From:	Black, Alexis
To:	SWD Waste
Subject:	FW: Citrus County Class I Landfill-WACS ID No: 39859-Leachate Sump Pressure Transducers
Date:	Tuesday, December 29, 2020 12:49:03 PM
Attachments:	image001.jpg
	image002.png
	image003.png
	image004.png
	2020.12.15 LTR ABlack Leachate Sumps Pressure Transducer Depths.pdf
	image006.ipg



Alexís Black

Environmental Specialist II Compliance Assurance Program Florida Department of Environmental Protection Southwest District

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Please consider the environment before printing this email.

From: Troy Hays <thayes@jonesedmunds.com>

Sent: Monday, December 28, 2020 3:26 PM

To: Black, Alexis < Alexis.Black@FloridaDEP.gov>

Cc: Madden, Melissa < Melissa.Madden@FloridaDEP.gov>; Henry C. Norris

<Henry.Norris@citrusbocc.com>; Joshua L. Younce <Joshua.Younce@citrusbocc.com>

Subject: Citrus County Class I Landfill-WACS ID No: 39859-Leachate Sump Pressure Transducers Good Afternoon Alexis,

Attached is a technical memorandum that discusses the pressure transducer depths in the leachate sumps at the Citrus County Central Landfill. The technical memorandum also details the appropriate pump on/off/alarm levels for each sump based on the sump configuration and the positioning on the pressure transducers.

I apologize for just getting this over to you today as it has been ready for submittal for a couple weeks and I forgot about it over the Holiday.

Please do not hesitate to call me with any questions or comments at 352-258-9520.

Thank you, Troy D. Hays, PG



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December 15, 2020

Ms. Alexis Black Solid Waste Section Florida Department of Environmental Protection – Southwest District 13051 North Telecom Parkway Temple Terrace, FL 33637-0926

RE: Citrus County Class I Central Landfill Leachate Level Set Points Permit No. 21375-025-SO-01 WACS Facility ID: 39859 Jones Edmunds Project No.: 03860-080-01

Dear Ms. Black,

Citrus County has been experiencing issues with failing leachate pumps, so a review of the leachate pumping and collection system was conducted. The pumps were set to cycle on whenever the pressure transducer recorded one foot of leachate and cycle off when there was approximately ½ foot of leachate. The pressure transducers are installed in the leachate sumps, so these levels represent leachate levels in the sump, not the levels on the liner. Because levels in the sump change very quickly (both recharge and pumping down), the pumps cycle on and off frequently and it is suspected that this is the primary cause of the recent pump failures. Based on these setpoints, there has not been over one foot of leachate on the liner at the landfill.

Jones Edmunds reviewed the leachate sump as-built drawings, the operating procedures at the facility, and the installation procedures of the pressure transducers. We prepared the attached memorandum detailing the appropriate set points for each pressure transducer in each leachate sump at the landfill. These setpoints allow more leachate buildup in the sump without approaching the one-foot limit on the liner area. This will allow longer runtimes for the pumps, less cycles, and keep the pumps submerged avoiding potential deadheading of the pumps when the leachate levels are low.

Please review the attached Technical Memorandum and contact me at (352) 377-5821 or <u>thays@jonesedmunds.com</u> if you have any questions. Upon your concurrence with recommendations herein, the County will implement the new pumping setpoints.

Sincerely,

Troy D. Hays, PG Senior Manager/Vice President 730 NE Waldo Road Gainesville, FL 32641

Y:\03860-Citrus County\Projects\080-01 Leachate System Review\Reports\2020.12.15_LTR ABlack_Leachate Pump Set Points.docx

xc: Henry Norris, Citrus County Joshua Younce, Citrus County Dan Sherlock, Citrus County

Attachment 1: Technical Memorandum-Leachate Sump Review

TECHNICAL MEMORANDUM JonesEdmunds

Citrus County Central Landfill - Leachate Sump Review

то:	Henry Norris, Citrus County
FROM:	Troy Hays, PG, Thomas Le Blanc, EI
XC:	Mark Hadlock, PE, Carol Sawyer, PE
DATE:	December 9, 2020
SUBJECT:	Leachate Sump Review Jones Edmunds Project No. 03860-080-01

1 PURPOSE

Citrus County requested Jones Edmunds' assistance with evaluating the current leachate collection and disposal system of the Citrus County Central Landfill (CCCL). Various components of the leachate system have been replaced or modified as needed to keep the system in operation. A current issue that the County is facing with the leachate collection system is the placement of the pressure transducers in the pump risers and ensuring that they are adequately measuring the leachate levels in the sumps. This is of concern to the County given that Rule 62-701.400(3)(c)1 FAC, requires that leachate head is limited to 12 inches above the liner during routine landfill operations.

However, specific locations in the bottom liner system are exempt from the 12-inch rule and include the leachate sump and leachate collection trenches. As a result of the exemption, in most cases the leachate level can be above the top elevation of the sump and still remain in compliance. This is because as liquid levels increase above the top of the sump, it will start to fill the leachate collection trench before the liquid accumulates on the flatter part of the bottom liner system. The actual maximum leachate elevation varies by individual cell design and is based on the slope of the leachate collection trench and bottom liner system. For this evaluation we have limited our work to the maximum elevation of the sumps because during routine operations the leachate would normally be within the elevations of the sump.

This Technical Memorandum provides recommendations for future operation to ensure accurate recordkeeping and that leachate head requirements of Rule 62-701.400(3)(c)1, FAC are being met.

2 SUMP INFORMATION AND ASSUMPTIONS

The CCCL consists of three separate phases, Phase 1/1A, Phase 2, and Phase 3; operations for each began in 1991, 2005, and 2011, respectively. Figure 1 provides a site plan and indicates the location of each phase's risers. Phase 1/1A risers were found to be crushed

and were rehabilitated in 2010; Attachment 1 provides the as-built drawings for the rehabilitation. The sump profiles for Phase 2 and 3 are included as Attachments 2 and 3, respectively. Table 1 provides the sump elevations and current pump information for each of the primary leachate collection sumps.

Table 1	e 1 Phases 1A through 3 - Primary Leachate Collection Sump Information					
	Sump			Pump	Pump	
-		Bottom Elevation	Top Elevation	Manufacturer	HP	
Phase 1/	'1A	32.50	37.00	DAB/Tesla	1 HP	
Phase	2	31.00	35.00	Franklin Electric	5 HP	
Phase	3	48.00	52.00	Sligo	10 HP	

¹National Geodetic Vertical Datum

Because of the variety of pump manufacturers and models used in the sumps, we conservatively assumed that the diameter of the largest pump, 4 inches for the Sligo in Phase 3, was the minimum elevation of a transducer if it was attached to the pump. We also assumed that the pressure transducer is located at the top of each pump and has a mounted height of 2 inches above the elevation of the pump. In addition, the thickness of the side wall of the 24-inch HDPE SDR 17 sideslope riser is 1.5 inches. Because the method of installation of pressure transducers may vary between the sumps and various pump types, the minimum elevation of a pressure transducer is estimated at 8 inches (0.67 foot) above the bottom of the sump.

3 RECOMMENDATIONS

Tables 2 through 4 provide our recommended elevation settings for the transducers given the information and assumptions detailed above. Attachment 4 provides an example of a leachate collection sump section (Phase 2) and a summary table of our recommendations.

Table 2 Phase 1/1A Pump Setting Elevations	Table 2	Phase 1	/1A Pump	Setting	Elevations
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Phase 1/1A Sump	Elevation (NGVD)	Elevation Change (ft)	
Bottom of Sump	32.50	0.00	
Proposed Transducer Elevation	33.17	0.67	
All Pumps Off	33.42	0.25	
Primary Pump On	33.92	0.50	
Secondary Pump On	34.42	0.50	
High Level Alarm	34.67	0.25	
Top of Sump	37.00	2.33	

Table 3	Phase	2	Pump	Setting	Elevations
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Phase 2 Sump	Elevation (NGVD)	Elevation Change (ft)
Bottom of Sump	31.00	0.00
Proposed Transducer Elevation	31.67	0.67
All Pumps Off	31.92	0.25
Primary Pump On	32.42	0.50
Secondary Pump On	32.92	0.50
High Level Alarm	33.17	0.25
Top of Sump	35.00	1.83

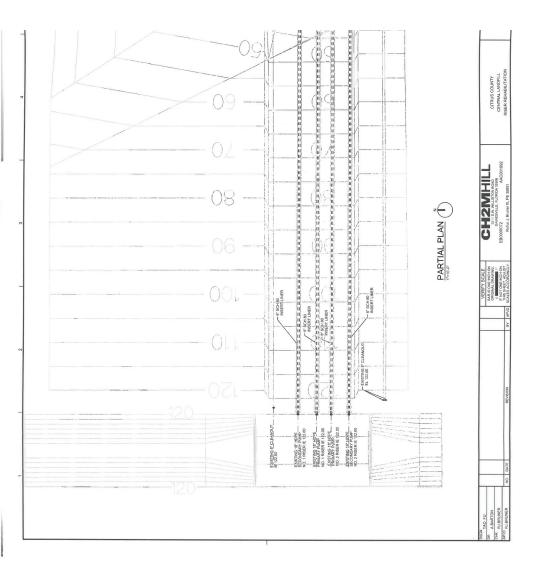
Table 4 Phase 3 Pump Setting Elevations

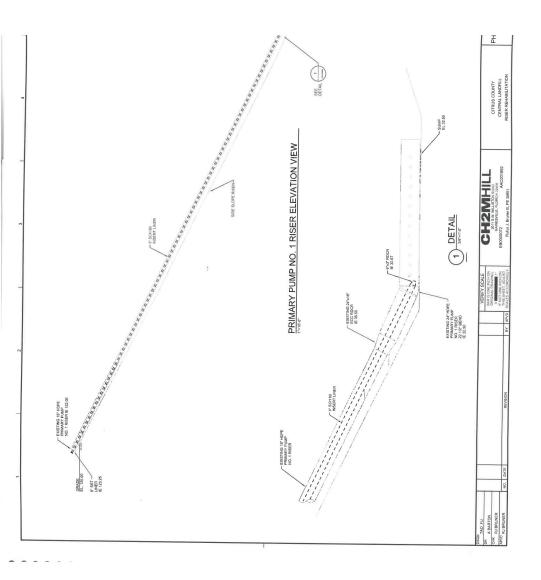
Phase 3 Sump	Elevation (NGVD)	Elevation Change (ft)
Bottom of Sump	48.00	0.00
Proposed Transducer Elevation	48.67	0.67
All Pumps Off	48.92	0.25
Primary Pump On	49.42	0.50
Secondary Pump On	49.92	0.50
High Level Alarm	50.17	0.25
Top of Sump	52.00	1.83

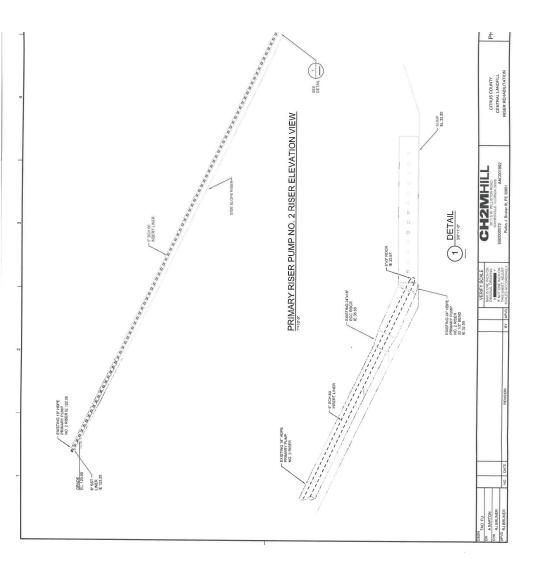
Figure 1 Site Plan

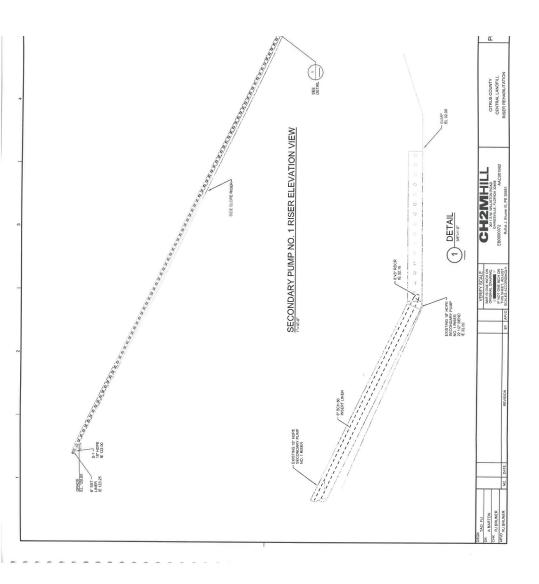


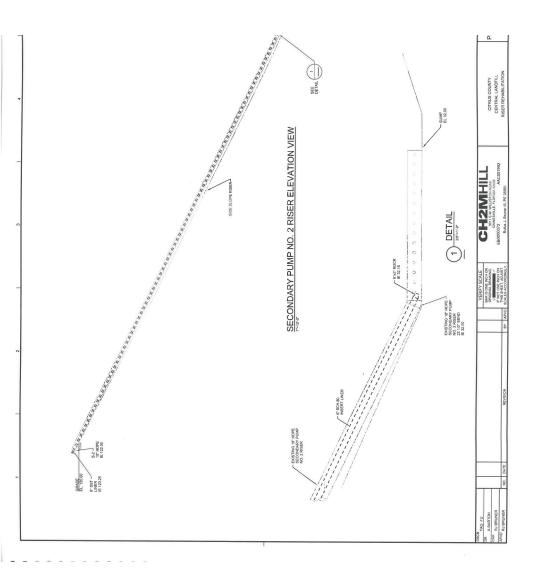
Attachment 1 Phase 1/1A Sump Profiles



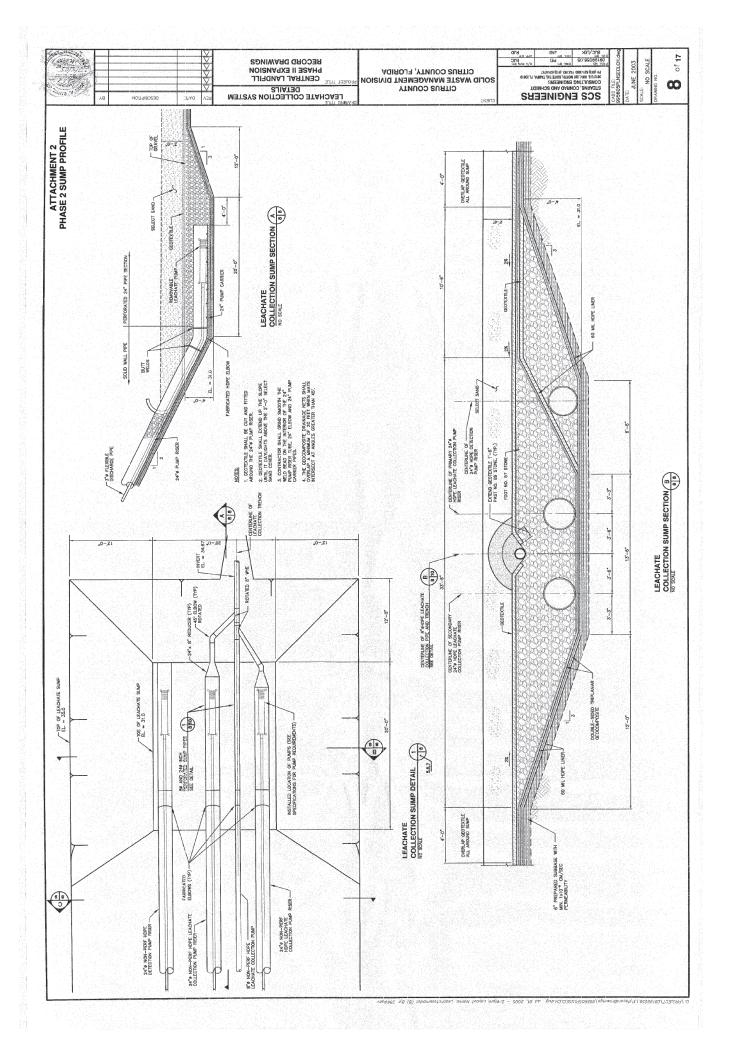




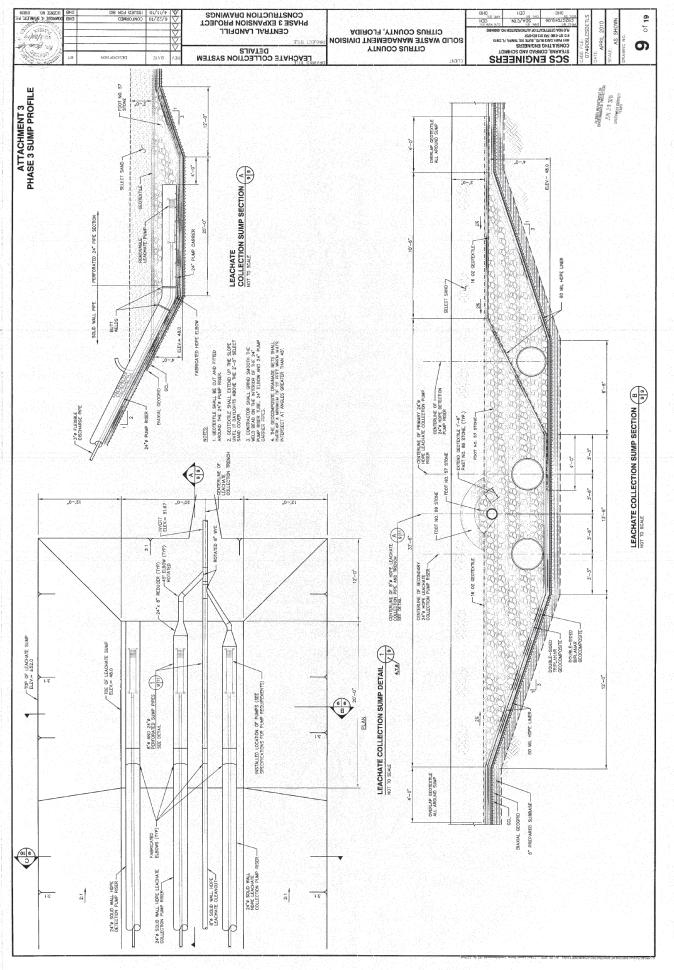




Attachment 2 Phase 2 Sump Profile



Attachment 3 Phase 3 Sump Profile



Attachment 4

Recommended Pump Setting Summary

Attachment 4 Recommended Pump Settings Summary

Recommended Pump Settings for the Citrus County Central Landfill

	Elevation (NGVD)			
Setting	Phase 1/1A	Phase 2	Phase 3	
Bottom of Sump	32.50	31.00	48.00	
Proposed Transducer Elevation	33.17	31.67	48.67	
All Pumps Off	33.42	31.92	48.92	
Primary Pump On	33.92	32.42	49.42	
Secondary Pump On	34.42	32.92	49.92	
High Level Alarm	34.67	33.17	50.17	
Top of Sump	37.00	35.00	52.00	

