



**Florida Department of  
Environmental Protection  
Hazardous Waste Inspection Report**

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**FACILITY INFORMATION:**

**Facility Name:** Safety-Kleen Systems Inc  
**On-Site Inspection Start Date:** 05/12/2017      **On-Site Inspection End Date:** 05/12/2017  
**ME ID#:** 1538      **EPA ID#:** FLR000060301  
**Facility Street Address:** 359 Cypress Rd, Ocala, FL 34472-3101  
**Contact Mailing Address:** 359 Cypress Road, Ocala, FL 34472  
**County Name:** MARION      **Contact Phone:** (617) 721-7315

**NOTIFIED AS:**

CESQG (<100 kg/month)  
Used Oil

**INSPECTION TYPE:**

Routine Inspection for Used Oil Processor facility

**INSPECTION PARTICIPANTS:**

**Principal Inspector:** John E. White, Inspector  
**Other Participants:** Darwin Robinson, Oil Terminal Manager

**LATITUDE / LONGITUDE:** Lat 29° 4' 54.72" / Long 81° 59' 28.96"

**SIC CODE:** 4212 - Trans. & utilities - local trucking, without storage

**TYPE OF OWNERSHIP:** Private

**Introduction:**

On May 12, 2017, John White, Florida Department of Environmental Protection (FDEP), inspected Safety-Kleen Systems, Inc. (Safety-Kleen Ocala), for compliance with state and federal hazardous waste and used oil regulations. Safety-Kleen Ocala, located at 359 Cypress Road, Ocala, Florida, was represented by Darwin Robinson, Oil Terminal Manager. The facility was inspected as a permitted used oil processor, permitted solid waste management facility, used oil transporter, and a conditionally exempt small quantity generator of hazardous waste.

Safety-Kleen Ocala operates on land owned by Safety-Kleen Systems, Inc. and began operations in 2000. The facility is a used oil and material processing facility authorized under FDEP Operating Permits 00161967-009-HO and 00161967-010-SO, issued May 3, 2017. The facility is authorized to process used oil and non-hazardous, non-biological industrial wastewater. Safety-Kleen Ocala, employs twelve people and operates Monday through Friday 8:00 AM to 5:00 PM. The facility is closed on Saturday and Sunday.

**INSPECTION HISTORY (Past 5 Years)**

On June 15, 2016, the Department inspected Safety-Kleen Ocala as a used oil processor and conditionally exempt small quantity generator of hazardous waste. The facility was in compliance at the time of the inspection.

On September 4, 2014, the Department inspected Safety-Kleen Ocala as a used oil processor and conditionally exempt small quantity generator of hazardous waste. The facility was in compliance at the time of the inspection.

On April 1, 2013, the Department inspected Safety-Kleen Ocala as a used oil processor and conditionally exempt small quantity generator of hazardous waste. At the time of inspection above ground storage tanks were not properly labeled "Petroleum Contact Water." The violation was corrected and no further action was required.

Inspection Date: 05/12/2017

### Process Description:

Safety-Kleen Ocala consists of a main building, containing offices and laboratories, a tank farm, and a building that contains the used oil processing area, control room, and used oil filter processing area. The facility maintains fifty-seven above ground storage tanks ranging in size from 100 to 159,000-gallons. All tanks are staged in secondary containment units. The tanks are specifically identified in Attachment B to the permit. The purpose of this inspection was to review modifications to the facility made since the last inspection in June 2016 and to inspect the solid waste processing area.

Ten tanks on the north side of the tank farm are no longer used for storage of used oil. The tanks, 1, 2, 7, 8, 9, 10, 13, 14, 15, and 16 are currently out of operation. The tanks have been emptied and are being cleaned. The facility will wipe down the inside of the tanks with the new oil product that will be stored in the tank before returning them to service. On the west side of the tank farm are four new skid pads with pumps that have been added for off-loading trucks and loading new oil onto trucks. One pad is for 10W30 and 15W40 oil, one is for hydraulic oil, one is for zero weight oil synthetic blend, and the fourth pad is for all other oils.

A new pipe bridge has been installed between the tank farm and the railroad siding rail car loading/off-loading area. Four new transfer pumps have been installed on the rail siding. The pumps have been provided with containment to prevent releases.

The solid waste processing area is located on the west side of the property. Solid waste received from off-site sources and solid waste generated by on-site cleaning of equipment, tankers, and trucks is taken to the materials processing facility solidification area to be solidified by mixing with lime dust. The Solid Waste Processing Area (solidification area) consists of a covered concrete pad that slopes towards the rear of the pad. The materials processing facility is authorized under Solid Waste Permit No. 00161967-010-SO to consolidate and process non-hazardous petroleum-contaminated solid wastes and other solid wastes not constituting used oil subject to permit conditions. The resultant non-hazardous mixture is shipped to an off-site solid waste landfill.

On the left side of the processing area pad was a small area that was using lime dust to create a bermed containment area. The bermed area contained oily water generated by the discharge of used oil from the oil filter roll-off container. Before the oil filter roll-off is moved off-site the container is placed into the solid waste processing area and the door is cracked, allowing any liquid oil in the bottom of the container to drain into the containment area. The oil is then pumped into the used oil tanks.

Adjacent to the materials processing facility were three roll-off containers. One contained scrap metal for recycling and the other two contained mixed solid waste. The mixed solid waste containers were labeled "Processed Solid Waste" as required by the permit.

### Records Review

Tank registrations for all storage tanks on-site are up to date and a copy of the validated registration form was displayed in a prominent place at the facility. Records documenting the facility has met the financial assurance requirements have been provided to the Department and are in compliance.

Review of weekly tank visual inspection logs, warehouse/safety and emergency equipment, daily inspection logs, and non-hazardous weekly inspection records found no issues.

### Conclusion:

Safety-Kleen Systems, Inc. was inspected as a permitted used oil processor, used oil transporter, and a conditionally exempt small quantity generator of hazardous waste and was in compliance at the time of this inspection.

Inspection Date: 05/12/2017

**1.0 - Pre-Inspection Checklist**

Requirements:

The requirements listed in this section provide an opportunity for the Department's inspector to indicate the conditions found at the time of the inspection. A "Not Ok" response to a requirement indicates either a potential violation of the corresponding rule or an area of concern that requires more attention. Both potential violations and areas of concern are discussed further at the end of this inspection report.

Item No.	Pre-Inspection Review	Yes	No	N/A
1.1	Has the facility notified with correct status? 262.12	✓		
1.2	Has the facility notified of change of status? 62-730.150(2)(b)			✓
1.3	Did the facility conduct a waste determination on all wastes generated? 262.11	✓		

Inspection Date: 05/12/2017

**Signed:**

A hazardous waste compliance inspection was conducted on this date, to determine your facility's compliance with applicable portions of Chapters 403 & 376, F.S., and Chapters 62-710, 62-730, 62-737, & 62 -740 Florida Administrative Code (F.A.C.). Portions of the United States Environmental Protection Agency's Title 40 Code of Federal Regulations (C.F.R.) 260 - 279 have been adopted by reference in the state rules under Chapters 62-730 and 62-710, F.A.C.

John E. White  
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**PRINCIPAL INSPECTOR NAME**

Inspector  
\_\_\_\_\_  
**PRINCIPAL INSPECTOR TITLE**

  
\_\_\_\_\_  
**PRINCIPAL INSPECTOR SIGNATURE**

DEP  
\_\_\_\_\_  
**ORGANIZATION**                      06/28/2017  
**DATE**

Darwin Robinson  
\_\_\_\_\_  
**Representative NAME**

Oil Terminal Manager  
\_\_\_\_\_  
**Representative TITLE**

Safety-Kleen Systems  
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**ORGANIZATION**

NOTE: By signing this document, the Site Representative only acknowledges receipt of this Inspection Report and is not admitting to the accuracy of any of the items identified by the Department as "Potential Violations" or areas of concern.

**Report Approvers:**

**Approver:**     Christine Daniel

**Inspection Approval Date:**     06/28/2017