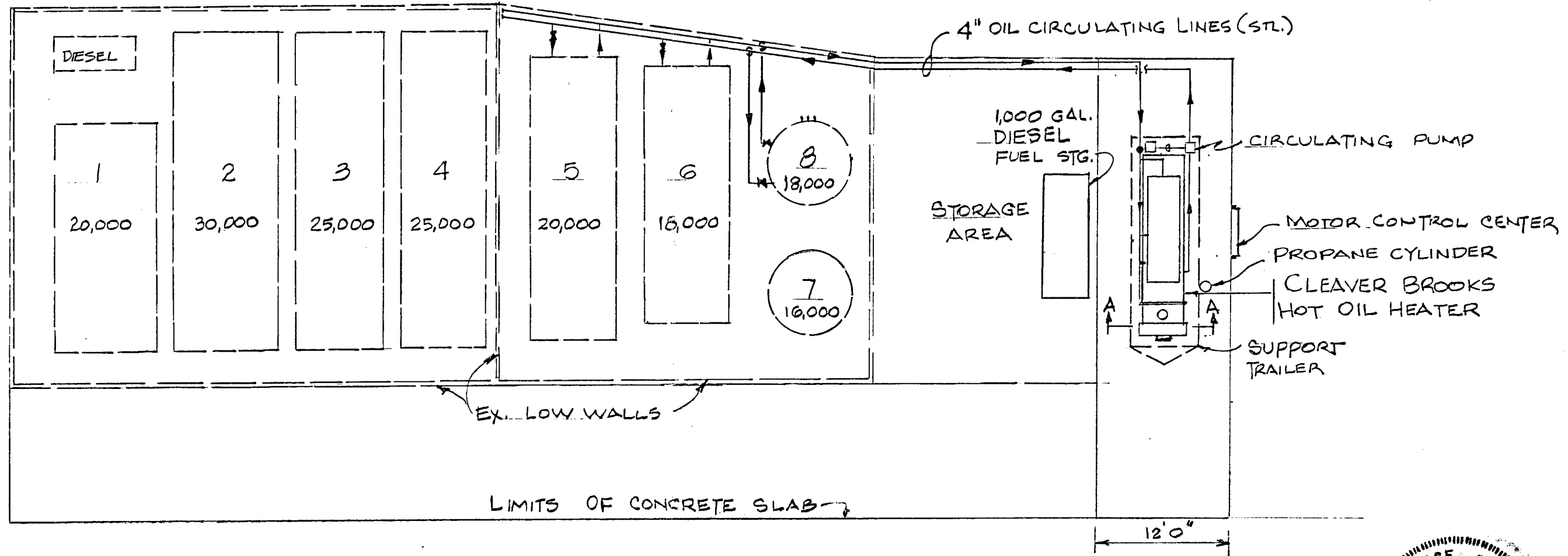
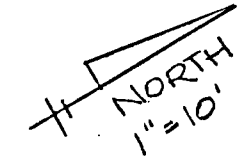


BUILDING 65



TANKS 5, 6 & 8 HAVE HEAT TRANSFER COILS.  
 OIL CIRCULATING PIPES ARE WELDED STEEL.

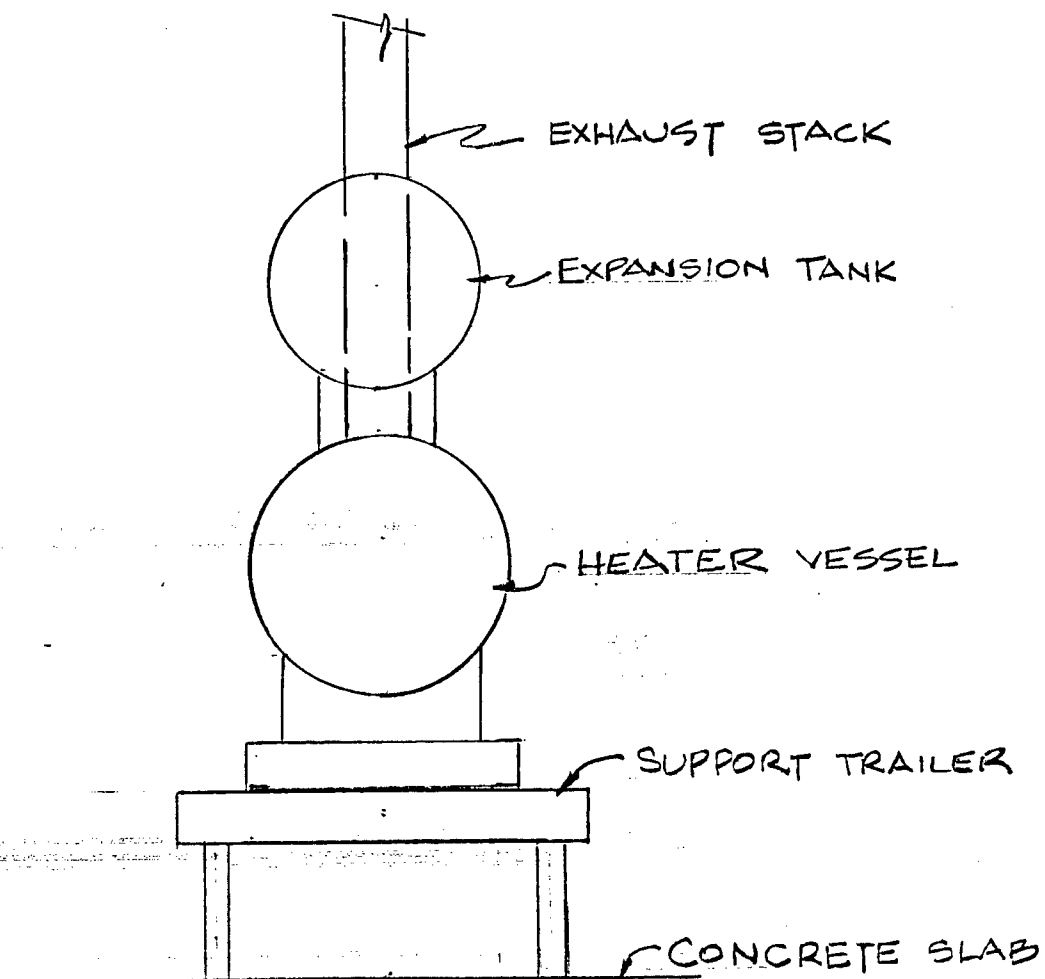


SITE PLAN

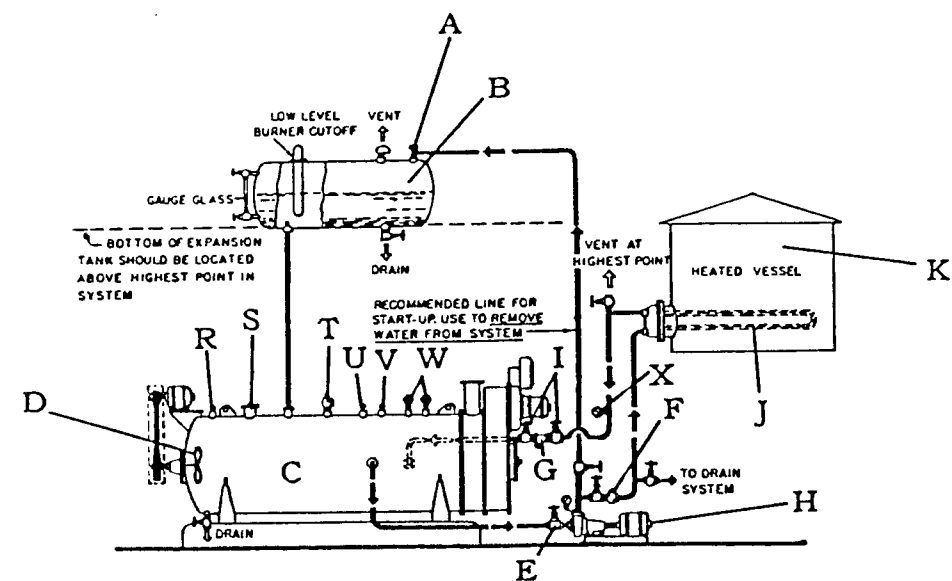
OIL/WATER SEPARATION FACILITY

CLIFF BERRY, INC.

PORT EVERGLADES, FL.

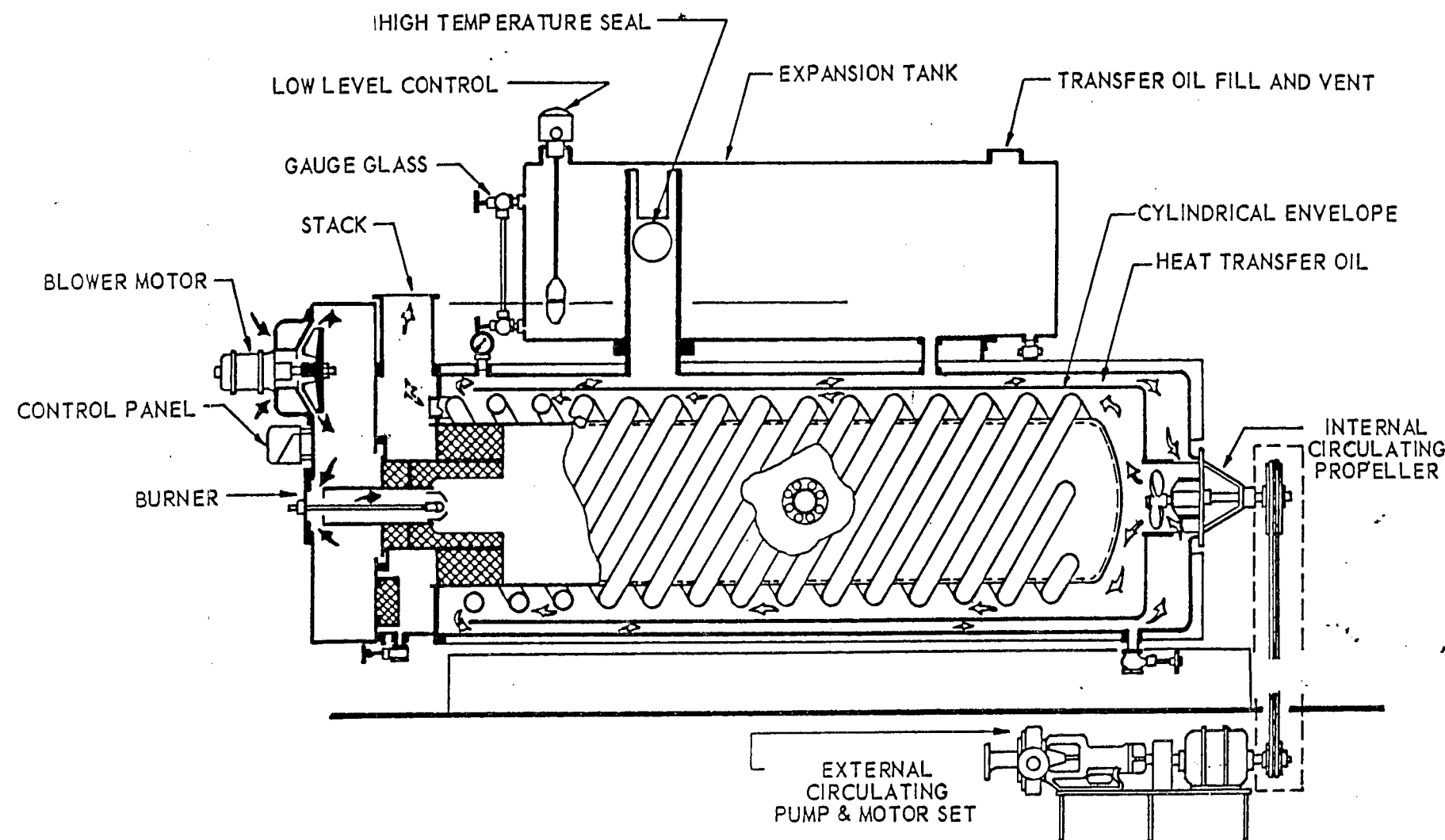


SECTION A-A  
3/8" = 1'-0"



- |   |                                       |  |
|---|---------------------------------------|--|
| A. Fill                                 | H. External Circulating Pump Set      | S. Rupture Disc 45 Psig at 600 Degrees F |
| B. Tank                                 | I. Shut-off Gate Valve                | T. Safety Valve 30 Psig                  |
| C. Spiral Heating Tubes (See Fig. 3-10) | J. Heat Transfer Coil                 | U. Limit Thermostats (2)                 |
| D. Internal Circulating Propeller       | K. Process Fluid Tank                 | V. Modulating Thermostat                 |
| E. Shut-off Gate Valve                  | L. Level                              | W. Pressure Gauge                        |
| F. Check Valve                          | R. Internal Propeller Pump Thermostat | X. Temperature Gauge                     |
| G. Strainer                             |                                       |  |

Fig. 2-1 - Schematic Flow Diagram of Heat Transfer Oil



HEATER VESSEL AND CIRCULATING SYSTEM

NTS



SECTION & DIAGRAMS

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