



FLORIDA DEPARTMENT OF Environmental Protection

CENTRAL DISTRICT OFFICE
3319 MAGUIRE BLVD., SUITE 232
ORLANDO, FLORIDA 32803

Ron DeSantis
Governor

Jeanette Nuñez
Lt. Governor

Noah Valenstein
Secretary

March 19, 2021

Wanda Hutchinson, Manager Oil Terminal
Safety-Kleen Systems
359 Cypress Road
Ocala, Florida 34472
wanda.hutchinson@safety-kleen.com

Re: Safety-Kleen Systems
HW Facility ID # FLR000060301
Marion County

Dear Ms. Hutchinson:

Department personnel conducted an inspection of the above-referenced facility on May 7, 2019. Based on the information provided during the inspection, the facility was determined to be in compliance with the Department's rules and regulations. A copy of the inspection report is attached for your records.

The Department appreciates your efforts to maintain this facility in compliance with state and federal rules. Should you have any questions or comments, please contact John White at 407-897-4305 or via e-mail at John.White@Floridadep.gov.

Sincerely,

A handwritten signature in black ink that reads "Daniel K. Hall".

Daniel K. Hall, Manager
Central District
Florida Department of Environmental Protection

Enclosure: Safety-Kleen Ocala 2021 Report



**Florida Department of
Environmental Protection
Hazardous Waste Inspection Report**

FACILITY INFORMATION:

Facility Name: Safety-Kleen Systems Inc
On-Site Inspection Start Date: 02/25/2021 **On-Site Inspection End Date:** 02/25/2021
ME ID#: 1538 **EPA ID#:** FLR000060301
Facility Street Address: 359 Cypress Rd, Ocala, Florida 34472-3101
Contact Mailing Address: 17121 Kenton Terrace, Lakewood Ranch, Florida 34202
County Name: Marion **Contact Phone:** Data is missing from FIESTA

NOTIFIED AS:

Used Oil, VSQG

WASTE ACTIVITIES:

Generator: VSQG **Used Oil:** On-Spec, Used Oil, Oil Filters, Processor

INSPECTION TYPE:

Routine Inspection for Used Oil Processor Facility

INSPECTION PARTICIPANTS:

Principal Inspector: John E. White, Inspector
Other Participants: Wanda Hutchinson, Oil Terminal General Manager; Joe Ventry, Operations Manager

LATITUDE / LONGITUDE: Lat 29° 4' 54.72" / Long 81° 59' 28.96"

NAIC: 562112 - Hazardous Waste Collection

TYPE OF OWNERSHIP: Private

Introduction:

On February 25, 2021, John White, Florida Department of Environmental Protection (FDEP), inspected Safety-Kleen Systems, Inc. (Safety-Kleen Ocala), for compliance with state and federal hazardous waste and used oil regulations. Safety-Kleen Ocala, located at 359 Cypress Road, Ocala, Florida, was represented by Wanda Hutchinson, Oil Terminal Manager, and Joe Ventry, Operations Manager. The facility was inspected as a permitted used oil processor, used oil transporter, and a very small quantity generator of hazardous waste.

Safety-Kleen Ocala operates on twelve acres of land owned by Safety-Kleen Systems, Inc. The facility began operations in 2000 as a used oil and material processing facility. The facility is currently authorized under FDEP Operating Permits 161967-010-HO and 161967-011-SO. The permits, issued May 3, 2017, authorize the facility to process used oil and nonhazardous industrial wastewater and to solidify non-hazardous oily solids..

Safety-Kleen Ocala employs ten people and operates Monday through Friday 6:00 AM to 5:30 PM. The facility is closed on Saturday and Sunday.

Inspection History (Past 5 Years):

Safety-Kleen Ocala was last inspected on May 7, 2019, as a used oil processor and very small quantity generator of hazardous waste. The only issue identified was the list of emergency coordinators in the contingency plan needed to be updated. The contingency plan was updated before the completion of the inspection and no further action was required.

On May 12, 2017, the Department inspected Safety-Kleen Ocala as a used oil processor and conditionally exempt small quantity generator of hazardous waste. The facility was in compliance at the time of the inspection.

On June 15, 2016, the Department inspected Safety-Kleen Ocala as a used oil processor and conditionally exempt small quantity generator of hazardous waste. The facility was in compliance at the time of the inspection.

Inspection Date: 02/25/2021

Process Description:

Safety-Kleen Ocala consists of a main building, containing offices and laboratories, a tank farm, a building that contains the used oil processing area, control room, and used oil filter processing area, and a covered waste solidification area. The facility maintains fifty-five (55) above ground storage tanks ranging in size from 110 to 159,000-gallons. All tanks are staged in secondary containment units. The tanks are specifically identified in Attachment B to the permit.

Located in the main office building is a laboratory for on-site analysis of oil. A 5-gallon red-can is used for accumulation of oily wastes generated by laboratory operations. The oily waste is managed in the solid waste management area.

The used oil filter processing area is located within the southern half of the warehouse. Used oil, used oil filters, and used absorbent containers are stored in this section of the warehouse. The used oil filter processing operation consists of a used oil filter receiving pit, conveyor, and sorting/crushing unit. Approximately 20,000 pounds of used oil filters are processed in the crusher during a normal run. The crushed metal filters accumulate in a roll-off container stored within the warehouse. Used oil generated by the operation is directed into the storage tanks. Plastic and soft (paper) filter waste is stored in hoppers and transferred to the solid waste processing / solidification area.

The northern half of the warehouse is used as a distribution center. Products for sale are stored in bulk in the area. No wastes are stored in this area.

Located between the warehouse and the solid waste processing area were three roll-off containers. One contained scrap metal, one contained used oil filters, and the third contained "Processed Solid Waste." The processed solid waste container was properly labeled as required by the facility's permit.

The solid waste processing area (solidification area) is located on the west side of the property. The solidification area consists of a covered concrete pad that slopes towards the east wall. Solid waste received from off-site sources and solid waste generated by on-site cleaning of equipment, tankers, and trucks is taken to the solidification area to be solidified by mixing with lime dust. The materials processing facility is authorized under Solid Waste Permit No. 161967-011-SO to consolidate and process non-hazardous petroleum-contaminated solid wastes and other solid wastes not constituting used oil subject to permit conditions. The resultant non-hazardous mixture is shipped to an off-site solid waste landfill located in Bartow, Florida.

Inspection of the storage tanks and the tank secondary containment areas found the tanks in good condition with no apparent leaks. The containment areas were clean and free of standing water but are now in need of resurfacing. One containment area has already been painted and the remaining areas are scheduled for painting soon.

Records documenting the facility has met the financial assurance requirements have been provided to the Department and are in compliance as of August 17, 2020.

Review of weekly tank visual inspection logs, warehouse/safety and emergency equipment, daily inspection logs, and non-hazardous weekly inspection records found no issues.

The facility only receives used oil, industrial wastewater, and solid waste from Safety-Kleen branch locations. The wastewater and non-hazardous sludges are profiled at the branch locations before shipment to the Ocala facility. Used oil received from off-site branch locations notes the volume of used oil and that halogens are less than 1,000 parts per million.

Outgoing shipments of oil are transported by Florida Central Railroad Co., EPA identification number FLR000226837, to destination facilities that include Safety-Kleen Systems, East Chicago, Indiana, Universal Environmental Services, Peachtree, Georgia, and Vertex Oil Swap, Marrero, Louisiana. No issues were noted with off-site shipments of used oil and on-specification fuel.

Conclusion:

Safety-Kleen Systems, Inc. was inspected as a permitted used oil processor, used oil transporter, and a very small quantity generator of hazardous waste and was in compliance at the time of this inspection.

Inspection Date: 02/25/2021

Inspection Date: 02/25/2021

1.0: Pre-Inspection Checklist

Requirements:

The requirements listed in this section provide an opportunity for the Department's inspector to indicate the conditions found at the time of the inspection. A "Not Ok" response to a requirement indicates either a potential violation of the corresponding rule or an area of concern that requires more attention. Both potential violations and areas of concern are discussed further at the end of this inspection report.

Note: Checklist items with shaded boxes are for informational purposes only.

Item No.	Pre-Inspection Review	Yes	No	N/A
1.1	Has the facility notified with correct status? 262.18(a)	✓		
1.2	Has the facility notified of change of status? 62-730.150(2)(b)			✓
1.3	Did the facility conduct a waste determination on all wastes generated? 262.11	✓		

Inspection Date: 02/25/2021

Signed:

A hazardous waste compliance inspection was conducted on this date, to determine your facility's compliance with applicable portions of Chapters 403 & 376, F.S., and Chapters 62-710, 62-730, 62-737 & 62 -740 Florida Administrative Code (F.A.C.). Portions of the United States Environmental Protection Agency's Title 40 Code of Federal Regulations (C.F.R.) 260 - 279 have been adopted by reference in the state rules under Chapters 62-730 and 62-710, F.A.C

John E. White	Inspector	
Principal Investigator Name	Principal Investigator Title	
JW	DEP	03/12/2021
Principal Investigator Signature	Organization	Date
Wanda Hutchinson	Oil Terminal General Manager	
Representative Name	Representative Title	
	Safety-Kleen Systems	
	Organization	

NOTE: By signing this document, the Site Representative only acknowledges receipt of this Inspection Report and is not admitting to the accuracy of any of the items identified by the Department as "Potential Violations" or areas of concern.

Joe Ventry	Operations Manager
Representative Name	Representative Title
	Safety-Kleen Systems
	Organization

NOTE: By signing this document, the Site Representative only acknowledges receipt of this Inspection Report and is not admitting to the accuracy of any of the items identified by the Department as "Potential Violations" or areas of concern.

Report Approvers:

Approver:	Daniel K. Hall	Inspection Approval Date:	03/12/2021
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