



## Florida Used Oil Transporter Training Program

### **Used Oil Transport Vehicles**

All bulk used oil transport vehicles operated by the Used Oil Transporter shall have the words “USED OIL” on both sides of the transport vehicle in a contrasting color that is distinguishable from the background color and at least three inches tall when transporting or storing used oil.

- All Used Oil Transporter’s vehicles which transports used oil shall have a copy of the Used Oil Transporter’s: Emergency Spill Plan in the vehicle. The Emergency Spill Plan can be found in Attachment 1

### **Prohibited Waste Requirements:**

Used oil that have been mixed with hazardous waste or PCBs shall no longer be managed as used oil. PCB-contaminated waste are applicable hazardous waste rules.

Used dielectric oil or other oils containing PCBs at concentrations  $\geq 2$  and  $< 50$  ppm are also subject the applicable requirements of 40 CFR Part 761.

Used oil shall not be stored in tanks, containers, or storage units that previously stored hazardous waste unless these tanks, containers and storage units have been cleaned.

The Used Oil Transporter shall not place, manage, discard, or otherwise dispose of used oil in any manner other than specified in R315-15-1.3 UAC.

### **Transportation Operations**

The Used Oil Transporter shall not accept for transport used oil or oily water that contain halogens at concentrations  $\geq 1000$  ppm and  $< 4000$  ppm for transport with the following exceptions:

- The Used Oil Transporter or the generator of the used oil has successfully rebutted the presumption that the used oil has not been mixed with any halogenated hazardous wastes in accordance with the analytical requirements.
- The Used Oil Transporter collects the used oil from a Very Small Quantity Generator (VSQG).

Used oil with a halogen content greater than 4000 ppm is a hazardous waste and may not be managed as a used oil.

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The Used Oil Transporter shall manage mixtures of used oil and water (oily water) as “used oil” if the oily water is destined to be delivered to a facility that will recover and recycle the oil in the oily water.

The Used Oil Transporter shall have laboratory analytical data that certifies the PCB content of used dielectric oils from transformers and other high voltage devices is less than 50 ppm prior to transferring the oil into the Used Oil Transporter’s vehicles.

The Used Oil Transporter shall not store used oil longer than 24 hours without first obtaining a transfer facility or processor permit for that storage location. This includes storing used oil in vehicles at loading and unloading docks, and other parking areas.

- The Used Oil Transporter shall notify the DEP if the 24-hour storage is exceeded during the 24-hour storage requirement.

#### **Record Retention**

The Used Oil Transporter shall maintain all applicable used oil records and this Permit at the Used Oil Transporter’s facilities.

Records may be in a hard copy or electronic format. Records shall be maintained for a minimum of three years.

#### **Record Tracking (Manifest)**

The Used Oil Transporter shall keep a written record which documents the acceptance, transport, and delivery of used oil collected from generators, used oil transporters, transfer facilities, off-specification burners, and processors.

EnviroServe shall use a manifest or bill of lading as record tracking.

The manifest records shall include all the information

- The Used Oil Transporter’s name, address, EPA identification number, vehicle designation number and driver’s name.
- The date and the quantity of the used oil accepted for transport. Shipments of containerized used oil should also record the type and number of containers (i.e., drums or totes) accepted.
- The name and address of the generator, used oil transporter, transfer facility, off specification burner, or processor of the used oil.
- The name and address of receiving facility or transporter.
- The EPA identification number for the generator (if applicable), used oil transporters, transfer facilities, off-specification burners, and processors.
- The EPA identification number of the receiving facility or transporter.

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- The signature of the representative of the generator, used oil transporter, transfer facility, off-specification burner, or processor dated the day of acceptance of the used oil for transporter.

The Used Oil Transporter shall create a new acceptance and delivery records (manifest) for internal transfers between transportation vehicles owned by the Used Oil Transporter's.

The halogen content from screening tests, analytical laboratory testing, or generator knowledge shall be documented on the used oil record/bill of lading at each used oil collection location prior to loading for transportation.

### **Sampling and Analysis Determination**

The Used Oil Transporter shall collect and analyze samples of used oil in accordance with requirements of Attachment 2 (Analysis Plan) and Attachment 4 (Sample Collection Procedures) when conducting used oil sampling and analytical testing.

### **Waste Disposal**

The Used Oil Transporter shall properly characterize used oil waste related material to determine if the wastes are hazardous or non-hazardous and manage accordingly.

The Used Oil Transporter shall maintain records showing characterization, handling and disposal of waste generated.

### **Annual Report**

The Used Oil Transporter shall submit an annual report of its used oil activities for the calendar year on the Used Oil Annual Report Form.

### **Used Oil Loading and Unloading Requirements.**

The Transporter shall determine if the halogen content is less than 1,000 ppm prior to loading the used oil in accordance with Attachment 2 (Analysis Plan). The result shall be recorded on the transportation manifest.

The Transporter shall secure the vehicle by positioning wheel chocks and applying the emergency brakes before loading or unloading used oil.

The Transporter shall inspect all used oil collection equipment, if applicable (e.g., vehicles and associated pumping equipment) for any damage prior to use.

The Transporter shall place buckets or other containers under piping connections to collect drips of used oil during loading and unloading operations.

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The Transporter shall ensure the amount of used oil to be loaded into the transport vehicle will not exceed the carrying capacity.

### **Used Oil Training**

The Transporter shall train handlers of used oil in the requirements of this Permit. New Team Members may not manage, or process used oil without a trained Team Member present until used oil training is completed.

The Transporter shall document that Team Members are trained in the identification of used oil, recordkeeping requirements, emergency spill plan, the proper procedures for handling, and transporting used oil, sample collection, halogen screening and laboratory analytical methods, rebuttable presumption testing, and the appropriate use of “generator knowledge” when determining the halogen content of used oil.

The Transporter shall keep training records for each Team Member for a minimum of three years. Team Members and supervisors shall sign and date training attendance sheets to document class attendance.

### **Spill Response, Remediation, and Reporting plan.**

Person responsible for the spill shall immediately take appropriate action to minimize the threat to human health and the environment and notify the DEP Office of Emergency Response at (850) 245-2010 if the spill is greater than 25 gallons or for smaller spills that pose threat to human health or the environment.

Responders shall take action to prevent spill from spreading by utilizing absorbent, booms, pads, rags, etc. (Attachment 1- Emergency Spill Plan).

Once the material is containerized, a waste determination shall be made to determine the material’s disposition.

The Transporter is responsible for the material release and shall recover oil and remediate any residue from the impacted soils, water, or other property, or take any other actions as required by the Director until there is no longer a hazard to human health or the environment.

All costs associated with the cleanup shall be at the expense of the Transporter.

Vehicle spill kits shall contain, at a minimum, the equipment listed in Attachment 1 (Emergency Spill Plan) of this Permit and shall be checked daily prior to collection activities.

The Transporter shall report all relevant information, including the amount of waste generated from cleanup efforts, the characterization of the waste (i.e. hazardous or non-

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hazardous), final waste determination, and disposal records. The report shall also include actions taken by the Transporter to prevent future spills.

An air, rail, highway, or water transporter who has discharged used oil shall give notice, if required by 49 CFR 171.15, to the National Response Center at <http://nrc.uscg.mil/nrchp.html>, (800) 424-8802. In addition to the notification above, a written report, as required in 49 CFR 171.16, shall be presented to the Director, Office of Hazardous Materials Regulations, Materials Transportation Bureau located in Washington, D.C., 20590.

In accordance with R315-15-9.4 UAC, the Transporter shall submit to the Director a written report within 15 days of any reportable release of used oil.

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## Attachment 1 Emergency Spill Plan

### A. General Procedures

- A.1. In the event of a release of used oil, the Transporters Team Members will immediately take the following appropriate actions to contain and minimize the spill and the threat to life, health, environment, and property:
- A.1.a. The Team Members will attempt to control or stop the leak if it can be done safely.
  - A.1.b. Use absorbent material, booms, spill pads and dirt dams and dikes if necessary, to control the material. If possible, keep spilled material out of storm drains and open waterways.
  - A.1.c. The driver/Team Member shall immediately notify their emergency contact person listed in Table A.1 when the used oil spill exceeds 25 gallons, or a smaller spill poses a risk to human health and the environment. If there are injuries to personnel, the public or the spill will require additional emergency responders to contain then the Team Member shall call 911 to request additional help.
  - A1.d. The Transporter shall maintain records documenting reportable spills of used oil at your facility located for a minimum of three years.
- A.2. Team Members are exempted from reporting de minimis drips to management that are immediately cleaned up by the responsible Team Member.

### B. Spill Reporting

- B.1. The Transporter shall report any used oil spills exceeding 25 gallons, or that pose a risk to human health and the environment to the Utah Department of Environmental Quality and other applicable regulatory agency immediately after containment of the spill as listed in Table B.1.
- B.1.a. If the spill occurs on a highway or railway, Team Members should immediately stop the release if possible, secure the scene and contain the spill. The The Transporter shall give notice, if required by 49 CFR 171.15 to the National Response Center (Table B.1). The Utah State Highway Patrol shall be contacted if the spill restricts a public road.

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**Table B.1: Regulatory Agency Notification Numbers**

Regulatory Agency	Contact Phone Number
National Response Center	(800) 424-8802 or (202) 426-2675
Florida DEP Office of Emergency Services (within 24 hrs.)	(850) 245-2010

B.2. The Transporter shall report by telephone the information listed in Table B.2 to the Florida DEP Office or Emergency Response at (850) 245-2010.

**Table B.2: Required Spill Report Information**  
**Information for Spill Reporting**

<ul style="list-style-type: none"> <li>• The names, telephone numbers and the addresses of the parties that are responsible for the release.</li> <li>• The name, title and telephone number of the individual that is reporting the spill.</li> <li>• Time and date of the release of used oil.</li> <li>• The specific location of the release (e.g. Nearest town/city, highway, waterway, or GPS coordinates).</li> <li>• Description of released material found on the manifest or shipping document and the amount of material released.</li> <li>• Cause of the release.</li> <li>• Possible hazards to human health or the environment and any emergency action taken to minimize these threats.</li> <li>• The extent of injury, if applicable</li> </ul>
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**C. Vehicle Spill Kit**

C.1. The Transporter shall maintain a spill kit in each vehicle transporting used oil that contains at a minimum the equipment and materials listed in Table C.1.

**Table C.1: Spill Kit Inventory**

<b>Equipment/Material Description</b>	<b>Quantity</b>
Shovel	1 each
Broom	
First Aid Kit	
Fire Extinguisher	
Bucket/Container	2
Spill Absorbent Pads	10
Granulated Absorbent	2 ft <sup>3</sup>
Absorbent Boom/oil sock	1
A copy of the Emergency Control Spill Plan	1

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