



April 9, 2010

Mr. Steve Morgan, P.E.  
Solid Waste Section  
Florida Department of Environmental Protection Agency  
Southwest District  
13051 N. Telecom Parkway  
Temple Terrace, Florida 33637-0926

Dept Of Environmental Protection  
APR 13 2010  
Southwest District

Subject: **Request for Additional Information No. 1**  
Certification of Construction – Phase II Construction  
Sarasota Central County Solid Waste Disposal Complex Class I LF  
Construction Permit No. 130542-006-SC/01  
WACS ID No.: SWD/58/51614

Dear Mr. Morgan:

HDR Engineering, Inc. (HDR) submits herein responses to the Florida Department of Environmental Protection Agency's (FDEP) Request for Additional Information (RAI) No. 1, including the responses to the comments by John Morris, P.G. regarding Attachment F, for the Certification of Construction – Phase II Construction, dated March 16, 2010 and March 26, 2010 for the Sarasota Central County Solid Waste Disposal Complex Class I Landfill – Phase II construction project.

Please call us if you require any clarifications or information relating to this RAI No. 1.

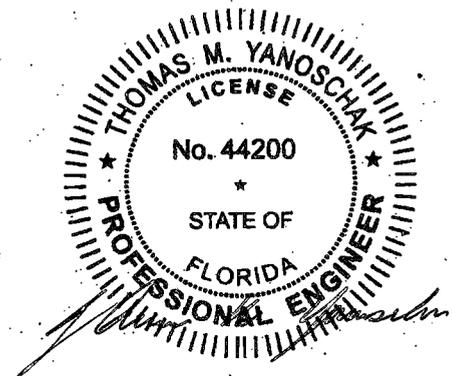
Sincerely,  
HDR Engineering, Inc.

HDR Engineering, Inc.

Richard A. Siemering  
Solid Waste Senior Project Manager

Thomas M. Yanoschak, P.E.  
Senior Project Manager  
P.E. No. 44200  
CA 4213

cc: L. Rose, Sarasota County



4/19/10

**Responses to Request for Additional Information (RAI) No. 1,  
Dated March 16, 2010  
Steve Morgan's comments on the Certification of Construction of Phase II and  
supporting documents for the Sarasota Central County Solid Waste Disposal  
Complex Class I Landfill**

Provided below are responses to Steve Morgan's comments.

**FDEP COMMENTS**

**COMMENT**

**CERTIFICATION OF CONSTRUCTION COMPLETION REPORT**

1. Please revise the narrative in this report, where applicable, based on responses to comments provided regarding the attachments to the report.

**RESPONSE**

Provided herein are the responses to the FDEP staff comments and any narrative revision have been included in the Attachments to this response. All of the comments have been addressed as shown below.

**Attachment A – Ardaman & Associates, Inc. Construction Quality Assurance Report**

Please provide the following additional information and revisions to this Construction Completion Report. Please either provide a complete revised report or provide replacement pages with revisions noted (deletions may be struckthrough [~~struckthrough~~] and additions may be underlined [underlined] or a similar method may be used) and each page numbered with the document title and date of revision. The report will be review in its entirety upon receipt of the request information and revisions.

**COMMENT**

2. Please revise the narrative in this report, where applicable, based on responses to comments provided regarding the attachments to the report.

**RESPONSE**

The narrative report, tables, appendices, and/or drawings have been revised, where applicable, based on the responses to the comments. Refer to the responses for details on the revisions.

SOUTHWEST DISTRICT  
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**COMMENT**

**3. Section 3.2: Some of the TRI Environmental, Inc. MQC test results for GCL are identified as being for Bentofix 34 NWL 45 GCL and Bentofix NWL 45 GCL. Please verify whether a different GCL product than the BentoLiner NWL 45 indicated in this section was used on the project and revise this section, as appropriate.**

**RESPONSE**

All GCL delivered to the site and used in the project was GSE BentoLiner NWL-45. TRI has revised their reports to indicate the samples tested were from rolls of BentoLiner (not Bentofix) NWL-45 and Appendix 1 in Attachment A has been revised accordingly.

**COMMENT**

**4. Section 4.1:**

**a. Specific Condition #B.10.j. of Construction Permit No. 130542-006-SC/01 required that SPLP testing for arsenic be conducted on the subgrade soils at a frequency of one test per 10,000 CY of material. Please verify that these tests were conducted, provide copies of the test results, and revise this section of the report, as appropriate.**

**RESPONSE**

The frequency referenced in Specific Condition #B.10.j. was one test per 50,000 CY. A discussion of this testing has been added as Appendix 24 in Volume VI dated April 2, 2010 in Attachment B.

Dept. Of Environmental Protection

**COMMENT**

**APR 13 2010**

**4. Section 4.1:**

Southwest District

**b. Please revise Section 1.0 of the HDR Certification Report to list the elimination of scarification as a construction deviation.**

**RESPONSE**

Refer to page 2 in Attachment C for the revision to Section 1.0 of the HDR Certification Report. The revision lists the elimination of scarification as a construction deviation and provides an explanation for the deviation.

## COMMENT

### 4. Section 4.1:

**c. Specific Condition #B.10.f. of Construction Permit No. 130542-006-SC/01 required that the soil CQA testing frequencies for the final subgrade be doubled for the first five acres of liner system construction. Please verify that this required frequency was followed and revise this section of the report, as applicable, to discuss testing conducted on the first five acres.**

## RESPONSE

The density test frequency was doubled for the first five acres. Section 4.1 on page 12 in the revised Volume I dated April 6, 2010 in Attachment D, has been revised to clarify this.

## COMMENT

### 5. Tables 6 and 7 – Geomembrane Field Seam Destructive Test Summaries:

**a. Please provide copies of the lab reports for the destructive test results reported in these tables.**

## RESPONSE

Copies of the lab reports for the destructive test results reported in the tables have been added in Appendix 25 in Volume VII dated April 2, 2010 in Attachment E. These lab reports have also been referenced in Section 3.4, on page 8 in the revised Volume I dated April 6, 2010 in Attachment D.

## COMMENT

### 6. Tables 6 and 7 – Geomembrane Field Seam Destructive Test Summaries:

**b. Please explain the abbreviation “SE”, the significance of the number following the abbreviations, and the difference between “BRK” and “AD-BRK”.**

## RESPONSE

The explanation for the abbreviations, the significance of the number following the abbreviations and the difference between “BRK” and “AD-BRK” has been added to Section 3.4 on page 8 in the revised Volume I dated April 6, 2010 and also to Tables 6 and 7 in the revised Volume I dated April 6, 2010 in Attachment D.

## COMMENT

### 5. Tables 6 and 7 – Geomembrane Field Seam Destructive Test Summaries:

**c. Specific Condition B.11.c.(2) of Construction Permit No. 130542-006-SC/01 and Specification Section 2775-3.2.D.2.b. require that all destructive tests failures shall be FTB failures. However destructive tests DT-S171, DT-S190, DT-S229, DT-P124A, DT-P144, DT-P160, DT-P161, DT-P214, and DT-P240A, which each reported one non-FTB failure in peel, and DT-P179, which reported three non-FTB failures in peel, were considered passing tests. Please verify and explain and revise this section, as appropriate.**

## RESPONSE

The specification section cited above refers to the contractor's field Construction Quality Control (CQC) testing. The acceptance criteria for the laboratory Construction Quality Assurance (CQA) testing is in Specific Condition B.11.c.(2) and Specification Section 2775-3.2.D.2.d. (as modified by the Minor Modification Permit Application dated April 23, 2009. This requires that four (4) out of five (5) specimens meet the specified seam strength and fail as Film Tear Bond (FTB). Although a minimum strength requirement for the fifth sample is not stated in the specification, a minimum of 80% of the required seam strength was chosen for the project which is consistent with the requirements of GRI Test Method GM19, "Seam Strength and Related Properties of Thermally Bonded Polyolefin Geomembranes."

Refer to the revised Section 3.4 in the revised Volume I dated April 6, 2010 in Attachment D, for clarification of how a non-FTB failure was defined. Therefore, the following destructive tests are summarized as follows:

- DT-S171 – has 1 non-FTB failure and its strength is 112% of the required seam strength, so the sample passes.
- DT-S190 - has 1 non-FTB failure and its strength is 104% of the required seam strength, so the sample passes.
- DT-S229 - has 1 non-FTB failure and its strength is 191% of the required seam strength, so the sample passes.
- DT-P124A - has no non-FTB failures, so the sample passes. (An AD-BRK failure with less than 25% peel [this one had 10%] is a FTB failure.)
- DT-P144 - has 1 non-FTB failure and its strength is 99% of the required seam strength, so the sample passes.
- DT-P160 - has no non-FTB failures, so the sample passes.
- DT-P161 - has 1 non-FTB failure and its strength is 150% of the required seam strength, so the sample passes.
- DT-P214 - has no non-FTB failures, so the sample passes.
- DT-P240A - has no non-FTB failures, so the sample passes.

- DT-P179 – has 1 non-FTB failure and its strength is 134% of the required seam strength, so the sample passes.

## **COMMENT**

### **6. Appendix 1 - MQC Test Results for GCL:**

- a. It appears that copies of only a select number of the GCL Quality Certificates were included in Appendix 1. Please verify and explain.**

## **RESPONSE**

GSE issues a variety of quality certificates for the BentoLiner product. In Appendix 1, in Volume II of the Ardaman report dated February 10, 2010, the first page is for index flux testing of 27 rolls. The pages after that are the certificates for each shipment. GSE does not issue a separate certificate for each roll. For each shipment, the following certificates were included:

- One BentoLiner Manufacturing Certification (BMC) that covers all the rolls in the shipment.
- Several (the number varies depending on the number of rolls in the shipment) Quality Control Certificates (QCC) that list the tests performed on individual rolls in that shipment, except for the index flux (permeability) tests. Tests are not performed on each roll, since the testing frequency (1/40,000 ft<sup>2</sup>, 1/100,000 ft<sup>2</sup> or 1/100,000 lb) does not require them. In general, the various required tests were required at a frequency of about 1 per every 18, 24 or 59 rolls, depending on the test.

The BMC and QCC's for each shipment are grouped together. Also included in Appendix I in Volume II of the Ardaman & Associates, Inc. (Ardaman) report dated February 10, 2010, after the certificates for each shipment are the additional tests performed by TRI Environmental, at the request of the contractor.

Since all of the MQC Certificates are in Appendix 1, no revision to the report has been made regarding the above.

## COMMENT

### 7. Appendix 21 – Geomembrane Installation:

a. **Repair Log Secondary Liner:** Please check the information provided for the following repairs and revise the log or panel placement Drawing RD-5, as appropriate:

- 1) Repair 688 is identified as being for Destructive Test DT-S160 on Drawing RD-5.

## RESPONSE

Refer to the revised repair log on page 18 of 29 dated April 2, 2010 in Attachment F that has been revised to correctly list DT-S160. Drawing RD-5 is correct, therefore no revision was required.

## COMMENT

### 7. Appendix 21 – Geomembrane Installation:

a. **Repair Log Secondary Liner:** Please check the information provided for the following repairs and revise the log or panel placement Drawing RD-5, as appropriate:

- 2) Repair 888 and Destructive Test DT-S202 does not appear to be shown on the Drawing DT-5.

## RESPONSE

R-888 was shown on drawing RD-5, but DT-S202 (at same location) was not shown on drawing RD-5. DT-S202 has been added to Drawing RD-5. Refer to revised Volume I dated April 6, 2010 in Attachment D.

## COMMENT

### 7. Appendix 21 – Geomembrane Installation:

b. **Repair Log Primary Liner:** Please check the information provided for the following repairs and revise the log or panel placement Drawing RD-6, as appropriate:

- 1) Repair 218 and Destructive Test DT-P60 does not appear to be shown on the Drawing DT-6.

## **RESPONSE**

DT-P60 and R-218 have been added to Drawing RD-6. Refer to revised Volume I dated April 6, 2010 in Attachment D.

## **COMMENT**

### **7. Appendix 21 – Geomembrane Installation:**

**b. Repair Log Primary Liner: Please check the information provided for the following repairs and revise the log or panel placement Drawing RD-6, as appropriate:**

**2) Repair 668 appears to be identified as Repair 688 on Drawing RD-6.**

## **RESPONSE**

R-688 at panels 205/206 was incorrectly identified. It should have been identified as R-668. Drawing RD-6 has been revised to show this correction. Refer to revised Volume I dated April 6, 2010 in Attachment D.

## **COMMENT**

### **Attachment C – Phase II Class I Landfill As-Built Drawings**

**8. It appears that only as-built drawings related to surveying the subgrade, protective soil layer and piping installation were provided. Please provide as-built record drawings for the construction details of the project depicted on Sheets C-09 through C-19, C-31, and C-32 of the February 2009 Conformed Construction Drawings.**

## **RESPONSE**

Signed and sealed as-built record drawings (Sheets C-09 through C-19, C-31, and C-32 of the February 2009 Conformed Construction Drawings) are submitted for your review, in Attachment G, under separate cover.

## **COMMENT**

### **Attachment C – Phase II Class I Landfill As-Built Drawings**

**9. Please provide as-built record drawings for the installed bottom liner temporary gas vents and the Cells 3 and 4 dewatering system.**

## **RESPONSE**

Signed and sealed as-built record drawing for the installed bottom liner temporary gas vents (detail 3 on Sheet C-09A) in Attachment G, under separate cover, and the dewatering system for Cells 3 and 4 in Attachment H, under separate cover, are submitted for your review.

## **COMMENT**

### **Attachment F – Ardaman & Associates, Inc. Installation of Groundwater Monitoring Wells, Gas Probe, and Staff Gauges for CCSWDC Phase II**

**10. Comments regarding Attachment F shall be provided by John Morris, P.G., via memorandum, under separate cover. Responses to each of the items in John Morris' memorandum are required. You may call Mr. Morris at (813) 632-7600, extension 336, to discuss the items in his memorandum.**

## **RESPONSE**

Refer to the responses to comments by John Morris, P.G., regarding ground water on the next page.

**Responses to John Morris's memorandum on the Groundwater Monitoring Wells,  
Gas Probe, and Staff Gauges, dated March 26, 2010,  
Of the Certification of Construction of Phase II and supporting documents for the  
Sarasota Central County Solid Waste Disposal Complex Class I Landfill**

Provided below are responses to John Morris's comments.

**FDEP COMMENTS**

**COMMENT**

**Attachment F – Ardaman & Associates, Inc. Installation of Groundwater  
Monitoring Wells, Gas Probe, and Staff Gauges for CCSWDC Phase II**

1. **Specific Condition #E.1.a.**  
**Information Submitted:** Appendix III of the installation Report included **Field Calibration Worksheets and DEP Form #FD 9000-24 [Groundwater Sampling Log]** that were completed for the initial sampling event conducted between June 30, 2009 at wells MW-15 through MW-20.

**Deficiency:**

- **Field Calibration Worksheet showed a failed post-sampling calibration for turbidity on July 2, 2009 [MW-15 and MW-16].**
- **Field Calibration Worksheet showed a failed post-sampling calibration for conductivity and turbidity on July 7, 2009 [MW-17; resampling for analysis of nitrate only at MW-18 and MW-19].**
- **Ground Water Sampling Log for MW-19 on June 30, 2009 indicated turbidity values measured during the well purging [90 to 110 NTU] were outside the calibration range.**
- **Ground Water Sampling Log for MW-20 on June 30, 2009 indicated conductivity values measured during the well purging [1506 to 1531  $\mu$ mhos/cm] were outside the calibration range.**
- **Ground Water Sampling Log for MW-15 on July 2, 2009 indicated conductivity values measured during the well purging [3078 to 3152  $\mu$ mhos/cm] were outside the calibration range.**
- **Ground Water Sampling Log for MW-16 on July 2, 2009 indicated conductivity values measured during the well purging [3125 to 3149  $\mu$ mhos/cm] were outside the calibration range.**
- **Ground Water Sampling Log for MW-17 on July 7, 2009 indicated conductivity values measured during the well purging [1615 to 1640  $\mu$ mhos/cm] and the turbidity values measured during well purging [140 to 200 NTU] were outside the calibration range.**

- **Ground Water Sampling Log for MW-19 on July 7, 2009 indicated turbidity values measured during well purging [40 to 43 NTU] were outside the calibration range.**
- **Ground Water Sampling Log for MW-20 on July 7, 2009 indicated conductivity values measured during the well purging [1545 to 1548  $\mu$ mhos/cm] were outside the calibration range.**

**Corrective Actions:**

- **Ensure that appropriate calibration standards are available that bracket the anticipated range of field parameters for future sampling events [Section 2.1.5 of FT 1000 – General Field Testing and Measurement].**
- **Conduct continuing calibration verifications at an appropriate frequency on equipment used for field measurements during well purging to meet acceptance criteria [Section 2.2.5 of FT 100 – General Field Testing Measurements].**
- **Provide the supplemental information presented in Section 3.6 of FS 2212 [FS 2200 – Ground Water Sampling] to determine if elevated turbidity values [ $>20$  NTU] measured during future sampling events are representative of naturally occurring conditions.**

**RESPONSE**

Deficiencies as stated are noted. Appropriate calibration standards will be available to adequately bracket the anticipated range of parameters for both turbidity and conductivity for future events. Equipment will be recalibrated more frequently during the sampling event to meet acceptance criteria.

With regard to elevated turbidity values measured during the first sampling event, values may not be representative of naturally occurring conditions due to site activities at that time, and general lack of well volume and production to sufficiently develop the wells. Turbidity will be evaluated during future events to determine if the values are representative of naturally occurring conditions.

**COMMENT**

**2. Specific Condition #E.3./#E.5.b./#F.3.**

**Information Submitted: Appendix I of the Installation Report included:**

- **Well Construction Permit #785263 issued by the Southwest Florida Water management District.**
- **DEP Form #62-522.900(3) for wells MW-15 through MW-20, and for gas probe GP-9.**
- **Boring Logs that describe lithology encountered during the installation of wells MW-15 through MW-20.**

**Deficiency:** None. It is noted that wells MW-15 through MW-20 were installed with screened intervals very close the proposed range of 14 to 24 feet NGVD as indicated in Table 2-2 of the document entitled “Central County Solid Waste Disposal Complex, Water Quality Monitoring Plan Addendum.” It is also noted that a water column of ~2 to ~4 feet was encountered during the water levels measured between June 30, 2009 and July 7, 2009, and on August 6, 2009. Water levels for future sampling events will be evaluated to determine if the new wells are appropriately conducted to allow the collection of representative ground water samples.

**Corrective Actions:** None requested at this time.

## RESPONSE

No response required.

## COMMENT

### 3. Specific Conditions #E.4./#E.4.b.

**Information Submitted:** Appendix III of the Installation Report included the report of results prepared by PEL for the sampling events conducted between June 30, 2009 and July 9, 2009 at wells MW-15 through MW-20. Appendix IV of the installation Report provided Table 2 entitled “Ground Water Analytical Data Summary – Detects.”

**Deficiency:** Eight parameters referenced in Rule 62-701.510(8)(d), F.A.C. [the parameters listed in 40 CFR Part 258, Appendix II] were omitted from the PEL report. Elevated method detection limits for selected parameters listed in 40 CFR Part 258, Appendix II were reported, including: one metal; one volatile organic compound; and, 13 semi-volatile organic compounds. The method detection limits reported for these parameters did not demonstrate compliance with ground water standards [Chapter 62-550, F.A.C.] or ground water minimum criteria [Chapter 62-777, F.A.C., Table I]. Please refer to the attached table for the list of these parameters.

**Corrective Actions:** Please coordinate with the laboratory to determine if the results for the June/July 2009 initial sampling event can be reported at lower detection limits to demonstrate compliance with ground water standards or minimum criteria, and to indicate if the omitted parameters were analyzed but not included in the report of results. In the event that the laboratory can report at lower detection limits and/or can provide results for the omitted parameters, please submit a revised report of results. For any parameter that cannot be reported at sufficiency lower detection limits and/or for any omitted parameter, please conduct a supplemental sampling event using an

**appropriate analytical method and submit the results with the responses to these comments.**

**The letter prepared by Sarasota County dated December 10, 2009 indicated that as the analysis of bis(2-ethyl hexyl) phthalate was reported at concentrations that exceeded the ground water minimum criterion in five of the six new wells, the analysis of this parameter will be included in the next routine sampling event for confirmation purposes. Please indicate if resampling will be conducted to address the exceedances reported for aluminum, arsenic, iron, manganese, sodium, ammonia, chloride, sulfate, TDS or dieldrin. Please submit revisions to the “detects” table provided in Appendix IV of the Installation Report to include the results reported for dieldrin.**

## **RESPONSE**

The laboratory inadvertently omitted Sulfide and PCB's from the analysis. Due to the time since the sampling event, an additional event will be conducted for these analytes.

The metal Thallium was reported with an MDL above groundwater criteria. The additional sampling event will include this metal with an appropriate MDL.

The Volatile Organics omitted from the report, bromochloromethane, 1,3-dichloropropane, 2,2-dichloropropane and 1,1-dichloropropene could be extracted from the lab data. The MDL for 1,2-dibromo-3-chloropropane could be reported at a concentration below the Ground Water Criteria. We believe that cis-1,3-dichloroethene is a typo in the “Summary of Inadequate Results” table as the CAS number is that of 1,2-dichloroethene that is contained in the certificate of analysis and reported at an appropriate MDL. The revised Certificate of Analysis has been attached as Appendix III dated April 5, 2010 in Attachment I and replaces Appendix III of the August 13, 2009 report.

The semi volatile organics were run by Method 8270 as the recommended Method by 40 CFR 258, App. II, however several of the MDL's are above FDEP Guidance PQL's. The analyte 3-methyl phenol is reported in the Certificate of Analysis as 4-methyl phenol as the Method, cannot distinguish between the two. The MDL is adequate to meet groundwater criteria. Pentachlorophenol could be reported at an MDL which meets groundwater criteria. The remaining semi volatile organics listed, benzo(a)anthracene, benzo(a)pyrene, benzo(b)fluoranthene, benzo(k)fluoranthene, chlorobenzilate, diallate, dibenz(a,h)anthracene, 2,4-dinitrotoluene, disulfoton, ideno(1,2,3-cd)pyrene, kepone and pentachloronitrobenzene must be run by alternate methods to meet the Guidance PQL's. The additional sampling event will include these analytes.

A revised “Groundwater Analytical Data Summary - Detects” table dated April 6, 2010, reflecting dieldrin is included in Appendix IV dated April 6, 2010 in Attachment J.

Enclosed in Attachment I and J are the revised Appendix III and Appendix IV, which replace the respective Appendices of our August 13, 2009 report, in their entirety.

## COMMENT

### 4. Specific Conditions #E.5.d

**Information Submitted:** The Site Survey Drawing included in the Installation Report provided elevation and location information for the monitor wells [including new wells MW-15 through MW-20], piezometers and staff gauges at the facility.

**Deficiency:** The location information presented on the Site Survey Drawing was provided in northings and eastings, rather than the required degrees, minutes and seconds of latitude and longitude. The Site Survey Drawing did not provide a land surface elevation for the current monitor wells [MW-1R, MW-8A, CW-8A, MW-9, CW-9, MW-10R, CW-10R, MW\_15, MW-16, MW-17, MW-18, MW\_19 and MW-20], however land surface elevations were provided on the DEP forms for wells MW-15 through MW-20 [Appendix I of the Installation Report].

**Corrective Actions:** Please submit a revised Site Survey Drawing that provides latitude and longitude coordinates [in degrees, minutes and seconds] for the monitor wells, piezometers and staff gauges at the facility.

## RESPONSE

Refer to Attachment K of this response for the revised Site Survey Drawing.

## COMMENT

### 5. Specific Conditions #E.6./#F.3.

**Information Submitted:** The Abandonment Report provided Well Construction Permits #781339, #781344, #781350, and #781354 issued by the Southwest Florida Water Management District that documented the abandonment of the specified locations, including:

- Monitor wells [MW-11R, MW12],
- Compliance well [CW-11R],
- Piezometers [P-S1, P-S2, P-D1 shallow, P-D1 deep, P-D2 shallow, P-D2 deep, P-S3, P-S4],
- Temporary wells [GW-1, GW-3, GW-4, GW-5, GW-6, GW-7, DGW-3, DGW-4],
- Gas probe [GW-1].

**Deficiency:** None.

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**Corrective Actions: None requested.**

**RESPONSE**

No response required.

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**ATTACHMENT A**

**Appendix 1**

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FLORIDA DEPARTMENT OF  
ENVIRONMENTAL PROTECTION

APR 13 2010

SOUTHWEST DISTRICT  
TAMPA

**APPENDIX 1**

**Manufacturer's Quality Control Test Results for  
Geocomposite Clay Liner**

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GSE BentoLiner  
3150 1st. Ave  
Spearfish, SD 57783

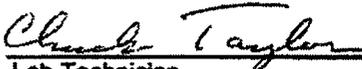
### Quality Assurance Laboratory Test Results

Report Date  
6/15/2009

Job Name: Sarasota County CCSWDC Phase 2  
SO Number: 56347  
Product: BentoLiner NWL-45  
Test: Index Flux ASTM D5887

DATE	LOT NUMBER	ROLL NUMBER	RESULT	Effective stress	Influent press.	Effluent press.
1/21/2009	29011411	502119911	8.37E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
2/25/2009	29022511	502121114	4.85E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
2/25/2009	29022511	502121162	4.62E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
3/17/2009	29031711	502122507	7.32E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
3/17/2009	29031711	502122547	3.01E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
3/19/2009	29031911	502122798	2.87E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
3/20/2009	29031911	502122854	4.51E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
3/25/2009	29032011	502122908	2.80E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
3/30/2009	29032011	502122956	6.95E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
3/31/2009	29033111	502122987	4.03E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
3/31/2009	29033111	502123035	7.91E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/1/2009	29040111	502123073	2.76E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/1/2009	29040111	502123121	9.64E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/2/2009	29040211	502123159	4.31E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/2/2009	29040211	502123207	9.07E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/2/2009	29040311	502123245	7.26E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/3/2009	29040311	502123300	6.12E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/3/2009	29040411	502123331	3.45E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/6/2009	29040411	502123375	6.02E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/6/2009	29040611	502123417	2.39E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/7/2009	29040611	502123464	3.27E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
4/8/2009	29040811	502123589	7.54E-09 m <sup>3</sup> /m <sup>2</sup> /s	10 psi	77 psi	75 psi
4/8/2009	29040811	502123637	4.42E-09 m <sup>3</sup> /m <sup>2</sup> /s	10 psi	77 psi	75 psi
4/9/2009	29040911	502123675	5.43E-09 m <sup>3</sup> /m <sup>2</sup> /s	10 psi	77 psi	75 psi
6/4/2009	29060411	502127212	6.19E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
6/4/2009	29060411	502127244	3.46E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi
6/4/2009	29060511	502127282	7.80E-09 m <sup>3</sup> /m <sup>2</sup> /s	5 psi	77 psi	75 psi

Approved By:

  
Lab Technician

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 107  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

### BENTONITE testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

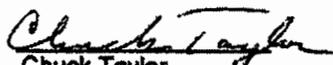
### GEOSYNTHETIC CLAY LINER testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29011411; 29032011

ROLL # 502119635- 502119644, 502119911- 502119913, 502119915- 502119921;  
502122884- 502122970

  
Chuck Taylor  
Lab Technician

Date:

4-16-09

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29011411	502119635	1/14/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

		BentoLiner NWL-45	
Type			
Mass	ASTM D5993	4995 g/m <sup>2</sup>	1.023 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1058.7 N	238 lbs
Grab Elongation	ASTM D4632		156 %
Tensile Strength	ASTM D6768	8.9 kN/m	50.6 ppi
Peel Strength	ASTM D4632 mod	306.9 N	69 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.7 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type		Non-woven
Layer #		070703300B
Mass		315 g/m <sup>2</sup> 9.28 oz/yd <sup>2</sup>

**Bottom Layer**

Type		Scrim Non-woven
Layer #		081001215B
Mass		233 g/m <sup>2</sup> 6.87 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #		1285025
Moisture Content	ASTM D4643	8.9 %
Swell Index	ASTM D5890	27.0 ml
Fluid Loss	ASTM D5891	14.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4082 g/m <sup>2</sup> 0.836 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>o</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29011411	502119911	1/21/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4975 g/m <sup>2</sup>	1.019 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1045.3 N	235 lbs
Grab Elongation	ASTM D4632		111 %
Tensile Strength	ASTM D6768	11.8 kN/m	67.6 ppi
Peel Strength	ASTM D4632 mod	360.3 N	81 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.9 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	080917300B		
Mass	311 g/m <sup>2</sup>	9.18 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090106215B		
Mass	214 g/m <sup>2</sup>	6.31 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1291205		
Moisture Content	ASTM D4643	9.8 %	
Swell Index	ASTM D5890	25.0 ml	
Fluid Loss	ASTM D5891	16.8 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4052 g/m <sup>2</sup>	0.830 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29032011	502122884	3/20/2009	BentoLiner NWL-45	150.0	15.5	45.72	4.72

**Finished Product**

	BentoLiner NWL-45		
Type			
Mass	ASTM D5993	4814 g/m <sup>2</sup>	0.986 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1054.2 N	237 lbs
Grab Elongation	ASTM D4632		128 %
Tensile Strength	ASTM D6768	10.9 kN/m	62.1 ppi
Peel Strength	ASTM D4632 mod	435.9 N	98 lbs
Peel Strength	ASTM D6496	928.2 N/m	18.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090221301B		
Mass	332 g/m <sup>2</sup>	9.80 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090306215B		
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1323998		
Moisture Content	ASTM D4643	9.2 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	13.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3906 g/m <sup>2</sup>	0.800 lb/ft <sup>2</sup>

**GSE BentoLiner® , Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29032011	502122900	3/20/2009	BentoLiner NWL-45	150.0	45.72	15.5	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4707 g/m <sup>2</sup>	0.964 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1143.2 N	257 lbs
Grab Elongation	ASTM D4632		109 %
Tensile Strength	ASTM D6768	12.7 kN/m	72.7 ppi
Peel Strength	ASTM D4632 mod	364.8 N	82 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090221301B	
Mass	332 g/m <sup>2</sup>	9.80 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090306215B	
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323999		
Moisture Content	ASTM D4643		9.5 %
Swell Index	ASTM D5890		29.0 ml
Fluid Loss	ASTM D5891		13.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3799 g/m <sup>2</sup>	0.778 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>1</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29032011	502122908	3/25/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4951 g/m <sup>2</sup>	1.014 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1098.7 N	247 lbs
Grab Elongation	ASTM D4632		116 %
Tensile Strength	ASTM D6768	11.3 kN/m	64.6 ppi
Peel Strength	ASTM D4632 mod	320.3 N	72 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.3 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090221301B	
Mass	332 g/m <sup>2</sup>	9.80 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090303215B	
Mass	220 g/m <sup>2</sup>	6.50 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323999		
Moisture Content	ASTM D4643	9.5 %	
Swell Index	ASTM D5890	29.0 ml	
Fluid Loss	ASTM D5891	13.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4013 g/m <sup>2</sup>	0.822 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29032011	502122924	3/30/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4804 g/m <sup>2</sup>	0.984 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1321.1 N	297 lbs
Grab Elongation	ASTM D4632		123 %
Tensile Strength	ASTM D6768	12.2 kN/m	69.7 ppi
Peel Strength	ASTM D4632 mod	378.1 N	85 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.8 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090221301B	
Mass	332 g/m <sup>2</sup>	9.80 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090303215B	
Mass	220 g/m <sup>2</sup>	6.50 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324001		
Moisture Content	ASTM D4643		10.2 %
Swell Index	ASTM D5890		28.0 ml
Fluid Loss	ASTM D5891		13.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3862 g/m <sup>2</sup>	0.791 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29032011	502122940	3/30/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4829 g/m <sup>2</sup>	0.989 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1178.8 N	265 lbs
Grab Elongation	ASTM D4632		119 %
Tensile Strength	ASTM D6768	13.0 kN/m	74.2 ppi
Peel Strength	ASTM D4632 mod	253.5 N	57 lbs
Peel Strength	ASTM D6496	928.2 N/m	9.8 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090221301B	
Mass	332 g/m <sup>2</sup>	9.80 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090303215B	
Mass	220 g/m <sup>2</sup>	6.50 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324001		
Moisture Content	ASTM D4643	10.2 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	13.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3882 g/m <sup>2</sup>	0.795 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>1</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29032011	502122956	3/30/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4707 g/m <sup>2</sup>	0.964 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1138.7 N	256 lbs
Grab Elongation	ASTM D4632		120 %
Tensile Strength	ASTM D6768	11.1 kN/m	63.6 ppi
Peel Strength	ASTM D4632 mod	440.4 N	99 lbs
Peel Strength	ASTM D6496	928.2 N/m	18.5 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090220301B	
Mass	333 g/m <sup>2</sup>	9.82 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090306215B	
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324003		
Moisture Content	ASTM D4643		9.7 %
Swell Index	ASTM D5890		28.0 ml
Fluid Loss	ASTM D5891		13.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3789 g/m <sup>2</sup>	0.776 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE** testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

**GEOSYNTHETIC CLAY LINER** testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	Weekly
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29022511

ROLL # 502121114- 502121199

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29022511	502121114	2/25/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5190 g/m <sup>2</sup>	1.063 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	938.6 N	211 lbs
Grab Elongation	ASTM D4632		126 %
Tensile Strength	ASTM D6768	8.9 kN/m	51.1 ppi
Peel Strength	ASTM D4632 mod	404.8 N	91 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.9 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	070703300B	
Mass	315 g/m <sup>2</sup>	9.30 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090218215B	
Mass	229 g/m <sup>2</sup>	6.76 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1308002		
Moisture Content	ASTM D4643	9.5 %	
Swell Index	ASTM D5890	26.0 ml	
Fluid Loss	ASTM D5891	14.4 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4243 g/m <sup>2</sup>	0.869 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>1</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29022511	502121130	2/25/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4838 g/m <sup>2</sup>	0.991 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1245.5 N	280 lbs
Grab Elongation	ASTM D4632		133 %
Tensile Strength	ASTM D6768	11.1 kN/m	63.2 ppi
Peel Strength	ASTM D4632 mod	542.7 N	122 lbs
Peel Strength	ASTM D6496	928.2 N/m	22.85 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090220301B	
Mass	333 g/m <sup>2</sup>	9.82 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090218215B	
Mass	229 g/m <sup>2</sup>	6.76 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1308002		
Moisture Content	ASTM D4643		9.5 %
Swell Index	ASTM D5890		26.0 ml
Fluid Loss	ASTM D5891		14.4 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3906 g/m <sup>2</sup>	0.800 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>o</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29022511	502121146	2/25/2009	BentoLiner NWL-45	150.0	15.5	45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4785 g/m <sup>2</sup>	0.980 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1267.7 N	285 lbs
Grab Elongation	ASTM D4632		128 %
Tensile Strength	ASTM D6768	11.9 kN/m	68.1 ppi
Peel Strength	ASTM D4632 mod	382.5 N	86 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.36 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090220301B	
Mass	333 g/m <sup>2</sup>	9.82 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090218215B	
Mass	229 g/m <sup>2</sup>	6.76 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1308003		
Moisture Content	ASTM D4643	9.1 %	
Swell Index	ASTM D5890	26.0 ml	
Fluid Loss	ASTM D5891	13.8 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3872 g/m <sup>2</sup>	0.793 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>1</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29022511	502121162	2/25/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4995 g/m <sup>2</sup>	1.023 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1272.2 N	286 lbs
Grab Elongation	ASTM D4632		129 %
Tensile Strength	ASTM D6768	12.1 kN/m	69.0 ppi
Peel Strength	ASTM D4632 mod	289.1 N	65 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.25 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090220301B	
Mass	333 g/m <sup>2</sup>	9.82 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090218215B	
Mass	229 g/m <sup>2</sup>	6.76 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1314654		
Moisture Content	ASTM D4643		9.5 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		14.0 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4048 g/m <sup>2</sup>	0.829 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29022511	502121171	2/26/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4741 g/m <sup>2</sup>	0.971 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1325.6 N	298 lbs
Grab Elongation	ASTM D4632		123 %
Tensile Strength	ASTM D6768	13.4 kN/m	76.3 ppi
Peel Strength	ASTM D4632 mod	342.5 N	77 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.21 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090220301B	
Mass	333 g/m <sup>2</sup>	9.82 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090218215B	
Mass	229 g/m <sup>2</sup>	6.76 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1314654		
Moisture Content	ASTM D4643		9.5 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		14.0 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3818 g/m <sup>2</sup>	0.782 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>o</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29022511	502121187	2/26/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4951 g/m <sup>2</sup>	1.014 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	903.0 N	203 lbs
Grab Elongation	ASTM D4632		119 %
Tensile Strength	ASTM D6768	13.4 kN/m	76.7 ppi
Peel Strength	ASTM D4632 mod	378.1 N	85 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.51 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090220301B	
Mass	333 g/m <sup>2</sup>	9.82 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090218215B	
Mass	229 g/m <sup>2</sup>	6.76 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1314650		
Moisture Content	ASTM D4643	10.2 %	
Swell Index	ASTM D5890	26.0 ml	
Fluid Loss	ASTM D5891	16.0 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3979 g/m <sup>2</sup>	0.815 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE** testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

**GEOSYNTHETIC CLAY LINER** testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	Weekly
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29031711

ROLL # 502122507- 502122592

  
Chuck Taylor  
Lab Technician

Date:

4-16-09

**GSE BentoLiner® , Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031711	502122507	3/17/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5117 g/m <sup>2</sup>	1.048 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1089.8 N	245 lbs
Grab Elongation	ASTM D4632		123 %
Tensile Strength	ASTM D6768	9.9 kN/m	56.6 ppi
Peel Strength	ASTM D4632 mod	440.4 N	99 lbs
Peel Strength	ASTM D6496	928.2 N/m	19.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090310301B	
Mass	337 g/m <sup>2</sup>	9.94 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323977	
Moisture Content	ASTM D4643	9.6 %
Swell Index	ASTM D5890	29.0 ml
Fluid Loss	ASTM D5891	13.4 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4155 g/m <sup>2</sup> 0.851 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031711	502122523	3/17/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4614 g/m <sup>2</sup>	0.945 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1080.9 N	243 lbs
Grab Elongation	ASTM D4632		120 %
Tensile Strength	ASTM D6768	10.8 kN/m	61.6 ppi
Peel Strength	ASTM D4632 mod	369.2 N	83 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090310301B	
Mass	337 g/m <sup>2</sup>	9.94 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090224215B	
Mass	214 g/m <sup>2</sup>	6.32 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323978	
Moisture Content	ASTM D4643	9.1 %
Swell Index	ASTM D5890	29.0 ml
Fluid Loss	ASTM D5891	12.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3725 g/m <sup>2</sup> 0.763 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031711	502122539	3/17/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4878 g/m <sup>2</sup>	0.999 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1316.7 N	296 lbs
Grab Elongation	ASTM D4632		138 %
Tensile Strength	ASTM D6768	11.9 kN/m	67.9 ppi
Peel Strength	ASTM D4632 mod	293.6 N	66 lbs
Peel Strength	ASTM D6496	928.2 N/m	11.9 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090310301B	
Mass	337 g/m <sup>2</sup>	9.94 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090224215B	
Mass	214 g/m <sup>2</sup>	6.32 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323978		
Moisture Content	ASTM D4643	9.1 %	
Swell Index	ASTM D5890	29.0 ml	
Fluid Loss	ASTM D5891	12.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3965 g/m <sup>2</sup>	0.812 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031711	502122555	3/17/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

		BentoLiner NWL-45	
Type			
Mass	ASTM D5993	4878 g/m <sup>2</sup>	0.999 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1303.3 N	293 lbs
Grab Elongation	ASTM D4632		137 %
Tensile Strength	ASTM D6768	12.4 kN/m	70.6 ppi
Peel Strength	ASTM D4632 mod	293.6 N	66 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type		Non-woven	
Layer #		090310301B	
Mass		337 g/m <sup>2</sup>	9.94 oz/yd <sup>2</sup>

**Bottom Layer**

Type		Scrim Non-woven	
Layer #		090307215B	
Mass		221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #		1323979	
Moisture Content	ASTM D4643		9.5 %
Swell Index	ASTM D5890		29.0 ml
Fluid Loss	ASTM D5891		13.4 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3945 g/m <sup>2</sup>	0.808 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>®</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031711	502122571	3/17/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4834 g/m <sup>2</sup>	0.990 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1183.2 N	266 lbs
Grab Elongation	ASTM D4632		134 %
Tensile Strength	ASTM D6768	11.2 kN/m	63.7 ppi
Peel Strength	ASTM D4632 mod	409.2 N	92 lbs
Peel Strength	ASTM D6496	928.2 N/m	17.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090310301B	
Mass	337 g/m <sup>2</sup>	9.94 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	2011117108	
Mass	219 g/m <sup>2</sup>	6.45 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323980		
Moisture Content	ASTM D4643	9.6 %	
Swell Index	ASTM D5890	29.0 ml	
Fluid Loss	ASTM D5891	13.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3901 g/m <sup>2</sup>	0.799 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031711	502122587	3/17/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4838 g/m <sup>2</sup>	0.991 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1765.9 N	397 lbs
Grab Elongation	ASTM D4632		103 %
Tensile Strength	ASTM D6768	11.7 kN/m	67.0 ppi
Peel Strength	ASTM D4632 mod	351.4 N	79 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090310301B	
Mass	337 g/m <sup>2</sup>	9.94 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090224215B	
Mass	214 g/m <sup>2</sup>	6.32 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323980		
Moisture Content	ASTM D4643		9.6 %
Swell Index	ASTM D5890		29.0 ml
Fluid Loss	ASTM D5891		13.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3911 g/m <sup>2</sup>	0.801 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE** testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

**GEOSYNTHETIC CLAY LINER** testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>

*\*certified to meet the required specification of < 5E-9 cm/sec*

Index Flux	ASTM D5887	Weekly
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*\*certified to meet the required specification of < 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec*

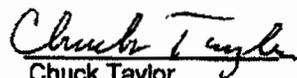
Internal Shear	ASTM D6243	Periodically
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*\*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf*

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29031911

ROLL # 502122798- 502122883

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner® , Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031911	502122798	3/19/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5756 g/m <sup>2</sup>	1.179 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1080.9 N	243 lbs
Grab Elongation	ASTM D4632		113 %
Tensile Strength	ASTM D6768	10.4 kN/m	59.5 ppi
Peel Strength	ASTM D4632 mod	378.1 N	85 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090310301B	
Mass	337 g/m <sup>2</sup>	9.94 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090224215B	
Mass	214 g/m <sup>2</sup>	6.32 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323994	
Moisture Content	ASTM D4643	9.8 %
Swell Index	ASTM D5890	29.0 ml
Fluid Loss	ASTM D5891	14.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4741 g/m <sup>2</sup> 0.971 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031911	502122814	3/19/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4765 g/m <sup>2</sup>	0.976 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1276.6 N	287 lbs
Grab Elongation	ASTM D4632		118 %
Tensile Strength	ASTM D6768	12.7 kN/m	72.6 ppi
Peel Strength	ASTM D4632 mod	369.2 N	83 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.9 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B	
Mass	344 g/m <sup>2</sup>	10.16 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090224215B	
Mass	214 g/m <sup>2</sup>	6.32 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323996		
Moisture Content	ASTM D4643		10.1 %
Swell Index	ASTM D5890		32.0 ml
Fluid Loss	ASTM D5891		13.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3823 g/m <sup>2</sup>	0.783 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031911	502122822	3/20/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4858 g/m <sup>2</sup>	0.995 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1232.2 N	277 lbs
Grab Elongation	ASTM D4632		123 %
Tensile Strength	ASTM D6768	11.3 kN/m	64.3 ppi
Peel Strength	ASTM D4632 mod	351.4 N	79 lbs
Peel Strength	ASTM D6496	928.2 N/m	14 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B	
Mass	344 g/m <sup>2</sup>	10.16 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090224215B	
Mass	214 g/m <sup>2</sup>	6.32 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323996		
Moisture Content	ASTM D4643		10.1 %
Swell Index	ASTM D5890		32.0 ml
Fluid Loss	ASTM D5891		13.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3906 g/m <sup>2</sup>	0.800 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031911	502122838	3/20/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4716 g/m <sup>2</sup>	0.966 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1036.4 N	233 lbs
Grab Elongation	ASTM D4632		101 %
Tensile Strength	ASTM D6768	12.2 kN/m	69.4 ppi
Peel Strength	ASTM D4632 mod	302.5 N	68 lbs
Peel Strength	ASTM D6496	928.2 N/m	12 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B	
Mass	344 g/m <sup>2</sup>	10.16 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090303215B	
Mass	220 g/m <sup>2</sup>	6.50 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323996		
Moisture Content	ASTM D4643		10.1 %
Swell Index	ASTM D5890		32.0 ml
Fluid Loss	ASTM D5891		13.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3774 g/m <sup>2</sup>	0.773 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29031911	502122854	3/20/2009	BentoLiner NWL-45	150.0	15.5	45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5102 g/m <sup>2</sup>	1.045 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1156.5 N	260 lbs
Grab Elongation	ASTM D4632		107 %
Tensile Strength	ASTM D6768	11.3 kN/m	64.5 ppi
Peel Strength	ASTM D4632 mod	271.3 N	61 lbs
Peel Strength	ASTM D6496	928.2 N/m	11.4 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090221301B	
Mass	332 g/m <sup>2</sup>	9.80 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323995		
Moisture Content	ASTM D4643		11.2 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		14.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4091 g/m <sup>2</sup>	0.838 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29031911	502122870	3/20/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4926 g/m <sup>2</sup>	1.009 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1098.7 N	247 lbs
Grab Elongation	ASTM D4632		124 %
Tensile Strength	ASTM D6768	11.1 kN/m	63.3 ppi
Peel Strength	ASTM D4632 mod	302.5 N	68 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090221301B	
Mass	332 g/m <sup>2</sup>	9.80 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090306215B	
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1323998		
Moisture Content	ASTM D4643	9.2 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	13.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4008 g/m <sup>2</sup>	0.821 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE testing was performed as follows:**

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

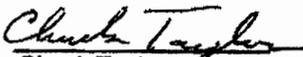
**GEOSYNTHETIC CLAY LINER testing on the finished product was performed as follows:**

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29033111

ROLL # 502122971- 502123056

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29033111	502122971	3/31/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4858 g/m <sup>2</sup>	0.995 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1227.7 N	276 lbs
Grab Elongation	ASTM D4632		119 %
Tensile Strength	ASTM D6768	13.2 kN/m	75.1 ppi
Peel Strength	ASTM D4632 mod	400.3 N	90 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.7 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090220301B		
Mass	333 g/m <sup>2</sup>	9.82 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090306215B		
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1324004		
Moisture Content	ASTM D4643	10.0 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	12.8 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3916 g/m <sup>2</sup>	0.802 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29033111	502122987	3/31/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4946 g/m <sup>2</sup>	1.013 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1276.6 N	287 lbs
Grab Elongation	ASTM D4632		142 %
Tensile Strength	ASTM D6768	12.4 kN/m	70.7 ppi
Peel Strength	ASTM D4632 mod	293.6 N	66 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.4 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B	
Mass	344 g/m <sup>2</sup>	10.16 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090303215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324004		
Moisture Content	ASTM D4643		10.0 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		12.8 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3979 g/m <sup>2</sup>	0.815 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29033111	502123003	3/31/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5000 g/m <sup>2</sup>	1.024 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1192.1 N	268 lbs
Grab Elongation	ASTM D4632		125 %
Tensile Strength	ASTM D6768	12.3 kN/m	70.4 ppi
Peel Strength	ASTM D4632 mod	298.0 N	67 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.3 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B	
Mass	344 g/m <sup>2</sup>	10.16 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090303215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324006		
Moisture Content	ASTM D4643	8.0 %	
Swell Index	ASTM D5890	29.0 ml	
Fluid Loss	ASTM D5891	14.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4106 g/m <sup>2</sup>	0.841 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29033111	502123019	3/31/2009	BentoLiner NWL-45	150.0	15.5	45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4829 g/m <sup>2</sup>	0.989 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1241.1 N	279 lbs
Grab Elongation	ASTM D4632		139 %
Tensile Strength	ASTM D6768	11.9 kN/m	67.7 ppi
Peel Strength	ASTM D4632 mod	298.0 N	67 lbs
Peel Strength	ASTM D6496	928.2 N/m	11.8 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B	
Mass	344 g/m <sup>2</sup>	10.16 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090306215B	
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324006	
Moisture Content	ASTM D4643	8.0 %
Swell Index	ASTM D5890	29.0 ml
Fluid Loss	ASTM D5891	14.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3950 g/m <sup>2</sup> 0.809 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>1</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29033111	502123035	3/31/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5102 g/m <sup>2</sup>	1.045 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1005.3 N	226 lbs
Grab Elongation	ASTM D4632		116 %
Tensile Strength	ASTM D6768	9.9 kN/m	56.3 ppi
Peel Strength	ASTM D4632 mod	400.3 N	90 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.7 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090316301B		
Mass		344 g/m <sup>2</sup>	10.16 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090303215B		
Mass		221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324007		
Moisture Content	ASTM D4643		9.1 %
Swell Index	ASTM D5890		30.0 ml
Fluid Loss	ASTM D5891		13.8 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4160 g/m <sup>2</sup>	0.852 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29033111	502123042	4/1/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4829 g/m <sup>2</sup>	0.989 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1138.7 N	256 lbs
Grab Elongation	ASTM D4632		117 %
Tensile Strength	ASTM D6768	12.1 kN/m	69.0 ppi
Peel Strength	ASTM D4632 mod	413.7 N	93 lbs
Peel Strength	ASTM D6496	928.2 N/m	17.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090313301B	
Mass	347 g/m <sup>2</sup>	10.23 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090303215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324007		
Moisture Content	ASTM D4643	9.1 %	
Swell Index	ASTM D5890	30.0 ml	
Fluid Loss	ASTM D5891	13.8 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3808 g/m <sup>2</sup>	0.780 lb/ft <sup>2</sup>

# GSE BentoLiner® , Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE Bentoliner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE** testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

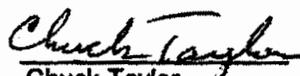
**GEOSYNTHETIC CLAY LINER** testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29040111

ROLL # 502123057- 502123142

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
19040111	502123057	4/1/2009	BentoLiner NWL-45	150.0	15.5	45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4682 g/m <sup>2</sup>	0.959 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1187.7 N	267 lbs
Grab Elongation	ASTM D4632		122 %
Tensile Strength	ASTM D6768	12.5 kN/m	71.4 ppi
Peel Strength	ASTM D4632 mod	395.9 N	89 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.4 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090313301B	
Mass	347 g/m <sup>2</sup>	10.23 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090303215B	
Mass	220 g/m <sup>2</sup>	6.50 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324008		
Moisture Content	ASTM D4643		9.6 %
Swell Index	ASTM D5890		28.0 ml
Fluid Loss	ASTM D5891		14.0 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3755 g/m <sup>2</sup>	0.769 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
9040111	502123073	4/1/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45			
Mass	ASTM D5993	4970 g/m <sup>2</sup>	1.018 lb/ft <sup>2</sup>	
Grab Strength	ASTM D4632	1290.0 N	290 lbs	
Grab Elongation	ASTM D4632		141 %	
Tensile Strength	ASTM D6768	12.2 kN/m	69.9 ppi	
Peel Strength	ASTM D4632 mod	258.0 N	58 lbs	
Del Strength	ASTM D6496	928.2 N/m	11.4 ppi	
Index Flux	ASTM D5887	<1E-8 m <sup>2</sup> /m <sup>2</sup> /sec		
Permeability	ASTM D5084	<5E-9 cm/s		

**Top Layer**

Type	Non-woven		
Layer #	090313301B		
Mass	347 g/m <sup>2</sup>	10.23 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090306215B		
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1324008		
Moisture Content	ASTM D4643	9.6 %	
Cell Index	ASTM D5890	28.0 ml	
Liquid Loss	ASTM D5891	14.0 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4018 g/m <sup>2</sup>	0.823 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040111	502123089	4/1/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4614 g/m <sup>2</sup>	0.945 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1187.7 N	267 lbs
Grab Elongation	ASTM D4632		128 %
Tensile Strength	ASTM D6768	11.4 kN/m	65.1 ppi
Peel Strength	ASTM D4632 mod	329.2 N	74 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.5 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090313301B	
Mass	347 g/m <sup>2</sup>	10.23 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090306215B	
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324009	
Moisture Content	ASTM D4643	10.1 %
Swell Index	ASTM D5890	30.0 ml
Liquid Loss	ASTM D5891	13.0 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3681 g/m <sup>2</sup> 0.754 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
0040111	502123105	4/1/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

		BentoLiner NWL-45	
Type			
Mass	ASTM D5993	4897 g/m <sup>2</sup>	1.003 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1276.6 N	287 lbs
Grab Elongation	ASTM D4632		136 %
Tensile Strength	ASTM D6768	11.5 kN/m	65.6 ppi
Peel Strength	ASTM D4632 mod	320.3 N	72 lbs
Del Strength	ASTM D6496	928.2 N/m	12.4 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type		Non-woven	
Layer #			090313301B
Mass		347 g/m <sup>2</sup>	10.23 oz/yd <sup>2</sup>

**Bottom Layer**

Type		Scrim Non-woven	
Layer #			090306215B
Mass		216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #		1324010	
Moisture Content	ASTM D4643		10.1 %
Cell Index	ASTM D5890		30.0 ml
Liquid Loss	ASTM D5891		12.8 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3935 g/m <sup>2</sup>	0.806 lb/ft <sup>2</sup>

**GSE BentoLiner® , Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040111	502123121	4/1/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4936 g/m <sup>2</sup>	1.011 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1161.0 N	261 lbs
Grab Elongation	ASTM D4632		121 %
Tensile Strength	ASTM D6768	10.5 kN/m	59.7 ppi
Peel Strength	ASTM D4632 mod	418.1 N	94 lbs
Peel Strength	ASTM D6496	928.2 N/m	17 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090313301B	
Mass	347 g/m <sup>2</sup>	10.23 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324010	
Moisture Content	ASTM D4643	10.1 %
Swell Index	ASTM D5890	30.0 ml
Liquid Loss	ASTM D5891	12.8 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3969 g/m <sup>2</sup> 0.813 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
99040111	502123137	4/1/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5000 g/m <sup>2</sup>	1.024 lb/ft <sup>2</sup>
Tear Strength	ASTM D4632	1116.5 N	251 lbs
Tear Elongation	ASTM D4632		121 %
Tensile Strength	ASTM D6768	10.6 kN/m	60.8 ppi
Peel Strength	ASTM D4632 mod	364.8 N	82 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090313301B	
Mass	347 g/m <sup>2</sup>	10.23 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324011		
Moisture Content	ASTM D4643		10.7 %
Well Index	ASTM D5890		30.0 ml
Fluid Loss	ASTM D5891		13.0 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4004 g/m <sup>2</sup>	0.820 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-842-8531  
FAX: 605-842-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

### BENTONITE testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

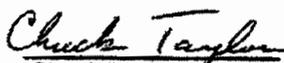
### GEOSYNTHETIC CLAY LINER testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29040211

ROLL # 502123143- 502123228

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040211	502123143	4/2/2009	BentoLiner NWL-45	150.0	45.72	15.5	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4961 g/m <sup>2</sup>	1.016 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1169.9 N	263 lbs
Grab Elongation	ASTM D4632		124 %
Tensile Strength	ASTM D6768	11.5 kN/m	65.7 ppi
Peel Strength	ASTM D4632 mod	289.1 N	65 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.7 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090324301B-1		
Mass	355 g/m <sup>2</sup>	10.46 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090307215B		
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1324011		
Moisture Content	ASTM D4643	10.7 %	
Swell Index	ASTM D5890	30.0 ml	
Fluid Loss	ASTM D5891	13.0 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3969 g/m <sup>2</sup>	0.813 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040211	502123159	4/2/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4687 g/m <sup>2</sup>	0.960 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1049.8 N	236 lbs
Grab Elongation	ASTM D4632		120 %
Tensile Strength	ASTM D6768	11.9 kN/m	68.0 ppi
Peel Strength	ASTM D4632 mod	280.2 N	63 lbs
Peel Strength	ASTM D6496	928.2 N/m	10.7 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090324301B-1	
Mass	355 g/m <sup>2</sup>	10.46 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324012		
Moisture Content	ASTM D4643		8.9 %
Swell Index	ASTM D5890		29.0 ml
Fluid Loss	ASTM D5891		13.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3774 g/m <sup>2</sup>	0.773 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040211	502123175	4/2/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

		BentoLiner NWL-45	
Type			
Mass	ASTM D5993	4975 g/m <sup>2</sup>	1.019 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1325.6 N	298 lbs
Grab Elongation	ASTM D4632		135 %
Tensile Strength	ASTM D6768	12.9 kN/m	73.4 ppi
Peel Strength	ASTM D4632 mod	351.4 N	79 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type		Non-woven	
Layer #		090324301B-1	
Mass		355 g/m <sup>2</sup>	10.46 oz/yd <sup>2</sup>

**Bottom Layer**

Type		Scrim Non-woven	
Layer #		090306215B	
Mass		216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #		1324012	
Moisture Content	ASTM D4643		8.9 %
Swell Index	ASTM D5890		29.0 ml
Fluid Loss	ASTM D5891		13.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4043 g/m <sup>2</sup>	0.828 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040211	502123191	4/2/2009	BentoLiner NWL-45	150.0	45.72	15.5	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4726 g/m <sup>2</sup>	0.968 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1298.9 N	292 lbs
Grab Elongation	ASTM D4632		141 %
Tensile Strength	ASTM D6768	11.8 kN/m	67.1 ppi
Peel Strength	ASTM D4632 mod	298.0 N	67 lbs
Peel Strength	ASTM D6496	928.2 N/m	11.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090324301B-1	
Mass	355 g/m <sup>2</sup>	10.46 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090306215B	
Mass	216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324014		
Moisture Content	ASTM D4643	9.6 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	14.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3789 g/m <sup>2</sup>	0.776 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040211	502123207	4/2/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4853 g/m <sup>2</sup>	0.994 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1192.1 N	268 lbs
Grab Elongation	ASTM D4632		136 %
Tensile Strength	ASTM D6768	9.8 kN/m	55.9 ppi
Peel Strength	ASTM D4632 mod	391.4 N	88 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090324301B-1		
Mass		355 g/m <sup>2</sup>	10.46 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090306215B		
Mass		216 g/m <sup>2</sup>	6.38 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324016		
Moisture Content	ASTM D4643		9.5 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		15.0 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3911 g/m <sup>2</sup>	0.801 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040211	502123223	4/2/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5346 g/m <sup>2</sup>	1.095 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1209.9 N	272 lbs
Grab Elongation	ASTM D4632		125 %
Tensile Strength	ASTM D6768	11.7 kN/m	66.6 ppi
Peel Strength	ASTM D4632 mod	342.5 N	77 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090324301B-1	
Mass	355 g/m <sup>2</sup>	10.46 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324016		
Moisture Content	ASTM D4643	9.5 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	15.0 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4355 g/m <sup>2</sup>	0.892 lb/ft <sup>2</sup>

# GSE BentoLiner® , Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE** testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

**GEOSYNTHETIC CLAY LINER** testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>

*\*certified to meet the required specification of < 5E-9 cm/sec*

Index Flux	ASTM D5887	Weekly
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*\*certified to meet the required specification of < 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec*

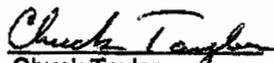
Internal Shear	ASTM D6243	Periodically
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*\*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf*

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29040311

ROLL # 502123229- 502123314

  
Chuck Taylor  
Lab Technician

Date:

4-16-09

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040311	502123229	4/2/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5000 g/m <sup>2</sup>	1.024 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1263.3 N	284 lbs
Grab Elongation	ASTM D4632		132 %
Tensile Strength	ASTM D6768	12.6 kN/m	71.9 ppi
Peel Strength	ASTM D4632 mod	351.4 N	79 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090324301B-1	
Mass	355 g/m <sup>2</sup>	10.46 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1324016		
Moisture Content	ASTM D4643	9.5 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	15.0 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4038 g/m <sup>2</sup>	0.827 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040311	502123245	4/2/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4907 g/m <sup>2</sup>	1.005 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1174.3 N	264 lbs
Grab Elongation	ASTM D4632		124 %
Tensile Strength	ASTM D6768	11.9 kN/m	67.8 ppi
Peel Strength	ASTM D4632 mod	302.5 N	68 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.3 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B-1	
Mass	335 g/m <sup>2</sup>	9.88 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334136		
Moisture Content	ASTM D4643	10.9 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	13.0 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3925 g/m <sup>2</sup>	0.804 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040311	502123261	4/2/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5097 g/m <sup>2</sup>	1.044 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1312.2 N	295 lbs
Grab Elongation	ASTM D4632		139 %
Tensile Strength	ASTM D6768	12.6 kN/m	71.8 ppi
Peel Strength	ASTM D4632 mod	315.8 N	71 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.4 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B-1	
Mass	335 g/m <sup>2</sup>	9.88 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334138		
Moisture Content	ASTM D4643		10.2 %
Swell Index	ASTM D5890		29.0 ml
Fluid Loss	ASTM D5891		13.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4121 g/m <sup>2</sup>	0.844 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040311	502123268	4/3/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4814 g/m <sup>2</sup>	0.986 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1143.2 N	257 lbs
Grab Elongation	ASTM D4632		124 %
Tensile Strength	ASTM D6768	12.2 kN/m	69.8 ppi
Peel Strength	ASTM D4632 mod	262.4 N	59 lbs
Peel Strength	ASTM D6496	928.2 N/m	10.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B-1	
Mass	335 g/m <sup>2</sup>	9.88 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334138		
Moisture Content	ASTM D4643	10.2 %	
Swell Index	ASTM D5890	29.0 ml	
Fluid Loss	ASTM D5891	13.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3867 g/m <sup>2</sup>	0.792 lb/ft <sup>2</sup>

**GSE BentoLiner® , Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040311	502123284	4/3/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4707 g/m <sup>2</sup>	0.964 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1187.7 N	267 lbs
Grab Elongation	ASTM D4632		113 %
Tensile Strength	ASTM D6768	11.6 kN/m	66.5 ppi
Peel Strength	ASTM D4632 mod	298.0 N	67 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B-1	
Mass	335 g/m <sup>2</sup>	9.88 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334137	
Moisture Content	ASTM D4643	11.0 %
Swell Index	ASTM D5890	30.0 ml
Fluid Loss	ASTM D5891	13.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3740 g/m <sup>2</sup> 0.766 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040311	502123300	4/3/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5053 g/m <sup>2</sup>	1.035 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1312.2 N	295 lbs
Grab Elongation	ASTM D4632		121 %
Tensile Strength	ASTM D6768	12.9 kN/m	73.4 ppi
Peel Strength	ASTM D4632 mod	347.0 N	78 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.4 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B-1	
Mass	335 g/m <sup>2</sup>	9.88 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090307215B	
Mass	221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334137		
Moisture Content	ASTM D4643		11.0 %
Swell Index	ASTM D5890		30.0 ml
Fluid Loss	ASTM D5891		13.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4052 g/m <sup>2</sup>	0.830 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE** testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

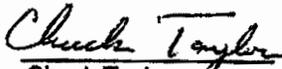
**GEOSYNTHETIC CLAY LINER** testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29040411

ROLL # 502123315- 502123400

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040411	502123315	4/3/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5000 g/m <sup>2</sup>	1.024 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1254.4 N	282 lbs
Grab Elongation	ASTM D4632		131 %
Tensile Strength	ASTM D6768	11.9 kN/m	68.0 ppi
Peel Strength	ASTM D4632 mod	289.1 N	65 lbs
Peel Strength	ASTM D6496	928.2 N/m	12 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B-2	
Mass	333 g/m <sup>2</sup>	9.81 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090224215B	
Mass	214 g/m <sup>2</sup>	6.32 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334139		
Moisture Content	ASTM D4643		11.1 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		12.8 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4008 g/m <sup>2</sup>	0.821 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040411	502123331	4/3/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

		BentoLiner NWL-45		
Type				
Mass	ASTM D5993	4702 g/m <sup>2</sup>		0.963 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1103.2 N		248 lbs
Grab Elongation	ASTM D4632			127 %
Tensile Strength	ASTM D6768	10.8 kN/m		61.7 ppi
Peel Strength	ASTM D4632 mod	244.7 N		55 lbs
Peel Strength	ASTM D6496	928.2 N/m		10.3 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec		
Permeability	ASTM D5084	<5E-9 cm/s		

**Top Layer**

Type			Non-woven
Layer #			090316301B-2
Mass		333 g/m <sup>2</sup>	9.81 oz/yd <sup>2</sup>

**Bottom Layer**

Type			Scrim Non-woven
Layer #			090307215B
Mass		221 g/m <sup>2</sup>	6.52 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #			1334139
Moisture Content	ASTM D4643		11.1 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		12.8 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3730 g/m <sup>2</sup>	0.764 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>®</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040411	502123347	4/3/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5131 g/m <sup>2</sup>	1.051 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1183.2 N	266 lbs
Grab Elongation	ASTM D4632		119 %
Tensile Strength	ASTM D6768	11.5 kN/m	65.4 ppi
Peel Strength	ASTM D4632 mod	342.5 N	77 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.3 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B-2	
Mass	333 g/m <sup>2</sup>	9.81 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090319215B	
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334139		
Moisture Content	ASTM D4643	11.1 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	12.8 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4131 g/m <sup>2</sup>	0.846 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040411	502123363	4/3/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4980 g/m <sup>2</sup>	1.020 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1058.7 N	238 lbs
Grab Elongation	ASTM D4632		104 %
Tensile Strength	ASTM D6768	12.7 kN/m	72.8 ppi
Peel Strength	ASTM D4632 mod	324.7 N	73 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B-2	
Mass	333 g/m <sup>2</sup>	9.81 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090319215B	
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334140		
Moisture Content	ASTM D4643		10.3 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		12.4 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4023 g/m <sup>2</sup>	0.824 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length ft / m	Width ft / m
29040411	502123379	4/6/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5327 g/m <sup>2</sup>	1.091 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1236.6 N	278 lbs
Grab Elongation	ASTM D4632		121 %
Tensile Strength	ASTM D6768	11.3 kN/m	64.6 ppi
Peel Strength	ASTM D4632 mod	329.2 N	74 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090317301B-1		
Mass	335 g/m <sup>2</sup>	9.88 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090319215B		
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1334140		
Moisture Content	ASTM D4643	10.3 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	12.4 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4336 g/m <sup>2</sup>	0.888 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>1</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040411	502123395	4/6/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4863 g/m <sup>2</sup>	0.996 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1138.7 N	256 lbs
Grab Elongation	ASTM D4632		116 %
Tensile Strength	ASTM D6768	12.0 kN/m	68.3 ppi
Peel Strength	ASTM D4632 mod	391.4 N	88 lbs
Peel Strength	ASTM D6496	928.2 N/m	17.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B-1	
Mass	335 g/m <sup>2</sup>	9.88 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090319215B	
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334142		
Moisture Content	ASTM D4643	9.5 %	
Swell Index	ASTM D5890	30.0 ml	
Fluid Loss	ASTM D5891	14.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3945 g/m <sup>2</sup>	0.808 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8631  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

### BENTONITE testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

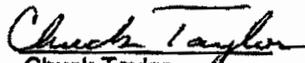
### GEOSYNTHETIC CLAY LINER testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29040611

ROLL # 502123401- 502123486

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040611	502123401	4/6/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5175 g/m <sup>2</sup>	1.060 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1214.4 N	273 lbs
Grab Elongation	ASTM D4632		125 %
Tensile Strength	ASTM D6768	11.5 kN/m	65.4 ppi
Peel Strength	ASTM D4632 mod	351.4 N	79 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B-1	
Mass	335 g/m <sup>2</sup>	9.88 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090319215B	
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334142		
Moisture Content	ASTM D4643		9.5 %
Swell Index	ASTM D5890		30.0 ml
Fluid Loss	ASTM D5891		14.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4228 g/m <sup>2</sup>	0.866 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>1</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040611	502123417	4/6/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4853 g/m <sup>2</sup>	0.994 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1089.8 N	245 lbs
Grab Elongation	ASTM D4632		120 %
Tensile Strength	ASTM D6768	11.2 kN/m	63.9 ppi
Peel Strength	ASTM D4632 mod	311.4 N	70 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.7 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B-2	
Mass	333 g/m <sup>2</sup>	9.81 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090319215B	
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334141		
Moisture Content	ASTM D4643	10.4 %	
Swell Index	ASTM D5890	29.0 ml	
Fluid Loss	ASTM D5891	13.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3901 g/m <sup>2</sup>	0.799 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040611	502123432	4/7/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5117 g/m <sup>2</sup>	1.048 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1214.4 N	273 lbs
Grab Elongation	ASTM D4632		133 %
Tensile Strength	ASTM D6768	11.0 kN/m	62.8 ppi
Peel Strength	ASTM D4632 mod	400.3 N	90 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B-2	
Mass	333 g/m <sup>2</sup>	9.81 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090319215B	
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334141	
Moisture Content	ASTM D4643	10.4 %
Swell Index	ASTM D5890	29.0 ml
Fluid Loss	ASTM D5891	13.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4140 g/m <sup>2</sup> 0.848 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040611	502123448	4/7/2009	BentoLiner NWL-45	150.0	15.5	45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5268 g/m <sup>2</sup>	1.079 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1281.1 N	288 lbs
Grab Elongation	ASTM D4632		128 %
Tensile Strength	ASTM D6768	11.8 kN/m	67.6 ppi
Peel Strength	ASTM D4632 mod	360.3 N	81 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.7 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090317301B		
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090319215B		
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1334143		
Moisture Content	ASTM D4643	9.3 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	12.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4316 g/m <sup>2</sup>	0.884 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040611	502123464	4/7/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4951 g/m <sup>2</sup>	1.014 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1223.3 N	275 lbs
Grab Elongation	ASTM D4632		133 %
Tensile Strength	ASTM D6768	11.3 kN/m	64.4 ppi
Peel Strength	ASTM D4632 mod	302.5 N	68 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.7 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B	
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090319215B	
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334143		
Moisture Content	ASTM D4643	9.3 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	12.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4023 g/m <sup>2</sup>	0.824 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>1</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040611	502123480	4/7/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4902 g/m <sup>2</sup>	1.004 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1192.1 N	268 lbs
Grab Elongation	ASTM D4632		134 %
Tensile Strength	ASTM D6768	11.3 kN/m	64.8 ppi
Peel Strength	ASTM D4632 mod	324.7 N	73 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B	
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090319215B	
Mass	212 g/m <sup>2</sup>	6.26 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334146		
Moisture Content	ASTM D4643	9.1 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	12.4 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3989 g/m <sup>2</sup>	0.817 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-842-8531  
FAX: 605-842-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 86  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE testing was performed as follows:**

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

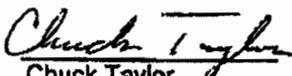
**GEOSYNTHETIC CLAY LINER testing on the finished product was performed as follows:**

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29040811

ROLL # 502123573- 502123658

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040811	502123573	4/8/2009	BentoLiner NWL-45	150.0	45.72	15.5	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5117 g/m <sup>2</sup>	1.048 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1196.6 N	269 lbs
Grab Elongation	ASTM D4632		121 %
Tensile Strength	ASTM D6768	12.1 kN/m	69.0 ppi
Peel Strength	ASTM D4632 mod	320.3 N	72 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090317301B		
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090318215B		
Mass	215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1334151		
Moisture Content	ASTM D4643	9.6 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	13.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4160 g/m <sup>2</sup>	0.852 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040811	502123589	4/8/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5156 g/m <sup>2</sup>	1.056 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1192.1 N	268 lbs
Grab Elongation	ASTM D4632		124 %
Tensile Strength	ASTM D6768	11.2 kN/m	63.9 ppi
Peel Strength	ASTM D4632 mod	395.9 N	89 lbs
Peel Strength	ASTM D6496	928.2 N/m	17 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B	
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090318215B	
Mass	215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334151	
Moisture Content	ASTM D4643	9.6 %
Swell Index	ASTM D5890	27.0 ml
Fluid Loss	ASTM D5891	13.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4199 g/m <sup>2</sup> 0.860 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040811	502123605	4/8/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4912 g/m <sup>2</sup>	1.006 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1174.3 N	264 lbs
Grab Elongation	ASTM D4632		131 %
Tensile Strength	ASTM D6768	12.4 kN/m	70.8 ppi
Peel Strength	ASTM D4632 mod	329.2 N	74 lbs
Peel Strength	ASTM D6496	928.2 N/m	13.5 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B	
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090318215B	
Mass	215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334151		
Moisture Content	ASTM D4643		9.6 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		13.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3979 g/m <sup>2</sup>	0.815 lb/ft <sup>2</sup>

**GSE BentoLiner® , Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040811	502123621	4/8/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4619 g/m <sup>2</sup>	0.946 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1107.6 N	249 lbs
Grab Elongation	ASTM D4632		125 %
Tensile Strength	ASTM D6768	11.0 kN/m	63.0 ppi
Peel Strength	ASTM D4632 mod	275.8 N	62 lbs
Peel Strength	ASTM D6496	928.2 N/m	12 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090317301B	
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090318215B	
Mass	215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334152		
Moisture Content	ASTM D4643		9.8 %
Swell Index	ASTM D5890		28.0 ml
Fluid Loss	ASTM D5891		14.2 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3774 g/m <sup>2</sup>	0.773 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040811	502123637	4/8/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4970 g/m <sup>2</sup>	1.018 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1187.7 N	267 lbs
Grab Elongation	ASTM D4632		124 %
Tensile Strength	ASTM D6768	11.9 kN/m	68.2 ppi
Peel Strength	ASTM D4632 mod	306.9 N	69 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090316301B-1		
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090318215B		
Mass	215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1334152		
Moisture Content	ASTM D4643	9.8 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	14.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4023 g/m <sup>2</sup>	0.824 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040811	502123653	4/8/2009	BentoLiner NWL-45	150.0	15.5	45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4594 g/m <sup>2</sup>	0.941 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1018.6 N	229 lbs
Grab Elongation	ASTM D4632		124 %
Tensile Strength	ASTM D6768	8.9 kN/m	50.8 ppi
Peel Strength	ASTM D4632 mod	422.6 N	95 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.5 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B-1	
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090318215B	
Mass	215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334153	
Moisture Content	ASTM D4643	9.3 %
Swell Index	ASTM D5890	30.0 ml
Fluid Loss	ASTM D5891	14.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3701 g/m <sup>2</sup> 0.758 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-842-8531  
FAX: 605-842-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 48  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE** testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

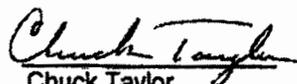
**GEOSYNTHETIC CLAY LINER** testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29040911

ROLL # 502123659- 502123706

  
Chuck Taylor  
Lab Technician

Date: 4-16-09

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040911	502123659	4/8/2009	BentoLiner NWL-45	150.0	45.72	15.5	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4878 g/m <sup>2</sup>	0.999 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1049.8 N	236 lbs
Grab Elongation	ASTM D4632		108 %
Tensile Strength	ASTM D6768	10.5 kN/m	59.8 ppi
Peel Strength	ASTM D4632 mod	422.6 N	95 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.8 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090316301B-1		
Mass		338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090318215B		
Mass		215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334153		
Moisture Content	ASTM D4643		9.3 %
Swell Index	ASTM D5890		30.0 ml
Fluid Loss	ASTM D5891		14.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3955 g/m <sup>2</sup>	0.810 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29040911	502123675	4/9/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4692 g/m <sup>2</sup>	0.961 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1178.8 N	265 lbs
Grab Elongation	ASTM D4632		110 %
Tensile Strength	ASTM D6768	11.5 kN/m	65.6 ppi
Peel Strength	ASTM D4632 mod	418.1 N	94 lbs
Peel Strength	ASTM D6496	928.2 N/m	17.9 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090316301B-1		
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090318215B		
Mass	215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1334155		
Moisture Content	ASTM D4643	9.5 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	13.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3779 g/m <sup>2</sup>	0.774 lb/ft <sup>2</sup>

**GSE BentoLiner®**, Inc.  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29040911	502123691	4/9/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5034 g/m <sup>2</sup>	1.031 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1076.5 N	242 lbs
Grab Elongation	ASTM D4632		114 %
Tensile Strength	ASTM D6768	10.9 kN/m	62.5 ppi
Peel Strength	ASTM D4632 mod	347.0 N	78 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.1 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B-1	
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090318215B	
Mass	215 g/m <sup>2</sup>	6.33 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1334155		
Moisture Content	ASTM D4643	9.5 %	
Swell Index	ASTM D5890	28.0 ml	
Fluid Loss	ASTM D5891	13.2 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4091 g/m <sup>2</sup>	0.838 lb/ft <sup>2</sup>

# GSE BentoLiner®, Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 88  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

### BENTONITE testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

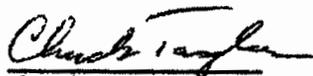
### GEOSYNTHETIC CLAY LINER testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29060411

ROLL # 502127196- 502127281

  
Chuck Taylor  
Lab Technician

Date: 6-15-09

**GSE BentoLiner® , Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29060411	502127196	6/4/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5000 g/m <sup>2</sup>	1.024 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1112.1 N	250 lbs
Grab Elongation	ASTM D4632		131 %
Tensile Strength	ASTM D6768	10.0 kN/m	57.2 ppi
Peel Strength	ASTM D4632 mod	391.4 N	88 lbs
Peel Strength	ASTM D6496	928.2 N/m	17.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090316301B-1	
Mass	338 g/m <sup>2</sup>	9.98 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090506215B	
Mass	226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1359523		
Moisture Content	ASTM D4643		9.2 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		14.4 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4062 g/m <sup>2</sup>	0.832 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29060411	502127212	6/4/2009	BentoLiner NWL-45	150.0 45.72	15.5 4.72

**Finished Product**

		BentoLiner NWL-45		
Type				
Mass	ASTM D5993	4809 g/m <sup>2</sup>		0.985 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1094.3 N		246 lbs
Grab Elongation	ASTM D4632			121 %
Tensile Strength	ASTM D6768	10.6 kN/m		60.3 ppi
Peel Strength	ASTM D4632 mod	364.8 N		82 lbs
Peel Strength	ASTM D6496	928.2 N/m		15.8 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec		
Permeability	ASTM D5084	<5E-9 cm/s		

**Top Layer**

Type		Non-woven
Layer #		090324301B
Mass	328 g/m <sup>2</sup>	9.66 oz/yd <sup>2</sup>

**Bottom Layer**

Type		Scrim Non-woven
Layer #		090506215B
Mass	226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #		1359523
Moisture Content	ASTM D4643	9.2 %
Swell Index	ASTM D5890	27.0 ml
Fluid Loss	ASTM D5891	14.4 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3896 g/m <sup>2</sup> 0.798 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29060411	502127228	6/4/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4663 g/m <sup>2</sup>	0.955 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1187.7 N	267 lbs
Grab Elongation	ASTM D4632		114 %
Tensile Strength	ASTM D6768	11.7 kN/m	66.9 ppi
Peel Strength	ASTM D4632 mod	315.8 N	71 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090324301B	
Mass	328 g/m <sup>2</sup>	9.66 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090506215B	
Mass	226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1359524		
Moisture Content	ASTM D4643		9.2 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		14.4 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3764 g/m <sup>2</sup>	0.771 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29060411	502127244	6/4/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4838 g/m <sup>2</sup>	0.991 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1290.0 N	290 lbs
Grab Elongation	ASTM D4632		135 %
Tensile Strength	ASTM D6768	11.2 kN/m	64.1 ppi
Peel Strength	ASTM D4632 mod	280.2 N	63 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.9 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090324301B	
Mass	328 g/m <sup>2</sup>	9.66 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090506215B	
Mass	226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1359524		
Moisture Content	ASTM D4643	9.2 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	14.4 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3925 g/m <sup>2</sup>	0.804 lb/ft <sup>2</sup>

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29060411	502127260	6/4/2009	BentoLiner NWL-45	150.0	45.72	15.5	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4741 g/m <sup>2</sup>	0.971 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1338.9 N	301 lbs
Grab Elongation	ASTM D4632		144 %
Tensile Strength	ASTM D6768	12.0 kN/m	68.8 ppi
Peel Strength	ASTM D4632 mod	258.0 N	58 lbs
Peel Strength	ASTM D6496	928.2 N/m	11.2 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090324301B		
Mass	328 g/m <sup>2</sup>	9.66 oz/yd <sup>2</sup>	

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090506215B		
Mass	226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>	

**Bentonite**

Shipment Lot #	1359525		
Moisture Content	ASTM D4643	9.1 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	14.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3838 g/m <sup>2</sup>	0.786 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>o</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29060411	502127276	6/4/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4799 g/m <sup>2</sup>	0.983 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1312.2 N	295 lbs
Grab Elongation	ASTM D4632		138 %
Tensile Strength	ASTM D6768	12.2 kN/m	69.7 ppi
Peel Strength	ASTM D4632 mod	333.6 N	75 lbs
Peel Strength	ASTM D6496	928.2 N/m	15.0 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090324301B	
Mass	328 g/m <sup>2</sup>	9.66 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090506215B	
Mass	226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1359526		
Moisture Content	ASTM D4643	9.4 %	
Swell Index	ASTM D5890	27.0 ml	
Fluid Loss	ASTM D5891	14.6 ml	
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3882 g/m <sup>2</sup>	0.795 lb/ft <sup>2</sup>

# GSE BentoLiner® , Inc.

3150 1st Ave  
Spearfish, SD 57783

TEL: 605-642-8531  
FAX: 605-642-8539

## BentoLiner® MANUFACTURING CERTIFICATION

**CUSTOMER:** GSI  
**PROJECT:** Sarasota County CCSWDC Phase 2  
**ORDER NO.:** SO 56347

**SHIP DATE:**  
**# ROLLS:** 40  
**PRODUCT TYPE:** BentoLiner NWL-45

GSE BentoLiner® hereby certifies that the GSE BentoLiner® Geosynthetic Clay Liner purchased and shipped for the above referenced project does meet or exceed GSE BentoLiner's® specifications .

The GSE BentoLiner® product has been continuously inspected for the presence of needles and is certified to be needle free.

**BENTONITE** testing was performed as follows:

Swell Index	ASTM D5890	1/60,000 lb
Moisture Content	ASTM D4643	1/60,000 lb
Fluid Loss	ASTM D5891	1/60,000 lb

**GEOSYNTHETIC CLAY LINER** testing on the finished product was performed as follows:

Bentonite Mass Per Unit Area	ASTM D5993	1/40,000 ft <sup>2</sup>
Grab Tensile/Elongation	ASTM D4632	1/40,000 ft <sup>2</sup>
Tensile Strength	ASTM D6768	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D4632 Mod.	1/40,000 ft <sup>2</sup>
Peel Strength	ASTM D6496	1/40,000 ft <sup>2</sup>
Hydraulic Conductivity	ASTM D5084	1/100,000 ft <sup>2</sup>
<i>*certified to meet the required specification of &lt; 5E-9 cm/sec</i>		
Index Flux	ASTM D5887	Weekly
<i>*certified to meet the required specification of &lt; 1E-8 m<sup>3</sup>/m<sup>2</sup>/sec</i>		
Internal Shear	ASTM D6243	Periodically
<i>*hydrated 24 hours and sheared under 200 psf normal stress is certified to be 500 psf</i>		

The LOT and ROLL numbers for this shipment are as follows:

LOT# 29060511

ROLL # 502127282- 502127321

  
Chuck Taylor  
Lab Technician

Date: 6-15-09

**GSE BentoLiner®, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29060511	502127282	6/4/2009	BentoLiner NWL-45	110.0 33.53	15.5 4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4936 g/m <sup>2</sup>	1.011 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1321.1 N	297 lbs
Grab Elongation	ASTM D4632		137 %
Tensile Strength	ASTM D6768	12.5 kN/m	71.2 ppi
Peel Strength	ASTM D4632 mod	271.3 N	61 lbs
Peel Strength	ASTM D6496	928.2 N/m	12.3 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven		
Layer #	090324301B		
Mass		328 g/m <sup>2</sup>	9.66 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven		
Layer #	090506215B		
Mass		226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1359526		
Moisture Content	ASTM D4643		9.4 %
Swell Index	ASTM D5890		27.0 ml
Fluid Loss	ASTM D5891		14.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4008 g/m <sup>2</sup>	0.821 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length	Width
				ft / m	ft / m
29060511	502127293	6/5/2009	BentoLiner NWL-45	150.0	15.5
				45.72	4.72

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	5092 g/m <sup>2</sup>	1.043 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1138.7 N	256 lbs
Grab Elongation	ASTM D4632		119 %
Tensile Strength	ASTM D6768	11.5 kN/m	65.8 ppi
Peel Strength	ASTM D4632 mod	315.8 N	71 lbs
Peel Strength	ASTM D6496	928.2 N/m	14.9 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090324301B	
Mass	328 g/m <sup>2</sup>	9.66 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090506215B	
Mass	226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1359526	
Moisture Content	ASTM D4643	9.4 %
Swell Index	ASTM D5890	27.0 ml
Fluid Loss	ASTM D5891	14.6 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	4155 g/m <sup>2</sup> 0.851 lb/ft <sup>2</sup>

**GSE BentoLiner®<sub>2</sub>, Inc.**  
**QUALITY CONTROL CERTIFICATE**

Lot #	Roll #	Date Produced	Product	Length		Width	
				ft / m	ft / m	ft / m	ft / m
29060511	502127309	6/5/2009	BentoLiner NWL-45	150.0	15.5		
				45.72	4.72		

**Finished Product**

Type	BentoLiner NWL-45		
Mass	ASTM D5993	4669 g/m <sup>2</sup>	0.956 lb/ft <sup>2</sup>
Grab Strength	ASTM D4632	1258.8 N	283 lbs
Grab Elongation	ASTM D4632		130 %
Tensile Strength	ASTM D6768	13.3 kN/m	76.0 ppi
Peel Strength	ASTM D4632 mod	360.3 N	81 lbs
Peel Strength	ASTM D6496	928.2 N/m	16.6 ppi
Index Flux	ASTM D5887	<1E-8 m <sup>3</sup> /m <sup>2</sup> /sec	
Permeability	ASTM D5084	<5E-9 cm/s	

**Top Layer**

Type	Non-woven	
Layer #	090325301B	
Mass	340 g/m <sup>2</sup>	10.03 oz/yd <sup>2</sup>

**Bottom Layer**

Type	Scrim Non-woven	
Layer #	090506215B	
Mass	226 g/m <sup>2</sup>	6.66 oz/yd <sup>2</sup>

**Bentonite**

Shipment Lot #	1359528		
Moisture Content	ASTM D4643		9.8 %
Swell Index	ASTM D5890		26.0 ml
Fluid Loss	ASTM D5891		13.4 ml
Bentonite Mass Per Unit Area @ 0% mc	ASTM D5993	3735 g/m <sup>2</sup>	0.765 lb/ft <sup>2</sup>



June 12, 2009  
March 30, 2010

Revised

**Mail To:**

**Bill To:**

**Mr. Ed Martin**  
**Glover Construction**

**<= Same**

email: [emartin@gloverconstruction.com](mailto:emartin@gloverconstruction.com)  
cc email: [jamesl@geo-synthetics.com](mailto:jamesl@geo-synthetics.com)

Dear Mr. Martin:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

Project: **Sarasota County Landfill, Phase II**

TRI Job Reference Number: E2325-41-08

Material(s) Tested: 1 BentoLiner NWL-45 GCL(s)

Test(s) Requested: Mass/Unit Area (ASTM D 5993)  
Tensile Properties (ASTM D 6768)  
Peel Strength (ASTM D 6496)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Division Director  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502127210  
TRI Log #: E2325-41-08

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.		
	1	2	3	4	5	6	7	8	9	10					
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>															
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.85	0.85	0.83	0.80	0.76							<b>0.82</b>	0.04	0.75 min	
Moisture Content (%)	9.0	9.0	9.0	9.1	9.0							<b>9.0</b>	0.0		
<b>Tensile Strength (ASTM D 6768)</b>															
MD - Tensile Strength (lbs/in)	83.8	76.9	77.5	77.8	80.9							<b>79.4</b>	2.9	45 min	
<b>Peel Strength (ASTM D 6496)</b>															
MD - Peel Strength (lbs/in)	16.4	16.5	15.6	15.1	15.0							<b>15.7</b>	0.7	5.3 min	
MD Machine Direction	TD Transverse Direction														

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



April 27, 2009  
March 30, 2010

Revised

**Mail To:**

**Mr. Ed Martin  
Glover Construction**

**Bill To:**

**<= Same**

email: emartin@gloverconstruction.com  
cc email: jamesl@geo-synthetics.com

Dear Mr. Martin:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project: Sarasota County Landfill, Phase II**

**TRI Job Reference Number: E2325-21-08**

**Material(s) Tested: 1 BentoLiner NWL-45 GCL(s)**

**Test(s) Requested:**  
Mass/Unit Area (ASTM D 5993)  
Bentonite - Fluid Loss (ASTM D 5891)  
Bentonite - Swell Index (ASTM D 5890)  
Tensile Properties (ASTM D 6768)  
Peel Strength (ASTM D 6496)  
Index Flux (ASTM D 5887)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Division Director  
Geosynthetic Services Division  
www.GeosyntheticTesting.com



**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502123691  
TRI Log #: E2325-21-08

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.90	0.94	0.85	0.83	0.86							<b>0.88</b>	0.04	0.75 min
Moisture Content (%)	9.9	9.9	10.0	10.0	10.0							<b>10.0</b>	0.1	
<b>Bentonite - Fluid Loss (ASTM D 5891)</b>														
Slurry temperature at test initiation (26 degrees C)														
Fluid Loss (mL)	14.8										<b>15</b>		18 max	
Note: Bentonite sample tested is taken from finished GCL product.														
<b>Bentonite - Swell Index (ASTM D 5890)</b>														
Water temperature at test initiation (22 degrees C)														
Swell Index (mL/2g)	29										<b>29</b>		24 min	
Note: Bentonite sample tested is taken from finished GCL product.														
<b>Tensile Strength (ASTM D 6768)</b>														
MD - Tensile Strength (lbs/in)	76.5	73.9	70.2	78.6	71.2							<b>74.1</b>	3.5	45 min
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	15.3	16.0	15.8	12.2	16.4							<b>15.1</b>	1.7	5.3 min
<b>Index Flux (ASTM D 5887) - @ 5 psi</b>														
Index Flux (m <sup>3</sup> /m <sup>2</sup> /sec)	3.1E-09										<b>3.1E-09</b>			
Hydraulic Conductivity (m/sec)	2.6E-11										<b>2.6E-11</b>		5.0E-11 max	
MD Machine Direction	TD Transverse Direction													

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**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502123363  
TRI Log #: E2325-20-02

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.		
	1	2	3	4	5	6	7	8	9	10					
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>															
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.93	0.93	0.83	0.83	0.76							<b>0.86</b>	0.07	0.75 min	
Moisture Content (%)	9.3	9.2	9.3	9.2	9.2							<b>9.2</b>	0.1		
<b>Tensile Strength (ASTM D 6768)</b>															
MD - Tensile Strength (lbs/in)	76.1	77.0	73.9	79.3	80.8							<b>77.4</b>	2.7	45 min	
<b>Peel Strength (ASTM D 6496)</b>															
MD - Peel Strength (lbs/in)	12.5	14.6	14.7	13.5	14.1							<b>13.9</b>	0.9	5.3 min	
MD Machine Direction	TD Transverse Direction														

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**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: Bentlyner NWL-45 GCL  
Sample Identification: 502123440  
TRI Log #: E2325-20-02

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.91	0.96	0.92	0.89	0.89							<b>0.91</b>	0.03	0.75 min
Moisture Content (%)	9.9	10.0	9.9	9.9	10.0							<b>9.9</b>	0.1	
<b>Tensile Strength (ASTM D 6768)</b>														
MD - Tensile Strength (lbs/in)	73.8	72.2	86.6	86.6	72.0							<b>78.2</b>	7.7	45 min
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	17.0	17.7	18.4	17.0	16.5							<b>17.3</b>	0.7	5.3 min

MD Machine Direction      TD Transverse Direction

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**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502123621  
TRI Log #: E2325-20-02

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.		
	1	2	3	4	5	6	7	8	9	10					
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>															
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.83	0.81	0.85	0.79	0.85							<b>0.83</b>	0.03	0.75 min	
Moisture Content (%)	9.7	9.7	9.8	9.7	9.5							<b>9.7</b>	0.1		
<b>Tensile Strength (ASTM D 6768)</b>															
MD - Tensile Strength (lbs/in)	89.7	77.3	72.3	73.9	75.7							<b>77.8</b>	6.9	45 min	
<b>Peel Strength (ASTM D 6496)</b>															
MD - Peel Strength (lbs/in)	12.9	13.7	11.4	13.8	12.9							<b>12.9</b>	1.0	5.3 min	
MD Machine Direction	TD Transverse Direction														

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March 18, 2009

March 30, 2010

Revised

**Mail To:**

**Mr. Ed Martin**  
**Glover Construction**

**Bill To:**

**<= Same**

email: emartin@gloverconstruction.com

cc email: jamesl@geo-synthetics.com

Dear Mr. Martin:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project: Sarasota County Landfill, Phase II**

**TRI Job Reference Number: E2325-07-08**

**Material(s) Tested: 2 BentoLiner NWL-45 GCL(s)**

**Test(s) Requested:**  
Mass/Unit Area (ASTM D 5993)  
Bentonite - Fluid Loss (ASTM D 5891)  
Bentonite - Swell Index (ASTM D 5890)  
Grab Tensile Properties (ASTM D 4632, mod.)  
Peel Strength (ASTM D 6496)  
Index Flux (ASTM D 5887)  
Internal Shear Strength (ASTM D 6243)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Division Director  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502121114  
TRI Log #: E2325-07-08

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.80	1.00	0.87	0.84	0.93							<b>0.89</b>	0.08	0.75 min
Moisture Content (%)	10.1	10.2	10.2	10.3	10.2							<b>10.2</b>	0.1	
<b>Bentonite - Fluid Loss (ASTM D 5891)</b>														
Slurry temperature at test initiation (26 degrees C)														
Fluid Loss (mL)	12.6										<b>13</b>		18 max	
Note: Bentonite sample tested is taken from finished GCL product.														
<b>Bentonite - Swell Index (ASTM D 5890)</b>														
Water temperature at test initiation (22 degrees C)														
Swell index (mL/2g)	30										<b>30</b>		24 min	
Note: Bentonite sample tested is taken from finished GCL product.														
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>														
MD - Tensile Strength (lbs)	233	246	212	238	220	228	180	172	206	199		<b>213</b>	25	150 min
TD - Tensile Strength (lbs)	457	498	531	401	432	414	366	390	460	407		<b>436</b>	51	150 min
MD - Elongation @ Max. Load (%)	95	105	110	114	109	97	81	59	99	90		<b>96</b>	16	
TD - Elongation @ Max. Load (%)	78	83	85	71	67	63	65	65	73	66		<b>72</b>	8	
Test performed using 4" wide grip faces.														
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	5.9	10.0	15.6	17.0	15.3							<b>12.8</b>	4.7	5.3 min
<b>Index Flux (ASTM D 5887) - tested at 10 psi confining stress and 2 psi head pressure</b>														
Index Flux (m <sup>3</sup> /m <sup>2</sup> /sec)	1.9E-09										<b>1.9E-09</b>			
Hydraulic Conductivity (m/sec)	1.4E-11										<b>1.4E-11</b>		5.0E-11 max	
<b>Internal Shear Strength - ASTM D 6243, modified via single point, shear at 0.04 ipm</b>														
Sample hydrated under <b>200 psf for 24 hours</b>														
Maximum Internal Shear Strength (psf)	771							Secant Friction Angle (degrees)	75.5				<b>771.0</b>	500 min

MD Machine Direction      TD Transverse Direction

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**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502121162  
TRI Log #: E2325-07-08

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.90	0.92	0.82	0.86	0.89							<b>0.88</b>	0.04	0.75 min
Moisture Content (%)	9.9	9.6	9.6	9.7	9.6							<b>9.7</b>	0.1	
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>														
MD - Tensile Strength (lbs)	333	355	284	306	242	296	254	261	254	285		<b>287</b>	37	150 min
TD - Tensile Strength (lbs)	488	474	497	542	427	397	384	349	347	393		<b>430</b>	67	150 min
MD - Elongation @ Max. Load (%)	134	141	109	125	109	117	111	112	101	120		<b>118</b>	12	
TD - Elongation @ Max. Load (%)	82	89	82	87	73	75	75	65	72	75		<b>78</b>	7	
Test performed using 4" wide grip faces.														
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	13.1	14.5	11.3	13.1	13.2							<b>13.0</b>	1.1	5.3 min
MD Machine Direction	TD Transverse Direction													

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April 15, 2009  
March 30, 2010                      Revised

**Mail To:**

**Bill To:**

**Mr. Ed Martin  
Glover Construction**

**<= Same**

email: emartin@gloverconstruction.com  
cc email: jamesl@geo-synthetics.com

Dear Mr. Martin:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

<b>Project:</b>	<b>Sarasota County Landfill, Phase II</b>
<b>TRI Job Reference Number:</b>	<b>E2325-18-07</b>
<b>Material(s) Tested:</b>	<b>3 BentoLiner NWL-45 GCL(s)</b>
<b>Test(s) Requested:</b>	<b>Mass/Unit Area (ASTM D 5993) Bentonite - Fluid Loss (ASTM D 5891) Bentonite - Swell Index (ASTM D 5890) Grab Tensile Properties (ASTM D 4632, mod.) Peel Strength (ASTM D 6496) Index Flux (ASTM D 5887)</b>

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Division Director  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**  
**TRI Client: Glover Construction**  
**Project: Sarasota County Landfill, Phase II**

**Material: BentoLiner NWL-45 GCL**  
**Sample Identification: 502123090**  
**TRI Log #: E2325-18-07**

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.80	0.81	0.74	0.77	0.78							<b>0.78</b>	0.03	0.75 min
Moisture Content (%)	9.8	9.8	9.9	9.9	9.8							<b>9.8</b>	0.1	
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>														
MD - Tensile Strength (lbs)	338	349	534	516	254	275	258	244	327	312		<b>341</b>	104	150 min
TD - Tensile Strength (lbs)	532	529	254	266	429	391	488	456	423	482		<b>425</b>	98	150 min
MD - Elongation @ Max. Load (%)	123	129	85	75	112	121	111	102	123	122		<b>110</b>	18	
TD - Elongation @ Max. Load (%)	91	84	106	112	73	82	75	74	68	73		<b>84</b>	15	
Test performed using 4" wide grip faces.														
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	15.7	16.0	15.4	14.9	9.4							<b>14.3</b>	2.8	5.3 min
MD Machine Direction	TD Transverse Direction													

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**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502123183  
TRI Log #: E2325-18-07

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.84	0.84	0.80	0.79	0.81							<b>0.82</b>	0.02	0.75 min
Moisture Content (%)	10.3	10.3	10.3	10.4	10.2							<b>10.3</b>	0.1	
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>														
MD - Tensile Strength (lbs)	344	312	225	308	269	247	295	211	325	309		<b>285</b>	44	150 min
TD - Tensile Strength (lbs)	506	530	444	462	407	473	542	473	404	448		<b>469</b>	47	150 min
MD - Elongation @ Max. Load (%)	137	115	93	123	118	109	116	95	127	120		<b>115</b>	14	
TD - Elongation @ Max. Load (%)	91	99	85	83	95	80	86	83	68	81		<b>85</b>	9	
Test performed using 4" wide grip faces.														
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	13.8	14.3	12.8	13.6	15.2							<b>13.9</b>	0.9	5.3 min
MD Machine Direction	TD Transverse Direction													

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**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502123284  
TRI Log #: E2325-18-07

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.91	0.85	0.81	0.96	0.88							<b>0.88</b>	0.06	0.75 min
Moisture Content (%)	9.5	9.4	9.4	9.4	9.4							<b>9.4</b>	0.0	
<b>Bentonite - Fluid Loss (ASTM D 5891)</b>														
Slurry temperature at test initiation (26 degrees C)														
Fluid Loss (mL)	13.6										<b>14</b>		18 max	
Note: Bentonite sample tested is taken from finished GCL product.														
<b>Bentonite - Swell Index (ASTM D 5890)</b>														
Water temperature at test initiation (22 degrees C)														
Swell index (mL/2g)	29										<b>29</b>		24 min	
Note: Bentonite sample tested is taken from finished GCL product.														
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>														
MD - Tensile Strength (lbs)	345	332	280	227	260	311	290	280	301	337		<b>296</b>	37	150 min
TD - Tensile Strength (lbs)	505	565	426	398	532	456	499	441	439	540		<b>480</b>	56	150 min
MD - Elongation @ Max. Load (%)	117	116	117	90	103	110	125	105	121	131		<b>114</b>	12	
TD - Elongation @ Max. Load (%)	95	103	81	76	91	71	86	86	78	95		<b>86</b>	10	
Test performed using 4" wide grip faces.														
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	16.3	15.2	15.0	15.7	15.4							<b>15.5</b>	0.5	5.3 min
<b>Index Flux (ASTM D 5887)</b>														
Index Flux (m <sup>3</sup> /m <sup>2</sup> /sec)	2.3E-09										<b>2.3E-09</b>			
Hydraulic Conductivity (m/sec)	1.9E-11										<b>1.9E-11</b>		5.0E-11 max	
MD Machine Direction	TD Transverse Direction													

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April 23, 2009  
March 30, 2010 Revised

**Mail To:**

**Mr. Ed Martin  
Glover Construction**

**Bill To:**

**<= Same**

email: emartin@gloverconstruction.com  
cc email: jamesl@geo-synthetics.com

Dear Mr. Martin:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project: Sarasota County Landfill, Phase II**

**TRI Job Reference Number: E2325-16-05**

**Material(s) Tested: 2 BentoLiner NWL-45 GCL(s)**

**Test(s) Requested:**  
Mass/Unit Area (ASTM D 5993)  
Bentonite - Fluid Loss (ASTM D 5891)  
Bentonite - Swell Index (ASTM D 5890)  
Grab Tensile Properties (ASTM D 4632, mod.)  
Peel Strength (ASTM D 6496)  
Index Flux (ASTM D 5887)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Division Director

[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502123019  
TRI Log #: E2325-16-05

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.		
	1	2	3	4	5	6	7	8	9	10					
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>															
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.86	0.76	0.78	0.82	0.82							<b>0.81</b>	0.04	0.75 min	
Moisture Content (%)	9.1	9.2	9.2	9.3	9.3							<b>9.2</b>	0.1		
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>															
MD - Tensile Strength (lbs)	350	360	203	323	300	272	261	271	319	315		<b>297</b>	47	150 min	
TD - Tensile Strength (lbs)	496	525	515	621	540	462	528	489	410	473		<b>506</b>	56	150 min	
MD - Elongation @ Max. Load (%)	147	127	91	127	115	115	109	124	121	124		<b>120</b>	14		
TD - Elongation @ Max. Load (%)	81	85	78	83	87	69	80	84	77	84		<b>81</b>	5		
Test performed using 4" wide grip faces.															
<b>Peel Strength (ASTM D 6496)</b>															
MD - Peel Strength (lbs/in)	18.3	17.0	17.4	16.0	15.4							<b>16.8</b>	1.1	5.3 min	
MD Machine Direction	TD Transverse Direction														

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**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502122924  
TRI Log #: E2325-16-05

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.82	0.80	0.83	0.80	0.83							<b>0.82</b>	0.02	0.75 min
Moisture Content (%)	8.4	8.4	8.4	8.5	8.8							<b>8.5</b>	0.2	
<b>Bentonite - Fluid Loss (ASTM D 5891)</b>														
Slurry temperature at test initiation (25 degrees C)														
Fluid Loss (mL)	13.4										<b>13</b>		18 max	
Note: Bentonite sample tested is taken from finished GCL product.														
<b>Bentonite - Swell Index (ASTM D 5890)</b>														
Water temperature at test initiation (22 degrees C)														
Swell index (mL/2g)	28										<b>28</b>		24 min	
Note: Bentonite sample tested is taken from finished GCL product.														
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>														
MD - Tensile Strength (lbs)	320	283	231	323	260	283	292	324	224	303		<b>284</b>	36	150 min
TD - Tensile Strength (lbs)	463	458	470	415	442	405	477	508	494	484		<b>462</b>	33	150 min
MD - Elongation @ Max. Load (%)	117	107	91	120	110	109	111	121	88	121		<b>110</b>	12	
TD - Elongation @ Max. Load (%)	73	73	77	64	72	72	86	83	75	83		<b>76</b>	7	
Test performed using 4" wide grip faces.														
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	16.7	16.6	18.1	13.8	13.9						<b>15.8</b>	1.9	5.3 min	
<b>Index Flux (ASTM D 5887)</b>														
Index Flux (m <sup>3</sup> /m <sup>2</sup> /sec)	3.1E-09										<b>3.1E-09</b>			
Hydraulic Conductivity (m/sec)	2.6E-11										<b>2.6E-11</b>		5.0E-11 max	
MD Machine Direction	TD Transverse Direction													

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



April 3, 2009  
March 30, 2010

Revised

**Mail To:**

**Mr. Ed Martin**  
**Glover Construction**

**Bill To:**

**<= Same**

email: emartin@gloverconstruction.com  
cc email: jamesl@geo-synthetics.com

Dear Mr. Martin:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project:** Sarasota County Landfill, Phase II

**TRI Job Reference Number:** E2325-15-03

**Material(s) Tested:** 1 BentoLiner NWL-45 GCL(s)

**Test(s) Requested:** Mass/Unit Area (ASTM D 5993)  
Grab Tensile Properties (ASTM D 4632, mod.)  
Peel Strength (ASTM D 6496)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Division Director  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502122838  
TRI Log #: E2325-15-03

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.87	0.79	0.74	0.84	0.88							<b>0.82</b>	0.06	0.75 min
Moisture Content (%)	10.0	10.0	10.2	10.2	10.3							<b>10.1</b>	0.1	
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>														
MD - Tensile Strength (lbs)	310	318	228	298	271	271	290	301	277	280		<b>284</b>	26	150 min
TD - Tensile Strength (lbs)	492	490	493	476	430	437	416	327	384	442		<b>439</b>	54	150 min
MD - Elongation @ Max. Load (%)	125	118	97	119	113	117	111	112	101	107		<b>112</b>	9	
TD - Elongation @ Max. Load (%)	81	71	83	81	75	66	67	59	65	81		<b>73</b>	8	
Test performed using 4" wide grip faces.														
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	14.5	11.9	15.5	14.7	12.6							<b>13.8</b>	1.5	5.3 min
MD Machine Direction                      TD Transverse Direction														

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



March 26, 2009  
March 30, 2010                      Revised

**Mail To:**

**Bill To:**

**Mr. Ed Martin**  
**Glover Construction**

**<= Same**

email: emartin@gloverconstruction.com  
cc email: jamesl@geo-synthetics.com

Dear Mr. Martin:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project:**    **Sarasota County Landfill, Phase II**

**TRI Job Reference Number:**              E2325-13-02

**Material(s) Tested:**                              1 BentoLiner NWL-45 GCL(s)

**Test(s) Requested:**                              Mass/Unit Area (ASTM D 5993)  
   Grab Tensile Properties (ASTM D 4632, mod.)  
   Peel Strength (ASTM D 6496)

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Division Director  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502122555  
TRI Log #: E2325-13-02

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.	
	1	2	3	4	5	6	7	8	9	10				
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>														
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.84	0.87	0.87	0.87	0.87							<b>0.86</b>	0.01	0.75 min
Moisture Content (%)	9.6	9.6	9.7	9.6	9.6							<b>9.6</b>	0.0	
<b>Grab Tensile Properties (ASTM D 4632, mod.)</b>														
MD - Tensile Strength (lbs)	304	356	300	369	284	268	234	245	343	277		<b>298</b>	46	150 min
TD - Tensile Strength (lbs)	466	436	452	449	493	477	479	414	445	420		<b>453</b>	26	150 min
MD - Elongation @ Max. Load (%)	115	127	117	140	116	114	105	109	120	112		<b>118</b>	10	
TD - Elongation @ Max. Load (%)	86	89	79	75	80	79	77	80	81	89		<b>82</b>	5	
Test performed using 4" wide grip faces.														
<b>Peel Strength (ASTM D 6496)</b>														
MD - Peel Strength (lbs/in)	11.6	14.7	13.3	12.2	14.2							<b>13.2</b>	1.3	5.3 min
MD Machine Direction	TD Transverse Direction													

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.



June 20, 2009  
March 30, 2010

Revised

**Mail To:**

**Mr. Ed Martin**  
**Glover Construction**

**Bill To:**

**<= Same**

email: emartin@gloverconstruction.com  
cc email: jamesl@geo-synthetics.com

Dear Mr. Martin:

Thank you for consulting TRI/Environmental, Inc. (TRI) for your geosynthetics testing needs. TRI is pleased to submit this final report for laboratory testing.

**Project: Sarasota County Landfill, Phase II**

**TRI Job Reference Number: E2325-43-08**

**Material(s) Tested: 1 BentoLiner NWL-45 GCL(s)**

**Test(s) Requested: Mass/Unit Area (ASTM D 5993)**  
**Tensile Properties (ASTM D 6768)**  
**Peel Strength (ASTM D 6496)**

If you have any questions or require any additional information, please call us at 1-800-880-8378.

Sincerely,

John M. Allen, P.E.  
Division Director  
Geosynthetic Services Division  
[www.GeosyntheticTesting.com](http://www.GeosyntheticTesting.com)



**GCL TEST RESULTS**  
TRI Client: Glover Construction  
Project: Sarasota County Landfill, Phase II

Material: BentoLiner NWL-45 GCL  
Sample Identification: 502127309  
TRI Log #: E2325-43-08

PARAMETER	TEST REPLICATE NUMBER										MEAN	STD. DEV.	PROJ. SPEC.		
	1	2	3	4	5	6	7	8	9	10					
<b>Bentonite - Mass/Unit Area (ASTM D 5993, result @ 0% M.C.)</b>															
Bentonite mass/unit area (lbs/ft <sup>2</sup> )	0.83	0.84	0.76	0.71	0.73							<b>0.77</b>	0.06	0.75 min	
Moisture Content (%)	9.0	9.0	9.0	8.9	8.9							<b>9.0</b>	0.1		
<b>Tensile Strength (ASTM D 6768)</b>															
MD - Tensile Strength (lbs/in)	81.6	77.5	78.6	75.9	76.9							<b>78.1</b>	2.2	45 min	
<b>Peel Strength (ASTM D 6496)</b>															
MD - Peel Strength (lbs/in)	13.8	14.4	14.8	14.1	15.2							<b>14.5</b>	0.6	5.3 min	
MD Machine Direction	TD Transverse Direction														

The testing is based upon accepted industry practice as well as the test method listed. Test results reported herein do not apply to samples other than those tested. TRI neither accepts responsibility for nor makes claim as to the final use and purpose of the material. TRI observes and maintains client confidentiality. TRI limits reproduction of this report, except in full, without prior approval of TRI.

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**ATTACHMENT B**

**Volume VI  
(Under Separate Cover)**

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**ATTACHMENT C**

**Page 2 of HDR Certification of Construction Narrative**

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Florida Department of Environmental Protection (FDEP), Southwest District and in accordance with Chapter 62-701, Solid Waste Management Facilities, and Florida Administrative Code (FAC). A copy of the Phase II construction permit is provided in Attachment B of this report.

The permit covers the Phase II Class I Landfill Expansion which includes the construction of Cells 1-4; leachate collection/detection and transmission systems, stormwater management systems, and other ancillary construction associated with the development of the expansion.

Cells 1-4 of Phase II were constructed in general accordance with the above mentioned permit and associated permit drawings. Minor deviations from the approved permit documents were required to facilitate construction or to update the documents to comply with current industry standards. These minor deviations are summarized below:

- Cells 1-4 were constructed all at once instead of the staged initial construction of Cells 1-2 as shown in the permit documents;
- The minimum required thickness of the leachate collection and leak detection geocomposite was revised from 330 mil to 300 mil as approved in the amended permit dated June 24, 2009;
- The Water Quality Monitoring Plan Addendum was revised to delete interim monitoring wells and gas probe located west of Cell 2 as approved in the amended permit dated June 24, 2009;
- High Density Polyethylene (HDPE) geomembrane minimum fusion and extrusion seam strength requirements under both peel and shear conditions were revised to meet current industry standards as approved in the amended permit dated June 24, 2009;
- The carbonate content test for leachate collection stone was changed from ASTM D4373 to D3042 which represents a more appropriate test method for stone;
- An incorrect reference to the #100 sieve in the Protective Cover specification Section 02240 was revised to correctly reference the #200 sieve;
- Geosynthetic Clay Liner (GCL) hydraulic conductivity tests were performed at a confining stress of 5 psi at the request of FDEP instead of 10 psi as stated in the permit documents;
- The GCL at the Phase II/Phase I tie-in was placed under the existing Phase I geomembrane instead of over the geomembrane as shown in the construction detail;
- Destructive testing of repairs was required for every 500 linear feet of extrusion weld instead of every 10 repairs as shown in the permit documents;
- The location of gas probe (GP-9) was located further west than the location shown on the permit drawings due to site limitations;
- Temporary gas vents were installed near the interface between Cells 2 and 3 to relieve soil gas pressure building up beneath the liner system (minor permit modification pending); and
- A geosynthetic rain cover was installed within Cells 1-4 and a rainwater dewatering system is being installed within Cells 3 and 4 (minor permit modification pending); and
- The area in Cells 1-4 was not scarified due to the placement of additional backfill prior to placement of the GCL. The contractor cleared and grubbed the area in Cells 1-4, then placed additional backfill material in order to meet the proposed grades and prior to placing the GCL.

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**ATTACHMENT D**

**Revised Ardaman & Associates Report - Volume I  
(Under Separate Cover)**

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**ATTACHMENT E**

**Revised Ardaman & Associates Report - Volume VII  
(Under Separate Cover)**

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**ATTACHMENT F**

**Revised Ardaman & Associates Repair Log**

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## REPAIR LOG SECONDARY LINER

Project Name:		CCSWDC (Sarasota Landfill)	Last Updated:		12/19/2009
Ardaman Field Rep:		Allen Watson / Antonio J Vargas	File Number:		08-7709
Repair No.	Seam / Panel No.	Location	Repair Type (Patch, Cap,DT,Boot)	Repair Size	
664	S171/172	287 N of south end of seam	Patch	2x2	
665	S173/174	0 N of south end of seam	Patch	2x2	
666	S179/180	476 N of south end of seam	DT-S151	5x2	
667	S180/181	255 N of south end of seam	DT-S152	4x2	
668	S178/179	253 N of south end of seam	Patch	3x2	
669	S181/182	35 N of south end of seam	DT-S153	5x2	
670	S178/179	405 N of south end of seam	Patch	5x2	
671	S161/176	502 N of south end of seam	Patch	4x2	
672	S161/176	370 N of south end of seam	Patch	3x2	
673	S161/176	315 N of south end of seam	Patch	2x2	
674	S142/151/183/186	Junction	Patch	6x3	
675	S183/185/186/187	Junction	Patch	5x4	
676	S125/143	440 N of south end of seam	Patch	5x2	
677	S143/144	440 N of south end of seam	Patch	5x2	
678	S160/168/184/188	Junction	Cap	14x6	
679	S184/185/187/188	Junction	Patch	5x4	
680	S184/185	1 N of south end of seam	Patch	2x2	
681	S142/183	75 N of south end of seam	DT-S154	4x2	
682	S183/185	245 N of south end of seam	DT-S155	4x2	
683	S160/184	350 N of south end of seam	DT-S157	4x2	
684	S184/185	438 N of south end of seam	DT-S156	5x2	
685	S160/R-678	5 W (Butt Seam)	DT-S162	5x2	
686	S187/188	75 N of south end of seam	DT-S158	5x2	
687	S151/186	130 N of south end of seam	DT-S159	4x2	
688	S186/187	315 N of south end of seam	DT-S167 160	5x2	
689	S168	240 N, 5 W of south east corner of panel	Patch	4x2	
690	S168	220 N, 3 W of south east corner of panel	Patch	2x2	
691	S168/188	465 N of south east corner of panel	DT-S161	5x2	
692	S178/179	310 N of south east corner of panel	DT-S150A	5x2	
693	S178/179	290 N of south east corner of panel	DT-S150B	5x2	
694	S114/189	28 N of south east corner of panel	Patch	4x2	
695	S189/190	194 N of south east corner of panel	Patch	5x3	
696	S190/191/192	Junction	Patch	2x2	
697	S191/193	239 N of south east corner of panel	Cap	20x2	
698	S191/192/193	Junction	Patch	2x2	
699	S191/192	10 E (Butt Seam)	Patch	2x2	
700	S192/193/194	Junction	Cap	9x2	
701	S193/194/195	Junction	Patch	5x2	
702	S114/189	338 N of south east corner of panel	DT-S163	6x2	

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**ATTACHMENT G**

**As-Built Drawings  
(Under Separate Cover)**

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**ATTACHMENT H**

**Dewatering System for Cells 3 and 4  
(Under Separate Cover)**

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**ATTACHMENT I**

**Revised Ardaman & Associates Appendix III  
(Under Separate Cover)**

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**ATTACHMENT J**

**Revised Ardaman & Associates Appendix IV**

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**APPENDIX IV**



**TABLE 2: GROUNDWATER ANALYTICAL DATA SUMMARY - DETECTS (Revised 04/06/10)**

Project Name: CCSWDC Phase 2 - (Sarasota CCSWDC)  
 FDEP Permit #130542-006-SC-1

DETECTED PARAMETERS	LAB METHOD	UNITS	MW-15	Trip Blank-2	MW-16	Trip Blank-3	MW-17	Trip Blank	MW-18	Trip Blank-1	MW-19	Trip Blank-2	MW-20	Trip Blank-1	GCTLs
			07/02/09	07/02/09	07/02/09	07/02/09	07/07/09	07/07/09	07/01/09	07/01/09	06/30/09	6/30/09	06/30/09	06/30/09	
TDS	160.1	mg/L	3,000		1,970		192		292		756		1030		500
Chloride	300.1	mg/L	122		308		75.7		3.1		67.8		87.9		250
Sulfate	300.1	mg/L	1,010		9.2		4.7		1.3		10.1 I		3.3		250
Alkalinity, total (as CaCO <sub>3</sub> )	310.1	mg/L	966		1,370		640		259		143		779		NR
Aluminum	6010	ug/L	139		146		568		112		6,390		101		200
Arsenic	6010	ug/L	28.7		32.4		42.7		7.85 I		54.1		23.7		10
Barium	6010	ug/L	182		165		91.1		28.1		43		71.8		2,000
Calcium	6010	ug/L	569,000 V		289,000 V		164,000 V		78,700 V		31,100 V		149,000 V		NR
Chromium	6010	ug/L	2.95 I		3.21 I		4.71 I		1.75 I		11.4		1.98 I		100
Iron	6010	ug/L	33,600		73,600		136,000		20,700		46,100		20,700		300
Magnesium	6010	ug/L	103,000		105,000		22,400		11,100		8,960		84,400		NR
Manganese	6010	ug/L	669		80.2		22.5		15.8		12		35.4		50
Potassium	6010	ug/L	14,300		5,430		3,670		750		3,460		293 I		NR
Sodium	6010	ug/L	58,000		260,000		52,800		3,120		42,900		39,500		160,000
Vanadium	6010	ug/L	7.75 I		5.53 I		3.86 I		1.53 I		31.8		1.28 I		49
Dieldrin	8081	ug/L	0.003 U		0.0031 U		0.0032 I		0.003 U		0.003 U		0.003 U		0.002
Acetone	8260	ug/L	5.6 U	5.6 U	12.1	5.8 I	6.2 I	5.6 U	5.6 U	5.6 U	5.6 J3U	7.5 J3 I	5.6 J3U	5.9 J3 I	6,300
Methylene chloride	8260	ug/L	0.52 U	7.6	0.52 U	7.4	0.52 U	0.52 U	0.52 U	6.9	0.52 J3MU	7.3 J3M	0.52 J3MU	7.4 J3M	5
Bis(2-ethylhexyl)phthalate	8270	ug/L	11.9		9.6		5.1 U		11.3		6.8		7		6
Nitrogen, ammonia (as N)	SM4500	mg/L	3.36		12.2		15		1.6 I		21		0.56		2.8

Notes: GCTLs = Groundwater Cleanup Target Levels, Chapter 62-777, F.A.C., Table I.

TDS = Total Dissolved Solids

mg/L = Milligrams per liter

ug/L = Micrograms per liter

NA = Not analyzed.

NR = Not regulated at time of rule adoption.

\* = Value based on the sum total xylenes.

\*\* = Starting with the 1/22/08 sampling event, 8021 aromatic parameters were analyzed by using method 8260.

U = Indicates that the compound was analyzed but not detected above the method detection limit (MDL).

I = The reported value is between the laboratory method detection limit and the laboratory practical quantitation limit.

J3 = Estimated value; value not accurate. The reported value did not meet the established quality control criteria for either precision or accuracy but falls within the NELAC marginal exceedance range.

J3M = Estimated value; value not accurate. The reported value did not meet the established quality control criteria for either precision or accuracy and falls beyond the NELAC range for marginal exceedances.

J3R = Estimated value; value not accurate. The RPD for the LCSO exceeds the laboratory established control limits.

V = Indicates that the analyte was detected in both the sample and the associated method blank. Note: The value in the blank shall not be subtracted from associated samples.

**Bold** = Analyte detected.

**Shaded** = Analyte concentration exceeds GCTL.

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**ATTACHMENT K**

**Revised Site Survey Drawing**

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# ATTENTION



**AN OVERSIZED  
DRAWING HAS BEEN  
SCANNED SEPARTELY.  
PLEASE SEE:**

- **SARASOTA CCSWDC PHASE II CONSTRUCTION  
CERTIFICATION RAI#1 RESPONSE ATTACHMENT K-  
REVISED SITE SURVEY DRAWING**