App. 1995, G.3.a	<u> </u>		(2)	Have sufficient mechanical properties to prevent collapse under pressure;

	·					
<u>\$</u>	<u>LOCATION</u>	<u>N/A</u>	N/C			가는 것도 가장 하는 경험이 하고싶다. 요즘 생각이 하는 것은 사람들은 사람들은 기계를 받는 것이다.
	App. 1995, G.3.a	_X_			(3)	Have granular material or synthetic geotextile to preven clogging;
· .	App. 1995, G.3.a	<u>X</u>			(4)	Have method for testing and cleaning clogged pipes of contingent designs for rerouting leachate around failed areas;
				b.	Prima	ry LCRS requirements; (62-701.400(4)(b), FAC)
	App. 1995, G.3.b.	<u>X</u>			(1)	Bottom 12 inches having hydraulic conductivity $\geq 1 \text{ x}$ 10^{-3} cm/sec ;
	App. 1995, G.3.b	<u>X</u>			(2)	Total thickness of 24 inches of material chemically resistant to the waste and leachate;
	App. 1995, G.3.b	<u>X</u>			(3)	Bottom slope design to accommodate for predicted settlement;
	App. 1995, G.3.b	_X			(4)	Demonstration that synthetic drainage material, if used is equivalent or better than granular material in chemical compatibility, flow under load and protection of geomembrane liner.
4				1. Leach	ate recir	culation; (62-701.400(5), FAC)
	App. 1995, G.4	<u>X</u>		a.	Descri	be general procedures for recirculating leachate;
 -	App. 1995, G.4	<u>x</u>		b.		ibe procedures for controlling leachate runoff and izing mixing of leachate runoff with storm water;
	App. 1995, G.4	<u>X</u>		c.	Descri gas bu	be procedures for preventing perched water conditions and ildup;
	App. 1995, G.4	<u>X</u>		d.	canno surfac	ibe alternate methods for leachate management when it to be recirculated due to weather or runoff conditions, e seeps, wind-blown spray, or elevated levels of leachate on the liner;
	App. 1995, G.4	<u>x</u>		e.		be methods of gas management to control odors and ion of methane;
	App. 1995, G.4	X		f.	standa cover	hate irrigation is proposed, describe treatment methods and rds for leachate treatment prior to irrigation over final and provide documentation that irrigation does not oute significantly to leachate generation.

<u>S</u>	<u>LOCATION</u>	<u>N/A</u>	<u>N/C</u>			
			5	5.	Leachate stora 701.400(6), F.	ge tanks and leachate surface impoundments; (62-AC)
					a. Surfac	e impoundment requirements; (62-701.400(6)(b), FAC)
	App. 1995, G.5.a	<u>X</u>			(1)	Documentation that the design of the bottom liner will not be adversely impacted by fluctuations of the ground water;
	App. 1995, G.5.a	<u>X</u>			(2)	Designed in segments to allow for inspection and repair as needed without interruption of service;
					(3)	General design requirements;
	App. 1995, G.5.a	<u>X</u>				(a) Double liner system consisting of an upper and lower 60-mil minimum thickness geomembrane;
	App. 1995, G.5.a	<u>X</u>				 (b) Leak detection and collection system with hydraulic conductivity ≥ 1 cm/sec;
	App. 1995, G.5.a	<u>X</u>	·			(c) Lower geomembrane placed on subbase ≥ 6 inches thick with $k \leq 1 \times 10^{-5}$ cm/sec;
	App. 1995, G.5.a	<u>X</u>				(d) Design calculation to predict potential leakage through the upper liner;
	App. 1995, G.5.a	<u>X</u>				(e) Daily inspection requirements and notification and corrective action requirements if leakage rates exceed that predicted by design calculations;
<u> </u>	App. 1995, G.5.a	<u>X</u>		- ,	(4)	Description of procedures to prevent uplift, if applicable;
	App. 1995, G.5.a	<u>X</u>		٠	(5)	Design calculations to demonstrate minimum two feet of freeboard will be maintained;
	App. 1995, G.5.a	<u>X</u>			(6)	Procedures for controlling vectors and off-site odors.
		 - 			b. Above FAC)	-ground leachate storage tanks; (62-701.400(6)(c),
:	App. 1995, G.5.b	<u>X</u>			(1)	Describe tank materials of construction and ensure foundation is sufficient to support tank;
	App. 1995, G.5.b	<u>X</u>			(2)	Describe procedures for cathodic protection if needed for the tank;

<u>s</u>	LOCATION	<u>N/A</u>	<u>N/C</u>			
	App. 1995, G.5.b	<u>X</u>			(3)	Describe exterior painting and interior lining of the tank to protect it from the weather and the leachate stored;
	App. 1995, G.5.b	_X			(4)	Describe secondary containment design to ensure adequate capacity will be provided and compatibility of materials of construction;
	App. 1995, G.5.b	<u>X</u>			(5)	Describe design to remove and dispose of stormwater from the secondary containment system;
	App. 1995, G.5.b	<u>X</u>			(6)	Describe an overfill prevention system such as level sensors, gauges, alarms and shutoff controls to prevent overfilling;
					(7)	Inspections, corrective action and reporting requirements;
	App. 1995, G.5.b	<u>X</u>			·	(a) Overfill prevention system weekly;
	App. 1995, G.5.b	<u>X</u>				(b) Exposed tank exteriors weekly;
	App. 1995, G.5.b	X				(c) Tank interiors when tank is drained or at least every three years;
	App. 1995, G.5.b	<u>X</u>	-			(d) Procedures for immediate corrective action if failures detected;
	App. 1995, G.5.b	<u>X</u>				(e) Inspection reports available for department review.
	$1_{\mathcal{F}}$.				c. Under	rground leachate storage tanks; (62-701.400(6)(d), FAC)
	App. 1995, G.5.c	<u>X</u>			(1)	Describe materials of construction;
-	App. 1995, G.5.c	<u>X</u>			(2)	A-double-walled tank design system to be used with the following requirements;
.`	App. 1995, G.5.c	_X_				(a) Interstitial space monitoring at least weekly;
	App. 1995, G.5.c	<u>X</u>				(b) Corrosion protection provided for primary tank interior and external surface of outer shell;
	App. 1995, G.5.c	X				(c) Interior tank coatings compatible with stored leachate;
· · · · · · · · · · · · · · · · · · ·	App. 1995, G.5.c	<u>X</u>				(d) Cathodic protection inspected weekly and repaired as needed;
	App. 1995, G.5.c	<u>X</u>			(3)	Describe an overfill prevention system such as level sensors, gauges, alarms and shutoff controls to prevent overfilling and provide for weekly inspections;
	App. 1995, G.5.c	<u>X</u>			(4)	Inspection reports available for department review.
	App. 1995, G.5.d	· · · · · · · · · · · · · · · · · · ·	<u>X</u>	C		tule provided for routine maintenance of LCRS; (62-00(6)(e), FAC)

<u>S</u>	LOCATION	<u>N/A</u> <u>N/C</u>			
			6.	Liner (FAC)	systems construction quality assurance (CQA): (62-701.400(7)
<u>X</u>	CQA 12/00	·	- .	a.	Provide CQA Plan including:
<u>X</u>	CQA 12/00	· · · · · ·			(1) Specifications and construction requirements for line system;
<u>X</u>	CQA 12/00		.		(2) Detailed description of quality control testing procedure and frequencies;
<u>X</u>	CQA 12/00		.		(3) Identification of supervising professional engineer;
<u>X</u>	CQA 12/00		- -		(4) Identify responsibility and authority of all appropriate organizations and key personnel involved in the construction project;
<u>X</u>	CQA 12/00	· <u> </u>	-		(5) State qualifications of CQA professional engineer and support personnel;
<u>X</u>	CQA 12/00				(6) Description of CQA reporting forms and documents;
<u>X</u>	CQA 12/00		<u>-</u>	b.	An independent laboratory experienced in the testing o geosynthetics to perform required testing;
	to the season of		7.	Soil L	iner CQA (62-701.400(8)FAC)
	App. 1995. G.7	<u> </u>		a.	Documentation that an adequate borrow source has been located with test results or description of the field exploration and laboratory testing program to define a suitable borrow source;
	App. 1995, G.7	<u>X</u>	-	b.	Description of field test section construction and test methods to be implemented prior to liner installation;
· · · · · ·	App. 1995, G.7	<u>X</u>	-	c.	Description of field test methods including rejection criteria and corrective measures to insure proper liner installation.
			8.	Surfac	e water management systems; (62-701.400(9), FAC)
	App. 1995, G.8.a	X	-	a.	Design of surface water management system to isolate surface water from waste filled areas and to control stormwater runoff;
	App. 1995, G.8.a	<u>X</u>	- .	b.	Details of stormwater control design including retention ponds, detention ponds, and drainage ways;

<u>S</u>	LOCATION	<u>N/A</u>	N/C	,		
				9.	Gas co	ntrol systems; (62-701.400(10), FAC)
	App. 1995, G.9.a		_X_		a.	Design details for gas control system including collection pipes and vents, and passive venting or vacuum extraction details;
	App. 1995, G.9.b		<u>X</u>		b.	Documentation that the gas control system will not impact the liner or leachate control system;
	App. 1995, G.9.c	• .	<u>X</u>		c.	Proposed methods of odor control including flaring designs in accordance with Chapter 62-296, FAC;
					d.	Description of a routine gas monitoring program to ensure gas control system is operating properly including:
· .	App. 1995, G.9.d		<u>X</u>			(1) Location of monitoring points;
	App. 1995, G.9.d		X			(2) Requirements for quarterly sampling of all monitorin points;
	App. 1995, G.9.d		<u>X</u>			(3) Description of corrective measures to be complete within 60 days of detection of elevated levels of explosive gases;
	App. 1995, G.9.e		<u>X</u>		e.	Description of condensate collection and disposal methods.
				10.	Landfi	ll gas recovery facilities; (62-701.400(11), FAC)
	App. 1995, G.10.a		_X '-		a .	Information required in Rules 62-701.320(7) and 62-701.330(4), FAC supplied;
	App. 1995. G.10.b		<u>X</u>		b.	Information required in Rule 62-701.600(4), FAC supplied where relevant and practical;
	App. 1995, G.10.c		<u>X</u>		c.	Estimate of current and expected gas generation rates and description of condensate disposal methods provided;
	App. 1995, G.10.d		<u>X</u>		d.	Description of procedures for condensate sampling, analyzing and data reporting provided;
	App. 1995, G.10.e	*.	<u>X</u>		e.	Closure plan provided describing methods to control gas after recovery facility ceases operation;
	App. 1995, G.10.f		<u>X</u>		f.	Performance bond provided to cover closure costs if not already included in other landfill closure costs.
	App. 1995, G.11	<u>X</u>		11.	landfill designe	dfills designed in ground water, provide documentation that the will provide a degree of protection equivalent to landfills and with bottom liners not in contact with ground water; (62-

H. HYDROGEOLOGICAL INVESTIGATION REQUIREMENTS (62-701.410, FAC)

<u>S</u>	<u>LOCATION</u>	<u>N/A</u>	<u>N/C</u>			
:				1.		it a hydrogeological investigation and site report including at least llowing information:
	App. 1995, H.1.a		<u>X</u>		a.	Regional and site specific geology and hydrogeology;
:	App. 1995, H.1.b		<u>X</u>		• b.	Direction and rate of ground water and surface water flow including seasonal variations;
·	App. 1995, H.1.c		<u>X</u>		c.	Background quality of ground water and surface water;
	App. 1995, H.1.d		<u>X</u>		d.	Any on-site hydraulic connections between aquifers;
	App. 1995, H.1.e		_X_		e.	Site stratigraphy and aquifer characteristics for confining layers, semi-confining layers, and all aquifers below the landfill site that may be affected by the landfill;
· · · · · · · · · · · · · · · · · · ·	App. 1995, H.1.f		<u>X</u>		f.	Site topography and soil characteristics;
	App. 1995, H.1.g		_X		g.	Inventory of all public and private water wells within a one-mile radius of the landfill including well top of casing and bottom elevations, name of owner, age and usage of each well, stratigraphic unit screened, well construction technique and static water level;
	App. 1995, H.1.h	· · · · · · · · · · · · · · · · · · ·	<u>X</u>		h.	Description of topography, soil types and surface water drainage systems;
	App. 1995, H.1.i		<u>X</u>		i.	An inventory of all public and private water wells within one mile of the landfill.
	App. 1995, H.1.j		<u>X</u>		j.	Existing contaminated areas on landfill site.
	App. 1995, H.2		X	2	Repor	t signed, sealed and dated by PF or PG

I. GEOTECHNICAL INVESTIGATION REQUIREMENTS (62-701.4)	0, FAC)	
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<u>s</u>	LOCATION	<u>N/A</u>	N/C		
				1.	Submit a geotechnical site investigation report defining the engineering properties of the site including at least the following:
· .	App. 1995, I.1.a		<u>X</u>		a. Description of subsurface conditions including soil stratigraphy and ground water table conditions;
·	App. 1995, I.1.b		<u>X</u>		b. Investigate for the presence of muck, previously filled areas, soft ground, lineaments and sink holes;
<u>.</u>	App. 1995, I.1.c		<u>X</u>		c. Estimates of average and maximum high water table across the
	:		•		site; d. Foundation analysis including:
· · ·	App. 1995, I.1.d	•	_X_	,	(1) Foundation bearing capacity analysis;
· · · · · ·	App. 1995, I.1.d		<u>X</u>		(2) Total and differential subgrade settlement analysis;
·	App. 1995, I.1.d	· .	<u>X</u>		(3) Slope stability analysis;
·	App. 1995, I.1.e		<u>X</u>		e. Description of methods used in the investigation and includes soil boring logs, laboratory results, analytical calculations, cross sections, interpretations and conclusions;
	App. 1995, I.1.f		<u>X</u>		f. An evaluation of fault areas, seismic impact zones, and unstable areas as described in 40 CFR 258.13, 40 CFR 258.14 and 40 CFR 258.15.
<u> </u>	App. 1995, I.2		<u>X</u>	2.	Report signed, sealed and dated by PE or PG.

<u>S</u>	LOCATION	<u>N/A</u>	N/C		
	App. 1995, J	<u>X</u>		1.	Describe how the vertical expansion shall not cause or contribute to leachate leakage from the existing landfill or adversely affect the closure design of the existing landfill;
· ·	App. 1995, J	<u>X</u>		2.	Describe how the vertical expansion over unlined landfills will meet the requirements of Rule 62-701.400, FAC with the exceptions of Rule 62-701.430(1)(c), FAC;
	App. 1995, J	<u>X</u>		3.	Provide foundation and settlement analysis for the vertical expansion;
 .	App. 1995, J	<u>X</u>		4.	Provide total settlement calculations demonstrating that the final elevations of the lining system, that gravity drainage, and that no other component of the design will be adversely affected;
	App. 1995, J	<u>X</u>		5.	Minimum stability safety factor of 1.5 for the lining system component interface stability and deep stability;
	App. 1995, J	<u>X</u>	· · · · · · · · · · · · · · · · · · ·	6.	Provide documentation to show the surface water management system will not be adversely affected by the vertical expansion;
	App. 1995, J	<u>X</u>		7.	Provide gas control designs to prevent accumulation of gas under the
					new liner for the vertical expansion.
 К. L	ANDFILL OPERATION	ON REQU	IREMENT	`S (62-70	
с. L		ON REQU	IREMENT	°S (62-70	
ζ. L	ANDFILL OPERATIO	ON REQU			01.500, FAC) Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each
ζ. L	ANDFILL OPERATIO	ON REQU		1.	Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each working face; (62-701.500(1), FAC) Provide a landfill operation plan including procedures for:
(. L	ANDFILL OPERATIO	ON REQU	<u>X</u>	1.	Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each working face; (62-701.500(1), FAC) Provide a landfill operation plan including procedures for: (62-701.500(2), FAC)
(. L	ANDFILL OPERATION Op. Plan, 1996 Op. Plan, 1996	ON REQU	X	1.	Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each working face; (62-701.500(1), FAC) Provide a landfill operation plan including procedures for (62-701.500(2), FAC) a. Designating responsible operating and maintenance personnel;
ζ. L	ANDFILL OPERATION Op. Plan, 1996 Op. Plan, 1996 Op. Plan, 1996	ON REQU	X	1.	Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each working face; (62-701.500(1), FAC) Provide a landfill operation plan including procedures for: (62-701.500(2), FAC) a. Designating responsible operating and maintenance personnel; b. Contingency operations for emergencies;
(L	Op. Plan, 1996	ON REQU	X X X	1.	Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each working face; (62-701.500(1), FAC) Provide a landfill operation plan including procedures for: (62-701.500(2), FAC) a. Designating responsible operating and maintenance personnel; b. Contingency operations for emergencies; c. Controlling types of waste received at the landfill;
(L	Op. Plan, 1996	ON REQU	X X X X	1.	Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each working face; (62-701.500(1), FAC) Provide a landfill operation plan including procedures for: (62-701.500(2), FAC) a. Designating responsible operating and maintenance personnel; b. Contingency operations for emergencies; c. Controlling types of waste received at the landfill; d. Weighing incoming waste;
(. L	Op. Plan, 1996	ON REQUI	X X X X X	1.	Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each working face; (62-701.500(1), FAC) Provide a landfill operation plan including procedures for: (62-701.500(2), FAC) a. Designating responsible operating and maintenance personnel; b. Contingency operations for emergencies; c. Controlling types of waste received at the landfill; d. Weighing incoming waste; e. Vehicle traffic control and unloading;
(. L	Op. Plan, 1996 Op. Plan, 1996	ON REQUI	X X X X X	1.	Provide documentation that landfill will have at least one trained operator during operation and at least one trained spotter at each working face; (62-701.500(1), FAC) Provide a landfill operation plan including procedures for: (62-701.500(2), FAC) a. Designating responsible operating and maintenance personnel; b. Contingency operations for emergencies; c. Controlling types of waste received at the landfill; d. Weighing incoming waste; e. Vehicle traffic control and unloading; f. Method and sequence of filling waste;

<u>s</u>	LOCATION	<u>N/A</u>	N/C		
*	Op. Plan, 1996		X	3.	Provide a description of the landfill operation record to be used at the landfill; details as to location of where various operational records will be kept (i.e. FDEP permit, engineering drawings, water quality records, etc.) (62-701.500(3), FAC)
	Op. Plan, 1996	· · · · · · · · · · · · · · · · · · ·	<u>X</u>	4.	Describe the waste records that will be compiled monthly and provided to the Department quarterly; (62-701.500(4), FAC)
	Op. Plan, 1996		<u>X</u>	5.	Describe methods of access control; (62-701.500(5), FAC)
· <u></u>	Op. Plan, 1996	•	X	6.	Describe load checking program to be implemented at the landfill to discourage disposal of unauthorized wastes at the landfill; (62-701.500(6), FAC)
				: 7. .	Describe procedures for spreading and compacting waste at the landfill that include: (62-701.500(7), FAC)
	Op. Plan, 1996		X		a. Waste layer thickness and compaction frequencies;
· 	Op. Plan, 1996		<u>X</u>		b. Special considerations for first layer of waste placed above liner and leachate collection system;
<u>X</u>	App. 2000, Att. 1				c. Slopes of cell working face and side grades above land surface, planned lift depths during operation;
	Op. Plan, 1996		<u>X</u>		 d. Maximum width of working face; e. Description of type of initial cover to be used at the facility that controls:
	Op. Plan, 1996		X		(1) Disease vector breeding/animal attraction
· ——;——	Op. Plan, 1996		X		(2) Fires
	Op. Plan, 1996		<u>X</u>		(3) Odors
	Op. Plan, 1996	· .	X		(4) Blowing litter
	Op. Plan, 1996	 -	<u>X</u> ,	2	(5) Moisture infiltration
	Op. Plan, 1996	· · · · · · · · · · · · · · · · · · ·	<u>X</u>		f. Procedures for applying initial cover including minimum cover frequencies;
	Op. Plan, 1996		<u>X</u>	•	g. Procedures for applying intermediate cover;
·	Op. Plan, 1996		<u>X</u>		h. Time frames for applying final cover;
	Op. Plan, 1996	· .	<u>X</u>		i. Description of litter policing methods;
	Op. Plan, 1996		<u>X</u>		j. Erosion control procedures.

<u>s</u>	LOCATION N/A	N/C			
			8.		be operational procedures for leachate management including; 01.500(8), FAC)
	Op. Plan, 1996	<u>/ X</u>	* * * * * * * * * * * * * * * * * * * *	a.	Leachate level monitoring, sampling, analysis and data results submitted to the Department;
	Op. Plan, 1996	X		b.	Operation and maintenance of leachate collection and removal system, and treatment as required;
	Op. Plan, 1996	<u>X</u>		c.	Procedures for managing leachate if it becomes regulated as a hazardous waste;
	Op. Plan, 1996	_X_	7 ·	d.	Agreements for off-site discharge and treatment of leachate;
	Op. Plan, 1996	<u>X</u>		e.	Contingency plan for managing leachate during emergencies or equipment problems;
	Op. Plan, 1996	<u>X</u>		f.	Procedures for recording quantities of leachate generated in gal/day;
	Op. Plan, 1996	<u>X</u>		g.	Procedures for comparing precipitation experienced at the landfill with leachate generation rates.

<u>S</u>	LOCATION	<u>N/A</u>	<u>N/C</u>		•	
	Op. Plan, 1996	<u>.</u>	<u>X</u>	9.		routine gas monitoring program for the landfill as required by 701.400(10), FAC; (62-701.500(9), FAC)
	Op. Plan, 1996	· · · · · · · · · · · · · · · · · · ·	<u>X</u>	10.	stormwa	e procedures for operating and maintaining the landfill ter management system to comply with the standards of 62-3, 62-302 and 62-25, FAC; (62-701.500(10), FAC)
				11.	Equipme	nt and operation feature requirements; (62-701.500(11), FAC)
•	Op. Plan, 1996		<u>X</u>			Sufficient equipment for excavating, spreading, compacting and overing waste;
	Op. Plan, 1996		<u>X</u>			Reserve equipment or arrangements to obtain additional quipment within 24 hours of breakdown;
	Op. Plan, 1996		_X_		c. (Communications equipment;
	Op. Plan, 1996	-	<u>X</u>		d. I	Personnel shelter and sanitary facilities, first aid equipment;
	Op. Plan, 1996	-	<u>X</u>		e. I	Oust control methods;
	Op. Plan, 1996		<u>X</u>			Fire protection capabilities and procedures for notifying local fire department authorities in emergencies;
· .	Op. Plan, 1996		<u>X</u>		g. I	citter control devices;
	Op. Plan, 1996	·.	<u>X</u>			ligns indicating operating authority, traffic flow, hours of peration, disposal restrictions.
	Op. Plan, 1996		<u>_x</u> _	12.	and othe	descriptions of all-weather access road, inside perimeter road r roads necessary for access which shall be provided at the (62-701.500(12), FAC)
				13.	Addition FAC)	al record keeping and reporting requirements; (62-701.500(13),
	Op. Plan, 1996		X		· s	Records used for developing permit applications and upplemental information maintained for the design period of the landfill;
	Op. Plan, 1996		<u>* X</u>		c	Monitoring information, calibration and maintenance records, opies of reports required by permit maintained for at least 10 ears;
	Op. Plan, 1996		<u>X</u>			Background water quality records shall be maintained for the esign period of the landfill;
	Op. Plan, 1996		<u> </u>		la	Maintain annual estimates of the remaining life of constructed and fills and of other permitted areas not yet constructed and whomit this estimate annually to the Department.

LOCATION	<u>N/A</u>	<u>N/C</u>								
Op. Plan, 1996		<u>X</u>	1.	describ	bing th	e propose	ed ground w	ater, surfa	ce water an	d leachate
Op. Plan, 1996	<u></u>	<u>X</u>		a.	invest	igation and	d signed, date	ed and seal		
Op. Plan, 1996	· · · · · · · · · · · · · · · · · · ·	<u>X</u>		b.	Depar	rtment app	roved Compi			
				c.	Grou	nd water m	onitoring rec	quirements	(62-701.510)(3), FAC
Op. Plan, 1996	· · · · ·	<u>X</u>			(1)				adient from	and within
Op. Plan, 1996		<u>X</u>			(2)	Downgra	dient compl	iance wells	as required;	
Op. Plan, 1996		<u>X</u>			(3)	_			-	below the
Op. Plan, 1996		<u>X</u>			(4)	Location	information	for each n	onitoring we	ell;
Op. Plan, 1996	·	<u>X</u>			(5)	downgrad	dient wells a adient wells	nd no grea unless s	ter than 1500	feet apar
Op. Plan, 1996	• • •	<u>X</u>			(6)	Well scre	en locations	properly s	elected;	
Op. Plan, 1996	 ,	<u>. X</u> .			(7)	Procedur	es for proper	ly abandor	ning monitori	ing wells;
Op. Plan, 1996		<u>X</u>			(8)	Detailed	description o	of detection	sensors if p	roposed.
	Op. Plan, 1996 Op. Plan, 1996	Op. Plan, 1996 Op. Plan, 1996	Op. Plan, 1996 X Op. Plan, 1996 X	Op. Plan, 1996 X 1. Op. Plan, 1996 X Op. Plan, 1996 X	Op. Plan, 1996 X 1. Water description of the de	Op. Plan, 1996 X 1. Water quality describing the monitoring sy Op. Plan, 1996 X a. Based invest prepared (62.7) Op. Plan, 1996 X b. All sate Depared (62.7) Cop. Plan, 1996 X (1) Op. Plan, 1996 X (2) Op. Plan, 1996 X (3) Op. Plan, 1996 X (4) Op. Plan, 1996 X (5) Op. Plan, 1996 X (6) Op. Plan, 1996 X (6) Op. Plan, 1996 X (6) Op. Plan, 1996 X (7)	Op. Plan, 1996 X 1 Water quality and lete describing the propose monitoring systems and monitoring systems and a. Based on the investigation amprepared it; (62 Op. Plan, 1996 X a. Based on the investigation amprepared it; (62 Op. Plan, 1996 X b. All sampling amage of the propose of the investigation amprepared it; (62 701.510(2)) c. Ground water many of the propose of the investigation amprepared it; (62 701.510(2)) c. Ground water many of the propose of the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the propose of the investigation amprepared it; (62 701.510(2)) c. Ground water many of the propose of the investigation amprepared it; (62 701.510(2)) c. Ground water many of the propose of the investigation amprepared it; (62 701.510(2)) c. Ground water many of the propose of the investigation amprepared it; (62 701.510(2)) c. Ground water many of the propose of the investigation amprepared it; (62 701.510(2)) c. Ground water many of the propose of the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the investigation amprepared it; (62 701.510(2)) d. Image: Compared to the investigation amprepared it; (62 701.510(2)) d. Image: Com	Op. Plan, 1996 X 1. Water quality and leachate mondescribing the proposed ground with monitoring systems and shall meet at a Based on the information investigation and signed, date prepared it; (62-701.510(2)) Op. Plan, 1996 X b. All sampling and analysis proparties to perform the proposed Computation (62 701.510(2)(b), FAC) Op. Plan, 1996 X (1) Detection wells located 50 feet of disposal under the proposed of the proposed o	Op. Plan. 1996 X 1. Water quality and leachate monitoring platescribing the proposed ground water, surfarmonitoring systems and shall meet at least the foundation of the information obtained investigation and signed, dated and seals prepared it; (62-701.510(2)(a), FAC) Op. Plan. 1996 X b. All sampling and analysis preformed by Department approved Comprehensive Q (62 701.510(2)(b), FAC) C. Ground water monitoring requirements; Op. Plan. 1996 X (1) Detection wells located downgreation of the solution of t	Op. Plan. 1996

<u>s</u>	<u>LOCATION</u>	<u>N/A</u>	<u>N/C</u>	• •	
				d.	Surface water monitoring requirements; (62-701.510(4), FAC)
	Op. Plan, 1996	· · · · · · · · · · · · · · · · · · ·	X		(1) Location of and justification for all proposed surface water monitoring points;
	Op. Plan, 1996		_X		(2) Each monitoring location to be marked and its position determined by a registered Florida land surveyor;
	Op. Plan, 1996		<u>X</u>	e.	Leachate sampling locations proposed; (62-701.510(5), FAC)
				f.	Routine sampling frequency and requirements; (62-701.510(6), FAC)
\ <u></u>	Op. Plan, 1996	·	<u>X</u>		(1) Background ground water and surface water sampling and analysis requirements;
	Op. Plan, 1996		<u>X</u> _		(2) Leachate semi-annual and annual sampling and analysis requirements;
 ·	Op. Plan, 1996	· ·	<u>X</u>		(3) Detection well semi-annual sampling and analysis requirements;
·	Op. Plan, 1996	-	<u>X</u>		(4) Compliance well sampling and analysis requirements;
	Op. Plan, 1996		X		(5) Surface water sampling and analysis requirements.
. ,	Op. Plan, 1996		X	g.	Describe procedures for implementing assessment monitoring and corrective action as required; (62-701.510 (7), FAC)
	Op. Plan, 1996	· · · · · · · · · · · · · · · · · · ·	<u>X</u>	h.	Water quality monitoring report requirements; (62-701.510 (9), FAC)
	Op. Plan, 1996		<u>X</u>		(1) Semi-annual report requirements;
	Op. Plan, 1996		X		(2) Bi-annual report requirements signed, dated and sealed by PG or PE.

· <u>S</u>	<u>LOCATION</u>	<u>N/A</u>	N/C		
	App. 1995, M	<u>X</u>	· · · · · · · · · · · · · · · · · · ·	1.	Describe procedures for managing motor vehicles; (62-701.520(1), FAC)
	App. 1995, M	<u>X</u>		2.	Describe procedures for landfilling shredded waste; (62-701.520(3), FAC)
· · · · · · · · · · · · · · · · · · ·	App. 1995, M	· · · · · · · · · · · · · · · · · · ·	<u>X</u>	3.	Describe procedures for asbestos waste disposal; (62-701.520(4), FAC)
	App. 1995, M		<u>X</u>	4.	Describe procedures for contaminated soil disposal; (62-701.520(5), FAC)
N. L	ANDFILL FINAL CL	OSURE R	EQUIREM	IENTS ((62-701.600, FAC)
				1.	Closure schedule requirements; (62-701.600(2), FAC)
	App. 1995, N.1		<u>X</u>		 Documentation that a written notice including a schedule for closure will be provided to the Department at least one year prior to final receipt of wastes;
	App. 1995, N.1	<u></u>	<u>X</u>		b. Notice to user requirements within 120 days of final receipt of wastes;
	App. 1995, N.1		X	2.	 c. Notice to public requirements within 10 days of final receipt of wastes. Closure permit general requirements; (62-701.600(3), FAC)
	App. 1995, N.2	_X_			a. Application submitted to Department at least 90 days prior to final receipt of wastes;b. Closure plan shall include the following:
· · ·	App. 1995, N.2	<u> </u>			(1) Closure report;
	App. 1995, N.2	_X_			(2) Closure design plan;
-	App. 1995, N.2	X			(3) Closure operation plan;
<u></u>	App. 1995, N.2	<u>X</u>	·		(4) Closure procedures;
·	App. 1995, N.2	X			(5) Plan for long term care;
	App. 1995, N.2	<u> </u>	*		(6) A demonstration that proof of financial responsibility for long term care will be provided.

<u>S</u>	LOCATION	N/A	<u>N/C</u>		
	•		3	3. Closu a.	re report requirements; (62-701.600(4), FAC) General information requirements;
	App. 1995, N.3	<u>X</u>	. · ·		(1) Identification of landfill;
	App. 1995, N.3	_X			(2) Location, description and vicinity map;
. 	App. 1995, N.3	_X_			(3) Total acres of disposal area and landfill property;
	App. 1995, N.3	<u>X</u>	a de la companya de l		(4) Legal property description;
	App. 1995, N.3	X			(5) History of landfill;
	App. 1995, N.3	<u>X</u>			(6) Identification of types of waste disposed of at the landfill.
· · · · · · · · · · · · · · · · · · ·	App. 1995, N.3	<u>X</u>	·	b.	Geotechnical investigation report and water quality monitoring plan required by Rule 62-701.330(4), FAC;
	App. 1995, N.3	<u>X</u>		c.	Land use information report indicating: identification of adjacent landowners; zoning; present land uses; and roads, highways right-of-way, or easements.
	App. 1995, N.3	<u>X</u>		d.	Report on actual or potential gas migration at landfills containing biodegradable wastes including detailed description of test and investigation methods used;
	App. 1995, N.3	<u>X</u>		e.	Report assessing the effectiveness of the landfill design and operation including results of geotechnical investigations, surface water and storm water management, gas migration and concentrations, condition of existing cover, and nature of waste disposed of at the landfill;
			4		re design requirements to be included in the closure design plan: 01.600(5), FAC)
	App. 1995, N.4	<u>X</u>		a.	Plan sheet showing phases of site closing;
	App. 1995, N.4	_X		b.	Drawings showing existing topography and proposed final grades;
	App. 1995, N.4	<u>X</u>		c.	Provisions to close units when they reach approved design dimensions;
	App. 1995, N.4	<u>X</u>		d.	Final elevations before settlement;
	App. 1995, N.4	<u>X</u>		ę.	Side slope design including benches, terraces, down slope drainage ways, energy dissipaters and discussion of expected precipitation effects;

<u>S</u>	LOCATION	<u>N/A</u> <u>N</u>	<u>/C</u>	f.	Final cover installation plans including:
	Appendix 1995. N.4	_X			(1) CQA plan for installing and testing final cover;
	App. 1995, N.4	_X			(2) Schedule for installing final cover after final receipt o waste;
	App. 1995, N.4	_X	· · · · · · · · · · · · · · · · · · ·		(3) Description of drought-resistant species to be used in the vegetative cover;
	App. 1995, N.4	<u>X</u>		·	(4) Top gradient design to maximize runoff and minimiz erosion;
	App. 1995, N.4	<u>X</u>			(5) Provisions for cover material to be used for final cove maintenance.
				g.	Final cover design requirements:
	App. 1995, N.4	_X	 ,		(1) Protective soil layer design;
	App. 1995, N.4	<u>X</u>		-	(2) Barrier soil layer design;
<u> </u>	App. 1995, N.4	<u>X</u>	· · · · · · · · · · · · · · · · · · ·		(3) Erosion control vegetation;
	App. 1995, N.4	<u>X</u> _		· .	(4) Geomembrane barrier layer design.
	App. 1995, N.4	_X		h.	Proposed method of stormwater control;
	App. 1995, N.4	<u>X</u>	·	i.	Proposed method of access control;
 	App. 1995, N.4	<u>X</u>	<u> </u>	j.	Description of proposed final use of the closed landfill, if
			5.	Closu	any; sure operation plan shall include: (62-701.600(6), FAC)
	App. 1995, N.5	<u>X</u>		a.	Detailed description of actions which will be taken to close the landfill;
·	App. 1995, N.5	<u>X</u>	<u> </u>	b.	Time schedule for completion of closing and long term care;
-	App. 1995, N.5	<u>X</u>		c.	Describe proposed method for demonstrating financia responsibility;
	App. 1995, N.5	<u>X</u> _		d.	Indicate any additional equipment and personnel needed to complete closure.
	App. 1995, N.5	<u>X</u>		e.	Development and implementation of the water quality monitoring plan required in Rule 62-701.510, FAC.
	App. 1995, N.5	<u>X</u>		f.	Development and implementation of routine gas monitoring program required in Rule 62-701.400(10)(c), FAC
	App. 1995, N.6	<u>X</u>	6.		fication for and detailed description of procedures to be followed emporary closure of the landfill, if desired; (62-701.600(7), FAC

O.	CLOSURE PROCEDUI	RES (62-7	01.610, FA	AC)	
<u>s</u>	LOCATION	N/A	<u>N/C</u>		
<u> </u>	App. 1995, O	<u>X</u>		1.	Survey monuments; (62-701.610(2), FAC)
	App. 1995, O	<u>X</u>	· ·	2.	Final survey report; (62-701.610(3), FAC)
.—	App. 1995, O	<u>X</u>		3.	Certification of closure construction completion; (62-701.610(4), FAC
	App. 1995, O	<u>X</u>		4.	Declaration to the public; (62-701.610(5), FAC)
	App. 1995, O	<u>X</u>		5.	Official date of closing; (62-701.610(6), FAC)
	App. 1995, O	<u>X</u>		6.	Use of closed landfill areas; (62-701.610(7), FAC)
Р.	LONG TERM CARE R	EQUIREM	MENTS (62	2-701.62	(0, FAC)
. 	App. 1995, P.1	_		1.	Right of property access requirements; (62-701.620(4), FAC)
	App. 1995, P.2		<u>X</u>	2.	Successors of interest requirements; (62-701.620(5), FAC)
	App. 1995, P.3		<u>X</u>	3.	Requirements for replacement of monitoring devices; (62-701.620(7) FAC)
	App. 1995, P.4		<u>X</u>	4.	Completion of long term care signed and sealed by professional engineer (62-701.620(8), FAC).
Q.	FINANCIAL RESPONS	SIBILITY	REQUIRE	EMENT	S (62-701.630, FAC)
	App. 1995, Q.1		<u>X</u>	1.	Provide cost estimates for closing, long term care, and corrective action
					costs estimated by a PE for a third party performing the work, on a per unit basis, with the source of estimates indicated; (62-701.630(3)&(7) FAC).
-	App. 1995, Q.2		<u>X</u>	2.	Describe procedures for providing annual cost adjustments to the Department based on inflation and changes in the closing, long-term care, and corrective action plans; (62-701.630(4)&(8), FAC).
	App. 1995, Q.3		X	3.	Describe funding mechanisms for providing proof of financia
					assurance and include appropriate financial assurance forms; (62-701.630(5),(6),&(9), FAC).
R.	CLOSURE OF EXISTI	NG LAND	FILLS (62	2-701.64	0. FAC)
	App. 1995, R	<u>X</u>		1.	Demonstration that facility does not pose a bird hazard to aircraft as specified in Rule 62-701.320(12)(b), FAC.
	App. 1995, R	_X		2.	Demonstration that facility does not restrict the flow of the 100-year flood, reduce water storage capacity or result in wash-out of solid waster as specified in Rule 62-701.340(4)(b), FAC.
					as specifica in Kine 02-701.540(4)(0), PAC.

<u>S</u>	LOCATION	<u>N/A</u>	<u>N/C</u>		
	App. 1995, R	<u>X</u>		3.	Demonstration that facility is not located in a fault area, seismic zone or unstable area as specified in Rule 62-701.420(1)(c), FAC.
i diploment				4.	Request for extension of closure criteria as specified in Rule 62-701.640(2)(a) & (2)(b), FAC.
·	App. 1995, R	_X			a. Demonstration of no alternative disposal capacity.
	App. 1995, R	<u>X</u>			b. Demonstration of no threat to human health or the environment.
S. M	IATERIALS RECOVI	ERY FACI	LITY REQ	UIREM	ENTS (62-701.700, FAC)
	App. 1995, S	<u>X</u>		1.	Proof of posting a performance bond payable to the Department to cover closing costs, if required; (62-701.700(4), FAC)
	App. 1995, S	<u>X</u>		2.	Materials recovery facility requirements; (62-701.700, FAC)
	App. 1995, S	X		. • .	a. Submit information required in Rule 62-701.320, FAC
	App. 1995, S	_X			b. Submit an engineering report including the following:
-	App. 1995, S	<u>X</u>			 Description of the solid waste proposed to be collected, stored, processed or disposed;
	App. 1995, S	<u>X</u>	· · · · ·		 Projection with assumptions for waste types and quantities expected in future years;
	App. 1995, S	_X	· · · · · · · · · · · · · · · · · · ·		(3) Description of operation and functions of all processing equipment with design criteria and expected performance;
	App. 1995, S	X			(4) Description of flow of solid waste, expected regular facility operations, procedures for start up and shut down, potential safety hazards and control methods including fire protection;
	App. 1995, S	_X			(5) Description of loading, unloading, and processing areas;
. '	App. 1995, S	<u>X</u>	· · · · · · · · · · · · · · · · · · ·		(6) Identification and capacity of temporary on-site storage areas for materials handled and provisions for solid waste and leachate containment;
· ·	App. 1995, S	<u>X</u>			(7) Identification of potential ground water and surface

<u>S</u>	LOCATION	<u>N/A</u>	<u>N/C</u>
<u> </u>	App. 1995, S	<u>X</u>	· · ·
			**
	App. 1995, S	<u>X</u>	<u> </u>
	App. 1995, S	<u>X</u>	
	App. 1995, S	_X	
	App. 1995, S	<u>X</u>	·
· ·	App. 1995, S	<u>X</u>	
	App. 1995, S	<u>X</u>	
	App. 1995, S	_X	

- (8) Plan for disposal of unmarketable recyclables and residue and contingencies for waste handling during breakdowns.
- c. Submit the following operational information:
 - (1) Operation and maintenance manual;
 - (2) Waste control plan to manage unauthorized wastes;
 - (3) Contingency plan for emergencies;
 - (4) Closure plan including the following:
 - (a) Notification to Department 180 days prior to closure;
 - (b) Procedures for removal of all waste within 30 days of receipt of final waste;
 - (c) Completion of closure activities within 180 days of receipt of final waste and notification to the Department that closure is complete.

T. CERTIFICATION BY APPLICANT AND ENGINEER OR PUBLIC OFFICER A. Applicant The undersigned applicant or authorized representative of Citrus County Board of County Commissioners is aware that statements made in this form and attached information are an application for Solid Waste Management Facility Permit from the Florida Department of Environmental Regulation and certifies that the information in this application is true, correct and complete to the best of his knowledge and belief. Further, the undersigned agrees to comply with the provisions of Chapter 403, Florida Statutes, and all rules and regulations of the Department. It is understood that the Permit is not transferable, and the Department will be notified prior to the sale or legal transfer of the permitted facility. Susan J. Metcalfe, Director, Division of Solid Waste Management Name and Title Attach letter of authorization if agent is not a governmental official, owner, or corporate officer. B. Professional Engineer Registered in Florida or Public Officer as required in Section 403.707 and 403.707(5), Florida Statutes. This is to certify that the engineering features of this solid waste management facility have been designed/examined by me and found to conform to engineering principals applicable to such facilities. In my professional judgement, this facility, when properly maintained and operated, will comply with all applicable statutes of the State of Florida and rules of the Department. It is agreed that the undersigned will provide the applicant with a set of instructions of proper maintenance and operation of the facility.

#33164

Date: 1-1201

David A. Keough, PE, Project Manager

Name and Title (please type)

Florida Registration Number

(Please affix seal)

Jones, Edmunds & Associates, Inc. 730 NE Waldo Road, Building A

Gainesville, Florida 32641

352-377-5821

Mailing Address

City, State, Zip

Telephone Number

ABBREVIATION REFERENCE

App. 1995 Citrus County Central Landfill

Permit Application and Engineering Report

Phase 1A Expansion CH2M HILL, 1995

Op. Plan 1996 Citrus County Central Landfill

Operations Plan

Phase 1A Expansion CH2M HILL, 1996

Letter 10/00 Jones, Edmunds & Associates, Inc. Correspondence

October 10, 2000

Class I Landfill Geomembrane Remediation

App. 2000 Citrus County Central Landfill

Permit Application

Geomembrane Remediation

Jones, Edmunds & Associates, Inc., 2000

CQA 12/00 Citrus County Central Landfill

Construction Quality Assurance Plan

Geomembrane Remediation

Jones, Edmunds & Associates, Inc., 2000

ATTACHMENT 1

OPERATION PLAN REVISIONS

7.b First Layer (62-701.500(7)(b), FAC)

Prior to placing waste on the landfill side slopes and interior of the northern berm, a minimum of two feet of protective soil material must be placed on the lining. Required material properties are included in the Phase 1A Expansion Technical Specifications. In addition, the geomembrane stormwater diversion sheet on the side slopes of Phase 1A must be removed and raised as protective soil material is placed on the side slopes. The protective soil material in Phase 1A placed directly on the underlying geogrid (reference the lining section in the Phase 1A Expansion Construction Plans). The raised geomembrane stormwater diversion sheet will be used to form lined stormwater conveyance ditches as discussed in Section 7.j.2. Solid waste and stormwater diversion sheets will be placed along the sideslopes of Phase 1 as shown in the Geomembrane Remediation drawings (JEA 2000).

The first lift of material placed above the lining and leachate collection system will be a minimum of four feet in thickness before conventional compacting and heavy equipment are used. Waste loads in this first lift will be screened for any materials which would damage the lining.

7.c Slopes of Working Face (62-701.500(7)(c), FAC)

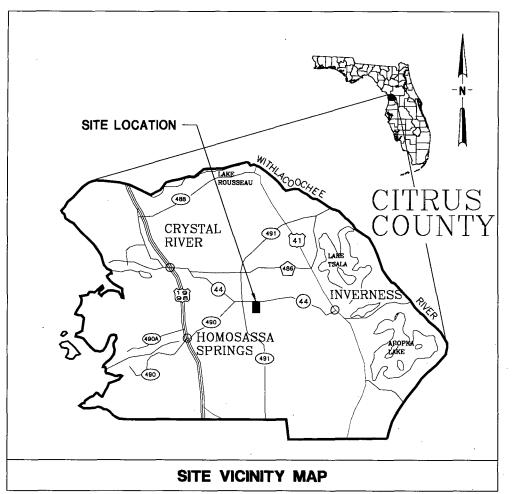
The working face will be sloped no greater than 3 feet horizontal to one foot vertical rise. The lift depth will be minimum of 10 feet. A plan and cross-section of a typical working face is shown on Figure 7-1.

CITRUS COUNTY CENTRAL LANDFILL

LINER REMEDIATION

PREPARED FOR:

CITRUS COUNTY BOARD OF COUNTY COMMISSIONERS
CITRUS COUNTY, FLORIDA



PREPARED BY:

Jones
Edmunds &

Associates, Inc.

730 Northeast Valdo Road/Gainesville, Florida 32641 / (352) 377-5821 TA CONSULTING ENGINEERS AND SCIENTIST

DRAWING INDEX				
DWG No	DESCRIPTION			
1 OF 4	COVER SHEET			
2 OF 4	GENERAL NOTES AND ABBREVIATIONS			
3 OF 4	LINER REMEDIATION			
4 OF 4	LINER REMEDIATION SECTION			

PERMIT SET

JAN 1 8 2001

DECEMBER 2006

JEA PROJECT No: 03860-004-01

GENERAL NOTES

- ALL ELEVATIONS ARE BASED ON USGS MEAN SEA LEVEL DATUM OF 1929, UNLESS OTHERWISE NOTED.
- 2. ANY NGVD '29 MONUMENT WITHIN THE LIMITS OF CONSTRUCTION IS TO BE PROTECTED. IF IN DANGER OF DAMAGE. THE CONTRACTOR

MR. RONNIE TAYLOR FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF SURVEYS AND MAPPING 3900 COMMONWEALTH BLVD MS 105 TALLAHASSEE, FLORIDA 32399-3000 TELEPHONE #(904)488-2427

- 3. LOCATIONS, ELEVATIONS, AND DIMENSIONS OF EXISTING UTILITIES. STRUCTURES, AND OTHER FEATURES ARE SHOWN TO THE BEST INFORMATION AVAILABLE AT THE TIME OF PREPARATION OF THESE PLANS, THE CONTRACTOR SHALL VERIFY, PRIOR TO CONSTRUCTION. THE LOCATIONS, ELEVATIONS, AND DIMENSIONS OF ALL EXISTING UTILITIES, STRUCTURES, AND OTHER FEATURES (WHETHER OR NOT SHOWN ON THE PLANS) AFFECTING THEIR OWN WORK.
- 4. THE INFORMATION PROVIDED IN THESE PLANS IS SOLELY TO ASSIST THE CONTRACTOR IN ASSESSING THE NATURE AND EXTENT OF THE CONDITIONS WHICH MAY BE ENCOUNTERED DURING THE COURSE OF WORK. ALL CONTRACTORS ARE DIRECTED, PRIOR TO BIDDING, TO CONDUCT WHATEVER INVESTIGATIONS THEY MAY DEFM NECESSARY TO ARRIVE AT THEIR OWN CONCLUSIONS REGARDING THE ACTUAL CONDITIONS THAT WILL BE ENCOUNTERED, AND UPON WHICH THEIR BIDS SHALL BE BASED
- 5. THE CONTRACTOR SHALL BE AWARE THAT THERE MAY BE SOME UTILITY CONFLICTS. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO LOCATE AND PROTECT ANY AND ALL EXISTING UTILITIES ON THIS PROJECT WITHOUT INCREASE IN THE CONTRACT PRICE OR TIME.
- 6. FIELD CONDITIONS MAY NECESSITATE SLIGHT ALIGNMENT AND GRADE DEVIATION OF THE PROPOSED CONSTRUCTION TO AVOID OBSTACLES, AS ORDERED BY THE ENGINEER. THE CONTRACTOR SHALL CONSTRUCT THE PROPOSED FACILITIES TO THE ORDERED DEVIATION WITHOUT INCREASE IN THE CONTRACT PRICE OR TIME.
- 7. THE CONTRACTOR SHALL PROVIDE AT LEAST 48 HOURS NOTICE TO THE VARIOUS UTILITY COMPANIES IN ORDER TO PERMIT THE LOCATION OF EXISTING UNDERGROUND UTILITIES IN ADVANCE OF CONSTRUCTION. CONTACT UTILITIES NOTIFICATION CENTER AT 1-800-432-4770
- 8. THE CONTRACTOR SHALL REPLACE ALL EXISTING PAVING, STABILIZED EARTH, CURBS, DRIVEWAYS, SIDEWALKS, FENCES, MAILBOXES, GRASSING, SIGNS, AND OTHER IMPROVEMENTS WITH SAME TYPE OF MATERIAL THAT WAS REMOVED DURING CONSTRUCTION OR AS DIRECTED BY THE ENGINEER WITHOUT INCREASE IN THE CONTRACT PRICE OR TIME
- 9. THE CONTRACTOR SHALL MAINTAIN A CLEAR PATH FOR ALL SURFACE WATER DRAINAGE STRUCTURES AND DITCHES DURING ALL PHASES OF CONSTRUCTION AND SHALL USE WHATEVER MEANS NECESSARY TO MANAGE STORMWATER SUCH THAT THE IMPACT TO CONSTRUCTION IS MINIMIZED. THE CONTRACTOR SHALL BE RESPONSIBLE FOR REPAIR OF DAMAGE DUE TO STORMWATER.
- 10. THE CONTRACTOR SHALL PROVIDE WARNING SIGNALS, SIGNS, LIGHTS, BARRICADES, FLAGMEN, ETC. IN ACCORDANCE WITH OSHA, DOT, AND OTHER APPLICABLE REGULATORY REQUIREMENTS AND AS OTHERWISE NECESSARY TO PROVIDE FOR SITE SAFETY DURING CONSTRUCTION.
- 11. THE CONTRACTOR SHALL NOTIFY THE ENGINEER IMMEDIATELY WHEN CONFLICTS BETWEEN DRAWINGS AND ACTUAL CONDITIONS ARE
- 12. ALL CONSTRUCTION SHALL BE IN ACCORDANCE WITH EXISTING COUNTY DESIGN AND CONSTRUCTION STANDARDS UNLESS THOSE STANDARDS CONFLICT WITH THESE CONTRACT DOCUMENTS IN WHICH CASE THESE CONTRACT DOCUMENTS SHALL GOVERN, SUCH CONFLICTS SHALL BE BROUGHT TO THE ENGINEER'S ATTENTION IMMEDIATELY.

- 13. THE CONTRACTOR SHALL PREVENT DISTURBANCE TO AND UNDERMINING OF ADJACENT STRUCTURES, SLABS, PIPING, AND OTHER UTILITIES OR FACILITIES DURING CONSTRUCTION.
- 14. THE CONTRACTOR SHALL VERIFY ALL CLEARANCES PRIOR TO
- 15. DEWATERING SHALL BE PROVIDED BY THE CONTRACTOR AS NECESSARY TO INSTALL/CONSTRUCT THE WORK PROPERLY. DEWATFRING DISCHARGE SHALL BE IN ACCORDANCE WITH APPLICABLE REGULATIONS AND REQUIREMENTS OF AGENCIES HAVING JURISDICTION, THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS, AS REQUIRED, WITHOUT INCREASE IN PRICE OR TIME.
- 16. ALL PIPING SHALL BE PROPERLY SUPPORTED. ALL PIPING WHICH WILL BE PRESSURIZED DURING OPERATION SHALL BE PROPERLY
- 17. FACILITIES PROVIDED UNDER THIS PROJECT SHALL BE CLEANED AT THE CLOSE OF CONSTRUCTION IN ACCORDANCE WITH THE CONTRACT
- 18. CONSTRUCTION MONUMENTS FOR VERTICAL AND HORIZONTAL CONTROL HAVE BEEN PROVIDED AT THE PROJECT SITE. THE CONTRACTOR SHALL VERIFY THE ACCURACY OF THESE MONUMENTS TO THEIR OWN SATISFACTION. THE CONTRACTOR IS SOLELY RESPONSIBLE FOR PROPER VERTICAL AND HORIZONTAL ALIGNMENT OF CONSTRUCTED FACILITIES AND FINISHED
- 19. THE CONTRACTOR SHALL PROVIDE A PROFESSIONAL LAND SURVEYOR REGISTERED IN THE STATE OF FLORIDA TO ESTABLISH THE CONSTRUCTION SITE LAYOUT, PERFORM TOPOGRAPHIC SURVEYS, AND PERFORM ALL OTHER REQUIRED SURVEYING SERVICES
- 20. IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO BECOME FAMILIAR WITH THE OSHA EXCAVATION SAFETY STANDARDS AND TO ABIDE BY THEM AS COVERED UNDER THE FLORIDA TRENCH SAFETY ACT (LAWS OF FLORIDA 90-96) EFFECTIVE OCTOBER 1, 1990.
- 21. THE CONTRACTOR SHALL COMPLY WITH ALL TERMS, CONDITIONS, AND REQUIREMENTS OF ALL APPLICABLE PERMITS, INCLUDING FDEP AND WATER MANAGEMENT DISTRICT PERMITS FOR THE SITE.
- 22. THE CONTRACTOR SHALL BE AWARE THAT THE CONSTRUCTION SITE IS ADJACENT AND CONNECTS TO ACTIVE LANDFILL CELLS, AND THAT LANDFILL GAS MAY MIGRATE ONTO THE CONSTRUCTION SITE. THE CONTRACTOR SHALL TAKE WHATEVER MEANS NECESSARY TO PROTECT PERSONNEL AND FACILITIES FROM RELATED HAZARDS, INCLUDING EXPLOSION, ASPHYXIATION, AND POISONING DUE TO THE PRESENCE OF LANDFILL GASES.
- 23. THE CONTRACTOR SHALL PREVENT DAMAGE TO THE EXISTING GEOMEMBRANE, CONTRACTOR SHALL NOTIFY THE ENGINEER IMMEDIATELY SHOULD DAMAGE OCCUR AND PERFORM REPAIRS AS DIRECTED BY THE ENGINEER WITHOUT INCREASE IN THE CONTRACT PRICE OR TIME.
- 24. THE CONTRACTOR SHALL NOT INTERFERE WITH FACILITY OPERATIONS. THE CONTRACTOR SHALL COORDINATE WITH AND NOTIFY THE OWNER A MINIMUM OF 48 HOURS IN ADVANCE OF ALL PLANNED UTILITY OUTAGES AND ROAD CROSSINGS.
- 25. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PREVENTING STORMWATER RUNOFF, SOLID WASTE, LANDFILL GAS, AND LEACHATE FROM ENTERING OR IMPACTING THE AREAS OF THE WORK, THE CONTRACTOR SHALL INSTALL AND MAINTAIN MANAGEMENT AND CONTROL DEVICES INCLUDING DIVERSION/COLLECTION BERMS, DITCHES, PUMPING STATIONS, WALLS, LINERS. ETC. TO COMPLY WITH THE REQUIREMENTS OF THE CONTRACT DOCUMENTS WITHOUT INCREASE IN THE CONTRACT PRICE OR TIME.
- 26. THE CONTRACTOR SHALL PROVIDE AND MAINTAIN ENVIRONMENTAL PROTECTION DURING THE LIFE OF THE CONTRACT, INCLUDING THE WARRANTY PERIOD. THE CONTRACTORS' OPERATIONS SHALL COMPLY WITH FEDERAL, STATE, AND LOCAL REGULATIONS, INCLUDING THOSE PERTAINING TO WATER, AIR, SOLID WASTE, HAZARDOUS WASTE MATERIALS, OILY SUBSTANCES, AND NOISE POLLUTION. THE CONTRACTOR SHALL IMPLEMENT EROSION AND SEDIMENTATION CONTROL MEASURES AS NECESSARY TO COMPLY WITH THESE REGULATIONS FOR BOTH TEMPORARY AND PERMANENT CONSTRUCTION.

ABBREVIATIONS

GENERAL

APPROX	APPROXIMATE, APPROXIMATELY	MISC	MISCELLANEOUS
BLDG	BUILDING	MSL	(ABOVE) MEAN SEA LEVEL
BTM	BOTTOM	MT	MOUNT
CB	CATCH BASIN	N/A	NOT APPLICABLE
CM	CONCRETE MONUMENT	N/AVAIL	
co	COMPANY	NGVD	NATIONAL GEODETIC
CONC	CONCRETE	11075	VERTICAL DATUM
CONT	CONTINUOUS	NIC	NOT IN CONTRACT
CORR	CORRUGATED	No	NUMBER
DET	DETAIL	NP	NONPERFORATED
DOT	DEPARTMENT OF		NOT TO SCALE
501	TRANSPORTATION	NTS OAE	OR ENGINEER APPROVED EQUA
	(FLORIDA)	OC	ON CENTER
DI	DUCTILE IRON	OD	OUTSIDE DIAMETER
DIA	DIAMETER	OSHA	OCCUPATIONAL SAFETY &
DIM	DIMENSION	OSHA	HEALTH ADMINISTRATION
DIP	DUCTILE IRON PIPE	RLS	PROFESSIONAL LAND SURVEYOR
DWG	DRAWING	INLO	RADIUS
EA	EACH	RCP	REINFORCED CONCRETE PIPE
ETC	ET CETERA	RCP REF	REFERÊNCE
ĒĪ	ENGINEERING INTERN	R/W	RIGHT OF WAY
ENCL	ENCLOSE, ENCLOSURE	BEQD	REQUIRED
	ELEVATION	HLW0	SLOPE
EQUIP	EQUIPMENT	SCH	SCHEDULE
EXIST	EXISTING	SDR	STANDARD DIMENSION RATIO
F	FEMALE	SHT	SHEET
FDEP	FLORIDA DEPARTMENT	SIM	SIMILAR
. 52.	OF ENVIRONMENTAL	SRWMD	
	PROTECTION	O	MANAGEMENT DISTRICT
FIN	FINISHED	SS	STAINLESS STEEL
GALV	GALVANIZED	STD	STANDARD
GR	GRADE	\$TL	STEEL
GS	GALVANIZED STEEL		TANGENT
HDPE	HIGH DENSITY POLYETHYLENE	TBM	TURNING BENCH MARK
HP	HIGH POINT	TYP	TYPICAL
ID	INSIDE DIAMETER	USC&GS	
ΙE	INVERT ELEVATION		AND GEODETIC SURVEY
L	LENGTH	USGS	UNITED STATES
М	MALE		GEOLOGICAL SURVEY
MAX	MAXIMUM	WGT	WEIGHT
MFR	MANUFACTURER	Δ	DELTA, ANGULAR CHANGE
MH	MANHOLE	_	,

<u>MECHANICAL</u>			
ВССМР	BITUMINOUS COATED CORRUGATED METAL PIPE		
BLD	BLIND		
BWJ	BUTT-WELDED JOINT		
CMP	CORRUGATED METAL PIPE		
ELL	ELBOW		
FJ	FLANGED JOINT		
FLG	FLANGE		
LR	LONG RADIUS		
NPT	AMER, STD, TAPER PIPE THREAD		
PV	PLUG VALVE		

POLYVINYL CHLORIDE

SLIP-ON FLANGE

WELDED JOINT

OTDLICTIDA.

REDUCER

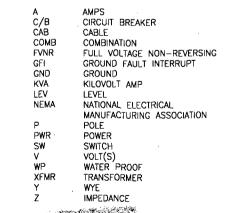
PVC

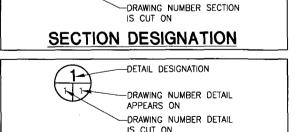
RED

SOF

STR	RUCTURAL
ASTM	AMERICAN SOCIETY FOR TESTING
	AND MATERIALS
B/	BOTTOM OF
	CENTERLINE
CM/SEC	CENTIMETERS PER SECOND
	CLEAR
ef E Q	EACH FACE
EQ	EQUAL, EQUALLY
	EACH WAY
	FOOT, FEET
	FOOTING
	HORIZONTAL
	LOAD BEARING RATIO
	NOMINAL
	PLATE
PSI	POUNDS PER SQUARE INCH
	REINFORCEMENT, REINFORCING
SP	
	SQUARE
	TOP OF
	VERTICAL
	WIRE
	WITH
	WELDED WIRE FABRIC
•	AT
	DIAMETER
#/IN	POUNDS PER INCH

ELECTRICAL





APPEARS ON

DIRECTION OF SECTION

-SECTION DESIGNATION

-DRAWING NUMBER SECTION

DETAIL DESIGNATION

DESIGNED DRAWN CHECKED DAK J.L DeVITA, EI BY APPRO. PROJECT ENGINEER REVISIONS

Edmunds & Associates, Inc.

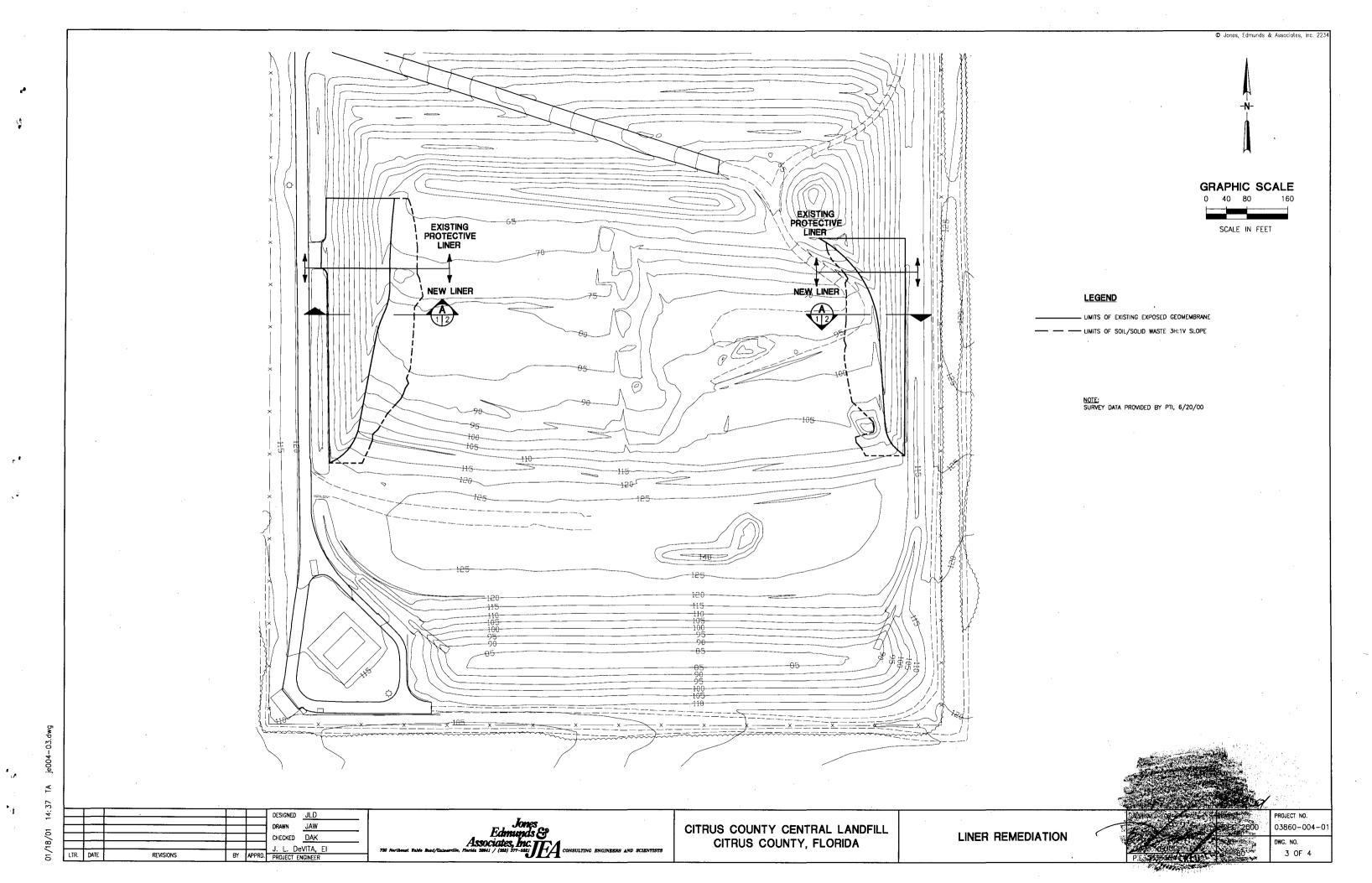
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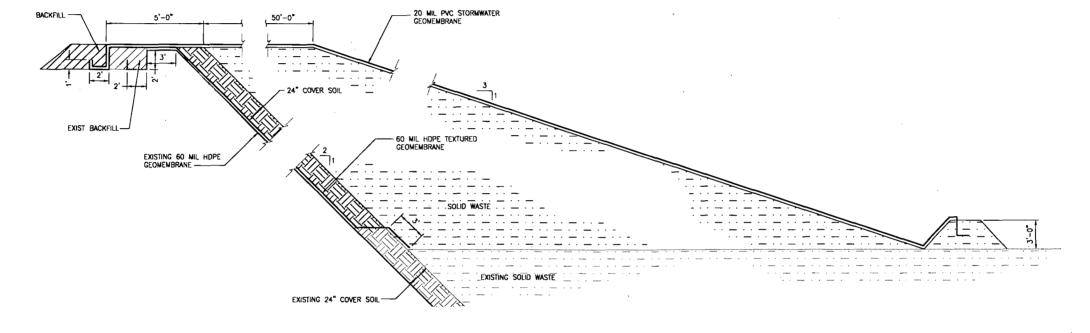
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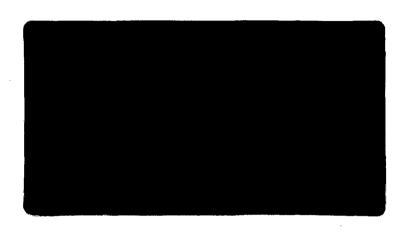
CITRUS COUNTY CENTRAL LANDFILL CITRUS COUNTY, FLORIDA

LINER REMEDIATION SECTION

03860-004-01

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4009 C00086 WAC 39859 SO 09-247381





CITRUS COUNTY CENTRAL LANDFILL GEOMEMBRANE REMEDIATION

CONSTRUCTION QUALITY ASSURANCE PLAN

Prepared for:

CITRUS COUNTY BOARD OF COUNTY COMMISSIONERS

P.O. Box 340 Lecanto, Florida 34460

Prepared by:

JONES, EDMUNDS & ASSOCIATES, INC.

730 NE Waldo Road, Building A Gainesville, Florida 32641

RECEIVED

December 2000

JAN 2 2 2001

Solid Waste Section

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1.0 <u>INTRODUCTION</u>

This document is intended to serve as the Construction Quality Assurance (CQA) plan for the Geomembrane Remediation to the Citrus County Central Landfill in Lecanto, Florida.

Elements of this CQA plan are based on the U.S. Environmental Protection Agency (EPA) Technical Guidance Document entitled, "Construction Quality Assurance for Hazardous Waste Land Disposal Facilities" (EPA/530-SW-86-031).

2.0 RESPONSIBILITY AND AUTHORITY

2.1 PERMITTING AND DESIGN

Jones, Edmunds & Associates, Inc. (JEA), has been retained by the Citrus County Board of County Commissioners to prepare investigative studies, reports, and construction documents necessary to obtain permits for the Central Landfill Geomembrane Remediation.

2.2 ORGANIZATION AND PERSONNEL

The following organization and personnel have the authority in the performance of this work:

2.2.1 Permitting Agency

The permitting agency is the Florida Department of Environmental Protection (DEP), Southwest District.

The permitting agency is authorized by law to issue a permit for the construction and operation of a solid waste disposal facility. It is the responsibility of the permitting agency to review the facility Owner/Operator's permit application, including the site-specific CQA plan, for compliance with the agency's regulations and to make a decision to issue or deny a permit based on this review. The permitting agency will have the responsibility and authority to review and accept or reject any design revisions or requests for variance that are submitted by the facility Owner/Operator after the permit is issued. The agency also has the responsibility and authority to review all CQA documentation during or after facility construction to confirm that the approved CQA plan was followed and that the facility was constructed as specified.

2.2.2 Facility Owner/Operator

The facility Owner/Operator is the Citrus County Board of County Commissioners with personnel including Susan Metcalfe, Director.

The facility Owner/Operator is responsible for the design, construction, and operation of the solid waste disposal facility. This responsibility includes complying with the requirements of the permitting agency in order to obtain a permit and assuring the permitting agency, by the submission of CQA documentation, that the facility was constructed as specified. The Owner/Operator has the authority to select and dismiss organizations charged with design, CQA, and construction activities. The Owner/Operator also has the authority to accept or reject design plans and specifications, CQA plans, reports and recommendations of the CQA officer, and the materials and workmanship of the Contractor.

2.2.3 Design Engineer

The Design Engineer is Darabi and Associates, Inc., with personnel including: David A. Keough, P.E., Project Manager, and Judy L. DeVita, E.I., Project Engineer.

JEA has the primary responsibility to design a solid waste disposal facility that fulfills the operational requirements of the facility Owner/Operator and the performance requirements of the permitting agency. JEA's activities will not end until the facility is completed; the Project Engineer may be requested to change some component designs if unexpected site conditions are encountered or changes in construction methodology occur that could adversely affect facility performance. CQA provides assurance that these unexpected changes or conditions will be detected, documented, and addressed during construction.

Additional responsibility and authority may be delegated to the Project Engineer by the expressed consent (i.e., a contractual agreement) of the facility Owner/Operator. Additional responsibility and authority includes formulating and implementing a site-specific CQA plan, periodic review of CQA documentation, modifying construction site activity, and specifying specific corrective measures in cases where deviation from the specified design or failure to meet design criteria, plans, and specifications is detected by CQA personnel.

2.2.4 COA Responsibility

JEA's CQA Officer and personnel include: David A. Keough, P.E., CQA Officer, Steven J. Laux, P.E., and Kenneth S. Vogel, P.E.

The overall responsibility of the CQA personnel is to perform those activities specified in the CQA plan (e.g., inspection, sampling, documentation). At a minimum, CQA personnel will include a CQA officer and the necessary supporting CQA inspection personnel. The specific responsibilities and authority of each of these individuals will be defined clearly in the CQA plan and in the associated contractual agreements with the facility Owner/Operator.

Specific responsibilities of the CQA Officer will include:

- A. Reviewing design criteria, plans, and specifications for clarity and completeness so that the CQA plan be implemented.
- B. Educating CQA inspection personnel on CQA requirements and procedures.
- C. Scheduling and coordinating CQA inspection activities.
- D. Directing and supporting the CQA inspection personnel in performing observations and tests by:
 - 1. Submitting blind samples (knowns, duplicates, and blanks) for analysis by the CQA inspection personnel and one or more independent laboratories.
 - 2. Confirming that regular calibration of testing equipment is properly conducted and recorded.
 - 3. Confirming that the testing equipment, personnel, and procedures do not change over time or making sure that any changes do not adversely impact the inspection process.

- 4. Confirming that the test data are accurately recorded and maintained (this may involve selecting reported results and backtracking them to the original observation and test data sheets).
- 5. Verifying that the raw data are properly recorded, validated, reduced, summarized, and interpreted.
- E. Providing to the facility Owner/Operator reports on the inspection results including:
 - 1. Review and interpretation of all data sheets and reports.
 - 2. Identification of work that the CQA Officer believes should be accepted, rejected, or uncovered for observation, or that may require special testing, inspection, or approval.
 - 3. Rejection of defective work and verification that corrective measures are implemented.
- F. Verifying that a Contractor's construction quality control plan is in accordance with the site-specific CQA plan.
- G. At the Owner/Operator's request, reporting to the Contractor results of all observations and tests as the work progresses and interacting with the Contractor to provide assistance in modifying the materials and work to comply with the specified design.

2.2.5 Responsibility of CQA Inspection Personnel

JEA's CQA Inspection Personnel have not been selected at this time; however, the specific responsibilities of the supporting CQA inspection personnel will include:

- A. Performing independent on-site inspection of the work in progress to assess compliance with the facility design criteria, plans, and specifications.
- B. Verifying that the equipment used in testing meets the test requirements and that the tests are conducted according to the standardized procedures defined by the CQA plan.
- C. Reporting to the CQA Officer results of all inspections including work that is not of acceptable quality or that fails to meet the specified design.
- D. Assist the CQA Officer in review and interpretation of all data sheets and reports.

2.2.6 Construction Contractor

The Construction Contractor with their associated personnel have not been designated at this time; however, the following responsibilities pertain:

- A. It is the responsibility of the Construction Contractor to construct the geomembrane remediation in strict accordance with design criteria, plans, and specifications, using the necessary construction procedures and techniques. This responsibility may be expanded, as part of the contractual agreement with the facility Owner/Operator, to include formulating and implementing a formal plan for construction quality control.
- B. Discussing procedures for the location and protection of construction materials and for the prevention of damage of the materials from inclement weather or other adverse events.
- C. Conducting a site walk-around to review construction material and inspection equipment storage locations.

2.2.7 Other Project Responsibilities

Other project responsibilities shall consist of:

- Project Meetings
- Preconstruction CQA Meetings
- Progress Meetings
- Problem or Work Deficiency Meetings

3.0 QUALIFICATIONS OF THE COA TEAM

The CQA plan will identify the qualifications of the CQA team and describe the expected duties of all team members.

3.1 CQA OFFICER

The CQA Officer is that individual assigned singular responsibility for all aspects of the CQA plan implementation. The CQA Officer is responsible to the facility Owner/Operator and will function independently of the Owner/Operator.

The CQA Officer is a Florida Registered Professional Engineer who possesses adequate formal academic training in engineering and managerial experience to successfully oversee and implement construction quality assurance activities for solid waste disposal facilities. The CQA Officer will be expected to ensure that communication of all CQA-related matters is conveyed to and acted upon by the affected organizations.

3.2 CQA INSPECTION PERSONNEL

The CQA inspection personnel possess adequate formal training and sufficient practical, technical, and administrative experience to execute and record inspection activities successfully. This includes knowledge of specific field practices relating to construction techniques used for solid waste disposal facilities, all codes and regulations concerning material and equipment installation, observation and testing procedures, equipment, documentation procedures, and site safety.

4.0 INSPECTION ACTIVITIES

This section of the CQA plan describes the inspection activities (observations and tests) that will be performed by the CQA personnel during the geomembrane remediation. discussion will address only the construction and installation of the facility components and the manufacture/fabrication of various compounds when pertinent. This section addresses the inspection activities that are necessary to ensure that the facility has been constructed to meet or exceed all design criteria, plans, and specifications. The first subsection addresses general preconstruction activities applicable to all facility compounds. The subsequent subsections discuss each facility component in the areas of preconstruction, construction, and post-construction inspection activities unique to each component. Technical specifications for construction of the geomembrane remediation are provided as Appendix A. Appendices B (Sample Geomembrane Manufacturer's/Installer's QA/QC Plan) and C (CQA and Project Management Forms) contain sample CQA and Project Management Forms. These are included for information only and are indicative of the forms that will be part of the routine management and construction completion report. The blank sample geomembrane manufacturer and installer forms that are included in Appendix C are representative of the types of forms and paperwork that will be required of the geomembrane manufacturer and installer. The Contractor will select the installer and manufacturer in accordance with the project specifications. The inclusion of these manufacturer's and installer's plans and forms in no way constitutes recommendation or pre-approval of these companies.

4.1 GENERAL PRECONSTRUCTION ACTIVITIES

The drawings and specifications will be reviewed prior to construction commencement by the CQA team. All members of the CQA team working on this project have considerable experience in landfill design and construction. Engineering considerations, CQA control procedures, and required results will be discussed.

4.2 GEOMEMBRANE LINER

The geomembrane liner to be installed is to be compatible with the waste liquid constituents that may contact it and be of sufficient strength and thickness to withstand the forces expected to be encountered during construction and operation.

4.2.1 Preconstruction

Preconstruction activities include:

- Inspection of the raw material, manufacturing, fabrication, and product quality control documents.
- Inspection of the transportation, storage, and handling of the geomembrane.
- Evaluation of installation personnel and field QA/QC documentation.

A discussion of submittals/shop drawings and specific testing frequencies and properties is contained in Appendix A (technical specifications) of this report. The technical specifications list in detail all of the parameters that are to be achieved during production, fabrication, and installation aspects of the geomembrane liner.

4.2.2 Construction

During construction, the CQA inspection personnel will collect all roll labels, record placement of the geomembrane rolls on a location map, and document other various aspects of construction that include:

- Conformance to submitted and approved panel layout plans.
- Observation of weather conditions.
- Measurement, inspection, and documentation of the geomembrane liner seaming, destructive and non-destructive testing, repairs, and protective layer placement.

4.2.3 Post Construction

The installed geomembrane liner will be visually inspected prior to waste acceptance.

5.0 <u>SAMPLING STRATEGIES</u>

Sampling strategies shall consist of the following two different methods: statistical sampling and judgmental sampling.

5.1 STATISTICAL SAMPLING METHODS

Statistical sampling methods include sample size, sample locations, frequency of testing, acceptance and rejection criteria, along with plans for implementing corrective measures that may be necessary.

5.2 JUDGMENTAL SAMPLING METHODS

Judgmental sampling methods include any sampling strategy where decisions concerning sample size, selection scheme, and/or locations are based on criteria other than statistical considerations. The objective will be to select a typical sample element or elements to represent a whole process or to identify zones of suspected poor quality.

6.0 DOCUMENTATION

The documents outlined below describe the various elements of CQA inspection, reporting, and final completion documentation. Each of the presented items is essential to document that the completed facility has been constructed to meet or exceed design criteria, plans, and specifications. The various elements are briefly discussed below, and sample documents from previously completed projects are presented in Appendix C.

6.1 DAILY REPORTS

The standard daily report from the CQA inspector will include a work summary with supporting inspection/documentation sheets that are completed daily during construction. Items included are:

- Unique document number.
- Date, project name, location, and other identification.
- Reports on any meetings held and their results.
- Activities and locations of construction under way during the time frame of the daily summary report.
- Equipment and personnel involved in construction activities including subcontractors.
- Descriptions of areas of work being inspected and documented.
- Description of offsite materials received, including any quality verification (vendor certification) documentation.
- Calibrations, or recalibrations, of test equipment, including actions taken as a result of recalibration.
- Decisions made regarding approval of material and/or corrective actions to be taken in instances of substandard quality.
- Signature of the CQA inspector.

6.2 INSPECTION DATA SHEETS

The inspection data sheets record the observations of field and laboratory test data. The formats range from reports, charts, graphs, notes, sketches, and photographs. At a minimum, items included are:

- Unique identifying sheet number for cross-reference and document control.
- Description or title of the inspection activity.
- Location of the inspection activity or location from which the sample increment was obtained.
- Type of inspection activity; procedure used (reference to standard method when appropriate).
- Recorded observation or test data, with all necessary calculations.
- Results of the inspection activity; comparison with specification requirements.
- Personnel involved in the inspection activity.
- Signature of the appropriate testing laboratory personnel.

6.3 PHOTOGRAPHIC REPORTING DATA SHEETS

The CQA inspector will take photographs and maintain a log of photographs throughout the construction period. At a minimum, the photographic information will include the following:

- The date, time, and location where the photograph was taken and weather conditions.
- The size, scale, and orientation of the subject matter photographed.
- Location and description of the work.

These photographs will serve as a pictorial record of work progress, problems, and corrective measures. The photographs and log will be kept in a permanent protective file in chronological order. The file will contain color prints, and negatives will be stored separately.

6.4 FINAL DOCUMENTATION

After the completion of the project, the facility Owner/Operator will submit a final report to the permitting agency which will include a statement of acceptance by the CQA officer, inspection data sheets, independent testing agency reports, identification of major deviations from the approved permit documents, and as-built drawings.

6.4.1 Responsibility and Authority

The final documentation will describe the as-built sequence of construction. The document will be sealed and signed by the CQA officer which will serve as certification that the project is constructed in accordance with the Contract Documents and the DEP permit.

6.4.2 Relationship to Permitting Agencies

Final documentation submitted to the permitting agency as part of the CQA plan documentation does not sanction the CQA plan as a guarantee of facility construction and performance. The purpose of the final documentation is to certify that the CQA plan was implemented as proposed and that the facility was constructed in accordance with the Contract Documents and DEP permit.

APPENDIX A

TECHNICAL SPECIFICATIONS

SECTION 06800 GEOMEMBRANE

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SECTION 06800 GEOMEMBRANE

PART 1 GENERAL

1.01 SUMMARY

This section covers the work required to furnish and install the high-density polyethylene (HDPE) geomembranes including all necessary labor, equipment, and appurtenances.

1.02 RELATED WORK

- A. The Standard and Supplementary Conditions of these specifications are a part of this section as if incorporated herein.
- B. Other related specification sections contained herein are listed below:

Section 01300, Schedule, Reports, Records, and Submittals

1.03 DEFINITIONS

- A. "Manufacturer" is defined as a person or company that is in the business of processing and manufacturing the polyethylene resin and other components into the extruded, usable form of geomembrane sheet material. This person or company will be responsible for all Quality Assurance/Quality Control (QA/QC) requirements of the resin material testing, factory testing, and the material warranty.
- B. "Installer" is defined as a person or company that is in the business of joining the extruded, rolled panels and other related products and permanently installing the material in a manner consistent with the project plans and specifications. This person or company shall be responsible for all QA/QC requirements of "field testing" and is responsible for the complete and proper installation of the geomembrane material and the related products. This person or company must act as a manufacturer's authorized installer.
- C. "Technical Representative" is defined as a person who has demonstrated, in the Engineer's opinion, sufficient technical competence and geomembrane material installation supervision, and is a designated representative of the manufacturer. This person shall possess a thorough knowledge and understanding of the project plans and specifications as well as the submitted and approved QA/QC plan.
- D. Quality Assurance (QA): A program establishing policies, procedures, standards, training, guidelines, testing, and systems necessary to provide quality in the work to meet the project requirements and accepted industry standards.

E. Quality Control (QC): The specific implementation of the Quality Assurance program, including checking and review of activities.

1.04 REFERENCE STANDARDS

- A. Reference standards and recommended practices referred to herein shall be the latest revision of any such document.
- B. Standards referenced herein are as listed below:

1.	ASTM D 638	Tensile Properties of Plastics
2.	ASTM D 696	Coefficient of Thermal Expansion of Plastics
3.	ASTM D 1004	Initial Tear Resistance of Plastic Film and Sheeting
4.	ASTM D 1204	Linear Dimensional Changes of Nonrigid Thermoplastic Sheeting or Film at Elevated Temperature
5.	ASTM D 1238	Flow Rates of Thermoplastics by Extrusion Plastometer
6.	ASTM D 1505	Density of Plastics by the Density-Gradient Technique
7.	ASTM D 1603	Carbon Black in Olefin Plastics
8.	ASTM D 3895	Carbon Dispersion
9.	ASTM D 4437	Determining the Integrity of Field Seams Used in Joining Flexible Polymeric Sheet Geomembranes
10.	ASTM D 4885	Standard Test Method for Determining Performance Strength of Geomembranes by the Wide Strip Tensile Method
11.	ASTM D 5321	Determining the Coefficient of Soil and Geosynthetic or Geosynthetic and Geosynthetic Friction by the Direct Shear Method
12.	ASTM D 5397	Evaluation of Stress Crack Resistance of Polyolefin Geomembrane Using Notched Constant Tensile Load Test
13.	ASTM D 5596	Standard Test Method for Microscopic Evaluation of the Dispersion of Carbon Black in Polyolefin

Geosynthetics

14.	ASTM D 5641	Geomembrane Seam Evaluation by Vacuum Chamber		
15.	ASTM D 5820	Pressurized Air Channels Evaluation of Dual Seamed Geomembranes		
16.	ASTM D 5994	Measuring Core Thickness of Textured Geomembranes		
17.	ASTM D 6365	Standard Practice for the Nondestructive Testing of Geomembrane Seams Using Spark Test		
18.	ASTM D 6392	Standard Test Method for Determining the Integrity of Nonreinforced Geomembrane Seams Produced Using Thermo-Fusion Methods		
19.	ASTM E 96	Water Vapor Transmission of Materials		
20.	GRI GM13	Test Properties, Test Frequency, and Recommended Warrant for High Density		

1.05 SUBMITTALS, SHOP DRAWINGS, AND SAMPLES

- A. All submittals shall be in accordance with Section 01300, Schedules, Reports, Records, and Submittals, and shall be in sufficient detail to show full compliance with these specifications.
- B. The Installer shall submit a copy of the geomembrane liner manufacture and installation QA/QC plan. This information shall include information regarding repair of geomembrane defects. The QA/QC plan and the records of experience as specified herein shall be provided with the executed agreement/documents submitted to the Owner.
- C. The Installer shall submit the printed product data for all materials, including material specifications and drawing details. The Installer shall submit the printed installation instructions including a complete description of methods to be used for seaming, splicing, patching, repairs, anchoring, and penetrating the geomembrane. Submittals shall include manufacturer's recommended methods for handling and storage.
- D. Installer shall submit all installation drawings and procedures for carrying out the work. Shop drawings shall include a panel layout drawing to show the geomembrane sheet layout including the proposed configuration, size, number, position of all sheets, and the sequence of placements. The submittal shall include the location and direction of all seams.

- E. Installer shall submit samples of HDPE geomembrane, penetration materials, anchor strips, anchor bolts, clamps, and other appurtenances.
- F. Product data, samples, certifications, and shop drawings shall be submitted by the Installer for review and approval by the Engineer.
- G. Testing certification as specified herein shall be submitted to the Engineer.
- H. Laboratory test results shall be provided to the Engineer by the Installer no later than 48 hours after receipt of the test results. The Installer shall also provide test results, certifications, and submittals as required to conform to these specifications.
- I. During construction, the Installer shall submit installation reports to the Engineer. Reports of installation shall include the following:
 - 1. Material delivery report.
 - 2. Pre-start site inspection.
 - 3. Soil subgrade acceptance.
 - 4. Daily records of construction (text documentation).
 - 5. Daily personnel activity reports.
 - 6. Equipment list, including manufacturer and serial number.
 - 7. Chain-of-custody for destructive samples.
 - 8. Field seam strength test reports and patch testing (destructive).
 - 9. Meeting reports.
 - 10. Problem/solution reports.
 - 11. Seam records.
 - a. Name of welder.
 - b. Date of weld.
 - c. Time of weld.
 - d. Location of weld.
 - e. Equipment used.
 - f. Equipment temperature; start and finish.
 - g. Ambient air temperature
 - 12. Nondestructive test records.
 - 13. Certification of completed installation.
 - 14. Maps-updated weekly.
- J. The following schedule of submittals identifies, but does not limit, the submittals/shop drawings referenced in this specification section. Refer to the specification paragraph referenced for additional information and/or requirements.

ITEM	SPECIFICATION PARAGRAPH	NUMBER REQUIRED	WHEN REQUIRED
QA/QC Plan	06800-1.5.B		At contract execution
Material specification, installation instructions, handling and storage recommendations	06800-1.5.C		At contract execution or within 10 days
Shop and installation drawings	06800-1.5.D		At contract execution or within 10 days
HDPE material product data, and certifications	06800-1.5.E		At contract execution or within 10 days
Testing certifications and results	06800-1.5.G		Field results within 48 hours of receipt
Documentation of experience	06800-1.6.B, C		Bid/proposal
Subgrade acceptance certificate	06800-1.6.D	As required	Prior to placement of geomembrane
Factory material tests and manufacturer's certification	06800-1.8 ·	1/50,000 SF, unless noted otherwise	Within 60 days of contract execution and 30 days prior to material shipment
Nondestructive field seam, penetrations, and repair test results	06800-1.9.B, C, -1.5.J	All seams	Within 24 hours after testing is performed
Destructive field seam test results	06800-1.9.D, -1.5.J	1/500 LF of seam or 3/seam period (greater) and start up test strips	Within 48 hours of receipt of test results from the approved independent testing lab
Destructive cap (patch) testing	06800-1.9.G, -1.5.J	If required, as needed	Within 48 hours of receipt of test results from the approved independent testing lab
Record documents	06800-3.9.A,B,&C, -1.6H	As required by specification	30 days prior to project closeout

1.06 QUALITY ASSURANCE AND CONTROL (QA/QC) - GENERAL

A. Geomembrane installation shall be performed by an Installer certified, in writing, by the Manufacturer of the geomembrane.

B. <u>Documentation</u>

1. The Manufacturer shall submit documented evidence of proven technical competence, past record of satisfactory performance on similar projects totaling at least 100 million square feet -- including at least 20 acres (871,000 square feet) of green surface exposed liner -- and sufficient capacity to do the volume of work within the required time frame for total project completion within the contract time period. Documentation shall include a typewritten

list indicating the name and location of each project which geomembrane was supplied by the manufacturer; Owner's name, address, and telephone number; square footage of installed geomembrane; type and thickness of geomembrane material installed; seaming method(s) used; and name of installer. This information shall be submitted with the bid or within 10 days of that date.

- 2. The Installer shall submit documented evidence of proven technical competence, past record of satisfactory performance on five HDPE liner installation jobs and sufficient capacity to do the volume of work within the required time frame for total project completion within the contract time period. Documentation shall include a typewritten list indicating the name and location of each geomembrane installation performed by the Installer; the final construction cost of the geomembrane (if known); Owner's name, address, and telephone number; square footage of installed geomembrane; type and thickness of geomembrane material installed; seaming method(s) used; and resumes of senior installation personnel. This information shall be submitted at Contract execution or within 10 days of that date.
- C. The Installer shall, at his expense, provide a geomembrane Manufacturer's Technical Representative at the job site full-time to ensure compliance with the geomembrane Manufacturer's and Installer's submitted and approved QA/QC plan. The geomembrane Manufacturer's Technical Representative shall be present during geomembrane construction and provide technical supervision and assistance at all times during the installation of the geomembrane and as may be required by the Engineer. The Manufacturer's Technical Representative shall have supervised a minimum of 4 million square feet of geomembrane installation. The Manufacturer's Technical Representative shall be responsible for a thorough knowledge and understanding of the project specifications and approved QA/QC plan. The Manufacturer's Technical Representative shall be excluded from routine physical installation of the geomembrane material.
- D. Testing and test results shall be performed and certified as specified herein.
- E. The finished geomembrane installation shall be inspected by the Installer, the Engineer, and the geomembrane Manufacturer's Technical Representative. The geomembrane Manufacturer's Technical Representative shall provide a letter to the Engineer certifying that, without exception, the geomembrane system has been installed in complete accordance with the project Contract Documents, the approved QA/QC plan, and the Manufacturer's recommendations. All items precluding this certification shall be remedied by and at the expense of the Installer.

1.07 GEOMEMBRANE MANUFACTURER'S QA/QC

A. The manufacturer shall submit factory material test results representative of every 40,000 square feet of geomembrane per batch, and as stated herein, showing conformance with the requirements of these specifications. In the case of a failure,

subsequent testing shall be performed at the Installer's expense on all geomembrane material produced from the same batch of compounds to determine if rolls produced from the entire batch are unsatisfactory. Additional testing of individual rolls may be required at the Installer's expense to identify the noncomplying rolls and/or to qualify individual rolls. All rolls not conforming to the requirements of the Contract Documents will be rejected.

- B. The Installer shall submit the manufacturer's certification stating the lot, panel number, and location of each test specimen taken and that the geomembrane material meets the specifications and is suitable for the intended application.
- C. There shall be no holes, blisters, or areas of undisbursed resin.
- D. The cost of all testing required for the manufacturer's QA/QC program or as specified herein shall be borne by the Installer. Materials failing testing and/or inspection shall be repaired, reinspected, and retested by, and at the expense of, the Installer until compliance is attained.
- E. Geomembrane material shall not be shipped to the project site until the results of all manufacturer's QA/QC testing have been submitted and approved by the Engineer.

1.08 FIELD SEAMING QA/QC

- A. The cost of all testing, both destructive and nondestructive, required for the field seaming QA/QC program shall be borne by the Installer with the exception of testing on samples submitted to the Engineer as described herein. Seams failing testing and/or inspection shall be repaired, reinspected, and retested by, and at the expense of, the Installer until compliance is attained. All laboratory test reports shall be reviewed and approved for project conformance by a Professional Engineer registered in the state of Florida. All test reports shall be signed and sealed by the Professional Engineer.
- B. The Installer shall nondestructively test all field seams over their full length. Continuity testing shall be carried out as the seaming work progresses. The Installer shall complete any required repairs in accordance with the approved QA/QC program. All nondestructive testing shall be observed by the Engineer and the geomembrane Manufacturer's Technical Representative. Documentation of these tests shall be submitted daily to the Engineer's field representative.
 - 1. All extrusion seams, penetrations, and repairs shall be continuously nondestructively tested using vacuum box methods in accordance with ASTM D 5641. Alternatively, a holiday spark test method may be employed on all penetrations, seams, and repairs.
 - Split-wedge seams shall be pressure tested in accordance with ASTM D 5820. The repaired seam will be retested and repaired until the seam passes the pressure test.

- C. All holes in the geomembrane due to destructive seam sampling shall be immediately repaired by the Installer. The continuity of the new seams in the repaired area shall be nondestructively tested as specified herein.
- D. All field seam sample specimens tested by the independent testing agencies retained by both the Installer and the Owner shall be required to pass the minimum material properties specified herein. If any specimen fails, the entire sample from which it was taken shall be considered as a failure and the field seam shall be rejected due to nonconformance with the specifications. Seam shear and peel test requirements are for both wedge and extrusion welds. Seam shear strength shall have a minimum value of 121 pounds per inch (ppi) of width (fusion) and 117 ppi (extrusion). Peel test strength shall have a minimum value of 91 pounds per inch of width (fusion) and 80 ppi (extrusion).
- E. The Installer shall comply with the following corrective measures if a seam sample test failure is recorded:
 - 1. Cap each field seam represented by the failed sample and submit 1 new destructive test sample for each seam made during the capping procedure. Failed seam must be completely bounded by new cap.
 - 2. Perform a visual inspection of the geomembrane sheets, seams, anchors, seals, and repairs for defects as the installation progresses and again on completion.
 - 3. Defective and questionable areas (per visual inspection) shall be clearly marked and repaired to the Engineer's satisfaction. Each area showing damage due to scuffing, penetration by foreign objects, or distress from rough subsurface shall, at the expense of the Installer, be replaced or covered with an additional layer of geomembrane material.
- F. The Installer shall retain responsibility for the integrity of the geomembrane system until acceptance by the Engineer. The geomembrane will not be accepted by the Engineer until:
 - 1. Installation is completed in accordance with the Contract Documents.
 - 2. Written certification letters, warranty, installation record documents, and record drawings have been received by the Owner.
 - 3. Documentation of completed installation test results, including all reports, is complete.
 - 4. Verification of adequacy of field seams and repairs, including all testing, is complete.

PART 2 PRODUCTS

2.01 GEOMEMBRANE MATERIAL

- A. The geomembrane shall be a co-extruded, textured, HDPE and shall consist of products designed and manufactured specifically for the intended purpose which shall have been satisfactorily demonstrated by prior use to be suitable and durable.
- B. The geomembrane shall be manufactured completely of virgin poly-ethylene resin.
- C. The geomembrane shall be supplied as a factory-fabricated sheet with no factory seams, individually packaged on a heavy cardboard roll which shall have a minimum width of 22 feet or as available from the Manufacturer and approved by the Engineer. The roll length and width shall be maximized to provide the largest manageable sheet for the fewest field seams.
- D. The HDPE geomembrane shall have the following physical properties when measured in accordance with the referenced standard.

Table 2 Conformance Testing			
Property	Frequency of Testing	Test Method	Value
Geomembrane Thickness (mils) (min)	Every roll	GRI GM 13	60
Geomembrane Density (g/cubic cm) (min-max)	Every 5 th roll	GRI GM 13	0.920 - 0.935
Carbon Content (%)	Every 5 th roll	GRI GM 13	2.5 ± 0.5
 A. Tensile Properties (min) Table and graph of stress versus strain with stress recorded at every 1% strain. Tensile stress and elongation at yield shall be clearly indicated. B. Tensile Stress at Yield (lbs/inch width) (minimum) C. Elongation at Yield (%)(2.5" Gage Length) (minimum) 	Every 5 th roll	ASTM D 4885	130
Oxidation Induction Time (hr)	Every 5 th roll	GRI GM 13	24
Notched Constant Tensile Load Stress Cracking (NCTL) Test (hr)	Every 5 th roll	GRI GM 13	>200

E. Each roll shall be given a prominent, unique, indelible identifying marking indicating the sheet number, date of fabrication, and proper direction of unrolling and/or unfolding to facilitate layout and positioning in the field. This marking shall be on the top of the sheet.

2.02 SEAMS

- A. All seams shall be of sufficient strength to withstand all loads applied during handling, installation, and operation and to prevent seam leaks over the life of the geomembrane. Seam shear strength and peel strength shall be as specified herein for split-wedge (fusion) and extrusion-type welds. Seams shall be sealed smooth and provide a film-tearing bond mode of failure when tested for shear and peel.
- B. Resin used for extrudate material shall be compatible with the geomembrane material resin.
- C. The fusion welding equipment used shall be capable of continuously monitoring and controlling the temperatures and pressures in the zone of contact where the machine is actually fusing the geomembrane material, so as to ensure that changes in environmental conditions will not affect the integrity of the weld.

2.03 PENETRATIONS AND ACCESSORIES

- A. All required accessories (i.e., vents, battens, gaskets, sealants, ballast tubes, fasteners, etc.) shall be designed, fabricated, and supplied by the geomembrane installer.
- B. Anchor strips shall be continuous for straight runs.
- C. Boots are to be fabricated so as to allow excess material to be gathered around the pipe below the stainless steel mechanical clamps in a "socked" fashion or otherwise constructed to allow for 1 foot of landfill settlement before requiring clamp adjustment. Boots' construction technique and details shall be approved by the Engineer.

PART 3 EXECUTION

3.01 GENERAL

All installation procedures shall conform to the requirements of the submitted and approved QA/QC documentation and the requirements of these specifications.

3.02 SURFACE PREPARATION

A. Surfaces to be covered shall be smooth and free of all rocks, stones, sticks, roots, sharp objects, or debris of any kind.

B. The prepared surface underlying the geomembrane shall not be allowed to deteriorate after acceptance and shall remain acceptable up to the time of geomembrane placement.

3.03 STORAGE AND HANDLING

- A. Geomembrane materials shall be transported, stored, and handled in strict conformance with the fabricator's submitted and approved QA/QC plan.
- B. Material is to be stored in an area designated by the Owner until the material is to be deployed for seaming. Geomembrane material shall not be deployed as a measure to protect the completed subgrade from inclement weather.

3.04 GEOMEMBRANE INSTALLATION

- A. Geomembrane installation shall not commence until geomembrane shop drawings and QA/QC plans have been approved and the letters of certification and required documentation, as specified herein, have been received, accepted, and approved by the Engineer.
- B. The geomembrane shall be placed over the prepared surfaces in such a manner as to minimize handling. It shall be attached/sealed to all structures in accordance with details shown on the drawings and/or in accordance with details prepared by the geomembrane Manufacturer which have been submitted by the Installer and approved by the Engineer. The geomembrane shall be closely fitted and completely sealed around projections through the geomembrane. Sufficient excess geomembrane material shall be provided to accommodate thermal expansion and contraction and normal settlement; but not excessive to the extent that folds left in the geomembrane material could cause it to crack, break, or pond liquid. All folds shall be repaired or the material realigned to remove any folds.
- C. Hardware shall not protrude against the geomembrane so as to cause abrasion or other damage.
- D. No equipment used shall damage the geomembrane by handling, trafficking, leaking of hydrocarbons, or other means.
- E. No persons in contact with the geomembrane shall smoke, wear damaging shoes, or engage in other activities which could damage the geomembrane.
- F. The method used to unroll the panels shall not cause scratches or crimps in the geomembrane and shall not damage the supporting soil.
- G. The Installer shall provide adequate temporary ballasting and/or anchoring to prevent uplift by wind. Selection of ballast (e.g., sand bags, tires, etc.) shall not contain sharp edges (e.g., steel-belted radials) which would damage the geomembrane. Wind-

blown geomembrane shall be considered damaged and shall be replaced at the Installer's expense.

H. The geomembrane in high-traffic areas shall be protected by geotextiles, extra geomembrane, or other suitable materials.

3.05 REPAIRS

- A. Repairs to the geomembrane shall be made with the geomembrane material meeting the requirements of the specifications listed herein. All wrinkles shall be smoothed out. All patches shall be round or have rounded corners. Patch size shall be sufficient to cover the defective area plus 6 inches in all directions from the boundary of the defective area.
- B. Any necessary repairs to the geomembrane shall be made with the geomembrane material itself. The contact surfaces shall be prepared and the patch applied by extrusion welding methods.
- C. Repair methods shall conform to the submitted and approved QA/QC plan, as approved by the Engineer.

3.06 SUBMITTALS REQUIRED FOR PROJECT CLOSEOUT

- A. Certifications: Submit certification by the geomembrane Manufacturer and Installer that the geomembrane was installed in substantial accordance with their recommendations and to the Manufacturer's satisfaction. Certification shall be made on the forms attached at the end of this section.
- B. Record Drawings: Submit reproducible drawings of record showing changes from the approved installation drawings. The record drawings shall include the identity and location of each repair, cap strip, penetration, and sample taken from the installed geomembrane for testing.
- C. Quality Control Records: Submit three original copies of a Quality Control Record Document containing copies of all material and seam test results. Each test shall be identified by date of sampling, date of testing, location of sampling, individual who performed the test, standard test used, departures from standard test methods, and any other pertinent information. These records are submitted in addition to any previously required quality control records.
- D. Records of Installation: These include daily records of construction, seaming logs, Installer's and welder's resumes, nondestructive test reports, problem/solution sheets, and other record documents of installation.

HDPE GEOMEMBRANE MANUFACTURER'S CERTIFICATE OF ACCEPTABLE INSTALLATION

The HDPE manufacturer	for the (Project)
	of the geomembrane liner is in accordance with our
recommendations, approved QA/QC Plan, ar	nd the quality of the work has been to our satisfaction.
Signed:	
(Representative of Geome	mbrane Manufacturer)
(Position)	· · · · · · · · · · · · · · · · · · ·
Date:	
Witness:	

APPENDIX B

SAMPLE GEOMEMBRANE MANUFACTURER'S/INSTALLER'S QA/QC PLAN



MANUFACTURING QUALITY CONTROL

SALES OFFICE:

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April 13, 1999

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AGRU / AMERICA, INC. - QA/QC

Manufacturing - Quality Assurance - Quality Control

AGRU AMERICA, Inc. extrudes high density polyethylene (HDPE) and linear low density polyethylene (LLDPE) geomembrane at its plant located at 500 Garrison Road, Georgetown, SC 29440. This geomembrane is available as per attached packaging standard - Attachment "A".

Our Quality Assurance Manufacturing Program is dependent on the utilization of an in-house laboratory which is, when necessary, complemented with testing performed by certified outside laboratories such as:

- Geosyntec Laboratories, Boca Raton, Florida
- Telephone (561) 995-0900; Fax (561) 995-0925
- Geotechnics Laboratories, Pittsburgh, Pennsylvania
- Telephone (412) 823-7600; Fax (412) 823-8999
- TRI/Environmental, Inc., Austin, Texas
- Telephone (512) 263-2101; Fax (512) 263-2558

When required, we can also enlist the support of our parent technical laboratory, Agru-Alois Gruber GmbH, Bad Hall, Austria.

Raw Material - Data Sheet

HDPE and LLDPE resin is supplied to our plant in bulk and subjected to the following procedures:

- Prior to shipment, our resin supplier submits a certificate of analysis (Attachment "B") and a resin sample which is tested for melt index compliance. Once approved, the resin is released for shipment to our plant.
- One sample is taken from each rail car section and tested as follows:
 - Melt Index ASTM D-1238 Condition E
- Once the test has been completed and results found to be in compliance with our requirements (.20-.30g/10min), the resin is then unloaded into our silo system.
- At this stage, our supplier has performed one battery of tests and AGRU has performed 5 tests.
- Off specification HDPE resin is returned to the supplier.



The Extrusion Process

The resin is conveyed through a vacuum pump system and flexible hoses to a dryer hopper, feeding the resin by gravity into an 8-inch barrel. This barrel is divided into 5 heating zones, each heating zone being computer controlled and constantly monitored.

A screw in the barrel turns at a prescribed and monitored speed. It conveys slowly, plasticating the resin to full plastication, and then the plasticated resin is fed through a manifold into a coat hanger die having a width of approximately 24 feet. The die lips are open to a prescribed distance governed by the thickness of the geomembrane to be extruded.

Exiting the die, the plasticated resin forms a controlled and monitored bead which feeds into a three chrome roll stack in a prescribed pattern. Each chrome roll is set at a prescribed temperature, controlled by water circulation.

Exiting the controlled cooling of the roll stack, the geomembrane starts to travel down the take off haulers towards the winder. On the way down the take off, the liner is trimmed to bring the finished width to the applicable standard. Trimmings are granulated.

The trimmed edge of one side of the geomembrane is marked at every 3.28 ft with meter length, thickness, roll number and Agru America name. This marking also serves as product identification.

The geomembrane is visually inspected for surface defects as it travels down the take off by both the extruder and the winder operators.

The geomembrane is wound on a recycled HDPE core having 6" ID (150mm), 7" OD (175mm) and 22'8" (6.8m) length. Each roll weighs approximately 3,000 pounds (1360 kg) or 4,500 pounds (2045 kg) and is fitted with two nylon slings.

Post Extrusion Quality Control

Once start up conditions are over and commercial extrusion is initiated, post production quality control comes into operation. A series of test procedures are performed at an approximate frequency based upon the weight of the resin extruded at intervals of: each roll, 20,000, 40,000, and 180,000 pounds.

A sample approximately 10" by the full width of the geomembrane is taken from <u>every</u> roll. Based on the above weight frequencies, certain specimens are die cut, tested and the results summarized on the Certificate of Conformity (Attachments C-G) issued by our Quality Control Department. The certificate is signed by the Quality Control Manager. The Quality Control Manager reports directly to the President of the Company.



Rolls failing to comply with either specific project specification and/or our own latest revision to our published data sheets are set aside for granulation.

Certificates of Conformity are provided for the following products:

Smooth Liner - Attachment "C"

Textured Liner - Attachment "D"

Drain Liner - Attachment "E"

Grip Liner - Attachment "F"

Super Grip Net Liner - Attachment "G"

Often a third party Quality Assurance representative is mandated by the owner of a project to oversee our manufacturing QA. We gladly subscribe to this procedure and make all our records available to this person 24 hours a day for the duration of the mandate.

Test Procedures Performed

The following reported items are incorporated in our Certificate of Conformity:

Roll number

(example)

206306 99

First digit

machine

Second and third digits

week of year

Fourth digit

day of week (Monday=1, Sunday=7)

Last two digits

roll number (first roll of week is 01, etc.)

The two last digits separated from the others indicate the year the roll was produced

(Starting in 1999)

Using the above key:

roll # 206306 99 was produced on Liner Machine #2 on Wednesday, February 10, 1999.

Product Description (liner type: Smooth, Microspike™, Drainage, etc.)

Raw material lot and/or batch number and supplier/product identification

Measurements:

Nominal thickness in mils and millimeters

Roll length in feet and meters

Roll width in feet and meters



The following test results are reported in our Certificate of Conformity:

Density by Displacement

Frequency: 1 test every 180,000lbs

ASTM D-792

Attachment "J"

Reported: g/cc

Melt Flow Index

Frequency: 1 test every 180,000lbs

ASTM D-1238 Condition E

Reported: g/10min 190°C

Carbon Black Content

Frequency: 1 test every 20,000lbs

ASTM D-4218 or D 1603

Attachment "K" Reported: % carbon black

Carbon Black Dispersion

ASTM D-5596

Attachment "L"

Frequency: 1 test every 40,000lbs Reported: category

Environmental Stress

Crack Resistance Attachment "S"

Frequency: 1 test every 180,000lbs Reported: Pass or Fail

ASTM D-1693

Notched Constant Tensile

Load Stress Crack

Resistance (NCTL)

Attachment "T"

Frequency: 1 test every 180,000lbs

Reported: Pass or Fail

ASTM D-5397 Appendix A

Asperity Height

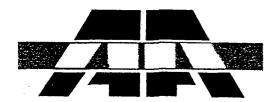
Attachment "U"

Frequency: 1 test per roll

Reported: Average Height in mils

GRI GM-12

For Textured Liner



Puncture Resistance

Attachment "R"

Frequency: 1 test every 40,000lbs

Reported: Resistance in lbs (both)

FTM Stn 101C Meth. 2065

and ASTM D-4833 (Both Modified) 1

Tear Resistance

Attachment "Q"

Frequency: 1 test every 40,000lbs

Reported: Resistance in lbs

ASTM D-1004

(Modified)²

Tensile Strength

Attachment "M"

Frequency: 1 test every 20,000lbs Reported: Strength @ Yield in psi **ASTM D-638** (Modified)³

Strength @ Break in psi

Elongation Attachment "M" Frequency: 1 test every 20,000lbs Reported: % Elongation @ Yield **ASTM D-638** (Modified)³

% Elongation @ Break

Thickness

Attachment "H"

Frequency: 1 test per roll

Reported: Minimum, Maximum, and Average thickness in inches

ASTM D-751, D-5199, or D-5994, depending on

liner type

and millimeters

(D-5199,D-5994 Modified)4

Dimensional Stability

Attachment "P"

Frequency: 1 test every 180,000lbs

Reported: Average Dimensional Change

ASTM D-1204 (Modified)⁵

Modifications

- Puncture specimens for both methods are conditioned for a minimum of 1 hour.
- Tear Resistance specimens are conditioned for a minimum of 1 hour. Average of MD & TD results is reported.

3 For Type IV specimen: @ yield, $L_0 = 1.3$ "

(a) break, $L_0 = 2.0$ "

For Type I specimen:

@ yield, $L_0 = 2.0$ "

(a) break, $L_0 = 2.0$ "

The specimen type is determined by Liner type:

Type IV:

Smooth, Microspike™

Type I:

Drainage, Grip, Super Grip Net

Average of MD & TD results is reported.

- Thickness specimens for both methods are conditioned for a minimum of 1 hour. 4
- 5 Average Dimensional Change of MD & TD is reported.

MD = Machine Direction

TD = Transverse (Cross) Machine Direction



Additional Test Procedures (Available if Specified)

Low Temperature Brittleness ASTM D-746

Hydrostatic Resistance ASTM D-751

Volatile Loss ASTM D-1203

Resistance to Soil Burial ASTM D-3083

using ASTM D-638 Type IV dumbbell at 2"/min.

Water Absorption ASTM D-570

Coefficient of Thermal ASTM D-696

Expansion

confining pressure

Friction Angle ASTM D-5321-92

Direct Shear Method

Moisture Vapor Transmission ASTM E-96
Rate 100°F - 100% RH

Oxidation Induction Time ASTM D-3895

at 200°C Al pan

Transmissivity ASTM D-4716
Various gradients &

Multi-axial Tensile Strain GRI GM-4

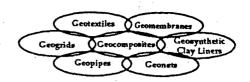
fulti-axial Tensile Strain GRI GMat Rupture (percent)





Geosynthetic Research Institute

33rd & Lancaster Walk Rush Building - West Wing Philadelphia, PA 19104 TEL 215 895-2343 FAX 215 895-1437



June 22, 1998

Quality Manager Agru America, Inc. 500 Garrison Road Georgetown, SC 29440

Re: GAI-LAP Accreditation

The Geosynthetic Institute (GSI) is pleased to acknowledge Agru America, Inc. on its repertoire of Geosynthetic Accreditation Institute's-Laboratory Accreditation Program (GAI-LAP) accredited tests. This letter should serve as notification that Agru America, Inc.'s geosynthetic laboratory located in Georgetown, SC, is currently accredited for the following fifteen test methods

unti	l June 30, 1999.	
1)	ASTM D 638-94,	Test Method for Tensile Properties of Plastics, [08.01]
2)	ASTM D 751-95,	Test Methods for Coated Fabrics (thickness only), [09.02]
3)	ASTM D 792-91,	Test Method for Specific Gravity (Relative Density) and Density of Plastics by Displacement, [08.01]
4)	ASTM D 1004-94,	Test Method for Initial Tear Resistance of Plastic Film and Sheeting, [08.01]
5)	ASTM D 1204-94,	Test Method for Linear Dimensional Changes of Nonrigid Thermoplastic Sheeting or Film at Elevated Temperature, [08.01]
6)	ASTM D 1238-90,	Test Method for Flow Rates of Thermoplastics by Extrusion Plastometer, [08.01]
7)	'ASTM D 1603-94,	Test Method for Carbon Black in Olefin Plastics, [08.01]
8)	*ASTM D 1693-88,	Test Method for Environmental Stress-Cracking of Ethylene Plastics, [08.01]
9)	ASTM D 4218-91,	Test Method for Carbon Black Content in Polyethylene Compounds by the Muffle-Furnace Technique, [08.02]
10)	ASTM D 4833-88,	Test Method for Index Puncture Resistance of Geotextiles, Geomembranes and Related Products, [04.08]
11)	ASTM D 5199-91,	Test Method for Measuring Nominal Thickness of Geotextiles and Geomembranes, [04.08]
12)	ASTM D 5397-93,	Test Method for Evaluation of Stress Crack Resistance of Polyolefin Geomembranes using Notched Constant Tension Load Test, [04.08]
13)	ASTM D 5596-94,	Test Methods for Microscopic Evaluation of the Dispersion of Carbon Black in Polyolefin Geosynthetics, [04.09]
14)	ASTM D 5994-96,	Test Method for Measuring the Core Thickness of Textured Geomembrane, [04.08]

A certificate to this affect has been enclosed, signed and sealed. Any questions regarding

your accreditation should be directed to myself or Robert Koerner at (610) 522-8440.

15) FTM 101C, method 2065, Puncture Resistance and Elongation Test (1/8 inch radius probe)

Regards,

George R. Koerner, Ph.D., PE & CQA Research Associate Professor

DCN: GAI-LAP-26-97, page 1 of 1



HIGH DENSITY POLYETHYLENE SMOOTH SHEET

Product Data (Minimum Average Roll Values)

Property	Test Method	· · · · · · · · · · · · · · · · · · ·	<u> </u>	Values		
Thickness (mils nominal)	ASTM D751	30	40	60	80	100
Melt Flow Index (g/10 minutes)	ASTM D1238 - E	.28	.28	.28	.28	.28
Density (g/cm³ min)	ASTM D792 or D1505	.948	.948	.948	.948	.948
Tensile Strength at Yield (lbs/in. width)	ASTM D638 (Modified)	66	88	132	176	220
Tensile Strength at Break (lbs/in. width)	Type IV Specimen	120	160	240	320	400
Elongation at Yield (%)	Gauge length 2 in. break,	13	13	13	13	13
Elongation at Break (%)	1.3 in. yield, 2 ipm	500	700	700	700	700
Tear Resistance (lbs)	ASTM D1004 - Die C	20	30	45	60	72
Low Temperature Impact (°F max)	ASTM D746	-103	-103	-103	-103	-103
Dimensional Stability (% change max)	ASTM D1204, 1 hr @ 212°F	±2	±2	±2	± 2	± 2
Environmental Stress Crack (hrs)	ASTM D1693	3000	3000	3000	3000	3000
Puncture Resistance (lbs)	FTMS 101 - C, Method 2065	36	52	80	105	130
Carbon Black Content (%)	ASTM D1603	2-3	2-3	2-3	2-3	2-3
Carbon Black Dispersion	ASTM D3015	A2	A2	A2	A2	A2

Supply Information (Standard Roll Dimensions)

	Thickness Width			Len	gth	A	rea -	Weight		
	mit	mme	distribution is	m.	ft	M.	ft²	m²	lbs	kg
	- 30	.75	22.5	6.86	1,312	400	29,520	2,744	4,970	2,254
Lang Rolls	40	1.0	22.5	6.86	984	300	22,140	2,058	4,661	2,114
Œ G	60	1.5	22.5	6.86	656	200	14,760	1,372	4,639	2,104
ē	80	2.0	22.5	6.86	492	150	11,070	1,029	4,662	2,114
	100	2.5	22.5	6.86	328	100	7,380	686	3,898	1,768
(J)	30	.75	22.5	6.86	840	256	18,900	1,756	3,218	1,459
Medium Rolls	40	1.0	22.5	6.86	650	198	14,625	1,359	3,113	1,412
	60	1.5	22.5	6.86	420	128	9,450	878	3,006	1,363
loa	80	2.0	22.5	6.86	320	98	7,200	669	3,067	1,391
	100	2.5	22.5	6.86	250	76	5,625	523	2,995	1,313

NOTES: 1.) All rolls are supplied with two slings. 2.) All rolls are fitted with a 6 inch ID HDPE core. 3.) Special roll lengths are available on request.

^{4.)} Standard rolls have a diameter of 29 inches (750 mm). 5.) A 40 foot standard container will hold 9 long rolls and 15 medium rolls. 6.) A 48 foot flatbed will hold 9 long rolls and 15 medium rolls.

HIGH DENSITY POLYETHYLENE MICROSPIKETM LINER

Product Data (Minimum Average Roll Values)

Property	Test Method	Values				
Cleckness (mils nominal)	ASTM D5994	30 .	40	60	80	100
Vieit Flow Index (g/10 minutes)	ASTM D1238-E	.28	.28	.28	.28	.28
Desity (g/cm³ min)	ASTM D792 or D1505	.948	.948	.948	.948	.948
[ensile Strength at Yield (lbs/in. width)	ASTM D638 (Modified)	70	90	135	180	225
Seasile Strength at Break (lbs/in. width)	Type IV Specimen	72	96	144	192	240
Engation at Yield (%)	Gauge length 2 in. break	12	12	12	12	12
Longation at Break (%)	1.3 in. yield, 2 ipm	400	400	400	400	400
r Resistance (lbs)	ASTM D1004 - Die C	23	30	45	60	75
w Temperature Impact (°F max)	ASTM D746	-103	-103	-103	-103	-103
ensional Stability (% change max)	ASTM D1204, 1 hr @ 212°F	+/-2	+/-2	+/-2	+/-2	+/-2
ronmental Stress Crack (hrs) ronmental Stress Crack (hrs)	ASTM D1693 ASTM D5397	3000 200	3000 200	3000 200	3000 200	3000 200
uncture Resistance (lbs)	FTMS 101 - C, Method 2065	45	60	90	120	150
! Bon Black Content (%)	ASTM D1603/D4218	2-3	2-3	2-3	2-3	2-3
Carbon Black Dispersion (Category)	ASTM D5596	1,2	1,2	1,2	1,2	1,2

ply Information (Standard Roll Dimensions)

Thickness		Width		Le	Length		rea	Weight	
ıi	mm	ft	m	ft	m	ft²	m²	lbs	kg
)	0.75	23.0	7.0	492	150	11,316	1,051	2,430	1,104
)_	1.0	23.0	7.0	492	150	11,316	1,051	2,731	1,241
)	1.5	23.0	7.0	410	125	9,430	876	3,283	1,492
)=	2.0	23.0	7.0	328	100	7,544	700	3,413	1,551
)0	2.5	23.0	7.0	246	75	5,658	525	3,167	1,439

^{1.)} All rolls are supplied with two slings. 2.) All rolls are fitted with a 6 inch ID HDPE core. 3.) Special roll lengths are available on request. 4. and ard rolls have a diameter of 29 inches (750mm). 5.) A 40-foot standard container will hold 12 rolls. 6.) A 48 foot flatbed will hold 12 rolls.

information, recommendations and suggestions appearing in this literature concerning the use of our products are based upon tests and data believed to be reliable; however, so user's responsibility to determine the suitability for his own use of the products described herein. Since the actual use by others is beyond our control, no guarantee or risk ty of any kind, expressed or implied, is made by Agru America as to the effects of such use or the results to be obtained, nor does Agru America assume any liability in nection herewith. Any statement made herein may not be absolutely complete since additional information may be necessary or desirable when particular or exceptional additions or circumstances exist or because of applicable laws or government regulations. Nothing herein contained is to be construed as permission or as a recommendation in ange any patent.

^{19, 1999}



LINEAR LOW DENSITY POLYETHYLENE SMOOTH SHEET

Product Data (Minimum Average Roll Values)

Property	Test Method		Values	1 14	
Thickness (mils nominal)	ASTM D751	40	60	80	100
Density (g/cm³ min)	ASTM D792 or D1505	.92	.92	.92	.92
Tensile Strength at Break (lbs/in. width) Elongation at Break (%)	ASTM D638 (Modified)Type IV Specimen Gauge Length, 2 in. break, 2 ipm	160 800	240 800	320 800	400 800
Tear Resistance (lbs)	ASTM D1004 - Die C	25	37	48	62
Low Temperature Impact (°F max)	ASTM D746	-103	-103	-103	-103
Puncture Resistance (lbs)	FTMS 101 - C, Method 2065	55	80	105	130
Carbon Black Content (%)	ASTM D1603	2-3	2-3	2-3	2-3
Carbon Black Dispersion	ASTM D3015	A2	A2	A2	A2

Supply Information (Standard Roll Dimensions)

	Thicks mil	ness mm	Wi ft	dth m	Len ft	gth m	ft²	rea m²	Wei lbs	ght kg
	40	1.0	22.5	6.86	984	300	22,140	2,058	4,661	2,114
	60	1.5	22.5	6.86	656	200	14,760	1,372	4,639	2,104
e e e	80	2.0	22.5	6.86	492	150	11,070	1,029	4,662	2,114
Medium Rolls Long Rolls	100	2.5	22.5	6.86	328	100	7,380	686	3,898	1,768
9/1	40	1.0	22.5	6.86	650	198	14,625	1,359	3,113	1,412
il Ro	60	1.5	22.5	6.86	420	128	9,450	878	3,006	1,363
<u> </u>	80	2.0	22.5	6.86	320	98	7,200	669	3,067	1,391
1	100	2.5	22.5	6.86	250	76	5,625	523	2,995	1,313

NOTES: 1.) All rolls are supplied with two slings. 2.) All rolls are fitted with a 6 inch ID HDPE core. 3.) Special roll lengths are available on request.

formation, recommendations and suggestions appearing in this literature concerning the use of our products are based upon tests and data believed to be reliable; however, it is the user's possibility to determine the suitability for their own use of the products described herein. Since the actual use by others is beyond our control, no guarantee or warranty of any kind, expressed or implied, is made by Agru/America as to the effects of such use or the results to be obtained, nor does Agru/America assume any liability in connection herewith. Any statement made herein may not be absolutely complete since additional information may be necessary or desirable when particular or exceptional conditions or circumstances exist or because of applicable laws or government regulations. Nothing herein contained is to be construed as permission or as a recommendation to infringe any patent.

^{4.)} Standard rolls have a diameter of 29 inches (750 mm). 5.) A 40 foot standard container will hold 9 long rolls and 15 medium rolls. 6.) A 48 foot flatbed will hold 9 long rolls and 15 medium rolls.

LINEAR LOW DENSITY POLYETHYLENE MICROSPIKETM LINER

Product Data (Minimum Average Roll Values)

Property	Test Method	Values			
Thickness (mils nominal)	ASTM D5994	40	60	80	
Melt Flow Index (g/10 minutes)	ASTM D1238-E	.50	.50	.50	
Density (g/cm³ min)	ASTM D792 or D1505	.92	.92	.92	
Tensile Strength at Break (lbs/in. width)	ASTM D638 (Modified) Type IV Specimen	112	168	224	
Elongation at Break (%)	Gauge length 2 in. break 1.3 in. yield, 2 ipm	400	400	400	
Tear Resistance (lbs)	ASTM D1004 - Die C	25	36	50	
Low Temperature Impact (°F max)	ASTM D746	-103	-103	-103	
Dimensional Stability (% change max)	ASTM D1204, 1 hr @ 212°F	+/-2	+/-2	+/-2	
Puncture Resistance (lbs)	FTMS 101 - C, Method 2065	75	90	140	
Carbon Black Content (%)	ASTM D1603/D4218	2-3	2-3	2-3	
Carbon Black Dispersion (Category)	ASTM D5596	1,2	1,2	1,2	

Supply Information (Standard Roll Dimensions)

Thickness		Widt	Width		Length		Area		Weight	
mil	mm	ft	m	ft	m	ft^2	m²	lbs	kg	
40	1.0	23.0	7.0	492	150	11,316	1,051	2,731	1,241	
60	1.5	23.0	7.0	410	125	9,430	876	3,283	1,492	
80	2.0	23.0	7.0	328	100	7,544	700	3,413	1,551	

Notes: 1.) All rolls are supplied with two slings. 2.) All rolls are fitted with a 6 inch ID HDPE core. 3.) Special roll lengths are available on request. 4. Standard rolls have a diameter of 29 inches (750mm). 5.) A 40-foot standard container will hold 12 rolls. 6.) A 48 foot flatbed will hold 12 rolls.

All information, recommendations and suggestions appearing in this literature concerning the use of our products are based upon tests and data believed to be reliable; however, it is the user's responsibility to determine the suitability for his own use of the products described herein. Since the actual use by others is beyond our control, no guarantee or warranty of any kind, expressed or implied, is made by Agru America as to the effects of such use or the results to be obtained, nor does Agru America assume any liability in connection herewith. Any statement made herein may not be absolutely complete since additional information may be necessary or desirable when particular or exceptional conditions or circumstances exist or because of applicable laws or government regulations. Nothing herein contained is to be construed as permission or as a recommendation to infringe any patent.

February 16, 1999



A/A DRAIN LINER®

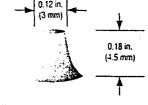
Designed for Drainage and Anchor Performance

Extruded homogeneously to provide a minimum 60 mil (1.5 mm) containment iner with solid stud drainage structures at 0.8 inch (20 mm) centers.

When used in conjunction with a smooth or textured upper sheet, the composite provides an effective double liner system without the necessity of a geonet.

Features/Benefits

- · Excellent interfacial friction with soils
- · Excellent hydraulic transmissivity





Product Data (Minimum Average Roll Values)

Property	Test Method		Values	
Thickness (mils nominal)	ASTM D751	60	80	100
∃It Flow Index (g/10 minutes)	ASTM D1238 - E	.28	.28	.28
Density (g/cm³ min)	ASTM D792 or D1505	.948	.948	.948
Tensile Strength at Yield (lbs/in. width)	ASTM D638 (Modified)	120	160	200
Tensile Strength at Break (lbs/in. width)	Type I Specimen	132	176	220
Elongation at Yield (%)	Gauge length 2 in, break,	13	13	13
Elongation at Break (%)	1.3 in. yield, 2 ipm	200	200	200
Tear Resistance (lbs)	ASTM D1004 - Die C	50	67	83
Low Temperature Impact (°F max)	ASTM D746	-103	-103	-103
Dimensional Stability (% change max)	ASTM D1204, 1 hr @ 212°F	±2	±2	±2
Puncture Resistance (lbs)	FTMS 101 - C, Method 2065	95	126	158
Carbon Black Content (%)	ASTM D1603	2-3	2 - 3	2 - 3
Carbon Black Dispersion	ASTM D3015	A2	A2	A2

Supply Information (Standard Roll Dimensions) 465 studs/ft² = 5,000 studs/m²

mil	Thickness mm	Wid ft	th m	Lei ft	ngth m	Ar ft²	ea m²	We lbs	eight kg
. 60	1.5	22.5	6.86	263	80	5,917	550	2,295	1,041
80	2.0	22.5	6.86	230	70	5,175	480	2,489	1,129
100	2.5	22.5	6.86	197	60	4,433	412	2,637	1,196

**POTES: 1.) All rolls are supplied with two slings. 2.) All rolls are fitted with a 6 inch ID HDPE core. 3.) Special roll lengths are available on request.

3) Standard rolls have a diameter of 29 inches (750 mm). 5.) A 40 foot standard container will hold 9 rolls. 6.) A 48 foot flatbed will hold 14 rolls.



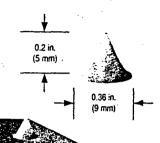
A/A GRIP LINER®

Anchor Structure

Extruded homogeneously to provide a minimum 60 mil (1.5 mm) containment liner with textured surface and spiked structure on a special offset matrix at 1.2 inch (30 mm) centers, maximizing shear load capacity for every soil type and condition.

Features/Benefits

- · Superior interfacial friction with all soil types and conditions
- · Allows steepest possible slopes



Product Data (Minimum Average Roll Values)

	ASTM D1238 - E			
Property	Test Method		Values	
Thickness (mils nominal)	ASTM D751	60	80	100
Melt Flow Index (g/10 minutes)	ASTM D1238 - E	.28	.28	.28
Density (g/cm³ min)	ASTM D792 or D1505	.948	.948	.948
Tensile Strength at Yield (lbs/in. width)	ASTM D638 (Modified)	96	128	160
Tensile Strength at Break (lbs/in. width)	Type I Specimen	96	128	160
Elongation at Yield (%)	Gauge length 2 in. break,	. 13	13	13
Elongation at Break (%)	1.3 in. yield, 2 ipm	200	200	200
Tear Resistance (lbs)	ASTM D1004 - Die C	50	67	83
Low Temperature Impact (°F max)	ASTM D746	-103	-103	-103
Dimensional Stability (% change max)	ASTM D1204, 1 hr @ 212°F	±2	±2	± 2
Environmental Stress Crack (hrs)	ASTM D1693	1500	1500	1500
Puncture Resistance (lbs)	FTMS 101 - C, Method 2065	95	126	158
Carbon Black Content (%)	ASTM D1603	2-3	2-3	2-3
Carbon Black Dispersion	ASTM D3015	A2	A2	A2

Supply Information (Standard Roll Dimensions) 93 spikes/ft² = 1,000 spikes/m²

Thic	kness	Wi	dth	Len	gth	Ar	ea	We	ight
mil	mm	ft	m	ft	m	ft²	m²	lbs	kg
60	1.5	22.5	6.86	263	80	5,917	550	2,148	974
80	2.0	, 22.5	6.86	230	70	5,175	480	2,261	1,025
100	2.5	22.5	6.86	197	60	4,433	412	2,368	1,074

NOTES: 1.) All rolls are supplied with two slings. 2.) All rolls are litted with a 6 inch ID HDPE core. 3.) Special roll lengths are available on request.

1.) Standard rolls have a diameter of 29 inches (750 mm). 5.) A 40 foot standard container will hold 9 rolls. 6.) A 48 foot flatbed will hold 14 rolls.



SUPER GRIPNET® LINER

Drainage + Anchor Structure Liner

Extruded homogeneously to provide a minimum 60 mil (1.5 mm) containment liner with drainage and anchor structure capability.

These multi-structural products enhance steep composite slope designs with maximum interfacial shear resistance and superior drainage capacity.

Features/Benefits

- · Superior interfacial friction with all soil types and conditions
- · Allows steepest possible slopes



Product Data (Minimum Average Roll Values)

US. Patent - No. 5.258.217

Property	Test Method		Values	
Thickness (mils nominal)	ASTM D751	60	80	100
Melt Flow Index (g/10 minutes)	ASTM D1238 - E	.28	.28	.28
Density (g/cm³ min)	ASTM D792 or D1505	.948	.948	.948
ensile Strength at Yield (lbs/in. width)	ASTM D638 (Modified)	114	152	190
Tensile Strength at Break (lbs/in. width)	Type I Specimen	126	168	210
Elongation at Yield (%)	Gauge length 2 in. break,	. 13	13	13
Elongation at Break (%)	1.3 in. yield, 2 ipm	200	200	200
Tear Resistance (lbs)	ASTM D1004 - Die C	40	53	67
Low Temperature Impact (°F max)	ASTM D746	-103	-103	-103
Dimensional Stability (% change max)	ASTM D1204, 1 hr @ 212°F	± 2	±2	± 2
Environmental Stress Crack (hrs)	ASTM D1693	1500	1500	1500
Puncture Resistance (lbs)	FTMS 101 - C, Method 2065	75	100	125
Carbon Black Content (%)	ASTM D1603	2 - 3	2 - 3	2 - 3
Carbon Black Dispersion	ASTM D3015	A2	A2	A2

Supply Information (Standard Roll Dimensions)

Thic	kness	Wi	dth	Leng	th	Ar Ar	22	W	eight
mil	mm	ft	m	ft	m.	ft²	m²	lbs	kg
60	1.5	22.5	6.86	197	60	4,433	412	2,060	934
80	2.0	22.5	6.86	165	50	3,713	343	1,973	895
100	2.5	22.5	6.86	. 165	50	3,713	343	2,418	1,096

OTES: 1.) All rolls are supplied with two slirigs. 2.) All rolls are fitted with a 6 inch ID HDPE core. 3.) Special roll lengths are available on request. ndard rolls have a diameter of 29 inches (750 mm). 5.) A 40 foot standard container will hold 9 rolls. 6.) A 48 foot flatbed will hold 14 rolls.

information recommendations and suggestions appearing in this literature concerning the use of our products are based upon tests and data believed to be reliable; however, it is the user's responsibility to determine the suitability their own use of the products described herein. Since the actual use by others is beyond our control, no guarantee or warranty of any kind, expressed or imbiled, is made by Agru/America as to the effects of such use or the suits to be obtained, nor does Agru/America assume any liability in connection herewith. Any statement made herein may not be absolutely complete since additional information may be necessary or desirable when particular exceptional conditions or circumstances exist or because of applicable laws or government regulations. Nothing herein contained is to be construed as permission or as a recommendation to inflinge any patent.



March 15, 1999

Grant Palmer Agru-America Inc 500 Garison Rd Georgetown, SC 29440

CERTIFICATE OF ANALYSIS

Product:

9638

Lot Number:

J011070

Chevron Order #:

203828 - 6000

Destination:

Georgetown

Package:

CHVX898067

Weight (lbs):

197,700

Customer Order #:

1342

Ship Date:

1/15/99

Following is the data on the subject material as determined by the Quality Control Department:

Property	Value	Units
Melt Index	0.26	gms/10 min
HLMI	20.8	gms/10 min
Density	0.9366	gms/cc
OIT	141.0	

The data set forth herein has been carefully compiled by Chevron Chemical Company. However, there is no warranty of any kind, either expressed or implied, applicable to its use and the user assumes all risk and liability in connection therewith.

Sincerely,

Gary MacMurtrie

GARY MAR Mustain

Supervisor

Quality Control

Customer Fax: 843-546-0516

For inquiry, contact Customer Service at the following number:

Film, Coating, Pipe Applications: 1-800-231-3826

Molding Applications:

1-800-231-3828

CERTIFICATE OF CONFORMITY

ROLL#		Lot #				Liner Typ	e:SMO	отн і	IDPE
ASTM D-751/5199 (Modified)	MIN: MAX: AVE:	METRIC mm mm mm		SH mil mil mil	Thickness Length Width	1.5mm A/A'S DATA SHEET	60mil m m	TES' RESUL	
Specific Gravity ASTM D-792	Der	nsity			g/cc	.940min			
MFI ASTM D-1238 COND. È GRADE:	Me	t Flow Ind	ex 190°C	: /2160 g	- g /10 min				
Carbon Black Content ASTM D-1603/4218	Rai	nge			%	2-3			
Carbon Black Dispersion ASTM D-5596	Cat	egory				1,2			
Tensile Strength ASTM D-638 (Modified) (2 inches / minute)	Ave	erage Stre	ngth @ Y	⁄ield	psi	2200			
	Ave	erage Stre	ngth @ E	Break	psi	4000			
Elongation ASTM D - 638 (Modified) (2 inches / minute) Lo = 1.3" Yield	Ave	erage Elon	gation @) Yield	%	13			
Lo = 2.0" Break	Ave	rage Elon	gation @	Break	%	700			
Dimensional Stability ASTM D-1204 (Modified)	Ave	rage Dime	ensional	Change	%	±1	***************************************		••••
Tear Resistance ASTM D-1004 (Modified)	Ave	rage Tear	Resistar	ıce	lbs	45			
Puncture Resistance FTMS 101 Method 2065 (Mod	lified) Loa	ad			lbs	80		·	
Puncture Resistance ASTM D-4833 (Modified)	Loa	ad		٠٠	lbs				
ESCR ASTM D - 1693	Mir	nimum Hrs	w/oFa	ilures	hrs	3,000			
Notched Constant Tensile Loa ASTM D -5397	id pas	ss / fail @	30%		hrs	200			
CUSTOMER:					Date:	0, -	M	•••	
P.O.#: DESTINATION: Form SM60AA.FRM					SignatureQuality Con	trol Departme	ent	ne	

CERTIFICATE OF CONFORMITY

ROLL#	Lot #:		Liner	Liner Type: SMOOTH LLDPE					
Measurement ASTM D-751/5994 (Modified)	MAX: m	ENGLISH m mil m mil m mil	Thickness Length Width	••••	40 mil m; m; TE RESU				
Specific Gravity ASTM D-792	Density		g/cc	.92					
MFI ASTM D-1238 COND. E GRADE:	Melt Flow I	ndex 190°C /2160 g	g/10	<u>-</u>					
Carbon Black Content ASTM D-1603/4218	Range		%	2-3					
Carbon Black Dispersion ASTM D-5596	Category			1,2					
Tensile Strength ASTM D-638 (Modified) (2 inches / minute)	Average S	trength @ Break	psi	4000					
Elongation ASTM D-638 (Modified) (2 inches/minute) Lo = 1.3" Yield Lo = 2.0" Break		longation @ Break	%	800		1			
Dimensional Stability ASTM D-1204 (Modified)	Average D	imensional Change	%	± 2					
Tear Resistance ASTM D-1004 (Modified)	Average Te	ear Resistance	Ibs	25					
Puncture Resistance FTMS 101 Method 2065 (M	Load lodified)		lbs	55					
Puncture Resistance ASTM D-4833 (Modified)	Load		lbs						
ESCR ASTM D-1693	Minimum I	Ⅎrs w/o Failures	hrs	3,000					
CUSTOMER: P.O.#: DESTINATION Form 40MSDSLL.FRM			Date:Signature	St As	me				

CERTIFICATE OF CONFORMITY

ROLL#	Lot #:	Liner Type: MICROSPIKE™ HDPE
Measurement ASTM D-751/5994 MIN (Modified) MA		Thickness 1.5 mm 60 mil Length m; feet Width m; feet
Asperity GRI GM12: mil AVE	E: mm mil	A/A'S DATA TEST SHEET RESULTS
Specific Gravity ASTM D-792	Density	g/cc .940min.
MFI ASTM D-1238 COND. E GRADE:	Melt Flow Index 190°C /2160 g	g/10
Carbon Black Content ASTM D-1603/4218	Range	% 2-3
Carbon Black Dispersion ASTM D-5596	Category	1,2
Tensile Strength ASTM D-638 (Modified) (2 inches / minute)	Average Strength @ Yield	psi 2250
	Average Strength @ Break	psi 2400
Elongation ASTM D-638 (Modified) (2 inches/minute) Lo = 1.3" Yield	Average Elongation @ Yield	% 12
Lo = 2.0" Break	Average Elongation @ Break	% 400
Dimensional Stability ASTM D-1204 (Modified)	Average Dimensional change	% <u>+</u> 2
Tear Resistance ASTM D-1004 (Modified)	Average Tear Resistance	lbs. 45
Puncture Resistance FTMS 101 Method 2065 (Modifie	Load d)	lbs 90
Puncture Resistance ASTM D-4833 (Modified)	Load	lbs
ESCR ASTM D-1693	Minimum Hrs w/o Failures	hrs 3,000
Notched Constant Tensile Load ASTM D-5397	pass / fail @ 30%	hrs 200
CUSTOMER:		
P.O.#-	1	Date:

P.O.#:

DESTINATION

Form 60MSDS.FRM

Signature Quality Control Department

CERTIFICATE OF CONFORMITY

ROLL#	Lot #:	Liner Type: MICROSPIKE™IIdpe				
Measurement ASTM D-751/5994 MIN (Modified) MAX Asperity GRI GM12: mil AVE	C: mm mil	Thickness				
Specific Gravity ASTM D-792	Density	g/cc .92				
MFI ASTM D-1238 COND. E GRADE:	Melt Flow Index 190°C /2160 g	g/10				
Carbon Black Content ASTM D-1603/4218	Range	% 2-3				
Carbon Black Dispersion ASTM D-5596	Category	1,2				
Tensile Strength ASTM D-638 (Modified) (2 inches / minute)	Average Strength @ Break	psi 2800				
Elongation ASTM D-638 (Modified) (2 inches/minute) Lo = 1.3" Yield Lo = 2.0" Break	Average Elongation @ Break	% 400				
Dimensional Stability ASTM D-1204 (Modified)	Average Dimensional Change	% ± 2				
Tear Resistance ASTM D-1004 (Modified)	Average Tear Resistance	lbs 25				
Puncture Resistance FTMS 101 Method 2065 (Modifie	Load d)	lbs 75				
Puncture Resistance ASTM D-4833 (Modified)	Load	. Ibs				
ESCR ASTM D-1693	Minimum Hrs w/o Failures	hrs 3,000				
CUSTOMER:	·	Date:				
DESTINATION Form 40MSDSLL.FRM		Signature Quality Control Department				

CERTIFICATE OF CONFORMITY

	1 04 44-		1:	Tuno MICO	OCDIVETMII	
ROLL#	Lot #:	Liner Type: MICROSPIKE™IIdpe				
Measurement ASTM D-751/5994 (Modified)	METRIC ENC MIN: mm MAX: mm	GLISH mil mil	Thickness Length Width	*******	m; feet m; feet	
Asperity GRI GM12: mil	AVE: mm	mil		A/A'S DATA SHEET	TEST RESULTS	
Specific Gravity ASTM D-792	Density		g/cc	.92		
MFI ASTM D-1238 COND. E GRADE:	Melt Flow Index 19	00°C /2160 g	g/10	-		
Carbon Black Content ASTM D-1603/4218	Range		%	2-3		
Carbon Black Dispersion ASTM D-5596	Category			1,2		
Tensile Strength ASTM D-638 (Modified)	1					
(2 inches / minute)	Average Strength (@ Break	psi	2800	•	
Elongation ASTM D-638 (Modified) (2 inches/minute) Lo = 1.3" Yield Lo = 2.0" Break	Average Elongation	n @ Break	%	400		
Dimensional Stability ASTM D-1204 (Modified)	Average Dimension	nal Change	%	± 2		
Tear Resistance ASTM D-1004 (Modified)	Average Tear Resi	stance	lbs	36		
Puncture Resistance FTMS 101 Method 2065 (Mo	Load odified)		lbs	90		
Puncture Resistance ASTM D-4833 (Modified)	Load		lbs			
ESCR ASTM D-1693	Minimum Hrs w/o	Failures	hrs	3,000		
CUSTOMER:					***************************************	
P.O.#:		D	ate:	2, -/	7n	
DESTINATION		Q	ignature	M SKa	lme	
Form 40MSDSLL.FRM		3	•	trol Department		
			•	•		



ROLL#	Lot #:	Line	r Type: MICRO	
70	METRIC ENGLI MIN: mm MAX: mm	mil Length.		nm 60 mil m; feet m; feet
Asperity GRI GM12: mil A	VE: mm	mil	A/A'S DATA SHEET	TEST RESULTS
Specific Gravity ASTM D-792	Density	g/co	.948	
MFI ASTM D-1238 COND. E GRADE:	Melt Flow Index 190°	C /2160 g g/10)	
Carbon Black Content ASTM D-1603/4218	Range	%	2-3	
Carbon Black Dispersion ASTM D-5596	Category		1,2	
Tensile Strength ASTM D-638 (Modified) (2 inches / minute)	Average Strength @	Yield psi	2250	
	Average Strength @	Break psi	2400	
Elongation ASTM D-638 (Modified) (2 inches/minute) Lo = 1.3" Yield	Average Elongation (② Yield %	12	
Lo = 2.0" Break	Average Elongation @	D Break %	400	
Dimensional Stability ASTM D-1204 (Modified)	Average Dimensional	change %	<u>+</u> 2	
Tear Resistance ASTM D-1004 (Modified)	Average Tear Resista	nce lbs.	45	
Puncture Resistance FTMS 101 Method 2065 (Mod	Load ified)	lbs	90	
Puncture Resistance ASTM D-4833 (Modified)	Load	lbs		
ESCR ASTM D-1693	Minimum Hrs w/o Fa	ilures hrs	3,000	
Notched Constant Tensile Load ASTM D-5397	d pass / fail @ 30%	hrs	200	
CUSTOMER:	-			
⊪P.O.#:		Date:		• • • • • • • • • • • • • • • • • • • •

DESTINATION

com 60MSDS.FRM

Signature.....Quality Control Department



CERTIFICATE OF CONFORMITY

ROLL#	Lot #:			DRAIN LINER		
Measurement MIN ASTM D-751/5199	_	Width			60 mil n; n;	feet feet
ASTM D-751/5199 MAX		P	VA'S DA		TES RESU	
Specific Gravity ASTM D-792	Density	g/cc	.948			
MFI ASTM D-1238 COND. E GRADE:	Melt Flow Index 190°C /2	60 g g/10 mir	.28	***************************************		
Carbon Black Content ASTM D-1603/4218	Range	%	2-3			
Carbon Black Dispersion ASTM D-5596	Category		1,2	***************************************		
Tensile Strength ASTM D-638 (Modified) (2 inches / minute)	Average Strength @ Yield	l psi	2,000			
	Average Strength @ Brea	k psi	2,200			
Elongation ASTM D-638 (Modified) (2 inches/minute) Lo = 1.3" Yield	Average Elongation @ Yio	eld psi	13			
Lo = 2.0" Break	Average Elongation @ Br	eak psi	200			
Dimensional Stability ASTM D-1204 (Modified)	Average Dimensional Cha	nge %	±1			
Tear Resistance ASTM D-1004 (Modified)	Average Tear Resistance	ibs	50			
Puncture Resistance FTMS 101 Method 2065 (Modified	Load d)	lbs	95			
Puncture Resistance ASTM D-4833 (Modified)	Load	lbs				
ESCR ASTM D-1693	Minimum Hrs w/o Failure	s hrs	1,500			
Notched Constant Tensile Load ASTM D-5397	pass / fail @ 30%	hrs	200			
CUSTOMER:						
P.O.#:		Date:				
DESTINATION Form DR60AA.FRM		SignatureQuality Confro	2+9	Halm	٠	

Mainisterite (emity) en factor

ROLL#	Lot #:				GRIP LINER	
•,	METRIC	ENGLISH	Thickness.		nm, 60	
Measurement	MIN: mm	mil	Length Width		m;	feet feet
ASTM D-751/5199	MAX: mm	mil		 A/A'S DATA	m;	TEST
	AVE: mm	mil		SHEET		RESULTS
Specific Gravity ASTM D-792	Density	`	g/cc	.948		
MFI ASTM D-1238 COND. E GRADE:	Melt Flow Ind	ex 190°C /2160 g	g/10 min	.28		,
Carbon Black Content ASTM D-1603/4218	Range		%	2-3		
Carbon Black Dispersion ASTM D-5596	Category			1,2	•	
	Yield M.D.		psi	1,600	and designed and and an	magandaning ages to grant
Tensile Strength ASTM D-638	YieldT.D.		psi	1,600		
(2 inches / minute)	BreakM.D.		psi	1,600		
	BreakT.D.		psi	1,600		•
Elongation	Yield M.D		%.	13		
ASTM D-638 Modified (2 inches/minute)	YieldT.D.	-	%	13		
Lo = 1.3" Yield	BreakM.D.		%	200		
Lo = 2.0" Break	BreakT.D.		%	200		
Dimensional Stability	M.D.		%	±1		
ASTM D-1204	T.D.		%	±1	coeffeen to a set of	
Tear Resistance	M.D.		lbs	50		
ASTM D-1004	T.D.	***************************************	lbs	50	المارية والمراجعة المراجعة	oma need, anno no anno españo e
Puncture Resistance FTMS 101 Method 2065	Load		lbs	95		
Puncture Resistance ASTM D-4833	Load		lbs			
ESCR ASTM D-1693	Minimum Hrs	w/o Failures	hrs	3000		(Page Agent August Agent Ag
Notched Constant Tensile Loa ASTM D-5397	ad pass / fail @	30%	hrs	200		
CUSTOMER:		- Walle HALL				
P.O.#:		E) Date:			·•• ,
DESTINATION						
FormGR60AA.FRM		S		rol Department	••••••	***



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ROLL#	Lot #:		_Liner Type		SUPER GRIPNET LINER	
	METRIC MIN: mn	ENGLISH n mil	Thickness Length Width	••••	i.5mm, 60 mil m; m;	feet feet
	MAX: mn AVE: mn	-		/A'S DATA SHEET	-	ST
Specific Gravity ASTM D-792	Density		g/cc	.948		A A A A A A A A A A A A A A A A A A A
MFI ASTM D-1238 COND. E GRADE:	Melt Flow In	dex 190°C /2160 g	g/10 min	.28		
Carbon Black Content ASTM D-1603/4218	Range		%	2-3		
Carbon Black Dispersion ASTM D-5596	Category			1,2		
Andrea and the second s	Yield M.D.		psi	1,900	A Campanan of Angel Andrew	
Tensile Strength ASTM D-638	YieldT.D.		psi	1,900		
(2 inches / minute)	BreakM.D.	•	psi	2,100		•
	BreakT.D.		psi	2,100	•	
Elongation	Yield M.D		%.	13	PATENTANA SANTANA	
ASTM D-638 Modified (2 inches/minute)	YieldT.D.		%	13		
Lo = 1.3" Yield	BreakM.D.		%	200		
Lo = 2.0" Break	BreakT.D.	BreakT.D.		200		
Dimensional Stability	M.D.		%	±1	**************************************	
ASTM D-1204	T.D.		%	±1	MATCHINAPOCAN INVOLVES CO. M.	
Tear Resistance	M.D.		lbs	40		•
ASTM D-1004	T.D.		lbs	40		preservation of the second
Puncture Resistance FTMS 101 Method 2065	Load		lbs	75		
Puncture Resistance ASTM D-4833	Load		Ibs			
ESCR ASTM D-1693		rs w/o Failures	hrs	3000	A MANAGEMENT OF THE PROPERTY O	
Notched Constant Tensile Lo ASTM D-5397	ad pass / fail @	30%	hrs	200	Administración de la compansión de la comp	
CUSTOMER:	7 700 1000 1000 1000			A Patricipal Control of the Control		
P.O.#:		ļ	Date:			
DESTINATION						
FormSG60AA.FRM		SignatureQuality Control Departmen				

rener heasurementhorm:

THIS CHART FOR PRODUCTION USE ONLY #2 **Test Conditions**

PLACE ROLL IDENTIFICATION STICKER HERE

LOT#:	MATERIAL:
TOLERANCE :	
MEASUREMENTS ASTM	D 751 / ASTM D 5199 / ASTM D 5994
# 1 mm	# 6mm
# 2mm	# 7 mm
# 3mm	# 8. ——— mm
# 4mm	# 9mm
# 5,mm	#10mm
MINIMUM THICKNESS:	mm mil
MAXIMUM THICKNESS:	mm mil
AVERAGE THICKNESS:	mm mil

Temperature:

ASTM STANDARD	GAGE ACCURACY	PRESSER FOOT / TIP DIMENSIONS	DEADWEIGHT OR PSI APPLIED	SPECIMEN DIMENSIONS	DWELL TIME (SEC)
D751	.00005*	foot 0.375±0.004*diameter	6.0±0.10z	variable	5
D5199	.00005*	foot 0.250°diameter	.29±0.003psi	3" dlameter	10
D5994	.00005*	tip diam. 0.031±0.004" angle of tip 60*±2"	2.0±.202	3" diameter	10

DATE:

OPERATORS:

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4/27/98 rev04

Humidity:

reconciment.



DENSITY TEST ASTM D 792.91

DATE	TESTED BY	LOT#	ROLL#	WEIGHT / AIR (g)	WEIGHT / LIQUID (g)	DENSITY (g / cm²)
						· · · · · · · · · · · · · · · · · · ·
Test Con	ditions	Temperature:	Humidity:	Aver	age:	
DATE	TESTED BY	LOT#	ROLL#	WEIGHT / AIR (g)	WEIGHT / LIQUID (g)	DENSITY (g / cm²)
			1			
Test Con	ditions	Temperature:	Humidity:	Aver	age:	
		•				
DATE	TESTED BY	LOT#	ROLL#	WEIGHT / AIR (g)	WEIGHT / LIQUID (g)	DENSITY (g / cm²)
Test Con	ditions	Temperature:	Humidity:	Aver	age:	
DATE	TESTED BY	LOT#	ROLL#	WEIGHT / AIR (g)	WEIGHT / LIQUID (g)	DENSITY (g / cm²)
						-
Test Con	ditions 1	Temperature:	Humidity:	Average:		
DATE	TESTED BY	LOT#	ROLL#	WEIGHT / AIR (g)	WEIGHT / LIQUID (g)	DENSITY (g / cm³)
	•					
Test Conditions Temperature:		emperature:	Humidity:	Aver	age:	

FORM DENSITY.FRM

1/15/99 rev03



CARBON BLACK CLINTENS AS TIMU 1503-94 (C.) CRASTIVO KARBO

LOT#:	RC)LL#:		_MATERIAL:	-
BOAT / DISH #:		•			
BOAT 1			g	SAMPLE	α
	SAMPLE_				g
•	CARBON_	-	g	% CARBOI	
BOAT / DISH #:				· 	
BOAT 1	ARE		g	SAMPLE _	9
BOAT +	·SAMPLE_		9	CARBON_	9
	CARBON			% CARBOI	
COMMENTS :	Test Conditon	s Temper	ature:	Humidity:	
	Method used (circle)	1603-94	4218-96	
		·.			
DATE:	·		P	Average	
TESTED BY: CHECKED BY:_					



CARRON BLACK DISPERSION ASTM D 5596-94

LOT #:				
ROLL #				
MATERIAL:				
SPECIME	N		CATEGO	DRY
		·		
			·	
Lowest Rating		Average		
Comments: Test Conditons	Temperature:	Humidity:		
DATE:				
•				
Form CBDISP.FRM	Controlled copy-Do I	Not Duplicate	11/24/97	rev01

AGRU AMERICA QUALITY CONTROL DEPARTMENT 500 GARRISON ROAD GEORGETOWN, SC 29440 FAX: 843 546-0516 TEL: 843 546-0600

04/09/1999

Sample ID: 212607 99TL.mss

Test Date

: 03/28/1999

Method

: 5 Head Tensile 638 Modified.msm

Operator : Trey

Sample Information:

Value *****
LONGITUDINAL
SMOOTH
JO11089
ASTM D 638 NSF 54
Specifications
3-27-99
50%
HDPE
212607
70°F
60mil (1.5mm)

Specimen	The state of the s	Stength @	Elong, @	Strength @	Elong: @	
#	n	Yield psi	Yield %	Break	Break.	
1	0.0615	2447	17.43	4678	814.7	
2	0.0628	2491	18.17	4459	757.1	
3	0.0598	2565	17.81	4730	793.2	
4	0.0609	2481	18.29	4488	759.2	
5	0.0595	2464	16.88	4683	790.0	
Mean	0.0609	2489	17.72	4608	782.8	
Std Dev	0.0013	45	0.58	124	24.4	
COV	2.1938	2	3.26	3	3.1	

Specimen Comments:

	Specimen#	Comments
1		
2		
3		
4		
5		

AGRU AMERICA QUALITY CONTROL DEPARTMENT 500 GARRISON ROAD GEORGETOWN, SC 29440 TEL: 843 546-0600 FAX: 843 546-0516 04/09/1999

Sample ID: 212626 99TW.mss

Test Date : 03/28/1999

Method : 5 Head Tensile 638 Modified.msm

Operator : Trey

Sample Information:

Name	Value				
Direction of Force	TRANSVERSAL				
Liner Type	SMOOTH				
Lot Number	JO11089				
Method type	ASTM D 638 NSF 54				
	Specifications				
Production Date	3-27-99				
Relative Humidity	50%				
Resin Type	HDPE				
Roll Number	212626				
Temperature	70°F				
Thickness	80mil (2.0mm)				

Specimen Results:

Specimen	Thickness	Stength @	Elong.@	Strength @	Elong.@	
#	in	Yield psi	Yield %	Break psi	Break	
1	0.0832	2477	16.48	4839	907.4	
2	0.0833	2541	16.41	5120	947.3	
3	0.0802	2485	17.20	5048	947.8	
4	0.0806	2648	17.34	5269	965.3	
5	0.0810	2534	17.54	5177	976.7	
Mean	0.0817	2537	16.99	5091	948.9	
Std Dev	0.0015	68	0.52	162	26.3	
cov	1.8114	3	3.05	3	2.8	

Specimen Comments:

Specimen consile	/I.S
Specimen#	Comments
1	
2	
3	
4	
5	

LOT # :			· ·		
ROLL#:			MATERIAL :	, 	
SNO		tioned at hours.	degrees F (+ or - 3.6 d	egrees) and	_% relative humidity
ITION		ed atdegr	ees C forhou	rs.	
TESTING	Recon	ditioned at	_degrees F and	% relative humidity	forhours.
Specimen	#	Direction	Before (mm)	After (mm)	Change (%)
4 (:-1)		XY			
1. (mid)	a)	AB			
2 (and)		XY		· · · · · · · · · · · · · · · · ·	
2. (end)	4)	AB			
Average		XY (MD)			
		AB (TD)			
Comments:	··		· · · · · · · · · · · · · · · · · · ·	,	
			·····	·······	
DATE:		TEST	ED BY:		i.
		CHEC	CKED BY:		
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AGRU AMERICA QUALITY CONTROL DEPARTMENT 500 GARRISON ROAD GEORGETOWN, SC 29440 TEL: 843 546-0600 FAX: 843 546-0516

04/09/1999

sample ID: 212607 99RW.mss

Test Date

: 03/28/1999 : 5 Head Tear 1004 Modified.msm Method

Operator : Trey

Sample Information:

Name	Value Value		
Direction of Force	TRANSVERSAL		
Liner Type	SMOOTH		
Lot Number	JO11089		
Production Date	3-27-99		
Relative Humidity	50%		
Resin type	HDPE		
Roll Number	212607		
Temperature	70°F		
Thickness	60mil (1.5mm)		

Specimen Results:

Specimen #	Thickness in	Max. Tear Resistance lbf	Tear Resistance Max, Load Ibt/in	110		100
1	0.0616	47.783	775.7			
2	0.0619	48.301	780.3		S - 1	
3	0.0622	48.450	778.9			
4	0.0627	48.916	780.2			
5	0.0617	47.472	769.4	-		
6	0.0612	47.243	771.9			
7	0.0615	47.410	770.9			
8	0.0600	46.575	776.2			
9	0.0589	46.013	781.2			
10	0.0601	46.829	779.2		·	
Mean	0.0612	47.499	776.4			
Std Dev	0.0012	0.896	4.3			
cov	1.9012	1.886	0.6			

Specimen Comments:

\$6.50,600,000 a.m. 10 a	
Specimen #	Comments
1	
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AGRU AMERICA QUALITY CONTROL DEPARTMENT 500 GARRISON ROAD GEORGETOWN, SC 29440 TEL: 843 546-0600 FAX: 843 546-0516

04/09/1999

Sample ID: 212626 99RL.mss

Test Date : 03/28/1999

: 5 Head Tear 1004 Modified.msm Method

Operator : Trey

Sample Information:

Outriple infrontingerons	
Name	Value - **
Direction of Force	LONGITUDINAL
Liner Type	SMOOTH
Lot Number	JO11089
Production Date	3-27-99
Relative Humidity	50%
Resin type	HDPE
Roll Number	212626
Temperature	70°F
Thickness	80mil (2.0mm)

Specimen	Thickness	Max. Tear	Tear			
#	în	Resistance	Resistance			
	70.00	lbf	Max Load Ibl/in		and the second	13 • 1935i 14 • 1935i
1	0.0849	70.784	833.7			
2	0.0817	67.071	820.9			
3	0.0822	67.602	822.4			
4	0.0838	69.481	829.1			
5	0.0816	65.421	801.7			
6	0.0799	66.799	836.0			
7	0.0794	65.034	819.1			
8	0.0807	66.893	828.9			
9	0.0818	67.611	826.5			
10	0.0824	67.966	824.8			
Mean	0.0818	67.466	824.3			
Std Dev	0.0016	1.712	9.6			
COV	2.0260	2.538	1.2			·

Specimen Comments:

Specimen#	Comments
1	
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AGRU AMERICA QUALITY CONTROL DEPT. 500 GARRISON ROAD GEORGETOWN, SC 29440 TEL.(843) 546-0600 FAX (843) 546-0516

Puncture Resistance Test Fed Test Std No 101C, Method 2065 1/2" Probe with 1/8" end radius

Test type:

Compression

Operator name:

JAMIE

Sample Identification:

210546P

Interface Type:

4200

Instron Corporation

Series IX Automated Materials Testing System

7.49.00

Test Date: Wednesday, March 10, 1999

Humidity (%): 55

Temperature: 72 F

Sample Rate (pts/secs): Crosshead Speed:

20.0000 20.0000

in/min

2nd Crosshead Speed:

0.0000

in/min

Full Scale Load Range:

2000.000

lbf

LINER TYPE/THICKNESSA/A LINER 1.5mm (60mil)

MATERIAL / LOT NO. CHEVRON 9638 / J011115

ROLL NO. / PROD DATE210546/ 3-12-99

CUSTOMER/ PROJECT

Sample comments:

. •	Load at Max.Load (lbs)	Load/Thick at Max.Load (lbs/in)	Displement at Max.Load (in)	Displement at Auto. Break (in)	Thickness (in)
I	100.200	1616.129	0.511	0.827	0.062
2	99.010	1612.541	0.527	0.843	0.061
3	102.600	1662.885	0.542	0.876	0.062
4	99.650	1649.834	0.538	0.838	0.060
5	96.320	1563.636	0.478	0.778	0.062
Mean	99.556	1621.005	0.519	0.833	0.061
S.D.	2.262	38.638	0.026	0.035	6.1E-4
C.V.	2.272	2.384	4.978	4.258	0.993
Minimum	96.320	1563.636	0.478	0.778	0.060
Maximum	102.600	1662.885	0.542	0.876	0.062



ENVIRONMENTAL STRESS CRACKRESISTANCE

Material :	······································			٠	
Lot # :					,
Reagent :IG	SEPAL		Strength :	10 %	
				· .	
ASTM D-1693		Specimen Thickness		otch epth	Bath Temp.
Test Conditon	'B'	· · · · · · · · · · · · · · · · · · ·		o 0.4 mm	<i>50</i> °C
Duration		hrs	Failure Rate		%
ROLL NUMBER:		·			
LOCATION:	·				
START DATE:		·			
PASS DATE:					
REMOVED ON:					
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NOTCHED CONSTANT TENSILE LOAD ASTM D 5397-93 APPENDIX A

LOT #: M	ATERIAL:	DATE :							
ROLL#:LI	:LINER TYPE :								
FORMULA FOR APPLIED LOAD		y width							
Load = str@yld x 30%* x thickness x 80% x width where: str@yld = Tensile strength @ yield (Transverse Direction) from ASTM D-638 in psi thickness = Thickness of sample at notch point in inches width = Width of sample in inches (.125" constant) Therefore, for each sample, load = str@yld x thickness x .0300>(.3 x .8 x .125) * This number may change due to customer specifications. Formula will be changed also. Strength @ yield for this roll: psi % of yield tested: %									
SAMPLE # 1 NOTCH DEPTH: THICKNESS :in LOAD = str@yld x thickness x .03 LOAD = x x .03 LOAD = lbs STATION # : PASS @ HRS PASS / FAIL FAILURE @ HRS	SAMPLE # 2 NOTCH DEPTH: THICKNESS:in LOAD = str@yld x thickness x .03 LOAD = x x .03 LOAD = lbs STATION #: PASS @ HRS PASS / FAIL FAILURE @ HRS	SAMPLE # 3 NOTCH DEPTH: THICKNESS:in LOAD = str@yld x thickness x .03 LOAD = x x .03 LOAD =lbs STATION #: PASS @ HRS PASS / FAIL FAILURE @ HRS							
SAMPLE # 4 NOTCH DEPTH: THICKNESS:in LOAD = str@yld x thickness x .03 LOAD = x x .03 LOAD = ibs STATION #: PASS @ HRS PASS / FAIL FAILURE @ HRS	SAMPLE # 5 NOTCH DEPTH:	COMMENTS : TESTED BY : CHECKED BY : Test Conditions Temperature: Humidity:							

COMANCO ENVIRONMENTAL CORPORATION

QUALITY ASSURANCE MANUAL

THIS QUALITY ASSURANCE MANUAL IS INTENTED TO COMPLEMENT THE SPECIFICATIONS FOR THIS PROJECT.



1. GEOMEMBRANE TRANSPORTATION, DELIVERY AND STORAGE

1.01 The responsibility for the transportation of geomembrane rolls or panels shall be designated by the owner. The geomembrane rolls or panels shall be packaged and shipped by appropriate means so that no damage is caused.

1.02 DELIVERY

At the time of delivery, before and after the unloading of the material, the owner, the owner's representative, and/or liner installer shall conduct a visual inspection of the geomembrane rolls or panels for imperfections and/or damage. Any damage occurring during unloading shall be documented by third-party inspector or installer at the time of unloading.

1.03 ON-SITE STORAGE

The geomembrane rolls or panels shall be stored so as to be protected from damage, and stored as close to the job operation as possible. The geomembrane material shall be stored on an unyielding base free of sharp objects or protrusions to minimize risk of damage.

2. EARTHWORK

2.01 The owner, owner's representative, or general and/or earthwork contractor shall be responsible for the preparation of the subgrade. Prior to liner installation, the exposed subgrade shall be smooth, clear of all foreign and organic material, angular or sharp objects, roots, or debris of any kind. The subgrade shall be compacted in accordance with design specifications, but in no circumstance shall the subgrade be compacted below the minimum required to provide a firm, unyielding foundation with no sharp changes or abrupt breaks in the grade.

2.02 VEGETATION CONTROL

The general contractor, if necessary, shall sterilize the liner installation area using an effective soil sterilizing agent specifically formulated for the vegetation present in the area. The sterilizing agent shall not be harmful to the liner, and shall be applied according to the manufacturer recommendations.

2.03 ANCHOR TRENCH EXCAVATION

The anchor trench shall be excavated to the line, grade and width shown on the construction drawings prior to the placement of the liner system. If the liner system is located in a clay that is susceptible to dessication, the anchor trench shall be excavated in a manner so as to minimize the dessication of the anchor trench soils.



- 5.01.03 If loss of pressure exceeds four (4) psi, or the pressure does not stabilize, locate the area of the leak and repair. Retest the repaired area using the Vacuum Box Testing Method.
- 5.01.04 At the end of the five (5) minute period, cut the seam at the far end of the test area to allow air to escape, and remove needle.

5.02 VACUUM BOX TESTING METHOD PROCEDURES

5.02.01 Acceptable equipment for the Vacuum Box Testing Method include:

A vacuum box assembly consisting of a rigid housing, a transparent viewing window, a soft rubber gasket attached to the bottom, and a vacuum gauge. A vacuum pump equipped with a pressure controller. A rubber pressure-vacuum hose with fittings and connections (if necessary). A plastic bucket and applicator. A soapy solution.

- 5.02.02 For double fusion seams, the excess sheet overlap shall be trimmed.
- 5.02.03 Clean the vacuum box viewing window, gasket surfaces and check for leaks.
- 5.02.04 Wet a strip of geomembrane approximately the size of the box with the soapy solution, and place the box over the wetted area and compress.
- 5.02.05 Commence with the vacuum process ensuring an air-tight seal is created, and for a period of approximately fifteen (15) seconds, examine the seam through the viewing window for the presence of a stream of moving soap bubbles indicating a leak.
- 5.02.06 If bubbles do not appear after fifteen (15) seconds, cease the vacuum process, move the box over the adjoining area with a minimum of three (3) inches overlap and repeat the process. All areas where leaks were detected shall be marked, repaired, and retested.

TESTING AND SAMPLING PROCEDURES

6.01 DESTRUCTIVE TESTING

Destructive test samples shall be randomly selected in accordance with site specific requirements in a manner consistent with actual field conditions.

6.02 SAMPLING PROCEDURE

Sampling times and locations shall be randomly selected as the seaming progresses. All holes in the geomembrane resulting from obtaining the seam samples shall be repaired. All patches shall be vacuum tested.



6.03 SIZE AND DISPOSITION OF SAMPLES

The samples shall ideally be twelve (12) inches wide by twenty-four (24) inches long with the seam centered lengthwise. Actual sample sizes may vary.

6.04 FIELD LABORATORY TESTING

Five (5) specimens shall be tested for seam strength and five (5) specimens shall be tested for peel strength. To be acceptable, four (4) out of the five (5) specimens must pass.

6.05 INDEPENDENT LABORATORY TESTING

Upon request and at the expense of the Owner or Purchaser, the installer shall package and ship the seam samples to an independent laboratory for the determination of shear and peel strengths. The test method and procedures to be used by the independent laboratory shall be the same as used in the field testing, where the seam samples are one (1) inch wide and the grip separation rate is two (2) inches per minute (ipm). Four (4) out of the five (5) specimens per sample must pass.

6.06 PROCEDURES FOR DESTRUCTIVE TESTING

The following procedures shall apply whenever a sample fails the field destructive test:

- 6.06.01 The installer shall reconstruct the seam between the failed location and any passed test location.
- 6.06.02 The installer can retrace the welding path to an intermediate location (at a minimum of ten feet from the location of the failed test) at the discretion of the inspector, and take a sample for an additional field test. If this test passes, then the seam shall be reconstructed between the location and the original failed location. The process is to be repeated if the test fails.
- 6.06.03 Over the length of the seam failure, the contractor shall either cut out the old seam, reposition the panel and reseam, or add a cap strip.
- 6.06.04 After reseaming or placement of the cap strip, additional destructive field testing shall be taken within the reseamed area. The reseamed sample shall be tested, and if the results are not acceptable, this process shall be repeated until the reseamed length is judged satisfactory.
- 6.06.05 In the event that a sample fails a laboratory destructive test, the above procedures shall also be followed.



7. REPAIR PROCEDURES

7.01 DEFECTS AND REPAIRS

All seam and non-seam areas of the geomembrane shall be inspected for defects, holes, blisters, undispersed raw materials, and any sign of contamination by foreign matter.

7.02 EVALUATION

Each suspect location in seam and non-seam areas shall be non-destructively tested as appropriate. Each location that fails the non-destructive testing shall be repaired.

7.03 REPAIR PROCEDURES

- 7.03.01 Defective seams shall be reseamed. Small holes shall be repaired by extrusion welding. Tears shall be repaired by patching. When the tear is on a slope, an area of stress, and/or has a sharp end, it must be rounded prior to patching. Blisters, large holes, undispersed raw materials, and contamination by foreign matter shall be repaired by patches. Surfaces of HDPE which are to be patched shall be abraded and cleaned prior to the repair.
- 7.03.02 Patches shall be round or oval in shape, made of the same geomembrane and extend a minimum of six (6) inches beyond the edge of defects. All patches shall have their top edge beveled with an angular grinder prior to placement on the geomembrane.

7.04 VERIFICATION OF REPAIRS

Each repair shall be non-destructively tested. Repairs that pass the non-destructive test shall be taken as an indication of an adequate repair. Failed tests indicate that the repair shall be repeated and retested until passing test results are achieved.

8 WARRANTY

A written warranty for the material may be obtained from the geomembrane material manufacturer. A written warranty for the workmanship may be obtained from the installation contractor. Samples of these warranties are available upon request.



APPENDIX C

CQA AND PROJECT MANAGEMENT FORMS

Quality Control & Quality Assurance

POLY-FLEX, INC

9. Paper Flow Forms

9.1 **Product Quality Report**

This report documents the raw material manufacturer's test results for the physical properties of the inco resin. Each incoming shipment to Poly+Flex is accompanied by such a report. A copy of this report is sen the engineer/client with the finished product.

PRODUCT GULLTYY REPORT

FAX 80. 214-946-4231 POLY-FLEX. 18C.

INC. COLUMN PRAINCE, TEXAS 78061 ATTE: SALES ASSESSMENT

ORIGIN CLIMATON COMPOSILI AND PLANTICE COMMENT.

POLICIALISM DIVINDE

7.0. BOX 186 PORE LANGA. TEXAS 77979

FEBRUARY 12, 1991

PRODUCT NAME

DOGD-1575 RE

KIND POROL QUARTITY, LM. CUETOMER CHOER SO. OCC OWNER NO.

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92/13

431915 11.700 BATTEOUS1

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T CONTION SEPTEMBER SEADELFY PLANT LABORATORY

POLY-FLEX, INC.

Quality Control & Quality Assurance

9.2 Railcar Resin Report

Used by PolyoFlex's in-house laboratory to document results of tests performed on incoming raw material.

These results are checked against PolyoFlex's raw material specifications and the Product Quality Report issue by the material manufacturer.

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Quality Control & Quality Assurance



9.3 Geomembrane Quality Control Process Parameter Inspection

Statistical Process Control is conducted and extruder readings are logged. Readings are taken twice per and are recorded on a per-roll basis. Production history is constantly updated, and the enriched databa integral to the ongoing refinement of production efforts.

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POLY-FLEX, INC.

Quality Control & Quality Assurance

9.4 Quality Control Report - During Production

Sent to the engineer/client as PolyoFlex's standard quality control report. Documents the property values of the specific rolls shipped to a project.

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# Quality Control & Quality Assurance

# POLY-FLEX, INC.

### 9.5 Quality Control Report - Long Term Testing

Follow-up documentation of results from long-term tests. Submitted to the engineer/client upon request, af the completion of all specified tests.

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# material delivery report

POLYETHYLENE GEOMEMBRANES

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## meeting report

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### POLYETHYLENE GEOMEMBRANES

	project no.					date				
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### chain of custody record

POLYETHYLENE GEOMEMBRANES

Poly-Flex (HDPE) | GEOMEMBRANES

Dura-Flex (VLDPE-A) | soil |

project no.

project name

project location

field record

sample type

container type

sample i.d.

date

sampled by

Poly-Flex laboratory record

lab no.

received by

condition

date

contract laboratory record

laboratory name

received by

date

disposition

released to courier by field personnel

received by courier

released to lab courier

received by lab

released to lab courier

received by lab



### geomembrane vacuum test record

project no.	project name	

vacuum box no.	make		mode	a a company	•
Agentition no.	make		mode		· · · · · ·
					•
seam interval tested	tester's name	test failure location	test failure no.	repair date	retest approvai
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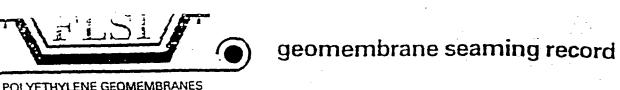
### geomembrane field seam strength test sheet

project no.								
project location			•••••••			••••••••		1
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field information	n							
weather								
temperature		••••••	seam	no	••••••	······		
time of day seamed			weldin	ng appar	atus	***********		
date seamed			welde	r		*********		
testing information	tion							
location of testing			testing	date		···········		•••••
tested by			temp.	during t	esting	<b>.</b>		
sample width	in.		grip se	eparation	rate	·•·····		in./min.
seam strength -	— shear							
_			1		2			5
specimen test		•	• .		3		•• ···· ··· •···	. <i>,</i>
thickness	mil				<b>.</b>	-		
strength at break	lb./in.					••>••••		
break description	······································							
comment (pass/fail)						• •	•••••	
seam adhesion	strength -	– peel					. ·	
strength at break	lb√in.		1	2	3		4	5
break description								
comment (pass/fail)								

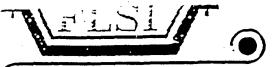


# daily field report construction management services

project no.		date
project name	en e	weather
project location		contract days remaining
contractor's equipment		
contractor's personnel		
observations	· · · · · · · · · · · · · · · · · · ·	
<u></u> -	photo meeting change	order problem sheet conversation
time arrived	time departed	signature



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time	seamer's name	welding machine	seam i.d.	length	welding sheet machine	weather
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# equipment list

### POLYETHYLENE GEOMEMBRANES

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type	manufacturer	serial no.	status	date
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# photography log

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hotography			series no.)	
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cor	mments			
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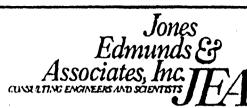
Note: see daily field report (attachment 12) for expanded description and references

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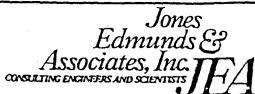


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		B.	Attendee Sign In Sheet			
	11.	CONT	TRACT DOCUMENTS			
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	•	B.	Contract Agreement Executed			
		C.	Bonds Posted	<b>-</b>		
		D. E.	Insurance Certificate Certifications and Affidavits			
		E. F.	Addenda Verified			
	•	G.	Contract Drawings Verified			
		H.	Other Requirements			
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	IV.	CONT	TRACTOR PRESENTATION			
		A.	Division 0 and 1 Pre-Construction Requirement	nts		
		В.	Construction Schedule			
		C.	Monetary Draw-down Schedule			
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		<b>L.</b>	MODILIZATION AND FTOJECT STATE	,		
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	MINUTES - PRE-CONSTRUCTION CONFERENCE	
OWNER/CLIENT	PROJECT NO.: PROJECT MANAGER:	
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	B. Attendee Sign In Sheet	
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	B. Contract Agreement Executed	
	C. Bonds Posted	
	D. Insurance Certificates  E. Certifications & Affidavits	
	F. Addenda Verified	
	G. Contract Drawings Verified	
	H. Other Requirements	
III.	CONSTRUCTION MANAGEMENT PLAN REVIEW	
ÍΥ.	CONTRACTOR PRESENTATION	
	A. Division O and 1 Pre-Construction Requirements	
	B. Construction Schedule	
	C. Monetary Draw-down Schedule	
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	II.	REQUESTS FOR INFORMATION (RFI)	
•	III.	PROPOSED CONTRACT MODIFICATIONS (PC	4)
	IV.	SUBMITTALS/SHOP DRAWING STATUS	
	V.	JOB PROGRESS REPORT	
	VI.	PROGRESS PROJECTION REPORT	
	VII.	SAFETY REPORT	
	VIII.	PERIODIC PAYMENT REQUEST	
	IX.	OTHER CONCERNS AND ISSUES	

Χ.

SCHEDULE DATE/TIME/PLACE FOR NEXT PROGRESS MEETING

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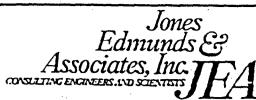
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# Jones Edmunds & Associates, Inc. CONSLITING ENGINEERS AND SCIENTISTS

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	HEQUEST FOR	INFORMATION (RFI)	NO.:
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Jones
Edmunds &
Associates, Inc.
ASSOCIATES AND SCIENTISTS

SUBMITTAL/SHOP DRAWING REVIEW STAMP

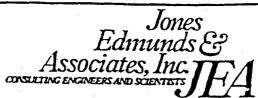
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	SUBMITTAL REVIEW IS ONLY FOR GENERAL CONTINUITY THE DESIGN CONCEPT AND	ONFORMANCE COMPLIANCE	
	WITH INFORMATION GIVEN IN THE DOCUMENTS. NO RESPONSIBILITY FOR CORRECTNESS OF DIMENSIONS OR INSTALLATION REQUIRES.    NO EXCEPTIONS   MAKE O	IS ASSUMED	
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JONES, EDMUNDS & ASSOCIATES, INC.

# Jones Edmunds & Associates, Inc. CONSILITING ENGINEERS AND SCIENTISTS

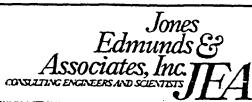
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NONCOMPLIANCE OBSERVATION: _		· · · · · · · · · · · · · · · · · · ·	
DETAILS OF OBSERVATION:			
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REFERENCE TO CONTRACT DOCUM	IENTS:		
	,		10.
•		n the day following the date of issuance	
eceipt of the above notice of nonco	ompliance is hereby acknowledg	ged by:	
HIS THE DAY OF			
,	·		
Y:			
ITLE:CONTRACTOR'S			
CONTRACTOR'S REPRESENTATIVE			



730 North Waldo + Galescato, Photol 32601 + .1904] 377-5821 / FAX 1904) 577-314

3010 Northead Seasonad, Suite 8-208 . Tomas, Florida, 33626 . (813) 960-3040 / FAX 15170 968-8

	CONSTRUCTION CONTRAC	<del></del>	
OWNER/CLIENT:	PROJECT NO		GED.
DESIGN A/E:		-	
CONSTRUCTION A/E:			
CONTRACTOR:		±	
PROJECT IDENTIFICATION:	•		
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THE CONTE	RACTOU IS HEREBY DIRECTED TO	ACCOMPLISH THE FOLLOWI	NG WORK:
	,		
			·
REASON:			
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SPECIFICATION REFERENCES:			
DRAWING REFERENCE:			
This WORK shall be performed with contract modification, and so notif	thin the confines of the contract uses the Engineer, in writing, within	nless the Contractor believes to seven (7) days after the date	his work entitles him to a of this Field Order.
		RESIDENT PROJECT	HEPHESENIATIVE
		BY:	•
		TITLE:	-
Receipt of the above Field Order is	e hereby acknowledged by	<u></u>	
necessit of the above tiens cross is	tieredy acknowledged by		
this the day of			
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Ву			
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CONTRACTOR'S REPRES	SENTATIVE	•	
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	CONTRACT QUANTITY REPORT (CQR)	PAGE	OF
OWNER/CLIENT:	PROJECT NO.: PROJECT MANAGER:		#C
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ERIFIED BY:	TOTAL FROM PREVIOUS SHEET		

#### PERIODIC PAYMENT REQUEST (PPR)

PROJECT:		REQUEST NO: PERIOD COVERING DIRECTOR	
JEA PROJECT NO:	OWNER NO:OWNER:	DATE SUBMITTED:ENGINEER/ARCH	
(HAME/ADDRESS)			. 17
CHANGE OR	DER STATUS	1. ORIGINAL CONTRACT SUM	\$
Change Orders approved in	ADDITIONS DEDUCTIONS	2. Net change by Change Orders	
previous months by Owner TOTAL		3. CONTRACT SUM TO DATE (Line 1 ± 2)	<b>1</b>
Approved this Month		4. TOTAL COMPLETED & STORED TO DATE	\$
Number Date Approved		(Column G on 18B)	
		5. RETANAGE: a of Completed Work \$	
	·	(Column D + E on 18B) b% of Stored Work \$	
		(Column F on 18B) Total Retainage (line 5a + 5b or Total in Column I of 18b)	\$
		6. TOTAL EARNED LESS RETAINAGE:	\$
TOTALS		(Line 4 less Line 5 Total)	
Net change by Change Orders		7. LESS PREVIOUS CERTIFICATES FOR	
CONTRACTOR'S APPLICATION FOR F As authorized agent for the Contractor, I, the undersi	igned, hereby certify that to the best of	PAYMENT (Line 6 from prior Certificate)	\$ /
my knowledge and belief, this is true and correct sta delivered. I further certify that the Contractor has a	plement of work performed and materials  ood title for all materials delivered under	8. CURRENT PAYMENT DUE	A
this Partial Estimate and there are no vendor's liens to liens against this job, and that all previous Partial have been applied to discharge in full all of the Con Partial Payment requests, and that hourly wages paid period of this estimate are in accordance with the w	mechanics liens, or other liens of rights I Payments received under this Contract tractor's obligations reflected in prior I to all employees on this project for the	9. BALANCE TO FINISH, PLUS RETAINAGE: (Line 3 less Line 6 Total)	
Contract Documents.	age scale determination cantained in the	State of	
CONTRACTOR:		Subscribed and sworn to before me this day of	.19
Ву:	Data	Notary Publice  My Commission expirese	
5).	V410.	IN COMMISSION EXPINES	
ENGINEER'S CERTIFICATION In accordance with the Contract Documents, based on an-site observations and the data comprising the above application, the Engineer certifies to the Owner that to the best of the Engineer's knowledge,		AMOUNT RECOMMENDED (Altach explanation if amount recommended differs from the amount application)	\$
information and belief the Work has progressed as indicated, the quality of the Work is in accordance with the Contract Documents, and the Contractor is entitled to payment of the AMOUNT RECOMMENDED.		By: Date: _	
OWNER APPROVAL			
Title		By Date	
NOTE TYPE INFORMATION; DO NOT HAND WRITE			NO TEN (FIRE MILLE DOC NO TUTE)

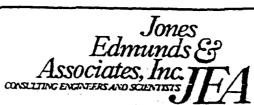
#### SCHEDULE OF VALUES FORM

PROJECT:
JEA PROJECT NO:
REQUEST NO:
DATE SUBMITTED:
PERIOD COVERING:

THROUGH

In tabulations below, amounts are stated to the nearest dollar and whole percent. Do not hand write. Entries are to be typewritten. Use Column I on Contracts where variable retainage for line items may apply.

Α	В	С	D	E	F	G		Н	1
ITEM NO.	DESCRIPTION OF WORK	SCHEDULED VALUE	WORK CO FROM PREVIOUS APPLICATION (D+E)		.MATERIALS PRESENTLY STORED (NOT IN D OR E)	TOTAL COMPLETED AND STORED TO DATE (D + E + F)	% (G·C)	BALANCE TO FINISH (C-G)	RETAINAGE
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730 Martin Water + Consensition Physicia 22801 + (80.4) 377-5521 / FAX 8040 377-3145

2010 Nurbase Saanred, Suir 6-205 * Tenas, Penis, 23624 * (613) 910-2049 / FAX (613) 910-011

PROPOSED CONTRACT MODIFIC	CATION (PCM)	NO.:
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OWNER/CLIENT: PROJECT NO.:	PROJECT MANAGER:	<del></del>
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CONTRACTOR: PROJECT NO.:	PROJECT MANAGER:	
PROJECT IDENTIFICATION:		
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то:	DATE:	
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Please submit your proposal for an equitable adjustment in the contract amount	ent and/or performance time i	in accordance
with the following:	on and participants	
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DESCRIPTION OF MODIFICATION:		
DESCRIPTION OF MODIFICATION:		
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REASON FOR MODIFICATION:	·	
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WORK DIRECTIVE:		
( ) Proceed with the work immediately.		<i>*</i>
( ) Do not proceed with the work until a change order is issued.		
Your response is requested by	<del></del> ,	
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AC:	Signature	
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Jones Edmunds & Associates, Inc. HA

	CONTRACT CHANGE OF	RDER
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CONTRACTOR:	PROJECT NO.:	PROJECT MANAGER:
PROJECT IDENTIFICATION: _		
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USE FORMAT ACCEPTABLE TO OWNER OR AS SPECIFIED

IN THE CONTRACT DOCUMENTS

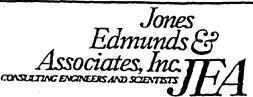
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CONTRACTOR.	PROJECT NO	PROJECT MANAGER:	·

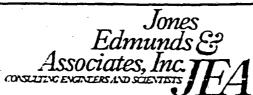
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CHECK ORDER	NUMBER OF PCM	MITATED	THIS REPORT/ REMARKS	CONTRACTOR	*	OWNERCLIENT	OTHER AGENCY	ORDER ISSUED	CANCELLED	ORIGINAL CONTRACT AMO	AUOUNT	AMOUNT	REVISED CONTRACT AMOUNT	ORIGINAL CONTRACT DATE/TIME	TRAE ADO	TAME DEDUCT	REVISED COMPLETION DATE	DESIGN	RECUEST RECUEST	CONDITIONS CORRECTION OF	OTHER SECTIVE WO	CONTRACT
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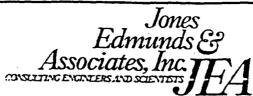
FORMAT, CONTENT AND DISTRIBUTION AS REQUESTED BY OWNER



70 Name Water & Communication States SDECT + 1804 377-5621 / FAX 804 377-3166

3610 Northean Baseries, Suite 8-206 * Temas, Plants, 33624 * (613) 860-3040 / FAX (613) 968-614

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WNER/CLIENT:	PROJECT NO +	PROJECT MANAGER	•1 •1 : #1 : #1 : #1
ESIGN A/E:			
ONSTRUCTION A/E:			
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ONTRACTOR:			•
ROJECT IDENTIFICATION:			
DESCRIPTION OF WORK:	,		•
CONTRACT DOCUMENT REFERENCE	E:		
The work performed under this Countries completion of the processor commencement of applicable was the date of substantial completed he construction is sufficiently expecified part can be utilized for a list of items to be completed of the Contractor will complete or the contractor will be contractor.	oject or portion thereof design irranties required by the contribution of a project or specified particle, in accordance with the intended purpose.  or corrected, prepared by the attached. The failure to include complete all work in according	nated above is hereby establishact documents.  art of a project is the date accepted the contract documents, so the contractor and verified and and any items on such list does	cepted by the Owner, that the project or mended by the Construction and alter the
ha Cantractor will complish by		· · · · · · · · · · · · · · · · · · ·	dave lease
		f items attached hereto within	days from t
Date of Substantial Completion.		f items attached hereto within	days from
		f items attached hereto within	days from
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Date of Substantial Completion.	ВҮ		π <b>Ε</b>
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CONTRACTOR  RESIDENT ENGINEER	BY	DA	TE



20 North Welde + Genevaria, Florida 32501 + (80-6 377-5621 / FA	CERTIFICATE OF GUAR	to Countries, Suite (6-20) - Terros, Florida, 20024 - (613) 600-3040 / FAX (6 VANTEE	13 943-514
OWNER/CLIENT:	PROJECT NO.:	PROJECT MANAGER:	
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CONTRACTOR:	PROJECT NO.:	PROJECT MANAGER:	<del></del>
PROJECT IDENTIFICATION:			
DESCRIPTION OF WORK:			
CONTRACT DOCUMENT REFERENCE: _			
whether herein stipulated in each caspecified below from date of accepta incumbent on all parties of the work all manufacturers whose products an Neither the Certificate of Substantial Documents, nor partial or entire use work, materials, or equipment not performed to the Contractor or his Sureties of liability ship.  The Contractor shall guarantee all may be recommended to the date of Substantial Conform the date of Substantial Complete faulty materials or workmanship and reason of such defects, including the defects with reasonable promptness. For other work that may be necessary	se or not, shall be guaranteed ance of the work. The provision including the Contractor, each ad/or equipment are incorporate. Completion, Final Certificate of or occupancy of the premises rformed or installed in accordance in respect to any warranties of atterials and equipment furnished in accordance in the Contractor warrantee in the Contractor shall promptly repairs of any damage to other in the event that the Contractor by such defects, the Owner metallog in the event that the Contractor shall promptly in the event that the Contractor by such defects, the Owner metallog in the event defects.	of its subcontracts, severally and collecting against faulty workmanship and/or material so of the guarantee and/or guarantees shat subcontractor, all material supply houses in dinto the facilities.  Payment, nor any provisions in the Contract by the Owner shall constitute an acceptance with the Contract Documents, or relieve responsibility for faulty materials or worked and work performed for a period of one and and work performed for a period of one (1) pleted system is free from all defects due make such corrections as may be necessally parts of the system resulting from such or should fail to make such repairs, adjust any do so and charge the Contractor the condition of the system and effect through the guarantee period.	i as ii be and act ce of we the man- (1) year to ry by
CONTRACTOR	ВУ	DATE	
RESIDENT ENGINEER	ВУ	DATE	
OWNER		DATE	
OWNER  pc: Design Engineer - Construction  Other	<i>BY</i> on Engineer - Contractor - Own	DATE ser -	

#### JONES, EDMUNDS & ASSOCIATES, INC.

CONSULTING ENGINEERS AND SCIENTISTS

LIST OF ITEMS TO BE CO	MOI ETED O	D CODDE	CTED *P	TINCO	TCT#**			_
LIST OF HENS TO BE CO	JNIFLETED	IR CORRE	CIED - I	UNCH.		<del></del>		
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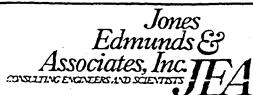
### 24. LIST OF ITEMS TO BE COMPLETED OR CORRECTED - "PUNCH LIST"

#### PAGE 2 OF 3

ПЕМ	DATE COMPLETED	CONFIRMED BY
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24.
LIST OF ITEMS TO BE COMPLETED OR CORRECTED - "PUNCH LIST"
PAGE 3 OF 3

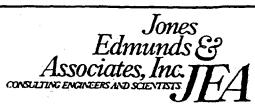
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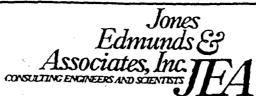
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730 North Water Road - Gamester, Florida 32801 - (904) 377-5821 / FAX (904) 377-3166

3010 Hertidae Bailerard, Suite 6-206 . Temps. Flories. 33624 . (613) 860-3040 / FAX (813) 968-818

SHOP DRAWING/SUBMITT	TAL CONTROL FORM
A CONTRACT OF THE CONTRACT OF	
PROJECT IDENTIFICATION:	
PROJECT NUMBER:	
OWNER/CLIENT:	PROJECT MANAGER:
DESIGN A/E:	PROJECT MANAGER:
CONSTRUCTION A/E:	
CONTRACTOR:	PROJECT MANAGER:
CONTRACTOR INF	FORMATION
SUBMITTAL DATE: SUBMITTAL NUMI	BER: NO. OF COPIES SENT:
ORIGINAL SUBMITTAL RESUBMITTAL	SUPPLEMENT INFORMATION ONLY
NOTE: If other than original then include: Date of O	riginal Submittal No. of Original
A. SPECIFICATION SECTION AND SUB-SECTION NUMBER:	
B. DESCRIPTION:	
C. MANUFACTURED BY:	
D. INSTALLATION BY:	
E. CRITICAL DATE INO I YES WHEN:	
NOTE: Engineer shall receive at least 30 days for review (r	
ENGINEER INFO	MMATION
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COMMENTS:	
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730 North Weldo Road • Gainemele, Rorida 32601 • 904) 377-5821 / FAX (504) 377-3166 3910 Northdele Bodeverd, Suite 8-208 • Tarros, Florida, 33624. • (813) 969-3040 / FAX (813) 968-8186

ENGINEER'S CERTI	FICATE OF FINAL COMPLETION
PROJECT IDENTIFICATION:	
OWNER/CLIENT:	PROJECT MANAGER:
DESIGN A/E:	
CONSTRUCTION A/E:	
	PROJECT MANAGER:
	RACT INFORMATION
AGREEMENT EXECUTED:	NOTICE TO PROCEED:
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SUBSTANTIAL COMPLETION:	
FINAL COMPLETION:	
CONTRACT AMOUNT:	
ENGI	NEER'S AFFIDAVIT
	e Engineer hereby certifies that it has provided certain
	ement with
	Dated:
referenced project is to the best of its knowled intent of the Contract Documents, as revised	ervations and available data, the construction of the above edge and belief, acceptably complete in accordance with the and amended to reflect design changes, and the constructovisions of the Standard General Conditions of the Con-
JEA has forwarded to the owner the contractors Standard General Conditions of the Construct	or's final Application for Payment in accordance with the tion Contract.
·	·
Engineer of Record	Manager of Construction Services
(Signature)	(Signature)
Date	Date

#### CONTRACTOR'S AFFIDAVIT OF CONTRACT COMPLETION

PROJECT:

CONTRACTOR:	
CONTRACT FOR:	
CONTRACT DATE:	
CONTRACT	COR'S AFFIDAVIT
contract and all amendments theret with the requirements of said con equipment, materials, labor, and se paid; that no liens have been att suits are pending by reason of world that all Workmen's Compensation Compensation insurance as required claims are adequately covered by shall save, protect, defend, inder form and against any and all claims	at the work under the above named to have been completed in accordance stract; that all costs incurred for ervices against the project have been tached against the project; that now continuous are covered by Workmen's claims are covered by Workmen's by law; that all public liability insurance, and that the Contractor mify, and hold the Owners harmless which arise as a direct or indirect or occurrence related to performance to contract.
	CONTRACTOR:
	SEAL
	Title:
STATE OF COUNTY OF	Date:
Personally appeared before me this known (or made known) to me to be	day of199
(Owner)(Partner)(Corporate Officer	- Title)
Contractor(s), who, being by me dul foregoing affidavit in my presence.	y sworn, subscribed to the
	(Notary Public) (type name):
	My Commission Expires