

CONSTRUCTION RECORD DOCUMENTATION REPORT 2011 CELLS 3, 4, 5, 6 & 7 GAS COLLECTION AND CONTROL SYSTEM EXPANSION

J.E.D. Solid Waste Management Facility Osceola County, Florida

REPORT

Submitted to: Florida Department of Environmental Protection Waste Management Program, Central District 3319 Maguire Boulevard, Suite 232 Orlando, FL 32803-3767 USA

Prepared for: Omni Waste of Osceola County, LLC 1501 Omni Way St. Cloud, FL 34773 USA

Submitted by: Golder Associates Inc. 9428 Baymeadows Road Suite 400 Jacksonville, FL 32256 USA

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February 2012

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February 22, 2012

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Mr. F. Thomas Lubozynski, P.E. Florida Department of Environmental Protection Waste Management Program, Central District 3319 Maguire Boulevard, Suite 232 Orlando, FL 32803-3767

RE: CONSTRUCTION RECORD DOCUMENTATION REPORT 2011 – CELLS 3, 4, 5, 6 & 7 GAS COLLECTION AND CONTROL SYSTEM EXPANSION J.E.D. SOLID WASTE MANAGEMENT FACILITY OSCEOLA COUNTY, FLORIDA PERMIT NUMBERS: SC49-0199726-017 AND SO49-0199726-015

Dear Mr. Lubozynski:

On behalf of the Omni Waste of Osceola County, LLC (Omni), Golder Associates Inc. (Golder) is pleased to submit the enclosed report documenting the construction quality assurance (CQA) monitoring for construction of the 2011 Cells 3, 4, 5, 6 and 7 gas collection and control system (GCCS) expansion at the J.E.D. Solid Waste Management Facility located in Osceola County, Florida.

The enclosed report contains a narrative describing the construction procedures employed by the contractors and the CQA monitoring of the construction activities performed by Golder. The report also includes a summary of changes with respect to the construction drawings, a CQA certification, an as-built survey for the GCCS expansion, an as-built well schedule, well boring logs, photographic documentation of construction activities, gravel laboratory test results, the CQA engineer field monitoring reports, and the Florida Department of Environmental Protection (FDEP) Certification of Construction Completion of a Solid Waste Management Facility. An electronic copy of the report has been included on CD as well.

If there are any questions on any of the information presented herein, please feel free to call Mr. Mike Kaiser at (904) 673-0446 or the undersigned.

Sincerely,

GOLDER ASSOCIATES INC.

Veronica K. Figueroa, PE Staff Engineer

Kevin S. Brown, PE

Senior Consultant and Principal

Don E. Grigg Senior Project Engineer

cc: Mr. Mike Kaiser - Waste Services, Inc. Ms. Caroline Shine - FDEP Air Resources Management, Central District





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1.0 INTRODUCTION

The J.E.D. Solid Waste Management Facility (JED Facility) is located southeast of St. Cloud, Florida, in Osceola County. The JED Facility is required under its Solid Waste Permits (SC49-0199726-004 and SO49-0199726-005, issued March 22, 2007 by the Florida Department of Environmental Protection (FDEP)), to install a gas collection and control system (GCCS) at the facility. The GCCS must meet the design drawings and specifications provided in the lateral expansion permit application approved under permit modifications SC49-0199726-017, issued on September 22, 2011 by FDEP. Additionally, the facility's Title V Air Permit, 0970079-007-AV, issued on May 23, 2010 by the FDEP, also requires installation of a GCCS meeting the requirements of 40 CFR 60, Subpart WWW Standards of Performance for Municipal Solid Waste Landfills (New Source Performance Standards [NSPS]). The JED Facility became subject to the GCCS requirements of Subpart WWW on December 23, 2008. The GCCS is required to be operational in all waste that is in place for two years or more for areas at final grade, and five years or more for areas at interim grade.

1.1 Background

Golder Associates Inc. (Golder) was retained by Omni Waste of Osceola County, LLC (Omni) to provide full time construction quality assurance (CQA) services during the 2011 Cells 3, 4, 5, 6, and 7 GCCS expansion at the JED Facility. Previous GCCS installation at the facility (Phase I and II) included approximately 65 vertical gas extraction wells, one skid mounted flare system, and header and lateral piping in the Cells 1-6 disposal areas.

The main components of the 2011 Cells 3, 4, 5, 6, and 7 GCCS expansion monitored by Golder were:

- Installation of 13 gas extraction wells (10 new wells and 3 replacement wells);
- Installation of approximately 1,852 feet of header and lateral gas conveyance pipe in Cells 3, 4, 5, and 6; and
- Installation of approximately 1,577 feet of horizontal gas collector pipe in Cell 7.

This report includes a description of the project and the activities observed by Golder during the construction of the GCCS described above. Section 2 provides a summary of the changes in the design that were necessitated by field conditions. Descriptions of the construction activities and the CQA services provided by Golder are presented in Sections 3 and 4, respectively. Section 5 presents the CQA certification by a Florida registered professional engineer.

1.2 Project Description

Construction activities for the 2011 GCCS expansion in Cells 3, 4, 5, and 6 were performed in accordance with the Phase I and II Construction Drawings and Technical Specifications prepared by Geosyntec and submitted to the FDEP. A copy of the drawings and specifications are provided in Appendices A and B, respectively. Construction activities for the 2011 GCCS expansion in Cell 7 were performed in





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accordance with the Horizontal Gas Collector and GCCS/Leachate Sump Connections Intermediate Permit Modification drawings prepared by Golder and submitted to the FDEP during the permitting process. A copy of the permit modification drawings are provided in Appendix C.

All of the gas wells were installed in the area of the landfill with intermediate cover or within the active filling area. Lateral gas conveyance piping was installed below ground. The lateral gas conveyance piping connects the gas extraction wells to the main header system that directs gas to the existing flare system. Construction activities for the 2011 GCCS expansion in Cells 3, 4, 5, and 6 commenced on November 14, 2011 and were completed on December 9, 2011. Construction activities for the 2011 GCCS expansion in Cells 7 commenced on December 14, 2011 and were completed on December 14, 2011 and were completed on January 6, 2012.

1.3 Scope of Services

The services Golder provided included observation and documentation of the installation of the gas extraction wells, header and lateral gas conveyance piping, tie-ins of the laterals to the existing GCCS, and installation of horizontal gas collector piping.

Golder conducted its services during this project in accordance with the following documents:

- Proposal titled "2011 Cells 3, 4, 5, and 6 GCCS Expansion CQA Proposal (P83-82734N)," prepared by Golder, dated October 5, 2011;
- Construction drawings titled "J.E.D. Solid Waste Management Facility, St. Cloud, Florida Gas Collection and Control System (GCCS) Phase I Disposal Area," prepared by Geosyntec, dated April 2010, and provided in Appendix A of this report;
- Construction drawings titled "J.E.D. Solid Waste Management Facility, St. Cloud, Florida Gas Collection and Control System (GCCS) Phase II Disposal Area," prepared by Geosyntec, dated December 2010, and provided in Appendix A of this report;
- Design Drawings title "J.E.D. Solid Waste Management Facility, Horizontal Gas Collector and GCCS/Leachate Sump Modifications, Intermediate Permit Modification", prepared by Golder, dated September 2010 (revised October 2010), and provided in Appendix C of this report; and
- Specifications titled "Technical Specifications" prepared by Geosyntec, and provided in Appendix B of this report.

Omni retained Peavey & Associates Surveying and Mapping, PA (Peavey & Associates) to fulfill all surveying needs associated with the 2011 GCCS expansion in Cells 3, 4, 5, and 6, including development and certification of the as-built survey. As part of its services, Golder reviewed the as-built survey to check that the major components of the construction were shown.



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2.0 SUMMARY OF CHANGES

The construction was conducted in general accordance with the documents described in Section 1.2 with some modifications necessitated by field conditions as described below. These modifications did not alter the design intent of the system.

2.1 Extraction Well Locations

Extraction wells GW-14R1, GW-15R2, and GW-30R1 were redrilled in close proximity to their existing locations as shown in the as-built survey provided in Appendix D. After installation of redrilled extraction wells, the compromised extraction wells were abandoned by excavating to a depth of approximately 4 feet below ground surface (ft bgs) around the pipe, cutting approximately 4 feet of pipe below ground surface, capping the top of the pipe with an 6-inch PVC cap, lag bolting the cap to the well casing, and backfilling the excavation with clean surrounding materials. The as-built well schedule presented in Appendix D provides the northing and easting for the redrilled extraction wells. Well boring logs for all installed extraction wells are presented in Appendix F.

2.2 Extraction Well Construction

Appendix H documents the laboratory test results of the aggregate backfill placed at the annulus of the borehole around the slotted pipe of the gas extraction wells. A gravel sample was tested for gradation and showed the gravel sample to have particle sizes slightly greater than American Association of State Highway and Transportation Officials (AASHTO) No. 57 stone as specified in the construction drawings; Omni accepted the larger size aggregate backfill. The carbonate content of the gravel sample was 0.1% which meets construction specifications.

2.3 Extraction Well Depths

The design depths of the wells were based upon preconstruction survey elevations obtained by JED Facility and the bottom liner system elevations provided by Geosyntec. The extraction wells were designed to terminate 15 feet from the top of protective cover. The as-built well schedule is provided in Appendix E. The following table summarizes the differences in design versus as-built well depths for wells that were not installed to the design depth. As noted in the well boring logs presented in Appendix F, wet subsurface conditions were encountered which prevented drilling depth advancement using the bucket auger for a few extraction wells. The wet material appeared to consist of auto shredder material, soil, sludges and other non-MSW wastes. Also, there were two extraction wells, GW-68 and GW-70, where the borehole began to cave in on itself thus preventing drilling depth advancement.



Well ID	Design Well Depth (ft bgs)	Actual Well Depth (ft bgs)	Difference Between Design and Actual Well Depth (ft)
GW-22	143.0	97.0	46.0
GW-28	150.0	85.0	65.0
GW-58	132.0	76.0	56.0
GW-61	128.0	83.0	45.0
GW-64	68.0	58.0	10.0
GW-65	124.0	103.0	21.0
GW-68	132.0	88.0	44.0
GW-70	80.0	52.0	28.0
GW-14R1	128.0	55.0	73.0
GW-15R2	146.0	78.0	68.0
GW-30R1	127.0	60.5	66.5

Table 1: Extraction Well Design Depth to Actual Depth Comparison

2.4 Header/Lateral Gas Conveyance Pipe Installation

There were no modifications to the details specified in the GCCS Phase I and II Disposal Area drawings (Appendix A) with respect to the lateral gas conveyance pipe installation.

2.5 Horizontal Gas Collector Installation

There were no modifications to the details specified in the P drawings (Appendix C) with respect to the horizontal gas collection pipe installation.





3.0 CONSTRUCTION ACTIVITIES

3.1 **Project Participants**

The parties involved in the 2011 GCCS expansion in Cells 3, 4, 5, 6, and 7 are included:

- Omni, as the owner
- Geosyntec, as the design engineer (Phase I and Phase II, Cells 1-6 GCCS)
- Golder, as the design engineer (Cells 7 horizontal gas collector)
- Golder, as the CQA Engineer
- Shaw Environmental, Inc. (Shaw), as construction contractor
- Peavey & Associates, as the surveyor

3.2 Gas Extraction Well Installation

Shaw performed the drilling and installation of 13 gas extraction wells during the 2011 GCCS expansion in Cells 3, 4, 5, and 6. The installation of the gas wells commenced on November 21, 2011 and was completed on December 8, 2011. The drill rig utilized was a Soilmec SR 30 with a 3-foot-diameter bucket auger. Shaw used an air-monitoring device during all drilling activities to monitor breathing zones. Peavey & Associates surveyed the locations of the completed gas wells; the certified as-built survey is provided in Appendix D.

Gas extraction well installation depths were field-adjusted to the existing ground elevation of the landfill based on the ground surface survey conducted prior to drilling. Waste material excavated during drilling was hauled to the active working face of the landfill for disposal. The wells were constructed using 8-inch SCH 80 PVC slotted and solid pipe. The as-built well schedule, found in Appendix E, provides the well depths along with the screen and solid pipe lengths. The well pipes were bell and spigot type, and each joint was glued and four lag bolts installed to provide additional support at each joint.

The procedure used for the installation of the extraction wells is summarized below:

- Set the bottom of the slotted pipe approximately ½-foot above the bottom of the borehole.
- Backfill borehole to approximately ½-foot above top of slotted pipe with approved stone;
- Place geocomposite ring (georing) above stone backfill;
- Install 2-foot-thick granular hydrated bentonite plug #1;
- Above bentonite plug #1, backfill borehole with clean cover soil to within approximately 3 feet of existing ground surface;
- Install 2-foot-thick granular hydrated bentonite plug #2;
- Backfill remaining borehole with clean cover soil;
- Place a 6-foot by 6-foot hydrated geosynthetic clay liner (GCL) sheet over cover soil at ground surface; and
- Place clean cover soil over hydrated GCL sheet and slope at the surface to promote surface water runoff.





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Some of the extraction wells had well casings installed approximately 7 feet to 15 feet above ground surface in anticipation of future final closure cover elevations; these wells received a larger amount of clean cover soil, which made mounds suitable for easy access to the wellhead for monitoring and wellhead tuning. Appendix F includes well boring logs that show the well construction details, including the materials placed in the borehole annulus. As construction of the lateral pipe system progressed, wellheads were installed and connected to laterals. Appendix G provides photographs of the drilling of the extraction wells, the installation of the extraction wells, the installation of the extraction wells, the extraction wells.

3.3 Header/Lateral Gas Conveyance Pipe Installation

Shaw performed the installation of the lateral gas conveyance piping associated with 2011 GCCS expansion in Cells 3, 4, 5, and 6. Pipe installation commenced on November 14, 2011 and was completed on December 9, 2011. Two excavators (Deere 200C LC and Deere 120C.) were utilized for trench excavation for the header and lateral gas conveyance pipe installation. Lateral gas conveyance piping was 6-inch high-density polyethylene (HDPE) standard dimension ratio (SDR) 17 and installed at a minimum 5 percent slope below ground. The lateral gas conveyance piping connects the extraction wells to the main header system that directs gas to the existing flare system. Header gas conveyance piping was 12-inch HDPE SDR 17 and installed at a minimum 5 percent slope below ground.

At the completion of the trench grading, 6 inches of clean pipe bedding material (soil) was placed. The HDPE SDR 17 pipe (varying diameter) was then placed in the trench and covered with clean fill. Excavated waste material was disposed of at the active working face.

3.4 Horizontal Gas Collector Installation

Shaw performed the installation of two horizontal gas collectors, HGC-2 and HGC-4, during the 2011 GCCS expansion in Cell 7. The installation of the horizontal gas collectors commenced on December 14, 2011 and was completed on January 6, 2012. Two excavators (Deere 200C LC and Deere 120C.) were utilized for trench excavation for the horizontal gas collector pipe installation. Horizontal gas collector piping was 10-inch HDPE SDR 11. The solid pipe portion of the horizontal gas collectors were installed at a minimum 3 percent slope below ground, and the perforated pipe portion of the horizontal gas collectors were installed at a minimum 5 percent slope below ground. The horizontal gas collectors will be connected to the side-slope risers. The horizontal gas collectors will be connected to the main header system once Cell 7 design waste grades have been reached which will accommodate the expansion of the main header system. JED Facility operations surveyed the top of pipe of the horizontal gas collectors; the as-built survey data points with associated pipe profiles are provided in Appendix D. Appendix G provides photographs of the horizontal gas collector pipe installation.



The procedure used for the installation of the horizontal gas collectors are summarized below:

- Backfill trench with 1-foot thick coarse stone;
- Place 10-inch HDPE SDR 11 pipe above top of coarse stone;
 - First 100 feet of pipe to be solid 10-inch HDPE SDR 11;
 - Remaining pipe to be perforated 10-inch HDPE SDR 11;
- Backfill trench approximately 1 ½ feet above top of 10-inch HDPE SDR 11 pipe with tire chips;
- Place 8-ounce geotextile above tire chip backfill; and
- Backfill remaining trench with surrounding waste.



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4.0 CONSTRUCTION MONITORING

Construction monitoring was documented by the CQA engineer in daily field monitoring reports, as provided in Appendix I. The field monitoring reports document the overall construction activities and the specific issues encountered during construction on a day-to-day basis.

4.1 Technical Specifications

The construction of the 2011 GCCS expansion in Cells 3, 4, 5, 6 and 7 was performed in general accordance with the technical specifications prepared by Geosyntec and provided in Appendix B. Materials utilized in the 2011 GCCS expansion in Cells 3, 4, 5, 6 and 7 were reviewed for compliance with the requirements of the technical specifications.

4.2 Gas Extraction Well Installation

Golder monitored the drilling and the well construction of all gas extraction wells. Logs showing the installation details for each well are included in Appendix F, and a summary of the well construction details is found in the as-built well schedule included in Appendix E.

4.3 Header/Lateral Gas Conveyance Pipe Installation

Golder monitored the welding and the installation of the lateral pipes during the 2011 GCCS expansion in Cells 3, 4, 5, 6 and 7. The CQA engineer observed pipe welding to ensure that the interior of the pipe was generally clean, that pipe shavings from the cutting process were removed, and that the manufacturer's recommended iron temperature and gauge pressure were followed. All header/lateral gas conveyance pipe was pressure tested at 10 psi for an hour to ensure there were no leaks in the newly installed GCCS. Per standard practice and the construction specifications, all below grade bolts and flanges were protected by covering with a polyethylene wrap and duct taped to HDPE pipe



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5.0 SUMMARY AND CERTIFICATION

Omni retained Golder to provide CQA services during the construction of the 2011 GCCS expansion in Cells 3, 4, 5, 6 and 7 at the JED Facility. These services included the quality assurance monitoring, documentation, and/or testing of the items listed below:

- Installation of 13 gas extraction wells (10 new wells and 3 replacement wells);
- Installation of approximately 1,852 feet of header and lateral gas conveyance pipe in Cells 3, 4, 5, and 6; and
- Installation of approximately 1,577 feet of horizontal gas collector pipe in Cell 7.

Based on the field observations, submittal information from the contractor, field testing results, and the data presented herein, it is Golder's professional opinion that the 2011 GCCS expansion in Cells 3, 4, 5, 6 and 7 at JED Facility was installed in substantial conformance with the FDEP-approved design/construction drawings and technical specifications as referenced herein. Modifications and deviations from the technical specifications are discussed in Section 2. These modifications did not alter the design intent of the GCCS. Attachment J provides the signed and sealed FDEP Certification of Construction Completion of a Solid Waste Management Facility form, 62-701.900(2).

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GOLDER ASSOCIATES INC.

Veronica K. Figueroa, PE Staff Engineer

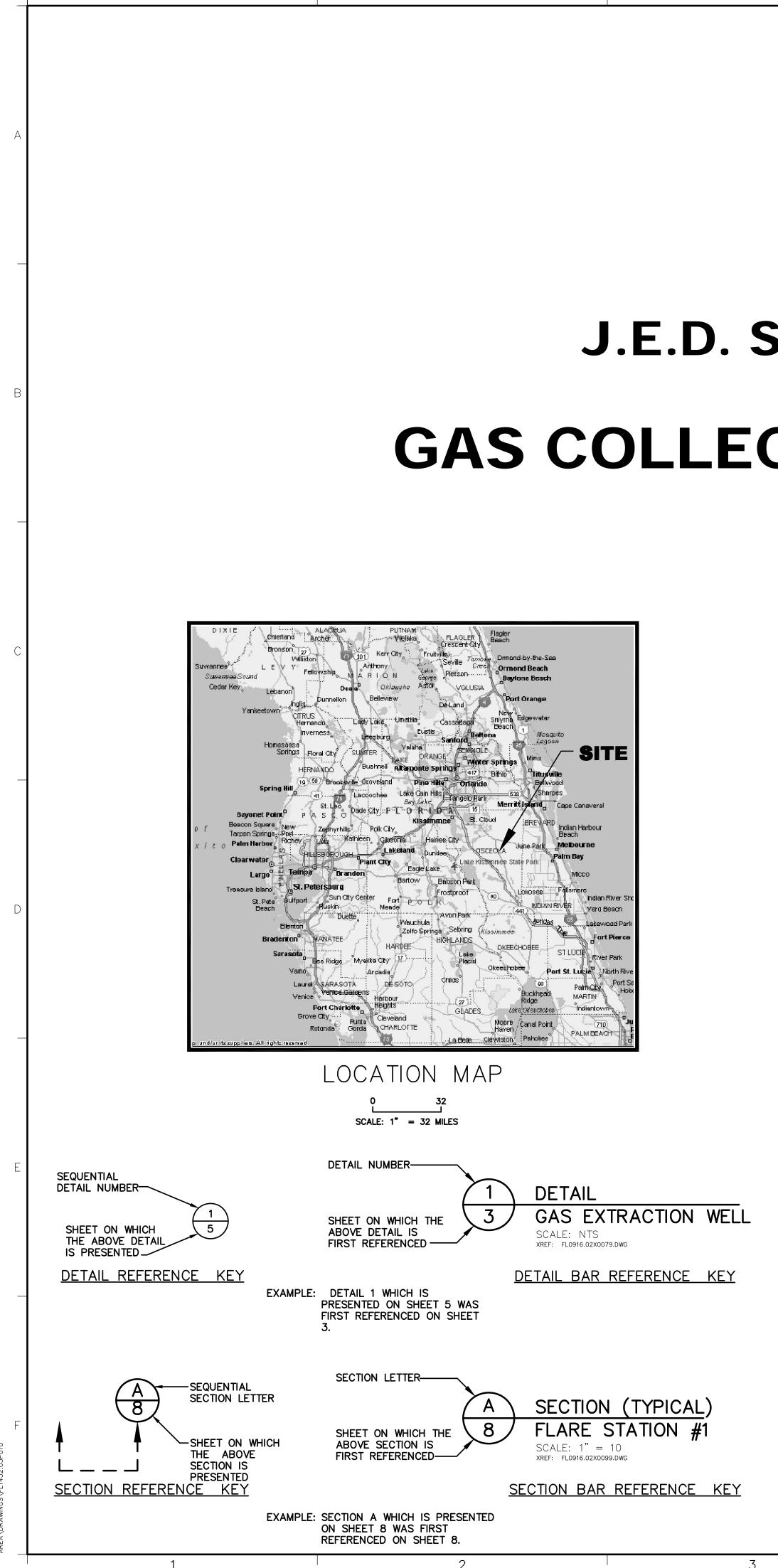
Kevin S. Brown, PE Senior Consultant and Principal

Don E. Grigg Senior Project Engineer





APPENDIX A CONSTRUCTION DRAWINGS



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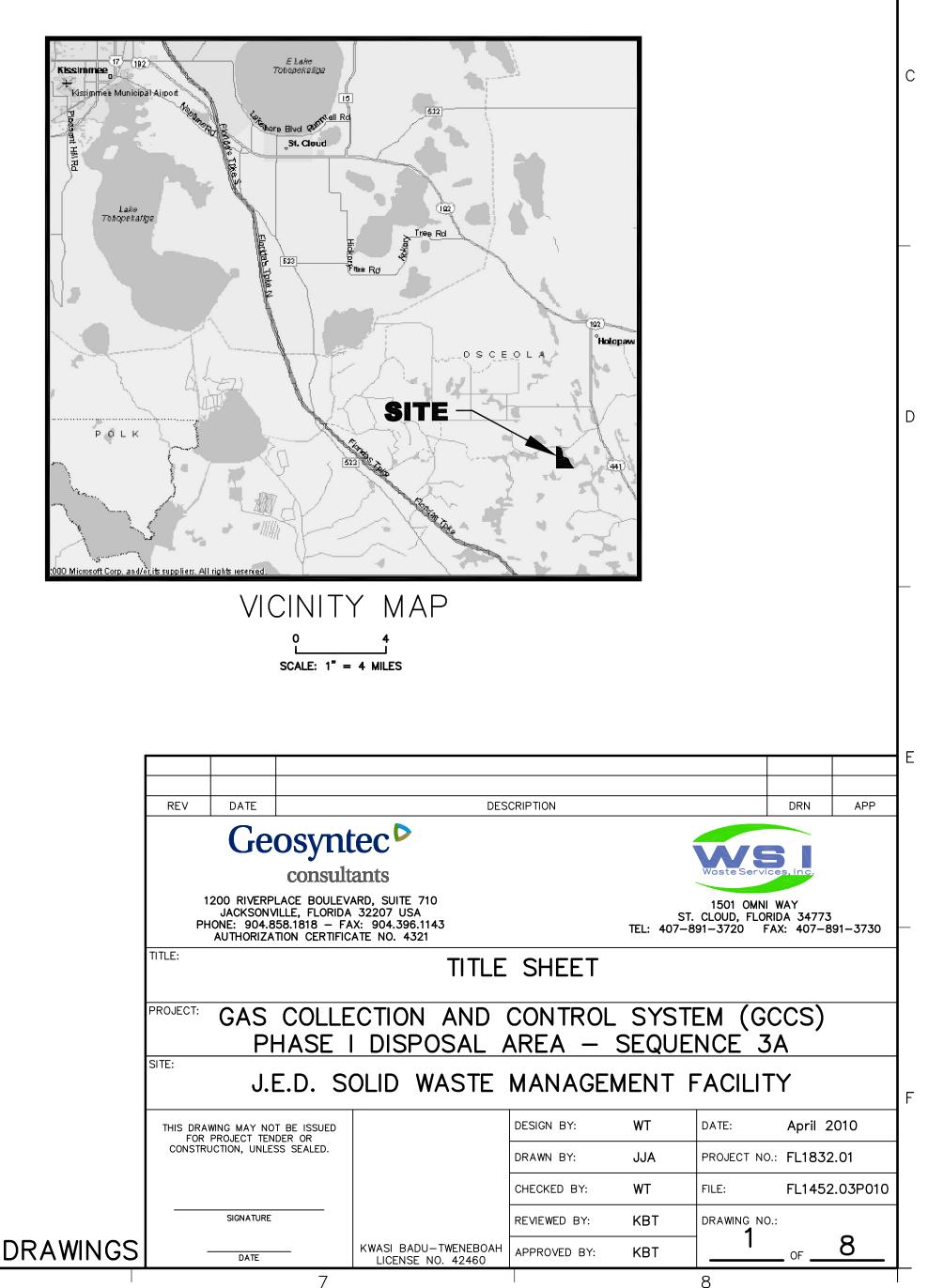
J.E.D. SOLID WASTE MANAGEMENT FACILITY ST.CLOUD, FLORIDA GAS COLLECTION AND CONTROL SYSTEM (GCCS) PHASE I DISPOSAL AREA APRIL 2010

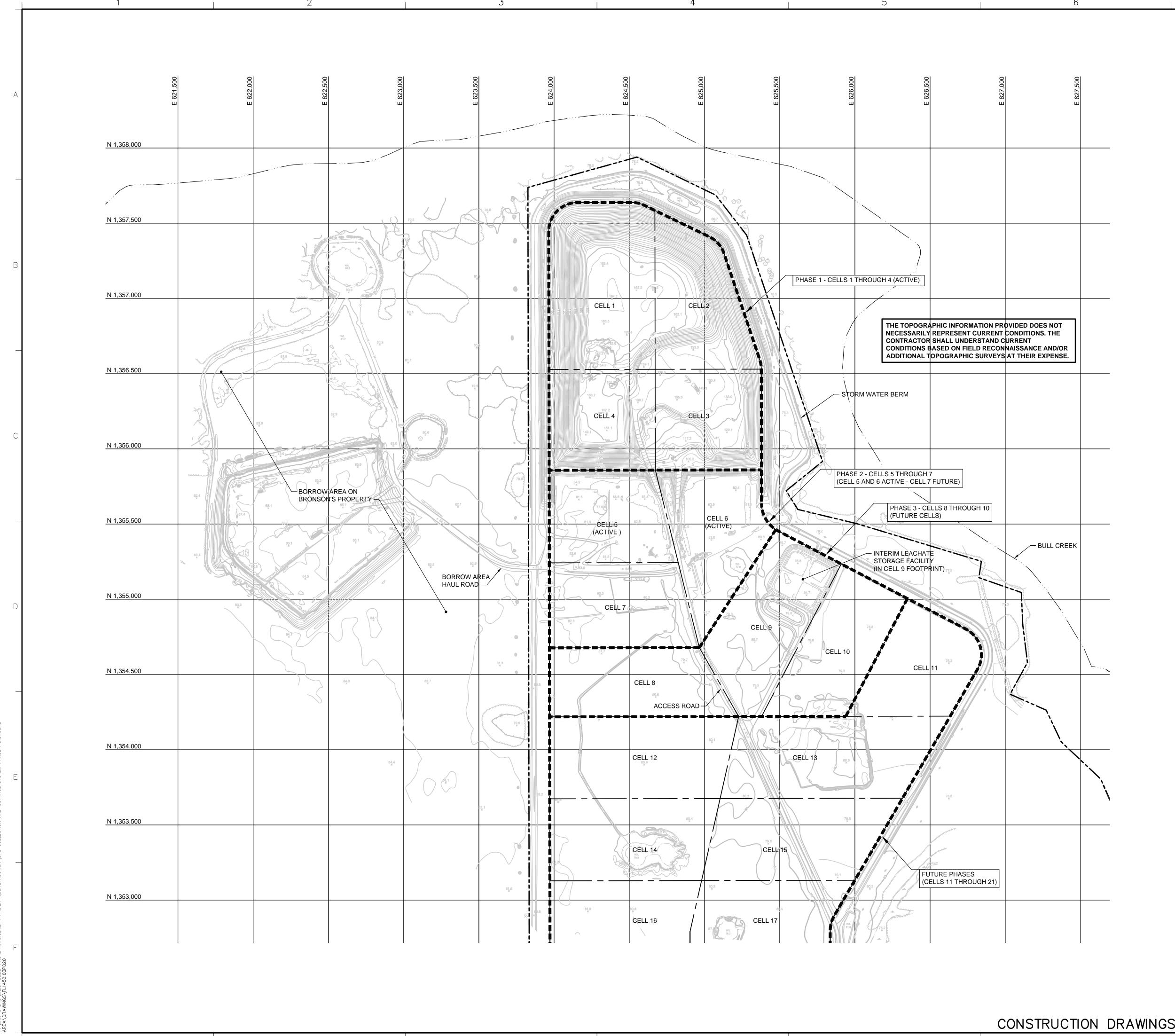
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1	TITLE SHEET						
2	TOPOGRAPHY MAP						
3	PLAN LAYOUT OF GCCS IN PHASE 1						
4	PLAN LAYOUT OF GCCS IN PHASE 1 (SEQUENCE 3A)						
5	CONTROL POINTS						
6	GAS EXTRACTION WELLS DETAILS						
7	GCCS DETAILS I						
8	GCCS DETAILS II						

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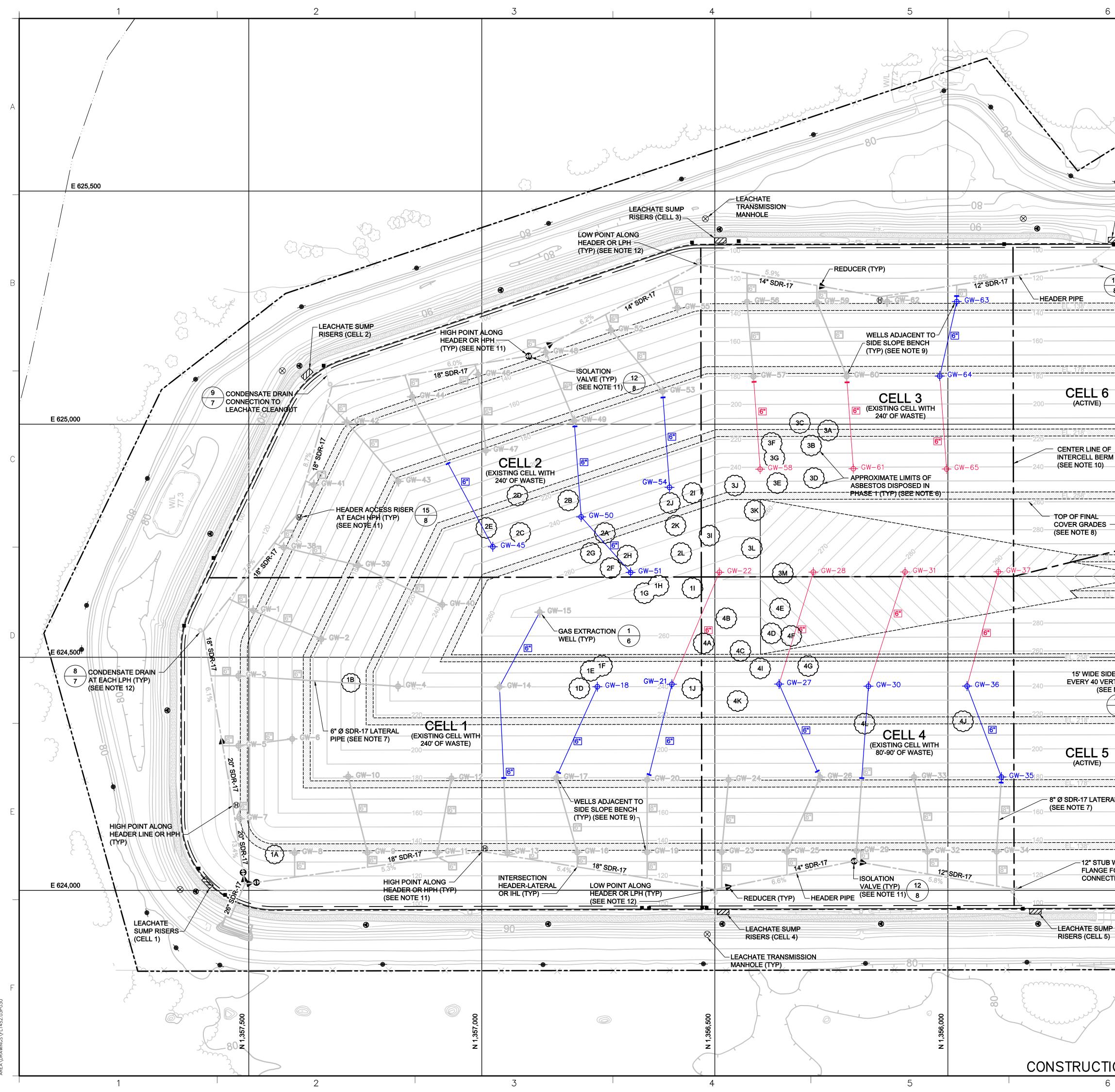
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(SEE NOTE 4)

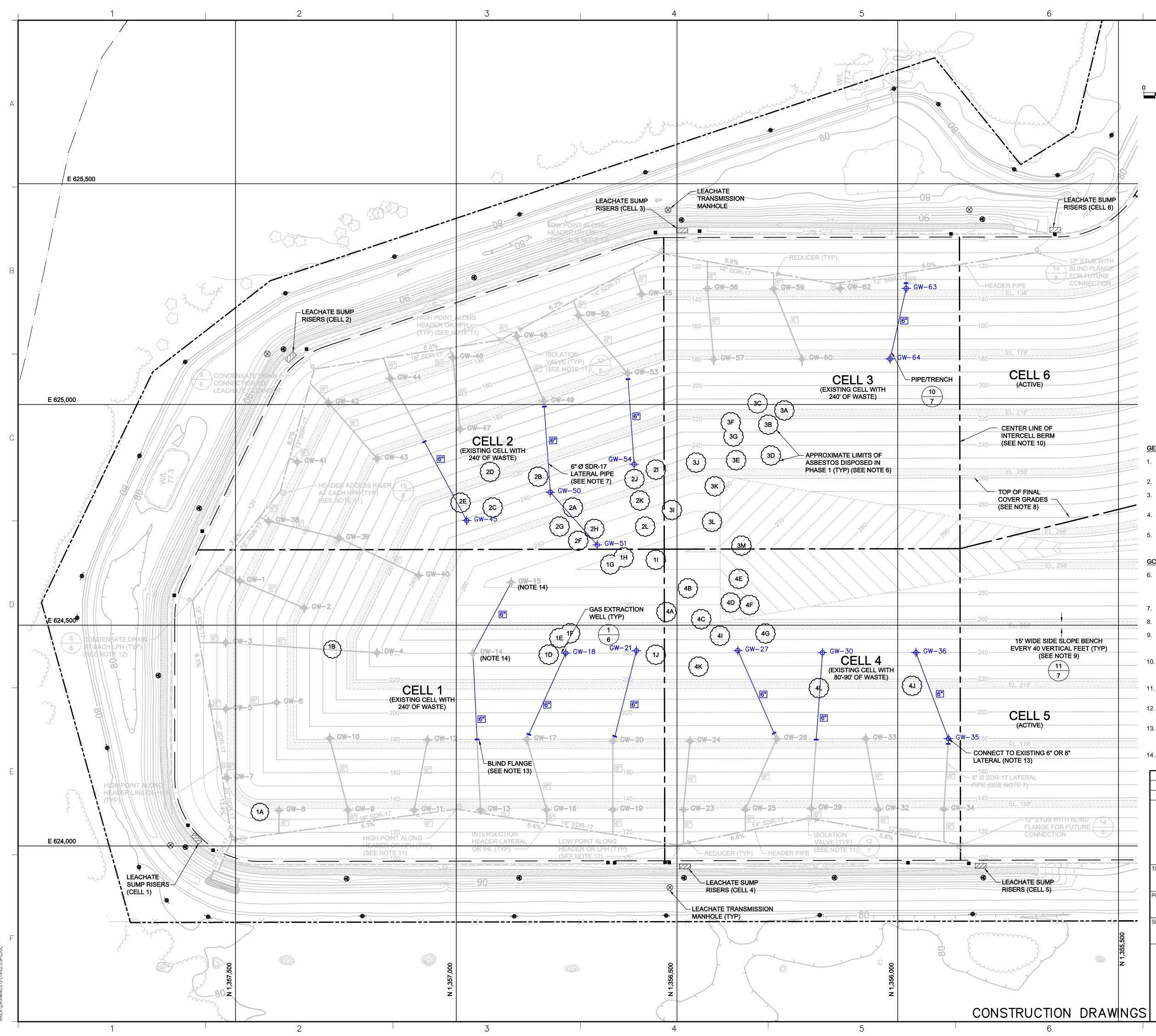
NOTES:

- 1. NORTHING AND EASTING COORDINATES SHOWN REPRESENT FLORIDA STATE PLANE EAST ZONE NORTH AMERICAN DATUM OF 1983 (NAD83).
- 2. THE ELEVATIONS SHOWN REPRESENT NATIONAL GEODETIC VERTICAL DATUM OF 1929 (NGVD29)(FEET).
- 3. THE PROPERTY BOUNDARY BASED ON A COMPOSITE BOUNDARY SURVEY PROVIDED BY JOHNSTON SURVEYING INC., KISSIMMEE FLORIDA, DATED AUGUST 12, 1999.
- 4. THE TOPOGRAPHIC INFORMATION SHOWN ON THIS DRAWING WAS PROVIDED BY BASE MAPPING, INC. BASED ON AN AERIAL PHOTOGRAPH TAKEN ON 17 MAY 2007.
- 5. THE TOPOGRAPHIC INFORMATION PROVIDED DOES NOT NECESSARILY REPRESENT CURRENT CONDITIONS. THE CONTRACTOR SHALL UNDERSTAND CURRENT CONDITIONS BASED ON FIELD RECONNAISSANCE AND/OR ADDITIONAL TOPOGRAPHIC SURVEYS AT THEIR EXPENSE.

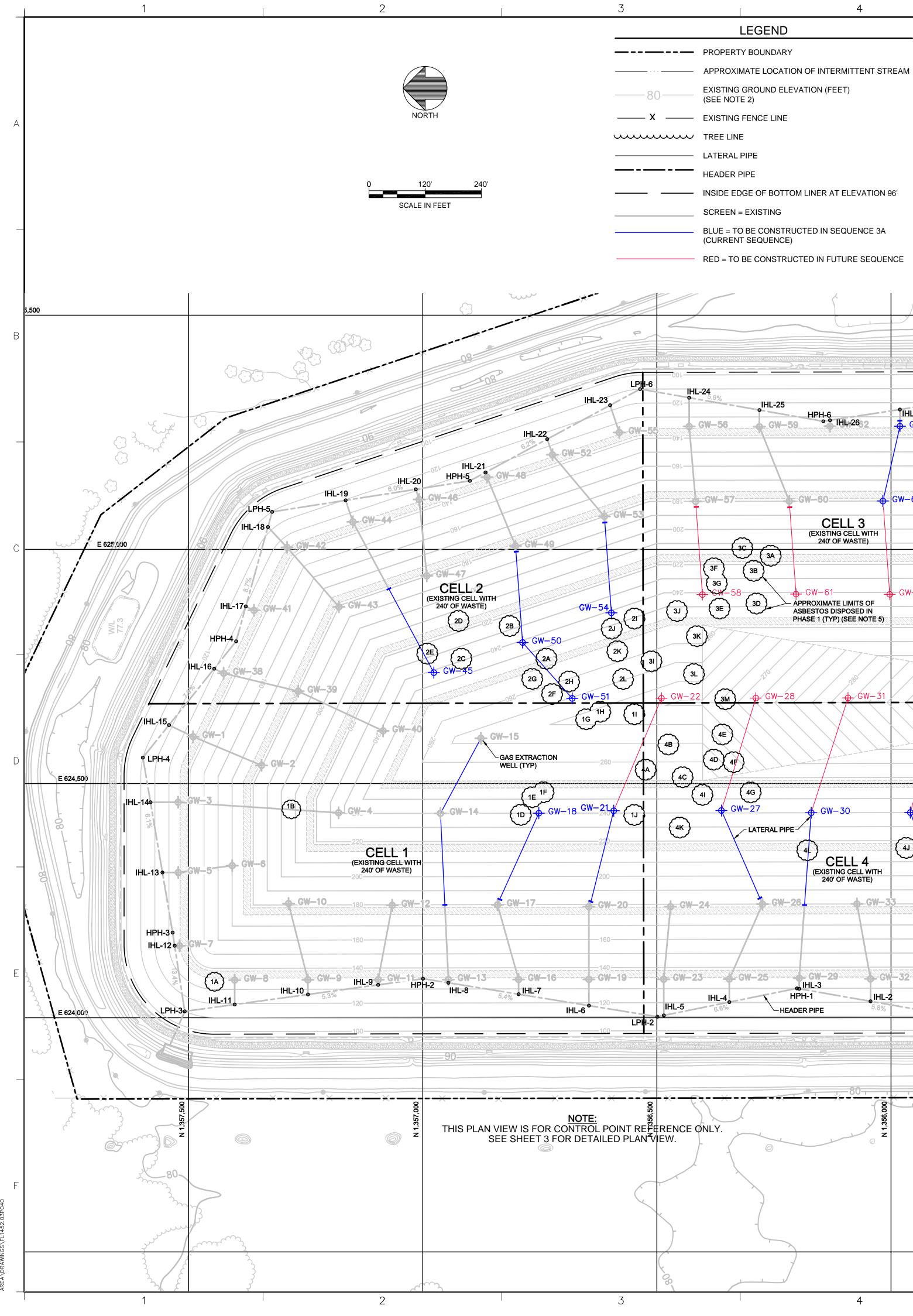
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FOR FUTURE	EXISTING ELECTRIC POLES
	APPROXIMATE LIMITS OF ASBESTOS (SEE NOTE 6)
	REDUCER
	ISOLATION VALVE
	CONDENSATE DRAIN (SEE NOTE 12)
	CONDENSATE TRANSFER LINE
	INSIDE EDGE OF BOTTOM LINER AT ELEVATION 96'
	——————————————————————————————————————
	HEADER ACCESS RISER (SEE NOTE 11)
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BLIND FLANGE				REDUCER			В
CONNECTION				ISOLATION VALVE			
			0	CONDENSATE DRAIN	(SEE NOTE 12)		
				CONDENSATE TRANS	SFER LINE		
				LATERAL PIPE (SEE N	NOTE 7)		
				HEADER PIPE			
				INSIDE EDGE OF BOT	TOM LINER AT ELE	VATION 96'	\vdash
				CENTER LINE OF INT	ERCELL BERM (SEE	NOTE 10)	
	-		Θ	HEADER ACCESS RIS	SER (SEE NOTE 11)		
			6"	LATERAL PIPE SIZE			
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	<u> </u>	GENERAL NOTES:					
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	2	2. THE ELEVATIONS SHOWN REPRES	SENT NATIONAL GEOD	ETIC VERTICAL DATUM	1 OF 1929 (NGVD29)	(FEET).	
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	<u></u> 8	3. GRADES INDICATED ON THIS SHE	ET WITHIN THE LANDF	ILL ARE TOP OF FINAL	COVER SYSTEM GR	ADES.	
	Ę	9. A 15-FT WIDE BENCH WILL BE PRO EXTRACTION WELLS ADJACENT TO					
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TE 9)	1	10. THE BOTTOM LINER SYSTEM IS AT CONTRACTOR SHALL PROVIDE AD	_			_	
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	1	11. A HEADER ACCESS RISER SHALL I ON SHEET 8, WITH THE EXCEPTIO				CH HPH) AS NOTED	\vdash
	1	12. A CONDENSATE DRAIN SHALL BE	PROVIDED AT EACH LO	OW POINT ALONG HEA		_PH) EXCEPT AT	
		LPH-3 AS NOTED ON SHEET 7. SE	E SHEET 4 FOR LOCAT	ION OF LPH-3.			
	1	13. LOCATIONS OF EXISTING GCCS CO CONSTRUCTION SEQUENCES. AS	-BUILT LOCATIONS FO	R EXISTING COMPONE	NTS, SUCH AS TIE-		
8"		EXISTING LATERALS SHALL BE PR	OVIDED TO THE CONT	RACTOR BY THE OWN	ER ÁS NEEDED.		
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FUTURE 14		consultant	ts		Waste Servic	es, Inc.	
\smile		1200 RIVERPLACE BOULEVARD, JACKSONVILLE, FLORIDA 322	207 USA		1501 OMNI ST. CLOUD, FLOF		
		PHONE: 904.858.1818 – FAX: 9 AUTHORIZATION CERTIFICATE	04.396.1143	TEL:		AX: 407–891–3730	┢
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		PLAN LAYOUT			•	•	
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LEGEND

		GAS E		ABLE 1 WELLS (NOTES	3 AND 4)		
GAS WELL	NORTHING	EASTING	TOP OF FINAL COVER ELEVATION	TOP OF UNER PROTECTIVE LAYER ELEVATION	BOTTOM OF GAS WELL ELEVATION	TOTAL WELL DEPTH	SCREEN LENGT (SLOTTED PIPE
GW-01	1,357,490.54	624,600.24	136.63	86.86	101.86	34.77	19.77
GW-02	1,357,344.14	624,538.95	179.46	89.39	104.39	75.07	55.07
GW-03	1,357,522.31	624,460.19	136.59	85.54	100.54	36.05	21.05
GW-04	1,357,179.60	624,437.67	235.82	92.07	107.07	128.75	108.75
GW-05	1,357,522.06	624,310.19	136.67	84.80	99.80	36.87	21.87
GW-06	1,357,406.86	624,324.81	170.07	87.10	102.10	67.97	47.97
GW-07	1,357,519,47	624,153.88	137.42	84.03	99.03 00.05	38.39 37.31	23.39
GW-08 GW-09	1,357,401.60 1,357,245.24	624,080.39 624,080.98	136.56 136.67	84.25 85.03	99.25 100.03	36.64	22.31
GW-10	1,357,286.56	624,243.93	188.07	87.99	102.99	78.02	58.02
GW-11	1,357,095.20	624,081.22	136.67	85.78	100.78	35.89	20.89
GW-12	1,357,065.11	624,240.18	179.64	89.01	104.01	75.63	55.63
GW-13	1,356,945.21	624,081.49	136.67	86.53	101.53	35.14	20.14
GW-14	1,356,962.05	624,436.45	240.00	93.33	108.33	131.67	111.67
GW-15	1,356,875.68	624,596.77	262.56	96.86	111.86	150.70	130.70
GW-16	1,356,795.21	624,081.74	136.67	87.28	102.28	34.39	19.39
GW-17	1,356,840.24	624,241.23	179.86	90.15	105.15	74.71	54.71
GW-18	1,356,752.05	624,436.79	239.99	94.38	109.38	130.62	110.62
GW-19 GW-20	1,356,645.21 1,356,645.16	624,082.00 624,237.19	136.67 178.40	88.03 91.04	103.03 106.04	33.64 72.36	18.64 52.36
GW-20 GW-21	1,356,592.06	624,237.19	241.69	91.04	1108.04	131.41	111.41
GW-21 GW-22	1,356,490.09	624,682.33	265.12	102.38	117.38	147.74	127.74
GW-23	1,356,485.25	624,082.25	136.66	84.00	99.00	37.66	22.66
GW-24	1,356,470.65	624,237.19	178.30	86.10	101.10	77.20	57.20
GW-25	1,356,345.25	624,082.50	136.67	85.43	100,43	36.24	21.24
GW-26	1,356,274.31	624,242.63	180.00	88.77	103.77	76.23	56.23
GW-27	1,356,362.06	624,442.48	241.67	90.62	105.62	136.05	116.05
GW-28	1,356,288.60	624,682.67	271.49	102.63	117.63	153.86	133.86
GW-29	1,356,195.85	624,084.63	137.29	87.44	102.44	34.85	19.85
GW-30	1,356,170.37	624,437.80	240.00	93.38	108.08	131.92	111.92
GW-31	1,356,091.80	624,683.01	281.33	102.83	117.83	163.50	143.50
GW-32	1,356,043.78	624,083.03	136.67	89.42	104.42	32.25	17.25
GW-33 GW-34	1,356,072.57 1,355,895.25	624,242.98 624,083.28	180.00 136.67	91.44 91.58	106.44 106.58	73.56 30.09	53.56
GW-34 GW-35	1,355,885.07	624,063.26	136.87	93.92	108.92	71.00	51.00
GW-36	1,355,958.71	624,438.16	240.00	95.88	110.88	129.12	109.21
GW-37	1,355,891.59	624,683.35	291.34	103.03	118.03	173.31	153.31
GW-38	1,357,425.10	624,735.61	136.65	84.98	99.98	36.67	21.67
GW-39	1,357,265.80	624,697.17	180.05	88.51	103.51	76.54	56.54
GW-40	1,357,084.69	624,612.57	241.67	95.20	110.20	131.47	111.47
GW-41	1,357,360.42	624,869.82	136.62	84.23	99.23	37.39	22.39
GW-42	1,357,289.74	625,004.20	136.60	83.47	98.47	38.13	23.13
GW-43	1,357,178.96	624,877.33	180.01	86.88	101.88	78.13	58.13
GW-44	1,357,149.27	625,058.86	136.60	84.20	99.20	37.40	22.40
GW-45	1,356,976.24	624,737.01	241.66	91.49	106.49	135.17	115.17
GW-46 GW-47	1,357,007.62 1,356,991.30	625,106.59 624,943.50	136.54 179.81	84.95 87.86	99.95 102.86	36.59 76.95	21.59 56.95
GW-47 GW-48	1,356,862.60	624,943.50 625,154.20	179.81	87.86	102.86	35.87	20.87
GW-40 GW-49	1,356,801.73	625,007.25	136.67	88.86	101.00	75.91	55.91
GW-50	1,356,682.70	624,657.01	241.48	92.48	107.48	134.00	114.00
GW-51	1,356,680.72	624,681.97	262.11	101.59	116.59	145.52	125.52
GW-52	1,356,722.92	625,202.03	136.57	86.45	101.45	35.12	20.12
GW-53	1,356,611.96	625,070.39	179.94	89.87	104.87	75.07	55.07
GW-54	1,356,597.09	624,864.48	241.59	93.48	108.48	133.11	113.11
GW-55	1,356,580.23	625,249.59	136.67	87.23	102.23	34.44	19.44
GW-56	1,356,430.88	625,262.50	136.67	84.33	99.33	37.34	22.34
GW-57	1,356,417.14	625,102.47	180.02	86.90	101.90	78.12	58.12
GW-58	1,356,402.74	624,903,48	241.36	90.08	105.08	136.28	116.28
GW-59	1,356,280.88	625,262.00	136.92	86.32	101.32	35.60	20.60
GW-60	1,356,217.14	625,102.88	180.00	89.55	104.55	75.45	55.45
GW-61 GW-62	1,356,202.74 1,356,130.26	624,904.53 625,263.03	241.13 136.67	92.71 88.30	107.71 103.30	133.42 33.37	113.42 18.37
GW-62 GW-63	1,355,980.89	625,263.03	136.67	90.28	103.30	31.51	16.51
GW-64	1,356,017.14	625,103.23	130.79	92.20	103.20	72.80	52.80
GW-65	1,356,002.74	624,903.94	241.44	95.37	110.37	131.07	111.07

NOTES:

- 1. NORTHING AND EASTING COORDINATES SHOWN STATE PLANE EAST ZONE NORTH AMERICAN DA
- 2. THE ELEVATIONS SHOWN REPRESENT NATIONAL DATUM OF 1929 (NGVD29)(FEET).
- SEE DETAIL 1 ON SHEET 5 TO EVALUATE LENGTHS AND SLOTTED PIPE.
- 4. LOCATIONS OF EXISTING GCCS COMPONENTS AR CONSTRUCTION DRAWINGS FOR PREVIOUS CONS AS-BUILT LOCATIONS FOR EXISTING COMPONENT THE CONTRACTOR BY THE OWNER AS NEEDED.
- 5. ASBESTOS COORDINATES INDICATED WERE PROV 2008. THE LIMITS OF ASBESTOS WERE ASSUMED RADIUS OF THE COORDINATES PROVIDED BY WSI.

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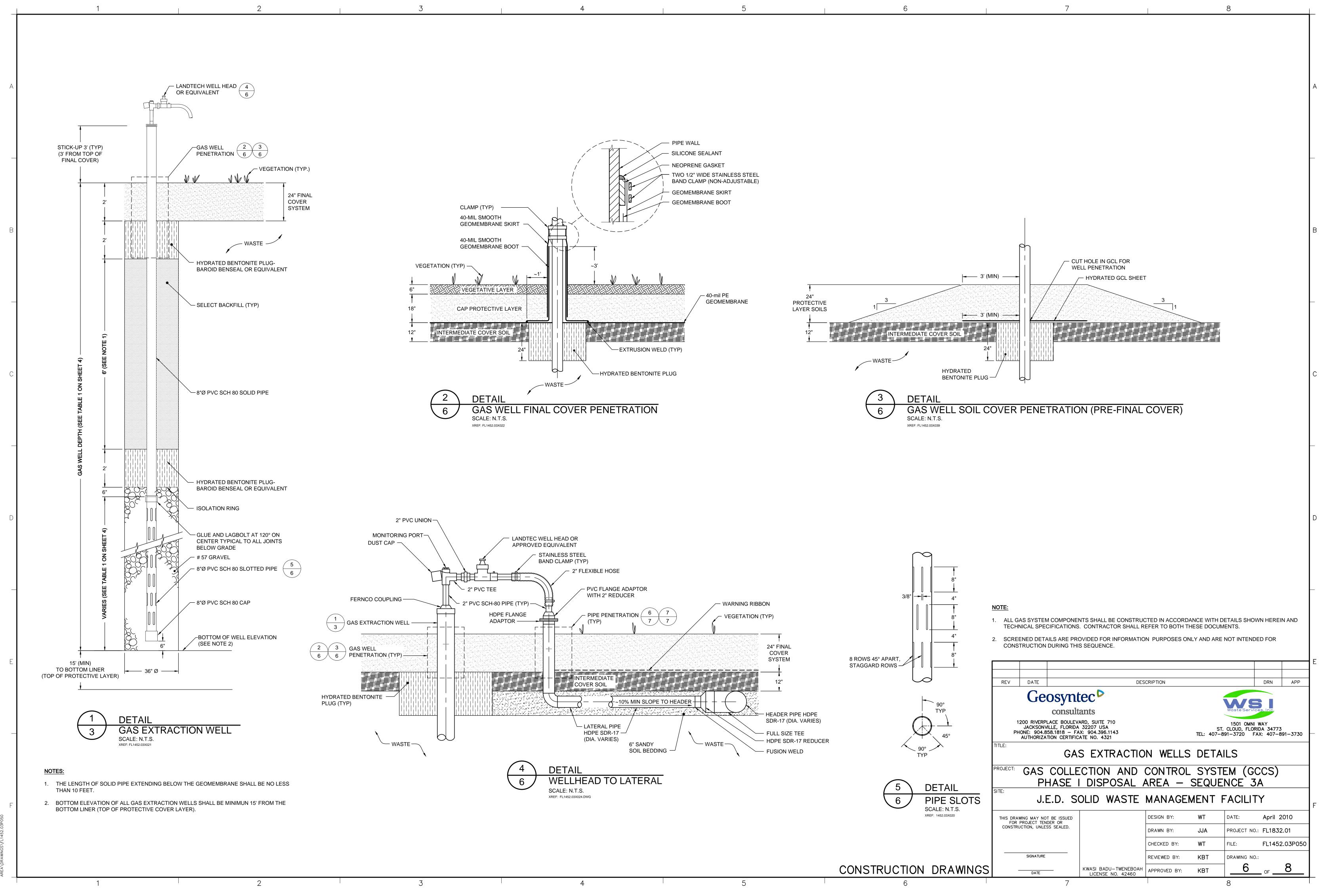
TABLE 2 HEADER PIPE (SEE NOTE 4)							
POINTS ALONG HEADER PIPE	Northing	Easting	Elevation				
LPH-1	1,355,861.85	624,003.33	107.00				
LPH-2	1,356,498.81	624,002.24	107.00				
LPH-3	1,357,508.30	624,013.69	107.00				
LPH-4	1,357,597.61	624,555.64	107.00				
LPH-5	1,357,321.55	625,080.16	107.00				
LPH-6	1,356,535.71	625,342.24	107.00				
LPH-7	1,355,686.49	625,343.79	107.00				
HPH-1	1,356,200.81	624,062.75	127.00				
HPH-2	1,356,999.37	624,083.47	134.36				
HPH-3	1,357,534.15	624,181.95	129.64				
HPH-4	1,357,398.58	624,803.68	131.75				
HPH-5	1,356,899.39	625,146.33	132.46				
HPH-6	1,356,144.50	625,273.50	130.17				
IHL-1	1,355,895.12	624,009.16					
IHL-2	1,356,043.70	624,035.20					
IHL-3	1,356,195.81	624,061.87					
IHL-4	1,356,345.17	624,033.44					
IHL-5	1,356,485.12	624,005.02					
IHL-6	1,356,645.11	624,025.98					
IHL-7	1,356,795.16	624,050.33					
IHL-8	1,356,945.20	624,074.68					
IHL-9	1,357,095.18	624,070.33					
IHL-10	1,357,245.19	624,049.77					
IHL-11	1,357,401.51	624,028.33					
IHL-12	1,357,529.84	624,153.88					
IHL-13	1,357,555.92	624,310.19					
IHL-14	1,357,581.40	624,460.19					
IHL-15	1,357,541.92	624,625.04					
IHL-16	1,357,445.36	624,745.38					
IHL-17	1,357,377.81	624,878.22					
IHL-18	1,357,330.59	625,047.75					
IHL-19	1,357,164.67	625,104.75					
IHL-20	1,357,014.89	625,128.23					
IHL-21	1,356,865.99	625,164.32					
IHL-22	1,356,734.11	625,235.36					
IHL-23	1,356,599.75	625,307.74					
IHL-24	1,356,430.98	625,323.84					
IHL-25	1,356,280.94	625,297.47					
IHL-26	1,356,130.28	625,275.68					
IHL-27	1,355,980.95	625,298.60					

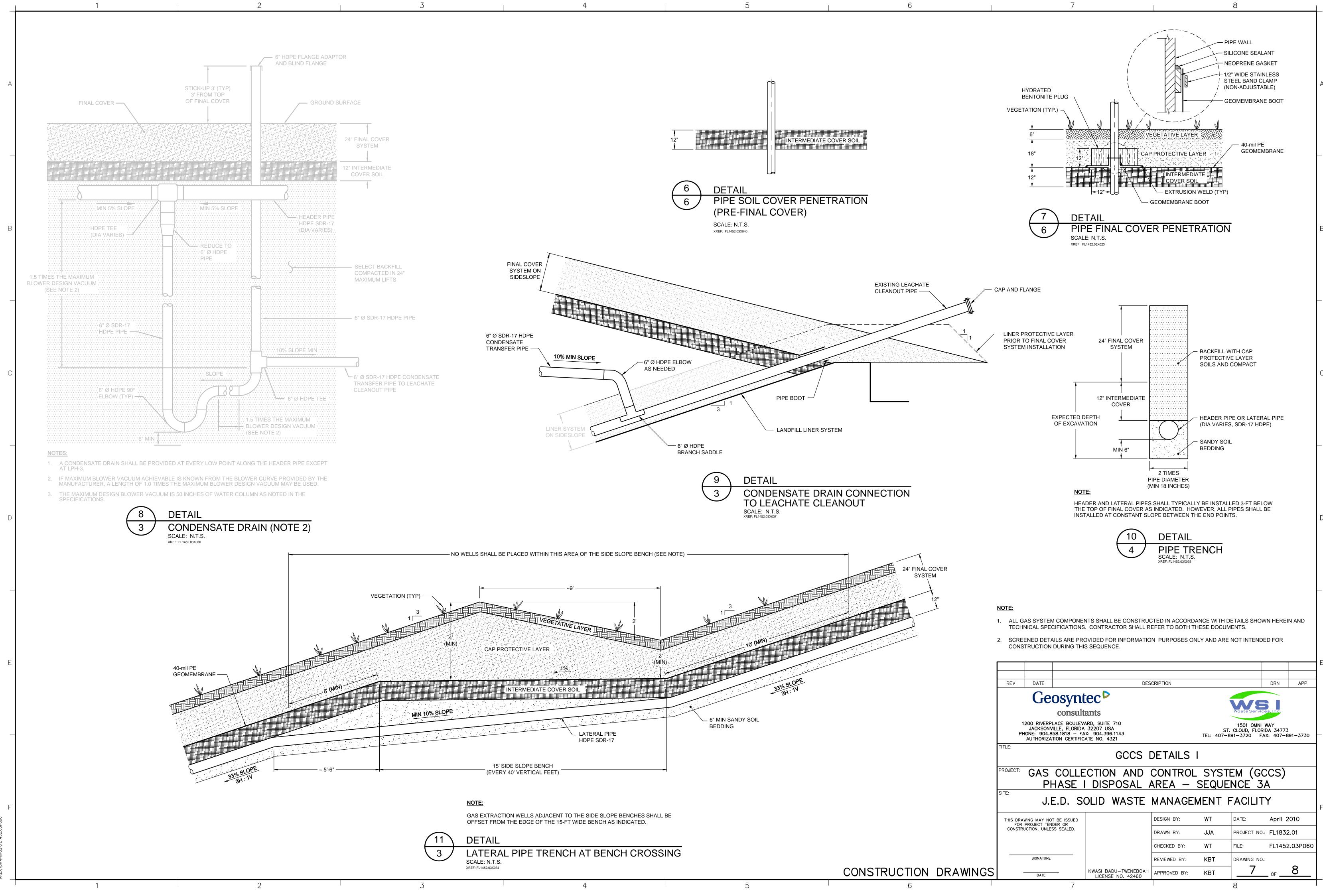
HPH = HIGH POINT ALONG HEADER PIPE LPH = LOW POINT ALONG HEADER PIPE IHL = INTERSECTION HEADER-LATERAL

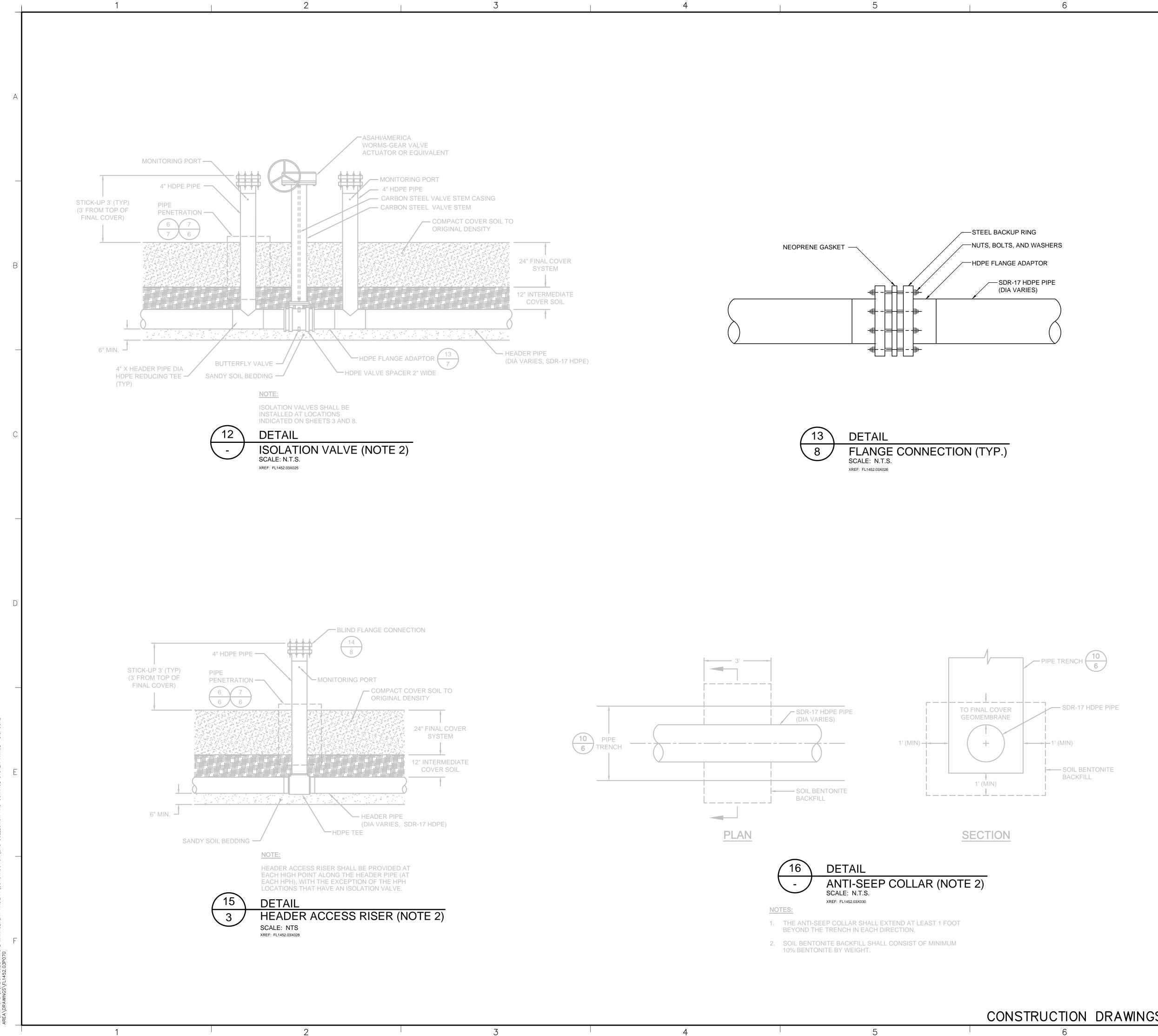
TABLE 3 APPROXIMATE ASBESTOS LOCATIONS (SEE NOTE 5)

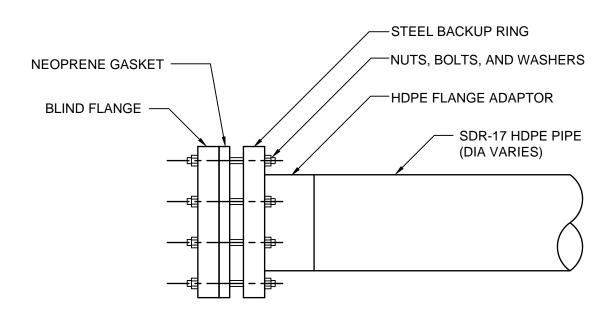
ASBESTOS LOCATION	NORTHING	EASTING
1A	1,357,444.76	624,076.99
1B	1,357,280.64	624,445.17
2A	1,356,735.77	624,766.60
2B	1,356,814.48	624,836.54
2C	1,356,917.55	624,766.75
2D	1,356,923.54	624,847.37
2E	1,356,990.25	624,777.55
ЗА	1,356,256.90	624,986.59
3B	1,356,293.28	624,954.37
3C	1,356,317.48	625,002.76
3D	1,356,287.28	624,884.49
3E	1,356,366.06	624,873.80
3F	1,356,378.11	624,959.81
3G	1,356,372.07	624,927.56

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	REV	DATE			DESCRIPTION			DRN	APP	
		Geo	osynt		WSI					
			consult	ants			Waste Service	s, Inc.		
I REPRESENT FLORIDA ATUM OF 1983 (NAD83)		JACKSONVIL	LE, FLORIDA	ARD, SUITE 710 32207 USA X: 904.396.1143			1501 OMNI V CLOUD, FLORIE)A 34773		
L GEODETIC VERTICAL				ATE NO. 4321		TEL: 407–8	91–3720 FAX	K: 407–8	91–3730	_
IS OF STICK-UP, SOLID PIPE,	TITLE:			CONT	ROL POINT	S				
RE BASED ON ISTRUCTION SEQUENCES. ITS SHALL BE PROVIDED TO	PROJECT:			CTION AND DISPOSAL			•			
OVIDED BY WSI ON 4 MARCH D TO BE WITHIN 20-FT	SITE:	J.E	.D. S	OLID WASTE	E MANAGEI	MENT F	FACILIT	Ý		F
SI.	FOR	WING MAY NOT PROJECT TENDI	ER OR		DESIGN BY:	WT	DATE:	April 2	2010	
	CONSTR	UCTION, UNLESS	SEALED.		DRAWN BY:	JJA	PROJECT NO .:	FL1832	2.01	
					CHECKED BY:	WT	FILE:	FL1452	2.03P040	
		SIGNATURE			REVIEWED BY:	КВТ	DRAWING NO.:			
ON DRAWINGS		DATE	_	KWASI BADU-TWENEBO LICENSE NO. 42460		КВТ		_ OF	8	











NOTE:

1.	ALL GAS SYSTEM COMPONENTS SHALL BE CONSTRUCTED IN ACCORDANCE WITH DETAILS SHOWN HEREIN AND TECHNICAL SPECIFICATIONS. CONTRACTOR SHALL REFER TO BOTH OF THESE DOCUMENTS.
2	SCREENED DETAILS ARE PROVIDED FOR INFORMATION, PURPOSES ONLY AND ARE NOT INTENDED FOR

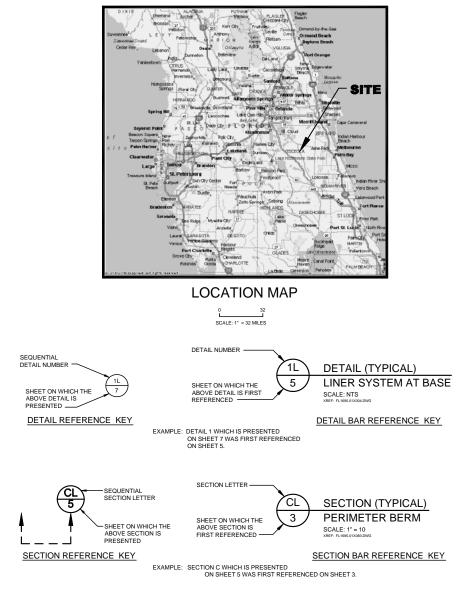
SCREENED DETAILS ARE PROVIDED FOR INFORMATION PURPOSES ONLY AND ARE NOT INTENDED FOR CONSTRUCTION DURING THIS SEQUENCE.

REV DATE DESCRIPTION								DRN	APP
	Ge	osynt consult					Waste Service	s, Inc.	
	JACKSONV HONE: 904.8	LACE BOULEV ILLE, FLORIDA 58.1818 — FA TION CERTIFIC	32207 USA X: 904.396	A 5.1143		TEL: 407	1501 OMNI V ST. CLOUD, FLORIE 2–891–3720 FAX	A 34773	91–3730
TITLE:					DETAILS	П			
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PROJECT:				N AND	CONTROL AREA –	_ SYS			
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SITE: THIS DRA FOR	<u>P</u> H J.[HASE I E.D. SO	DISF	N AND POSAL /	CONTROL AREA – MANAGE	_ SYS SEQU MENT	ENCE 34 FACILIT	Y April 2	
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FOR	PH J.E	HASE I E.D. SO	DISF	N AND POSAL /	CONTROL AREA — MANAGE DESIGN BY: DRAWN BY:	_ SYS SEQU MENT wT JJA	ENCE 34 FACILIT	Y April 2 FL1832	

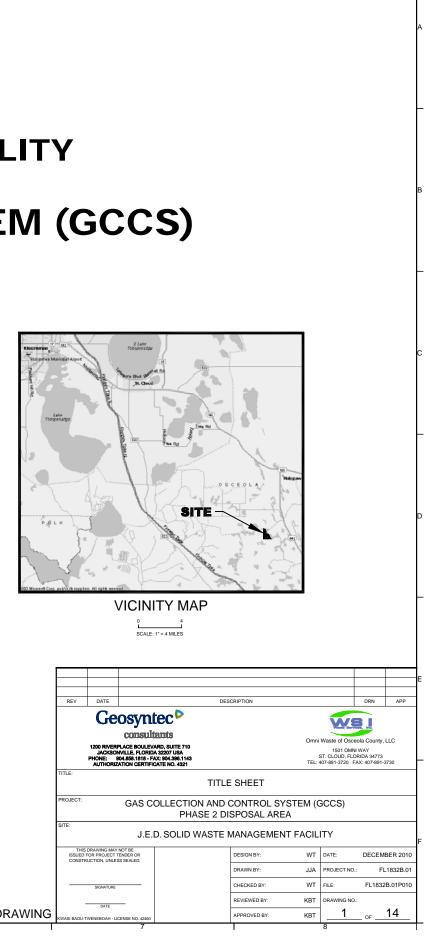
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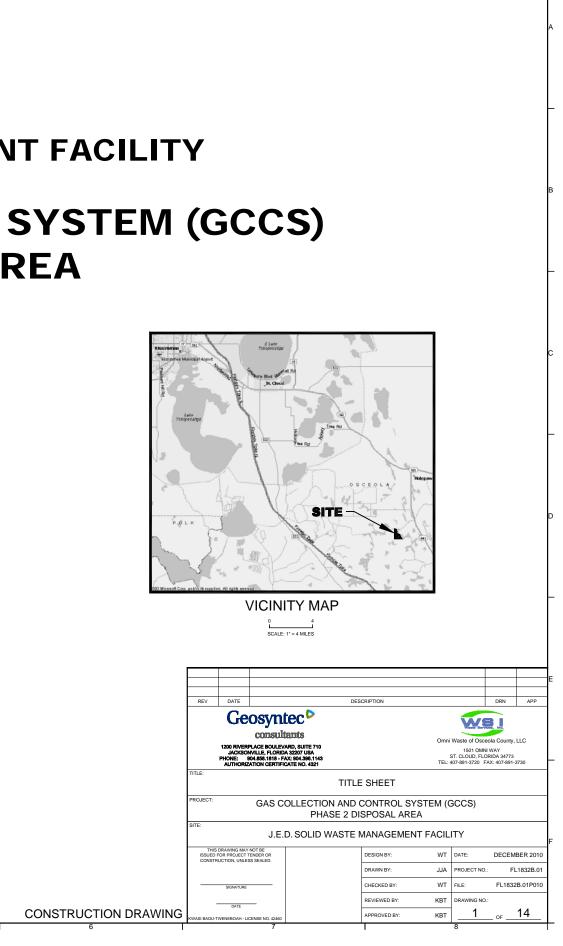


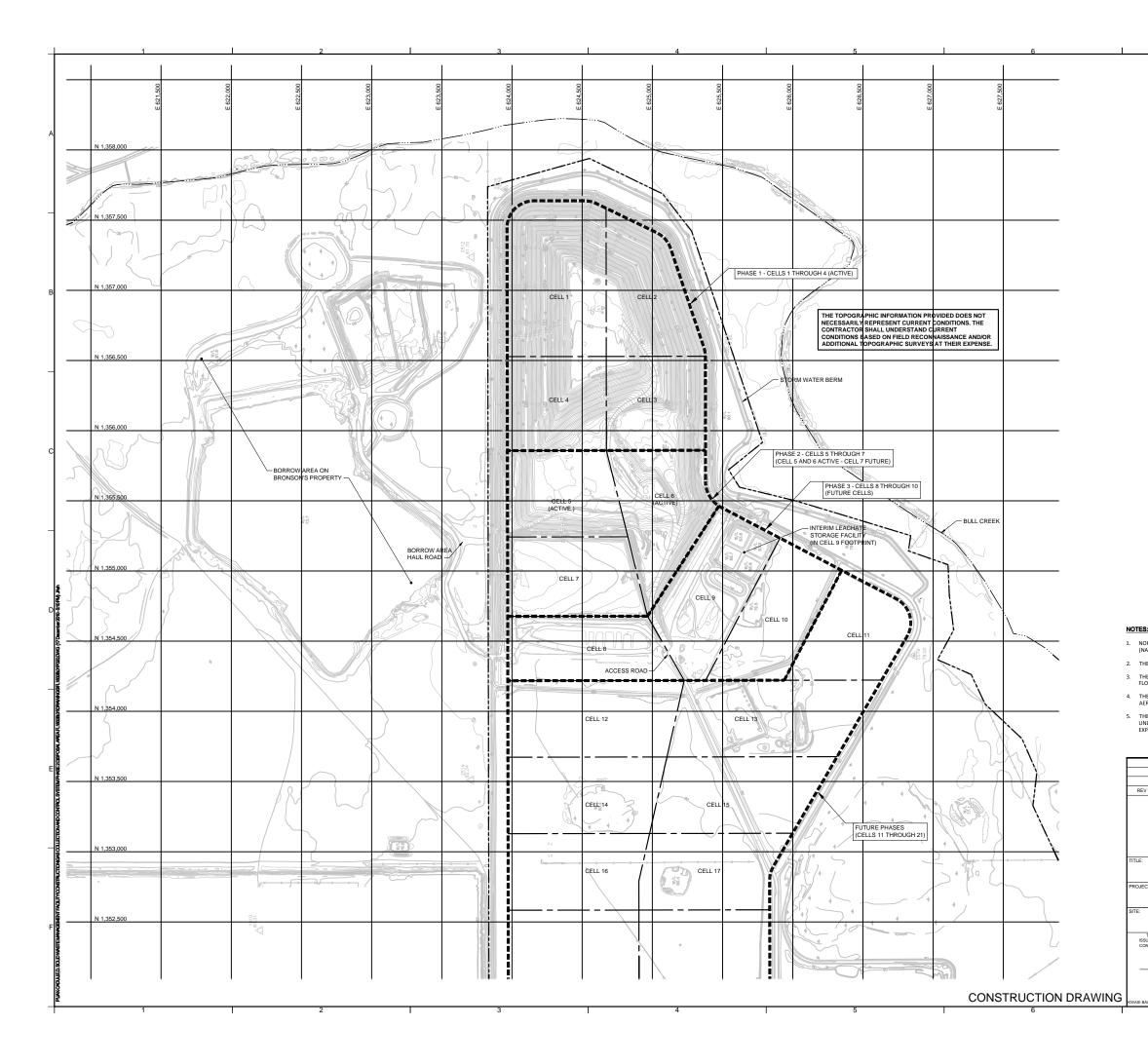
J.E.D. SOLID WASTE MANAGEMENT FACILITY ST. CLOUD, FLORIDA **GAS COLLECTION AND CONTROL SYSTEM (GCCS) PHASE 2 DISPOSAL AREA DECEMBER 2010**



	LIST OF DRAWINGS		
SHEET	TITLE	REVISION	COMMENTS
1	TITLE SHEET		
2	TOPOGRAPHIC MAP		
3	PLAN LAYOUT OF GCCS IN PHASE 2 (CELLS 5 THROUGH 7)		
4	PLAN LAYOUT OF GCCS IN PHASE 2 (SEQUENCE 4)		
5	PLAN LAYOUT OF GCCS IN PHASE 2 (SEQUENCE 5)		
6	PLAN LAYOUT OF GCCS IN PHASE 2 (SEQUENCE 6)		
7	PLAN LAYOUT OF GCCS IN PHASE 2 (SEQUENCE 7)		
8	GAS SYSTEM CONTROL POINTS		
9	VERTICAL GAS EXTRACTION WELLS DETAILS		
10	GCCS DETAILS I		
11	GCCS DETAILS II		
12	FLARE STATION - PLAN AND CROSS SECTION (1)		
13	FLARE STATION - PLAN AND CROSS SECTION (2)		
14	FLARE STATION DETAIL		







LEGEND

	PROPERTY BOUNDARY
	APPROXIMATE LOCATION OF INTERMITTENT STREAM
	EXISTING GROUND ELEVATION (FEET) (SEE NOTE 4)
× × × × × ×	EXISTING FENCE LINE
* ^{81.3}	EXISTING TOPOGRAPHY SPOT ELEVATION (FEET)
	TREE LINE
	PHASE BOUNDARY
	CELL BOUNDARY

1. NORTHING AND EASTING COORDINATES SHOWN REPRESENT FLORIDA STATE PLANE EAST ZONE NORTH AMERICAN DATUM OF 1983 (NAD83).

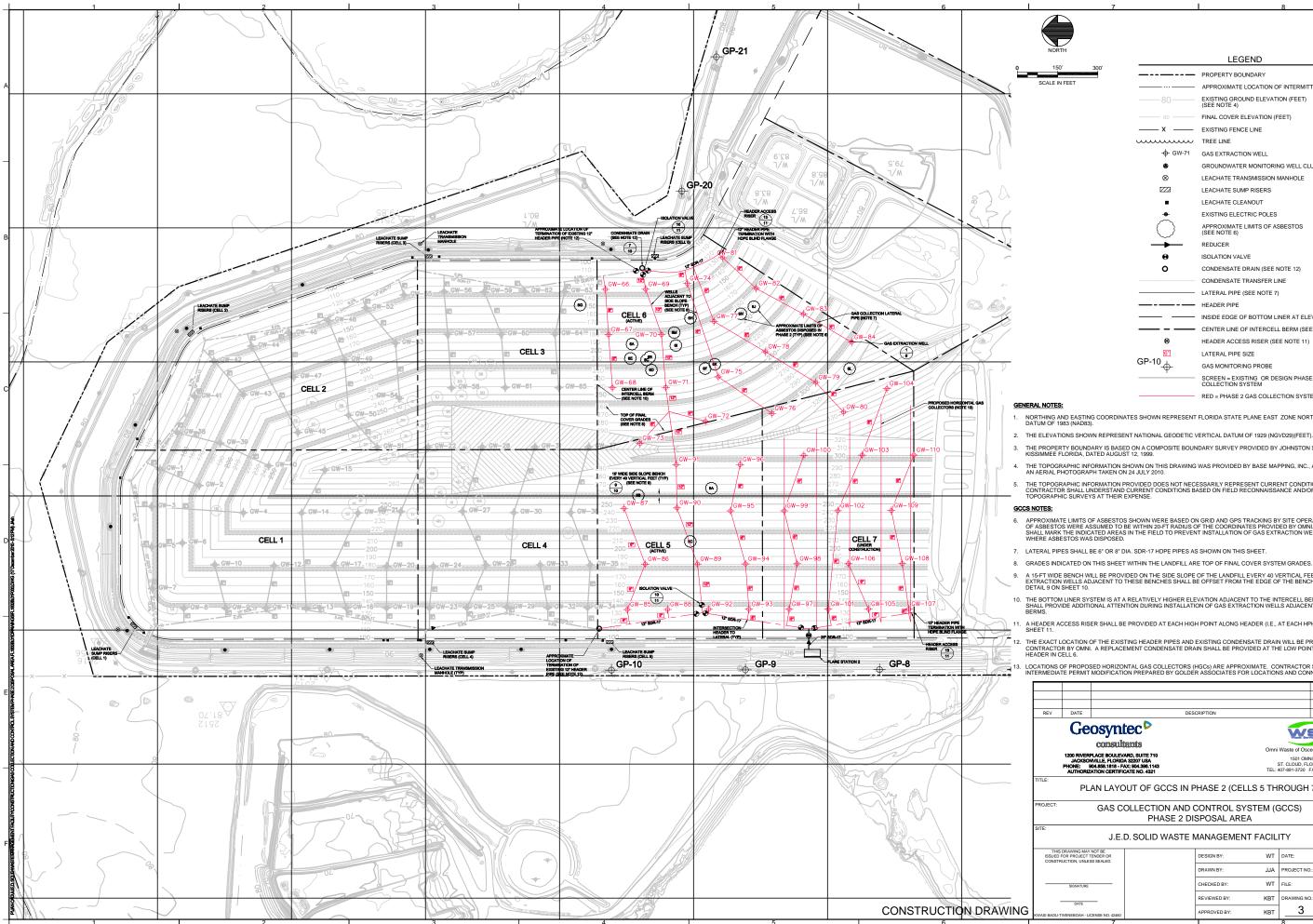
2. THE ELEVATIONS SHOWN REPRESENT NATIONAL GEODETIC VERTICAL DATUM OF 1929 (NGVD29)(FEET).

3. THE PROPERTY BOUNDARY IS BASED ON A COMPOSITE BOUNDARY SURVEY PROVIDED BY JOHNSTON SURVEYING INC., KISSIMMEE FLORIDA, DATED AUGUST 12, 1999.

4. THE TOPOGRAPHIC INFORMATION SHOWN ON THIS DRAWING WAS PROVIDED BY BASE MAPPING, INC., AND IS BASED ON AN AERIAL PHOTOGRAPH TAKEN ON 24 JULY 2010.

THE TOPOGRAPHIC INFORMATION PROVIDED DOES NOT NECESSARILY REPRESENT CURRENT CONDITIONS. THE CONTRACTOR SHALL UNDERSTAND CURRENT CONDITIONS BASED ON FIELD RECONNAISSANCE AND/OR ADDITIONAL TOPOGRAPHIC SURVEYS AT THEIR EXPENSE.

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v	DATE			DES	CRIPTION			DRN	APP	
Consultants						Waste of Oscer 1501 OMNI ST. CLOUD, FLOI 407-891-3720 FA	WAY RIDA 34773			
			Т	OPOGR	APHIC MAR	5				
ECT:		GAS CO			CONTROL S SPOSAL AF	(GCCS)			
J.E.D. SOLID WASTE MANAGEMENT FACILITY									F	
SUED FOR	WING MAY I PROJECT TI TION, UNLES	ENDER OR			DESIGN BY:	WT	DATE:	DECEM	BER 2010	
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;	SIGNATURE				CHECKED BY:	WT	FILE:	FL1832	B.01P020	
	DATE	_			REVIEWED BY:	KBT	DRAWING NO .:			
BADU-TWEN	NEBOAH - LIC	ENSE NO. 42460			APPROVED BY:	KBT	2	_ OF	14	
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	LEG
	PROPERTY BO
	APPROXIMATE
	EXISTING GRO (SEE NOTE 4)
80	FINAL COVER E
x	EXISTING FEND
	TREE LINE
- ф- GW-71	GAS EXTRACTI
۲	GROUNDWATE
\otimes	LEACHATE TRA
	LEACHATE SUM
	LEACHATE CLE
+	EXISTING ELEC
\bigcirc	APPROXIMATE (SEE NOTE 6)
→	REDUCER
Θ	ISOLATION VAL
0	CONDENSATE
	CONDENSATE
	LATERAL PIPE
	HEADER PIPE
	INSIDE EDGE C
	CENTER LINE C
Ð	HEADER ACCE
6°	LATERAL PIPE
GP-10	GAS MONITORI
	SCREEN = EXIS

	LEGEND
	PROPERTY BOUNDARY
	APPROXIMATE LOCATION OF INTERMITTENT STREAM
	EXISTING GROUND ELEVATION (FEET) (SEE NOTE 4)
	FINAL COVER ELEVATION (FEET)
	EXISTING FENCE LINE
\mathcal{M}	TREE LINE
/-71	GAS EXTRACTION WELL
	GROUNDWATER MONITORING WELL CLUSTER
	LEACHATE TRANSMISSION MANHOLE
	LEACHATE SUMP RISERS
	LEACHATE CLEANOUT
	EXISTING ELECTRIC POLES
	APPROXIMATE LIMITS OF ASBESTOS (SEE NOTE 6)
-	REDUCER
	ISOLATION VALVE
	CONDENSATE DRAIN (SEE NOTE 12)
	CONDENSATE TRANSFER LINE
	LATERAL PIPE (SEE NOTE 7)
—	HEADER PIPE
	INSIDE EDGE OF BOTTOM LINER AT ELEVATION 96
_	CENTER LINE OF INTERCELL BERM (SEE NOTE 10)
	HEADER ACCESS RISER (SEE NOTE 11)
	LATERAL PIPE SIZE
	GAS MONITORING PROBE
	SCREEN = EXISTING OR DESIGN PHASE 1 GAS COLLECTION SYSTEM

RED = PHASE 2 GAS COLLECTION SYSTEM

NORTHING AND EASTING COORDINATES SHOWN REPRESENT FLORIDA STATE PLANE EAST ZONE NORTH AMERICAN DATUM OF 1983 (NAD83).

THE PROPERTY BOUNDARY IS BASED ON A COMPOSITE BOUNDARY SURVEY PROVIDED BY JOHNSTON SURVEYING INC., KISSIMMEE FLORIDA, DATED AUGUST 12, 1999.

4. THE TOPOGRAPHIC INFORMATION SHOWN ON THIS DRAWING WAS PROVIDED BY BASE MAPPING, INC., AND IS BASED ON AN AERIAL PHOTOGRAPH TAKEN ON 24 JULY 2010.

THE TOPOGRAPHIC INFORMATION PROVIDED DOES NOT NECESSARILY REPRESENT CURRENT CONDITIONS. THE CONTRACTOR SHALL UNDERSTAND CURRENT CONDITIONS BASED ON FIELD RECONNAISSANCE AND/OR ADDITIONAL TOPOGRAPHIC SURVEYS AT THEIR EXPENSE.

6. APPROXIMATE LIMITS OF ASBESTOS SHOWN WERE BASED ON GRID AND GPS TRACKING BY SITE OPERATIONS. THE LIMIT OF ASBESTOS WERE ASSUMED TO BE WITHIN 20-FT RADIUS OF THE COORDINATES PROVIDED BY OMNI. CONTRACTOR SHALL MARK THE INDICATED AREAS IN THE FIELD TO PREVENT INSTALLATION OF GAS EXTRACTION WELLS IN AREAS WHERE ASBESTOS WAS DISPOSED.

7. LATERAL PIPES SHALL BE 6" OR 8" DIA. SDR-17 HDPE PIPES AS SHOWN ON THIS SHEET.

8. GRADES INDICATED ON THIS SHEET WITHIN THE LANDFILL ARE TOP OF FINAL COVER SYSTEM GRADES.

A 15-FT WIDE BENCH WILL BE PROVIDED ON THE SIDE SLOPE OF THE LANDFILL EVERY 40 VERTICAL FEET. GAS EXTRACTION WELLS ADJACENT TO THESE BENCHES SHALL BE OFFSET FROM THE EDGE OF THE BENCH AS INDICATED IN DETAIL 9 ON SHEET 10.

THE BOTTOM LINER SYSTEM IS AT A RELATIVELY HIGHER ELEVATION ADJACENT TO THE INTERCELL BERMS. CONTRACTO SHALL PROVIDE ADDITIONAL ATTENTION DURING INSTALLATION OF GAS EXTRACTION WELLS ADJACENT TO THE INTERCE BERMS.

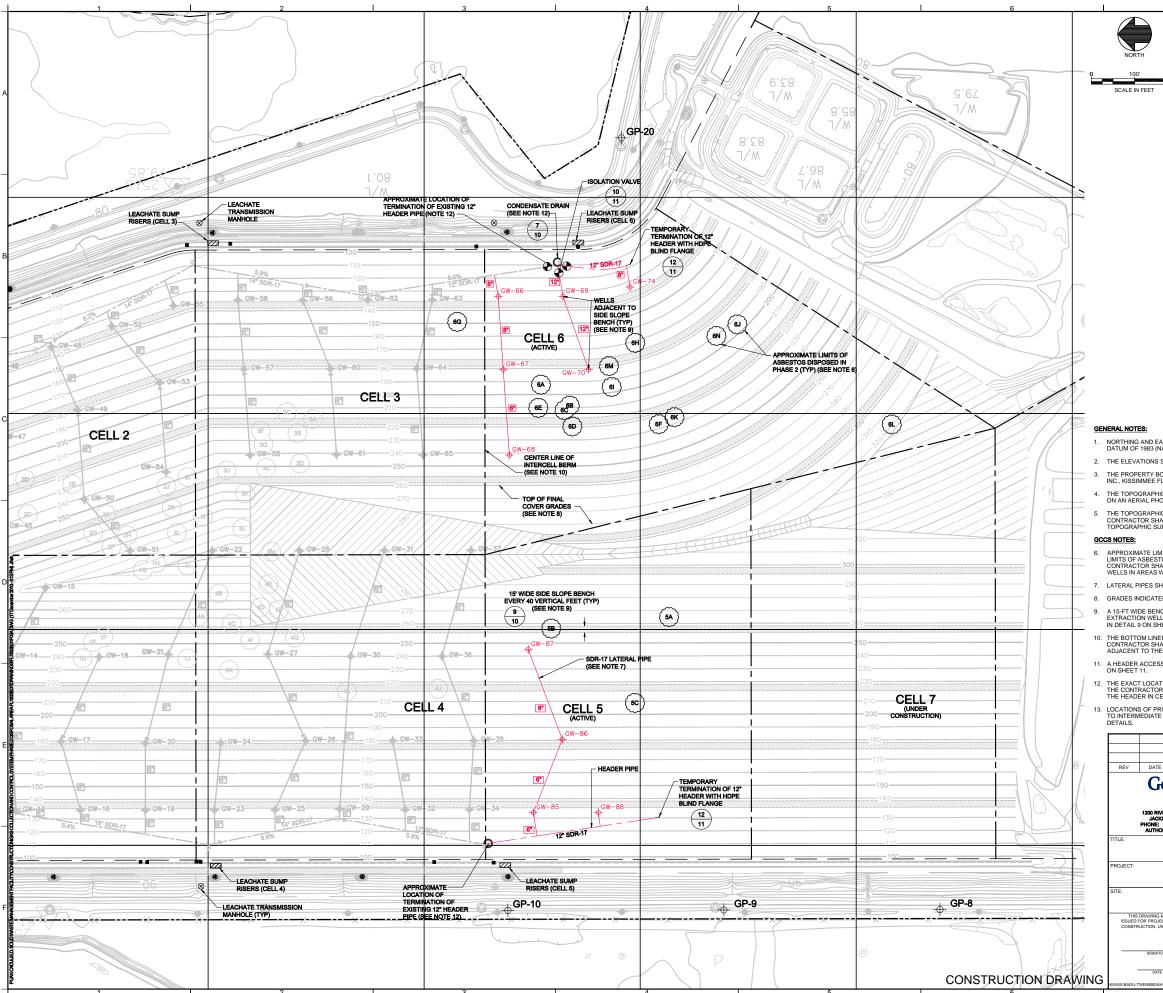
11. A HEADER ACCESS RISER SHALL BE PROVIDED AT EACH HIGH POINT ALONG HEADER (I.E., AT EACH HPH) AS NOTED ON SHEET 11.

12. THE EXACT LOCATION OF THE EXISTING HEADER PIPES AND EXISTING CONDENSATE DRAIN WILL BE PROVIDED TO THE CONTRACTOR BY OMNI. A REPLACEMENT CONDENSATE DRAIN SHALL BE PROVIDED AT THE LOW POINT ALONG THE HEADER IN CELL 6.

LOCATIONS OF PROPOSED HORIZONTAL GAS COLLECTORS (HGCs) ARE APPROXIMATE. CONTRACTOR SHALL REFER TO INTERMEDIATE PERMIT MODIFICATION PREPARED BY GOLDER ASSOCIATES FOR LOCATIONS AND CONNECTION DETAILS.

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	AUTHORIZ	ATION CERTIFIC	CATE NO. 4321			TEL: •	407-891-3720 FA	X: 407-891-	3730	
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	LEGEND
	PROPERTY BOUNDARY
	APPROXIMATE LOCATION OF INTERMITTENT STREAM
	EXISTING GROUND ELEVATION (FEET) (SEE NOTE 4)
	FINAL COVER ELEVATION (FEET)
x	EXISTING FENCE LINE
	TREE LINE
- GW-71	GAS EXTRACTION WELL
۲	GROUNDWATER MONITORING WELL CLUSTER
\otimes	LEACHATE TRANSMISSION MANHOLE
	LEACHATE SUMP RISERS
•	LEACHATE CLEANOUT
+	EXISTING ELECTRIC POLES
\bigcirc	APPROXIMATE LIMITS OF ASBESTOS (SEE NOTE 6)
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	LATERAL PIPE (SEE NOTE 7)
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	INSIDE EDGE OF BOTTOM LINER AT ELEVATION 96'
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6"	LATERAL PIPE SIZE
GP-10	GAS MONITORING PROBE
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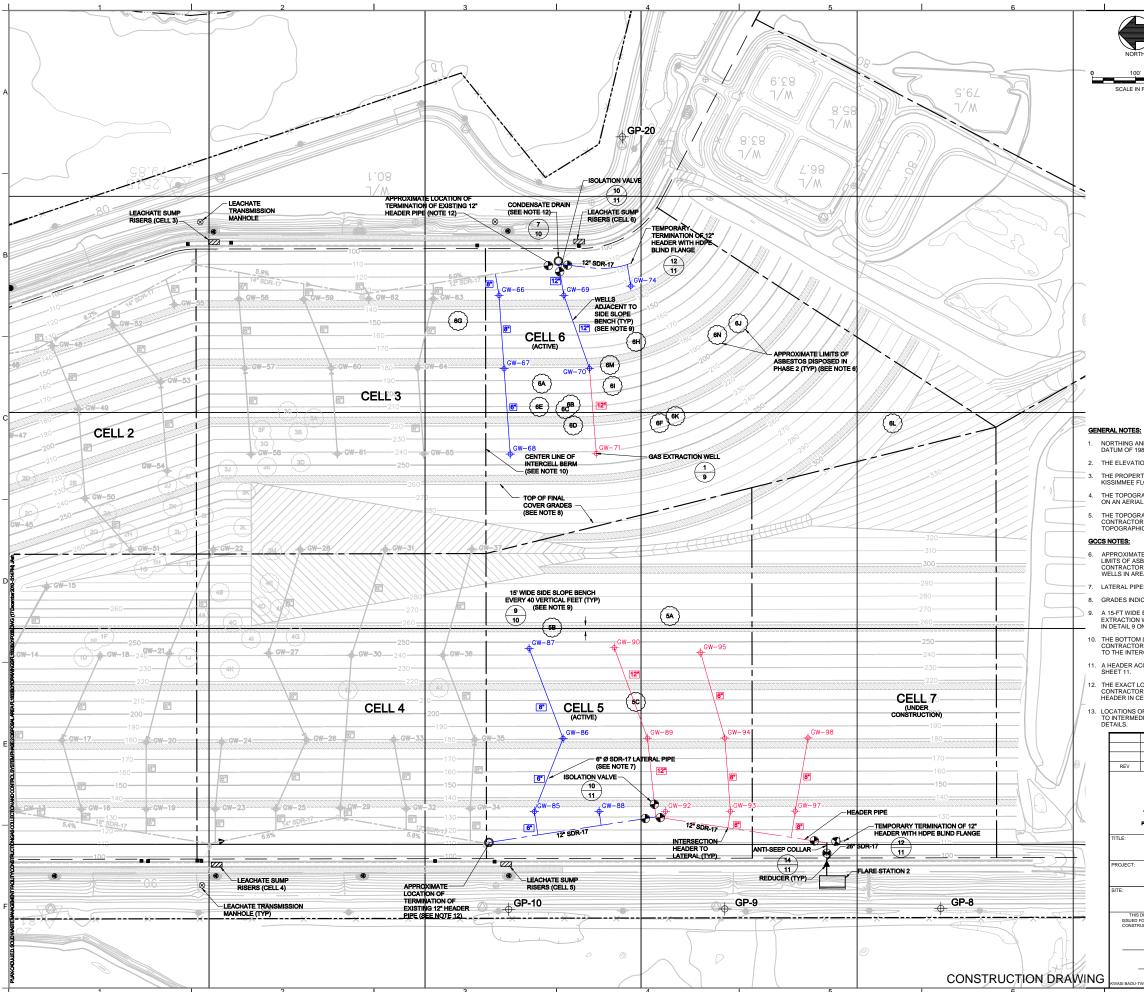
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	LEGEND
	PROPERTY BOUNDARY
	APPROXIMATE LOCATION OF INTERMITTENT STREAM
	EXISTING GROUND ELEVATION (FEET) (SEE NOTE 4)
80	FINAL COVER ELEVATION (FEET)
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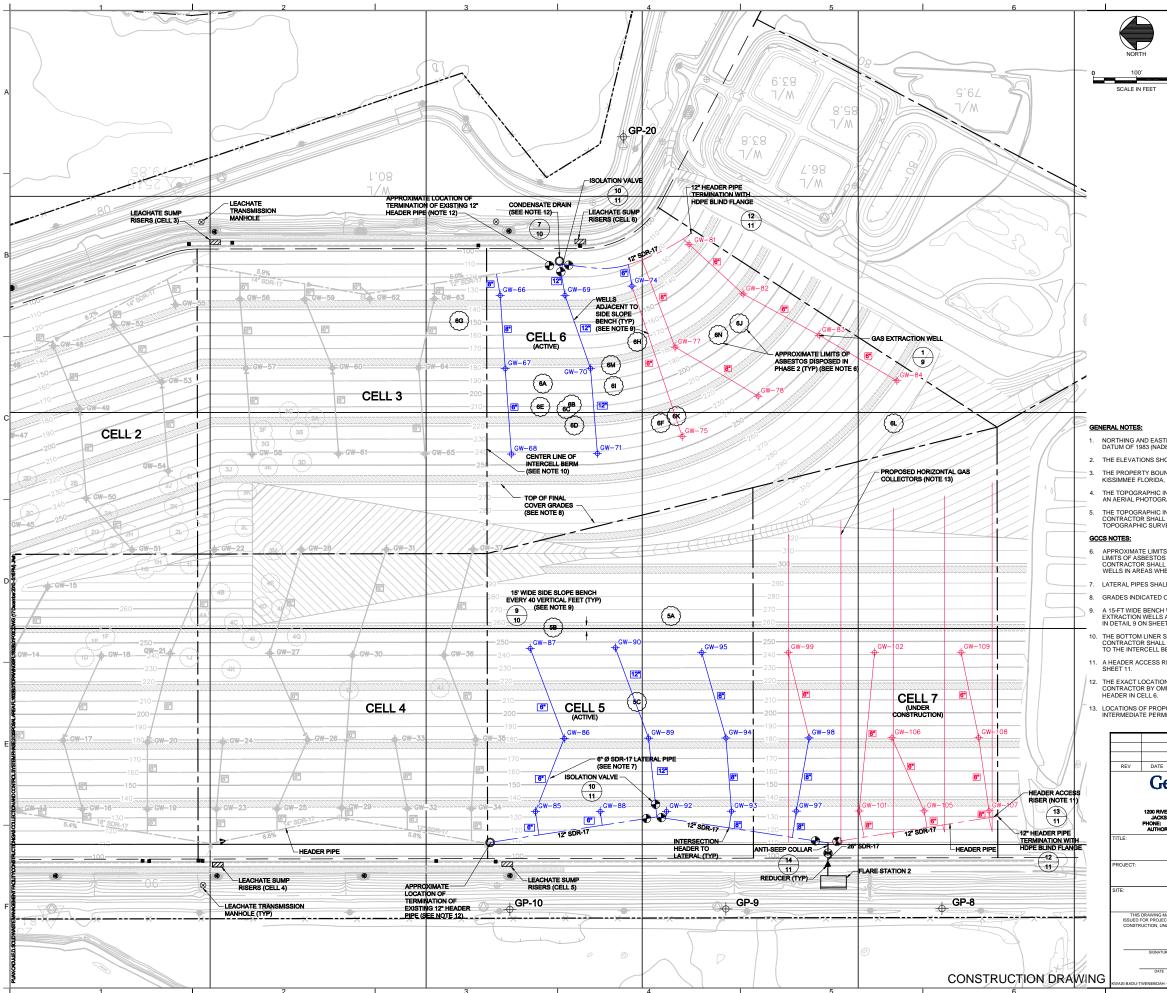
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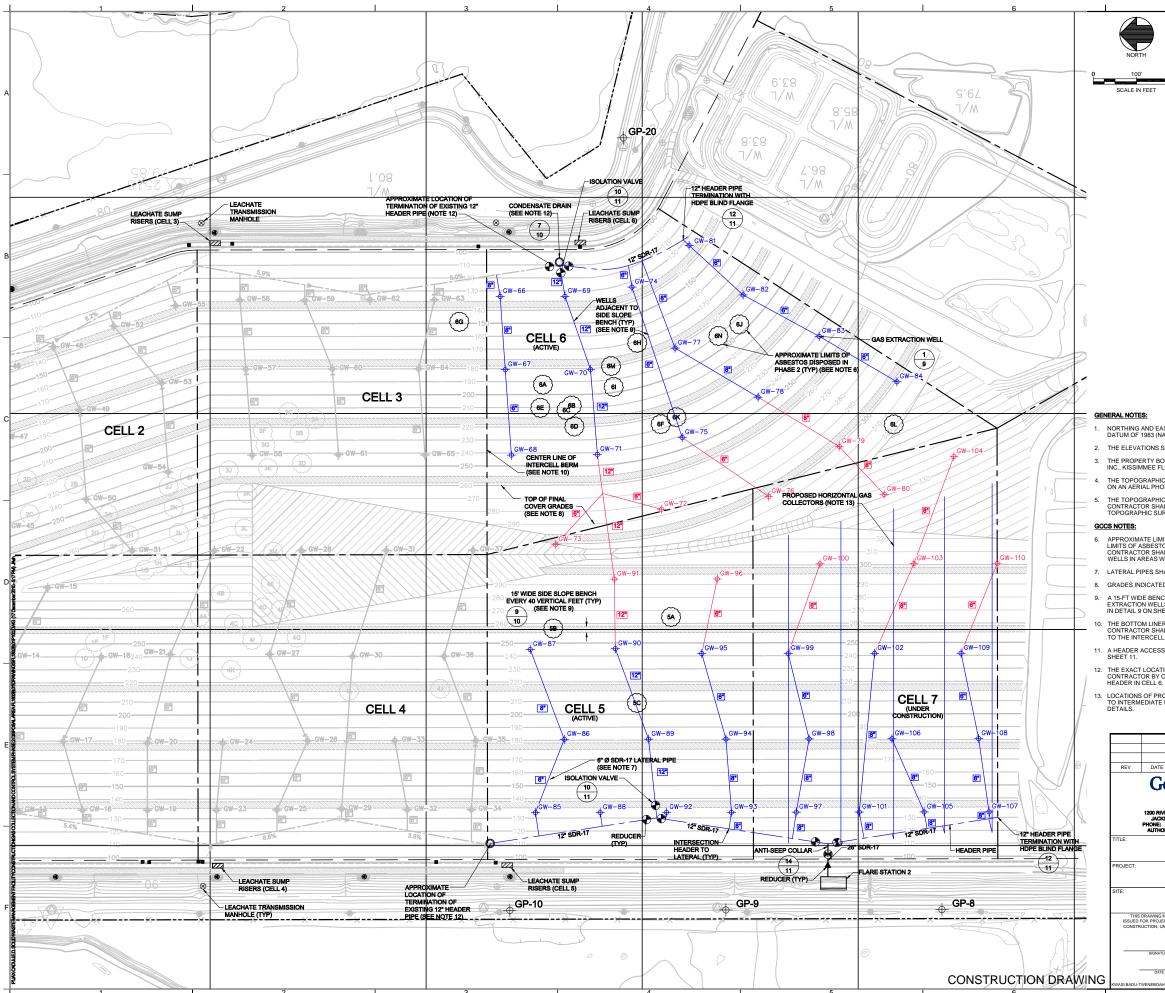
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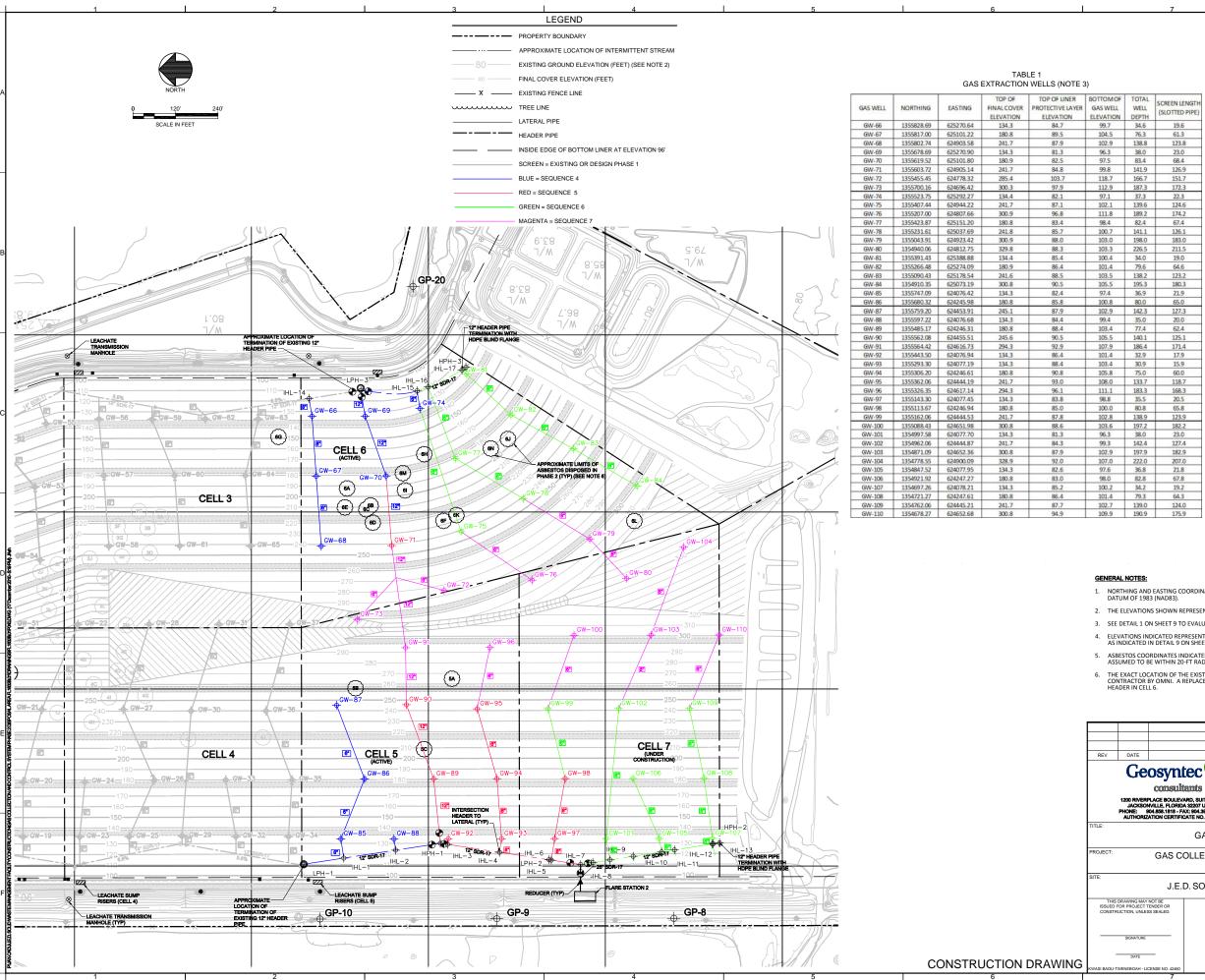
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OMOF	TOTAL	SCREEN LENGTH
WELL	WELL	(SLOTTED PIPE)
ATION	DEPTH	(SLOTTED PIPE)
9.7	34.6	19.6
4.5	76.3	61.3
2.9	138.8	123.8
6.3	38.0	23.0
7.5	83.4	68.4
9.8	141.9	126.9
18.7	166.7	151.7
12.9	187.3	172.3
7.1	37.3	22.3
02.1	139.6	124.6
1.8	189.2	174.2
8.4	82.4	67.4
0.7	141.1	126.1
03.0	198.0	183.0
3.3	226.5	211.5
0.4	34.0	19.0
01.4	79.6	64.6
3.5	138.2	123.2
5.5	195.3	180.3
7.4	36.9	21.9
0.8	80.0	65.0
2.9	142.3	127.3
9.4	35.0	20.0
3.4	77.4	62.4
5.5	140.1	125.1
07.9	186.4	171.4
01.4	32.9	17.9
3.4	30.9	15.9
5.8	75.0	60.0
8.0	133.7	118.7
1.1	183.3	168.3
8.8	35.5	20.5
0.0	80.8	65.8
2.8	138.9	123.9
3.6	197.2	182.2
6.3	38.0	23.0
9.3	142.4	127.4
2.9	197.9	182.9
07.0	222.0	207.0
7.6	36.8	21.8
8.0	82.8	67.8
0.2	34.2	19.2
01.4	79.3	64.3
02.7	139.0	124.0
0.0	100.0	175.0

TABLE 2 HEADER PIPE (SEE NOTE 4)

POINTS ALONG HEADER PIPE	NORTHING	EASTING	ELEVATION
LPH-1	1,355,852.00	624,005.09	(NOTE 6)
LPH-2	1,355,069.37	624,004.23	107.0
LPH-3	1,355,690.99	625, 343.10	(NOTE 6)
HPH-1	1,355,466.06	624,064.02	127.0
HPH-2	1,354,677.20	624,065.35	127.0
HPH-3	1,355,393.90	625,409.03	127.0
IHL-1	1,355,738.84	624,022.37	
IHL-2	1,355,592.34	624,044.74	
IHL-3	1,355,446.00	624,060.99	
IHL-4	1,355,299.11	624,038.78	
IHL-5	1,355,159.33	624,017.65	
IHL-6	1,355,152.50	624,016.62	
IHL-7	1,355,035.29	624,009.54	
IHL-8	1,354,986.62	624,017.13	
IHL-9	1,354,921.30	624,027.31	
IHL-10	1,354,840.81	624,039.85	
IHL-11	1,354,804.66	624,045.48	
IHL-12	1,354,697.78	624,062.14	
IHL-13	1,354,694.82	624,062.60	
IHL-14	1,355,837.21	625, 320.66	
IHL-15	1,355,531.80	625, 342.16	
IHL-16	1,355,500.46	625, 353.07	
IHL-17	1,355,405.09	625,401.58	

HPH = HIGH POINT ALONG HEADER PIPE LPH = LOW POINT ALONG HEADER PIPE IHL = INTERSECTION HEADER TO LATERAL

TABLE 3 APPROXIMATE ASBESTOS LOCATIONS (SEE NOTE 5)

ASBESTOS LOCATION	NORTHING	EASTING
5A	1,355,433.19	624,529.06
58	1,355,705.88	624,502.40
5C	1,355,512.12	624,330.24
6A	1,355,729.67	625,066.80
68	1,355,675.18	625,007.63
6C	1,355,663.05	625,018.37
6D	1,355,657.03	624,969.99
6E	1,355,735.77	625,013.05
6F	1,355,457.07	624,975.21
6G	1,355,923.45	625,212.08
6H	1,355,511.46	625,163.38
61	1,355,566.07	625,061.29
6J	1,355,275.11	625,206.19
6K	1,355,420.70	624,991.30
6L	1,354,917.79	624,974.78
6M	1,355,572.09	625,109.67
6N	1,355,323.60	625,179.35

GENERAL NOTES:

1. NORTHING AND EASTING COORDINATES SHOWN REPRESENT FLORIDA STATE PLANE EAST ZONE NORTH AMERICAN DATUM OF 1983 (NAD83).

2. THE ELEVATIONS SHOWN REPRESENT NATIONAL GEODETIC VERTICAL DATUM OF 1929 (NGVD29)(FEET).

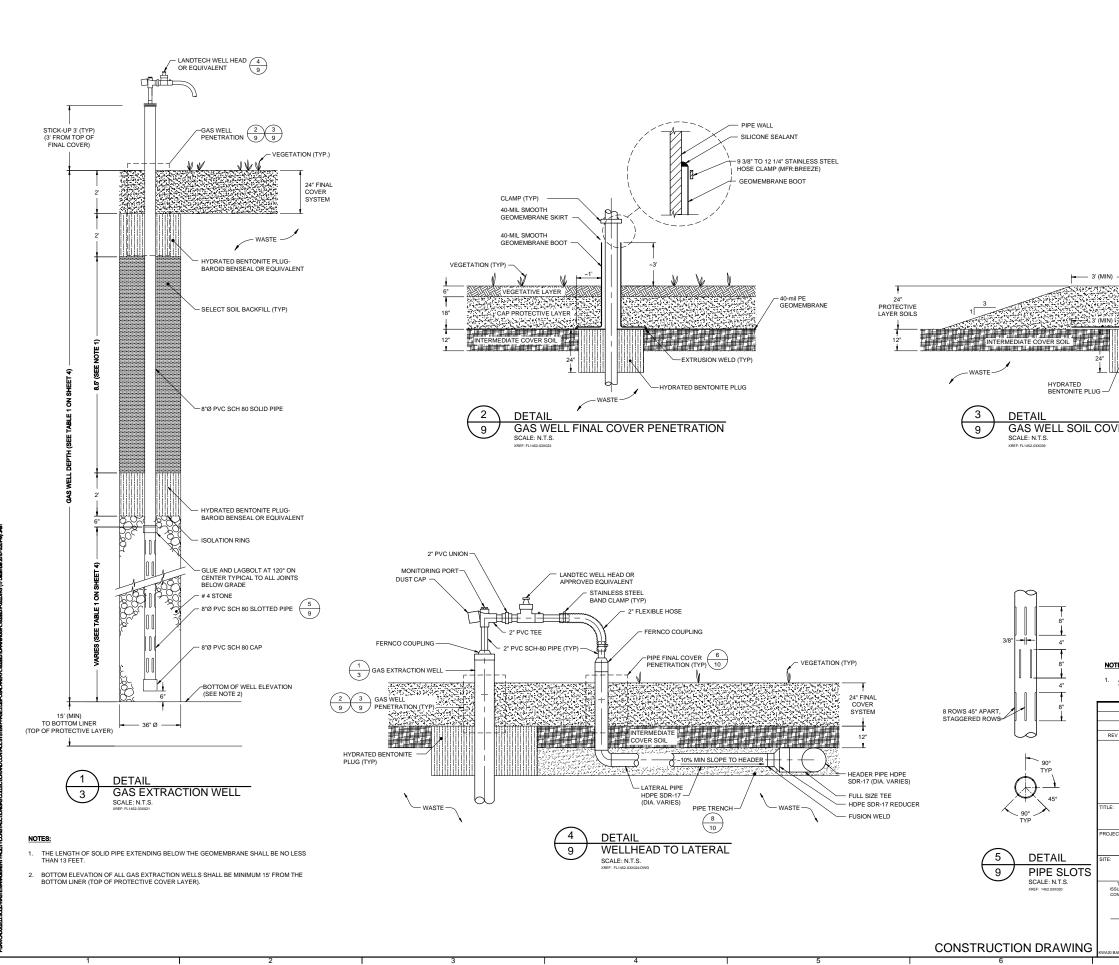
3. SEE DETAIL 1 ON SHEET 9 TO EVALUATE LENGTHS OF STICK-UP, SOLID PIPE, AND SLOTTED PIPE.

4. ELEVATIONS INDICATED REPRESENT ELEVATIONS FOR TOP OF PIPE, WHICH IS 3-FT BELOW THE TOP OF FINAL COVER AS INDICATED IN DETAIL 9 ON SHEET 10.

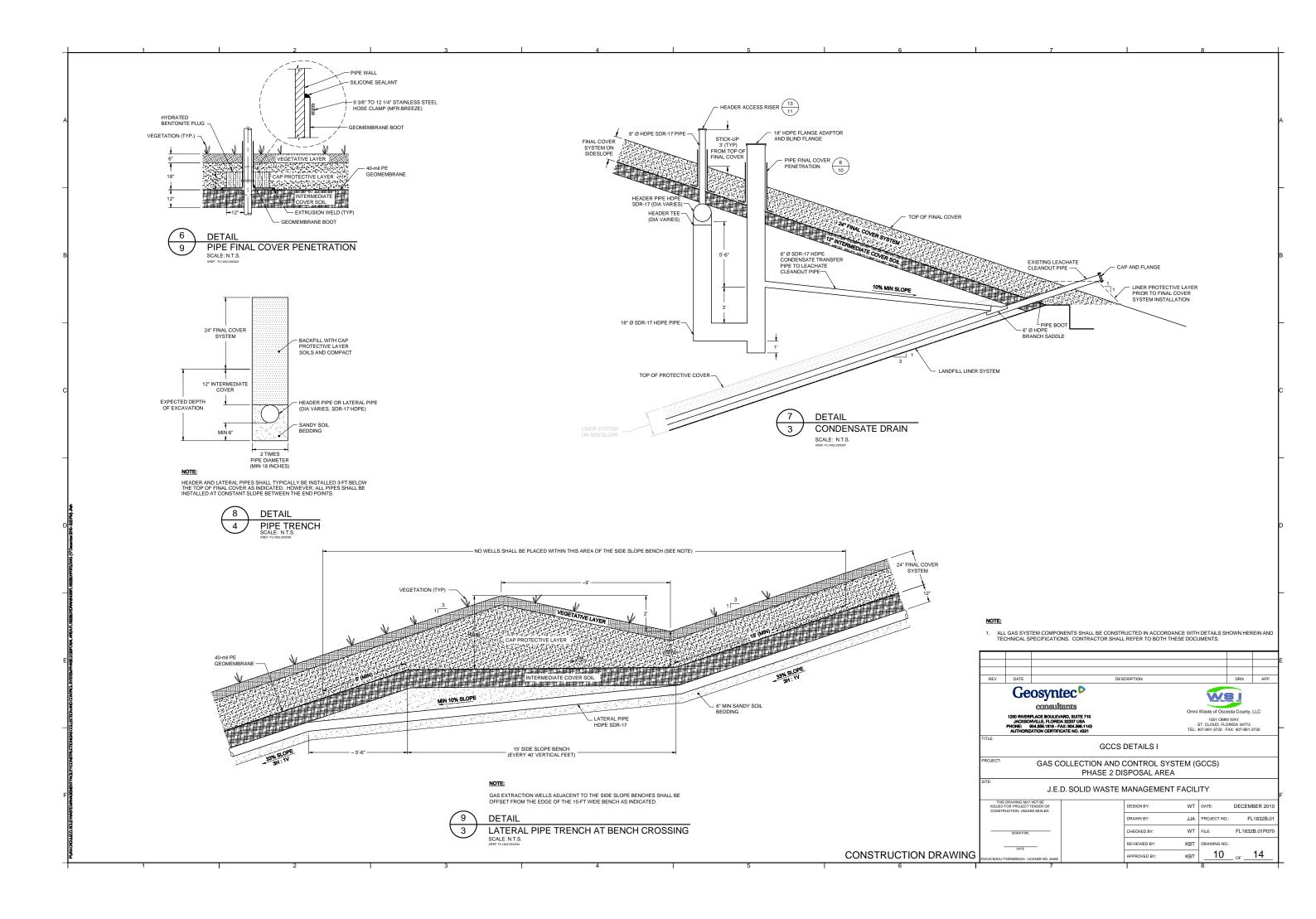
5. ASBESTOS COORDINATES INDICATED WERE PROVIDED BY OMNI ON 7 APRIL 2010. THE LIMITS OF ASBESTOS WERE ASSUMED TO BE WITHIN 20-FT RADIUS OF THE COORDINATES PROVIDED BY OMNI.

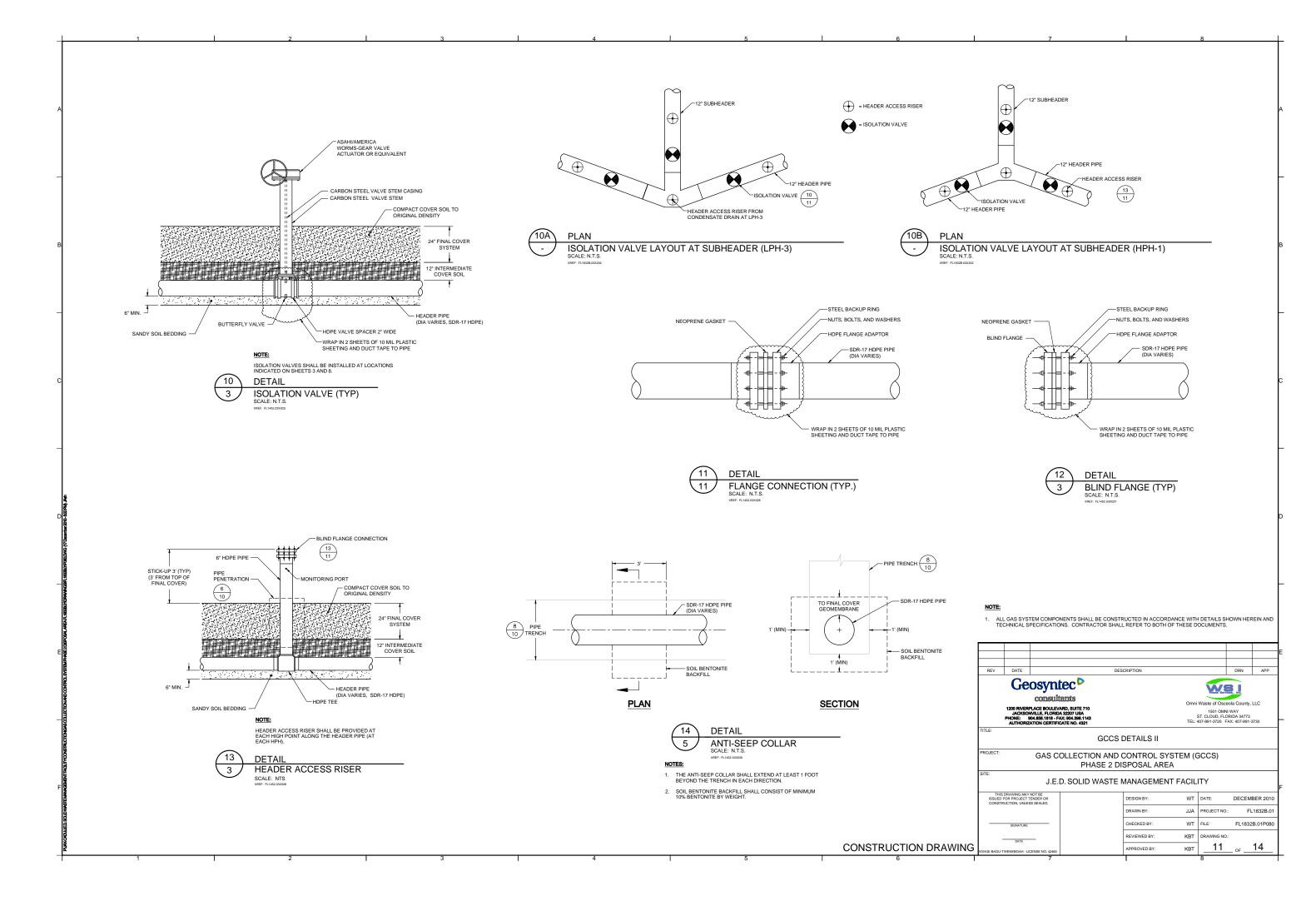
THE EXACT LOCATION OF THE EXISTING HEADER PIPES AND EXISTING CONDENSATE DRAIN WILL BE PROVIDED TO THE CONTRACTOR BY OMNI. A REPLACEMENT CONDENSATE DRAIN SHALL BE PROVIDED AT THE LOW POINT ALONG THE HEADER IN CELL 6.

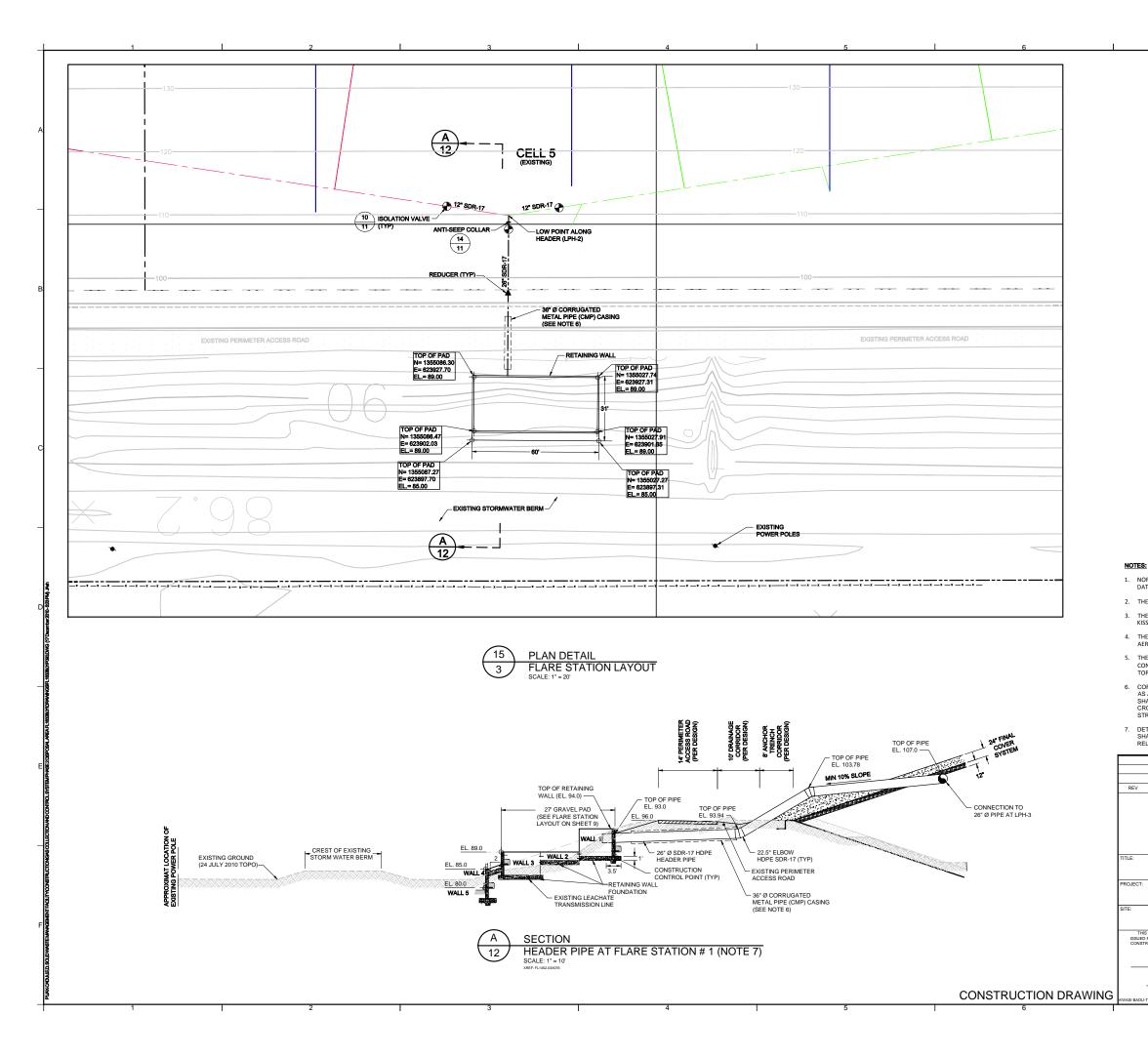
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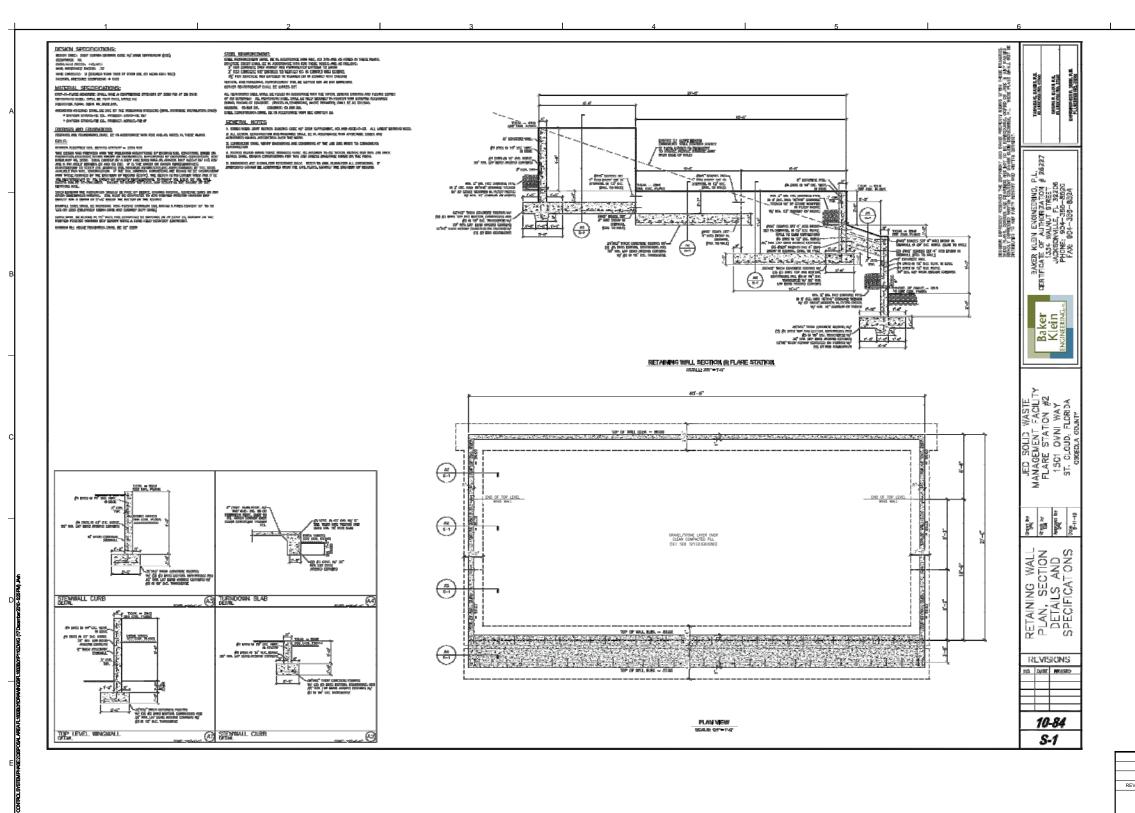
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	FINAL COVER ELEVATION (FEET)
_xxxx	EXISTING FENCE LINE
	EXISTING LEACHATE TRANSMISSION LINE
	INSIDE EDGE OF BOTTOM LINER AT ELEVATION 96'
	HEADER PIPE
	REDUCER
	ISOLATION VALVE

- 1. NORTHING AND EASTING COORDINATES SHOWN REPRESENT FLORIDA STATE PLANE EAST ZONE NORTH AMERICAN DATUM OF 1983 (NAD83).
- 2. THE ELEVATIONS SHOWN REPRESENT NATIONAL GEODETIC VERTICAL DATUM OF 1929 (NGVD29)(FEET).
- THE PROPERTY BOUNDARY BASED ON A COMPOSITE BOUNDARY SURVEY PROVIDED BY JOHNSTON SURVEYING INC., KISSIMMEE FLORIDA, DATED AUGUST 12, 1999.
- 4. THE TOPOGRAPHIC INFORMATION SHOWN ON THIS DRAWING WAS PROVIDED BY BASE MAPPING, INC. BASED ON AN AERIAL PHOTOGRAPH TAKEN ON 24 JULY 2010.
- 5. THE TOPOGRAPHIC INFORMATION PROVIDED DOES NOT NECESSARILY REPRESENT CURRENT CONDITIONS. THE CONTRACTOR SHALL UNDERSTAND CURRENT CONDITIONS BASED ON FIELD RECONNAISSANCE AND/OR ADDITIONAL TOPOGRAPHIC SURVEYS AT THEIR EXPENSE.
- 6. CORRUGATED METAL PIPE OR AN EQUIVALENT APPROVED BY THE OWNER'S REPRESENTATIVE SHALL BE USED AS A CASING TO PROTECT PIPES ALONG THE ROAD CROSSING. THE ANNULUS BETWEEN THE PIPES AND CASING SHALL BE FILLED WITH CEMENT GROUT. OWNER'S REPRESENTATIVE MAY APPROVE CONSTRUCTION OF ROAD CROSSING WITHOUT A SLEEVE DEPENDING ON THE NATURE OF TRAFFIC EXPECTED ON THE ROAD, SIZE AND STRENGTH OF PIPE, PIPE COVER, ETC
- DETAILS FOR FLARE STATION PAD ARE PRESENTED HERE FOR INFORMATIONAL PURPOSES ONLY. CONTRACTOR SHALL REFER TO CONSTRUCTION DRAWINGS PREPARED BY BAKER KLEIN ENGINEERING, P.L. FOR ALL DETAILS RELATED TO FLARE PAD CONSTRUCTION.

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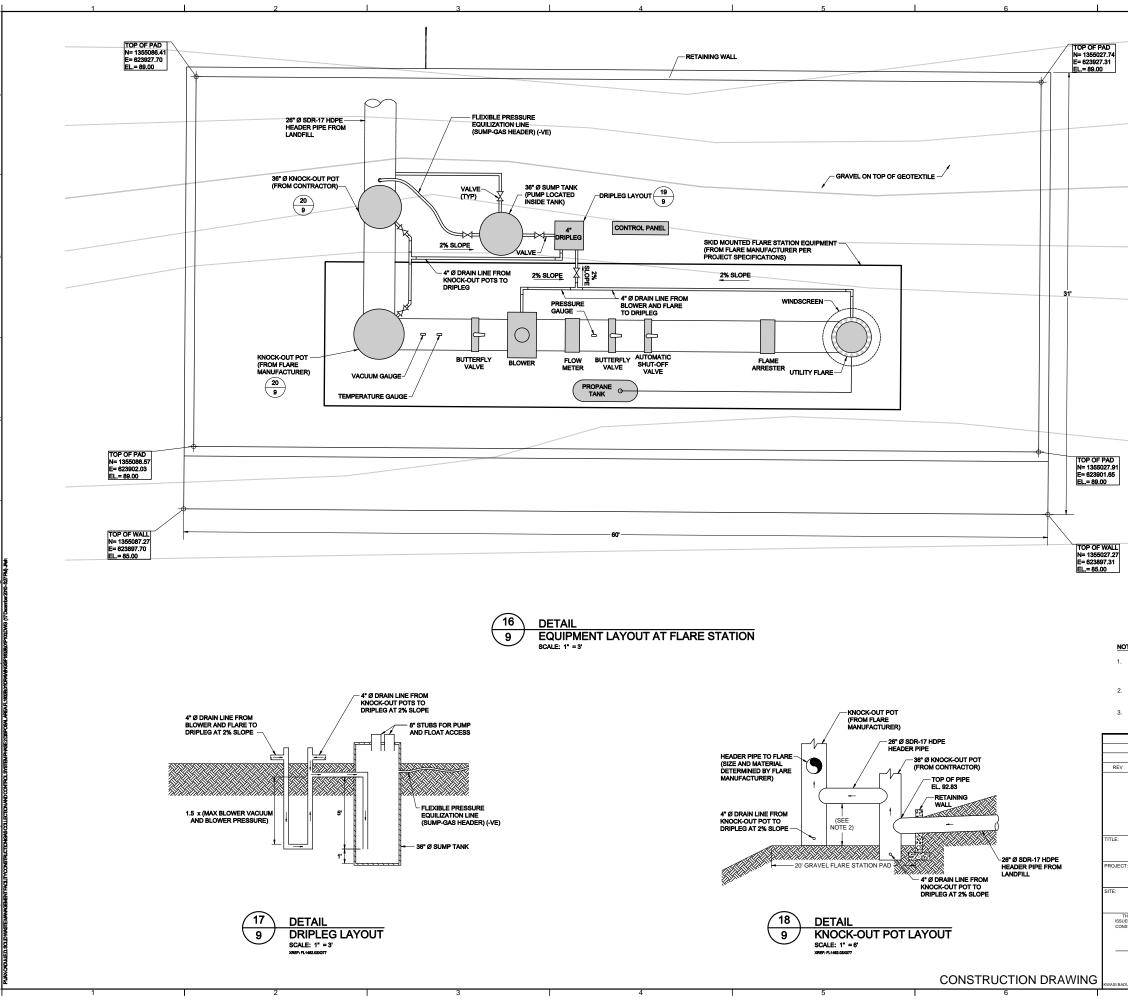
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CONSTRUCTION DRAWING

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APPENDIX B TECHNICAL SPECIFICATIONS

TECHNICAL SPECIFICATIONS

SECTION 02221

TRENCHING AND BACKFILLING INSIDE THE LIMITS OF WASTE

PART 1. GENERAL

1.01 SCOPE OF APPLICATION

A. Furnish all labor, material, tools, equipment and incidentals required to perform trench excavation and backfill operations necessary to achieve the specified grades and elevations shown on the Drawings. Review with the Owner's Representative the location, limits, and methods to be used prior to commencing work under this section. Provide support for as-built survey work by installing and removing survey markers.

1.02 REFERENCES

A. ASTM D2488 - Standard Practice for Description of Soils (Visual-Manual Procedure).

1.03 SUBMITALS (RESERVED)

PART 2- PRODUCTS

- 2.01 PIPE BEDDING
- A. Clean sandy soils or equivalent material approved by the Owner's Representative.
- 2.02 GENERAL FILL

A. Mineral soil, substantially free from organic materials, loam, wood, trash and other objectionable materials that may be compressible or that cannot be properly compacted. Common fill shall not contain stones larger than 4 in. in the largest diameter, broken concrete, masonry rubble, or other similar materials. Natural soils visually classified as SP-SM, SW-SM, SM, ML, SP-SC, SW-SC, SC, and CL or as mixtures of these soil types in Unified Soil Classification System (USCS) are acceptable soil types. Soils classifying as SW and SP can be used if they are mixed with adequate quantities of SM, ML, SC, and CL or amendments such as bentonite to facilitate tight compaction as approved by the Owner's Representative.

B. The soil shall be visually inspected and approved by the Owner's Representative before use. Contractor shall notify the Owner's Representative of any changes in the soil borrow source and submit new soil samples for inspection and approval.

2.03 STOCKPILES

A. All pipe bedding and other material purchased by the Contractor can be stockpiled on site as directed by the Owner's Representative.

B. General fill material soils are available onsite or in a borrow area adjacent to the site. The Contractor shall load and haul this material as directed by the Owner.

PART 3- EXECUTION

3.01 EXCAVATION

A. Trench excavation is anticipated to be through daily or intermediate soil cover and refuse.

B. Safety precautions must be taken during these construction activities that conform to all OSHA regulations, safety requirements of these specifications, and project Health and Safety Plan.

C. Contours of existing ground elevations are approximate and are based on aerial topographic mapping. The contours of the final cover are design future grades and may not represent conditions at the time of construction. The Contractor shall satisfy himself as to the existing contours and elevations at the time of construction.

D. Trenches shall be excavated to the alignments shown on the Drawings. Contractor shall be responsible for reviewing the field stakeouts along proposed trench alignments in the field before starting trenching work. Minimum bottom trench width shall be 2 times the pipe diameter but not less than 18 inches. If more than one pipe is to be installed in a common trench, pipes shall be separated by a horizontal distance of at least 1/4 times the larger pipe diameter.

E. Excavated cover material shall be separated from excavated refuse wherever possible and any cover material free of refuse shall be used as backfill material. Any material not suitable for backfill will be loaded and hauled to the working face by the Contractor for disposal as directed by the Owner.

F. The work area shall be cleared of refuse and litter at the end of each work day. The excavated refuse and collected litter are to be loaded and hauled by the Contractor to the operating portion of the landfill for disposal.

G. If waste disposal operations at the working face are not going on at a particular day or time, the Contractor shall store the excavated materials in stockpiles on the landfill

surface. These stock piles shall either be covered with: (i) temporary plastic covers that are anchored firmly by use of weights to prevent uplift by winds; or (ii) a minimum of 12 in of soil cover. The contractor shall haul and dispose the stored materials as soon as the waste disposal operations at the working face commence. The Contractor shall also clean the storage location of all excavated materials.

H. To the extent possible, the trench invert shall slope uniformly in accordance with the Drawings. Minimum trench slope will be 5 percent for all gas collection pipe trenches within waste footprint.

I. The Contractor may not excavate more trench than can be completely backfilled after installation of the pipe. Excavations shall not be left open overnight.

J. All excavation shall be open cut unless otherwise permitted by the Owner's Representative.

3.02 LIQUIDS & WATER

A. Perched pockets of leachate may be encountered during trenching operations. The Contractor shall notify the Owner's Representative immediately if leachate is encountered. The Owner's Representative will furnish revised construction plans which may include backfilling the affected area, realignment of the trench, sump installation, or placement of a gravel French drain (or some combination of these alternatives).

B. The Contractor shall take every precaution to prevent water from entering an open trench. Should water enter the trench the water shall be removed so as to return the trench bottom to a firm, dry condition.

3.03 ROAD CROSSING

A. Schedule all road crossings with Owner's Representative to minimize disruption to waste disposal operations and traffic.

B. Corrugated metal pipe or an equivalent approved by the Owner's Representative shall be used as a casing to protect pipes along the road crossing. The annulus between the pipes and casing shall be filled with cement grout. Owner's Representative may approve construction of road crossing without a sleeve depending on the nature of traffic expected on the road, size and strength of pipe, pipe cover, etc.

3.04 BLASTING

A. Blasting will not be permitted for purposes of excavation.

3.05 BACKFILL

A. Pipe bedding shall be placed and compacted (maximum of 9 inch lifts) using hand compaction tools, as required. The depth of bedding shall be a minimum of 6 inches below and above the pipe. This bedding material shall provide continuous support for the pipe and be well-compacted and free of rocks and other debris.

B. Next, the trench shall, be backfilled with general fill, placed and compacted in 8-12 inch layers using mechanical compaction equipment. The compaction of this material shall conform to the surrounding material and to the satisfaction of the Owner's Representative. During common fill placement all roots, debris and stones larger than 4 inches in largest dimension shall be completely removed from the backfill material.

3.06 FINISH GRADING

A. All areas covered by the work, including excavated and filled sections, shall be uniformly back-bladed to the finished ground elevations. The finish surface shall be reasonably smooth and free of irregularities and shall provide a presentable and well-drained area.

B. Excess backfill material shall be stockpiled onsite as directed by the Owner's Representative.

C. The work area shall be cleaned and restored by the Contractor to a condition ready for re-vegetation or final cover construction by the Owner.

3.07 COMPACTION

A. Compaction of backfill material shall be by tracking over the fill material with Contractor's onsite pipeline equipment to be consistent with the surrounding daily or intermediate cover material.

3.08 PROTECTION OF UNDERGROUND PIPING AND UTILITIES

A. The Contractor shall take all necessary precautions to protect underground piping during the course of the construction. The Owner's Representative/Owner shall make available information pertaining to the location and existence of underground piping and utilities. Contractor shall be responsible for field verification of the locations. Contractor shall perform excavation using hand tools close to the anticipated pipe locations.

3.09 FIELD SURVEYING SUPPORT

A. Proposed trench routes shall be marked on the ground using stakes by the surveyor. The Contractor shall review the staked out route and discuss with the Owner's Representative and obtain approval before commencing work.

B. The Contractor shall provide markers to perform as-built survey along the trench location to survey the pipe line route and elevations generally at 100 feet intervals and more frequently if the alignment of the route changes. The markers shall be 6-in diameter PVC pipes or equivalent installed to stand vertically while touching the buried pipes. As an alternative, the contractor may choose to leave the top of pipe exposed at similar intervals, to be backfilled with soil following completion of the as-built survey. All marker pipes shall be removed by the Contractor after the as-built survey to be performed by the Owner. The marker pipe locations shall be backfilled with soil by the Contractor.

3.10 FIELD QUALITY CONTROL AND QUALITY ASSURANCE

A. Field quality control shall be the responsibility of the Contractor. Field quality assurance shall be the responsibility of the Owner's Representative.

B. Visual soil classification and approval of soil by the Owner's Representative.

C. Field inspection of all construction materials and approval by the Owner's Representative.

D. Field inspection of trenching and backfilling work and approval by the Owner's Representative.

END OF SECTION

SECTION 02222

TRENCHING AND BACKFILL OUTSIDE THE LIMITS OF WASTE

PART 1. GENERAL

1.01 SCOPE OF APPLICATION

A. Furnish all labor, material, tools, equipment and incidentals required to perform trench excavation and backfill operations necessary to achieve the specified grades and elevations shown on the Drawings. Review with the Owner's Representative the location, limits and methods to be used prior to commencing work under this section. Provide support for as-built survey work by installing and removing survey markers.

1.02 REFERENCES

A. ASTM D2488 - Standard Practice for Description of Soils (Visual-Manual Procedure).

1.03 SUBMITALS (RESERVED)

PART 2- PRODUCTS

- 2.01 PIPE BEDDING
- A. Clean sandy soils or equivalent material approved by the Owner's Representative.
- 2.02 GENERAL FILL

A. Mineral soil, substantially free from organic materials, loam, wood, trash and other objectionable materials that may be compressible or that cannot be properly compacted. Common fill shall not contain stones larger than 4 in. in the largest diameter, broken concrete, masonry rubble, or other similar materials. Natural soils visually classified as SP-SM, SW-SM, SM, ML, SP-SC, SW-SC, SC, and CL or as mixtures of these soil types in Unified Soil Classification System (USCS) are acceptable soil types. Soils classifying as SW and SP can be used if they are mixed with adequate quantities of SM, ML, SC, and CL or amendments such as bentonite to facilitate tight compaction as approved by the Owner's Representative.

B. The soil shall be visually inspected and approved by the Owner's Representative before use. Contractor shall notify the Owner's Representative of any changes in the soil borrow source and submit new soil samples for inspection and approval.

2.03 STOCKPILES

A. All pipe bedding and other material purchased by the Contractor can be stockpiled on site as directed by the Owner's Representative.

B. General fill material soils are available onsite at the designated borrow area. The Contractor shall load and haul this material as directed by the Owner.

PART 3- EXECUTION

3.01 EXCAVATION

A. Trench excavation is anticipated to be in the berms constructed on-site and/or in the native soils.

B. Safety precautions must be taken during these construction activities that conform to all OSHA regulations, safety requirements of these specifications, and project Health and Safety Plan. If refuse is encountered, inform the Owner's Representative immediately.

C. Contours of existing ground elevations are approximate and are based on aerial topographic mapping. The contours and elevations of the present ground are believed to be reasonably correct, and are presented only as an approximation. However, the Contractor shall satisfy himself as to the existing contours and elevations.

D. Trenches shall be excavated to the alignments shown on the Drawings. Contractor shall be responsible for reviewing the field stakeouts along proposed trench alignments in the field before starting trenching work. Minimum bottom trench width shall be 2 times the pipe diameter but not less than 18 inches. If more than one pipe is to be installed in a common trench, pipes shall be separated by a horizontal distance of at least 1/4 times the larger pipe diameter.

E. Excavated material shall be reused as backfill material. Any material not suitable for backfill will be loaded and hauled to the working face by the Contractor for disposal as directed by the Owner.

F. The Contractor may not excavate more trench than can be completely backfilled after installation of the pipe. Excavations shall not be left open overnight.

G. If waste disposal operations at the working face are not going on at a particular day or time, the Contractor shall store the excavated materials in stockpiles near the excavation without obstruction to traffic and other landfill operations. These stock piles shall be covered with temporary plastic covers and anchored firmly by use of weights to prevent uplift by winds. The contractor shall haul and dispose the stored materials as soon as the waste disposal operations at the working face commence. The Contractor shall also clean the storage location of all excavated materials.

H. To the extent possible, the trench invert shall slope uniformly in accordance with the Drawings. Minimum trench slope will be 1 percent for gas pipe trenches. Slight adjustments in the depths and alignments may be necessary to maintain a minimum cover of 2 feet. Decrease in pipe slope is not acceptable. There are no minimum slope requirements for trenches that will not have gas collection pipes installed in them (i.e. no minimum slope requirements for compressed air, condensate forcemain, and leachate forcemain pipe trenches).

I. All excavation shall be open cut or ditch witched unless otherwise permitted by the Owner's Representative.

3.02 LIQUIDS & WATER

A. The Contractor will be responsible for the furnishing, operation, and maintaining of dry excavations, and shall pump out or otherwise remove and dispose of as fast as it may collect, any water, other liquids, which may be found or may accumulate in the excavations, regardless of whether it be water or liquid from groundwater, storm water runoff, or from existing conduits and works. If such water be muddy or carrying settleable solids, it shall be disposed of in a proper manner.

B. There shall be at the work site, at all times during construction, proper and approved machinery of sufficient capacity to meet the maximum requirements for the removal and disposal of water or other liquids, in such manner as not to interfere with the proper laying of pipeline or other work under this or other contract, nor endanger existing structures.

C. The Contractor shall take every precaution to prevent water from entering an open trench. Should water enter the trench the water shall be removed so as to return the trench bottom to a firm, dry condition.

3.03 ROAD CROSSING

A. Schedule all road crossings with Owner's Representative to minimize disruption to waste disposal operations and traffic.

B. Corrugated metal pipe or an equivalent approved by the Owner's Representative shall be used as a casing to protect pipes along the road crossing. The annulus between the pipes and casing shall be filled with cement grout. Owner's Representative may approve construction of road crossing without a sleeve depending on the nature of traffic expected on the road, size and strength of pipe, pipe cover, etc.

3.04 BLASTING

A. Blasting will not be permitted for purposes of excavation without approval of the Owner's Representative and obtaining all relevant permits.

3.05 BACKFILL

A. Pipe bedding shall be placed and compacted (maximum of 9 inch lifts) using hand compaction tools, as required. The depth of bedding shall be a minimum of 6 inches below and above the pipe. This bedding material shall provide continuous support for the pipe and be well-compacted and free of rocks and other debris.

B. Next, the trench shall be backfilled with general fill, placed and compacted in 8-12 inch layers using mechanical compaction equipment. The compaction of this material shall conform to Part 3, Section 3.07 of this specification. During common fill placement all roots, debris and stones larger than 4 inches in largest dimension shall be completely removed from the backfill material.

C. Remove excessively wet soil before placement or additional lifts.

3.06 FINISH GRADING

A. All areas covered by the work, including excavated and filled sections, shall be uniformly back-bladed to the finished ground elevations. The finish surface shall be reasonably smooth and free of irregularities and shall provide a presentable and well-drained area.

B. Excess backfill material shall be stockpiled onsite as directed by the Owner's Representative.

C. The work area shall be cleaned and restored to a condition ready for revegetation by the Owner.

3.07 COMPACTION

A. Compaction of backfill material within the waste footprint shall be accomplished by tracking with construction equipment (e.g. bulldozer) to match the grades of the surrounding cover material.

B. For compaction of backfill outside the waste boundary, backfill shall be compacted to at least 95 percent of the maximum standard Proctor dry unit weight at a moisture content generally within ± 3 percent of the optimum moisture content as determined by ASTM D 698, or as directed by the Owner's Representative.

C. After completion of the work, or when so ordered by the Owner's Representative, the material remaining in stockpile areas and not needed for other works, shall be rough graded to the grades and elevations directed by the Owner's Representative.

3.08 PROTECTION OF UNDERGROUND PIPING AND UTILITIES

A. The Contractor shall take all necessary precautions to protect underground piping during the course of the construction. The Owner's Representative/Owner shall make available information pertaining to the location and existence of underground piping and utilities. Contractor shall be responsible for field verification of the locations. Contractor shall perform excavation using hand tools close to the anticipated pipe locations.

3.09 FIELD SURVEYING SUPPORT

A. Proposed trench routes shall be marked on the ground using stakes by the surveyor. The Contractor shall review the staked out route and discuss with the Owner's Representative and obtain approval before commencing work.

B. The Contractor shall provide markers to perform as-built survey along the trench location to survey the pipe line route and elevations generally at 100 feet intervals and more frequently if the alignment of the route changes. The markers shall be 2-in diameter PVC pipes or equivalent installed to stand vertically while touching the buried pipes. All marker pipes shall be removed by the Contractor after the as-built survey to be performed by the Owner. The marker pipe locations shall be backfilled with bentonite by the Contractor.

3.10 FIELD QUALITY CONTROL AND QUALITY ASSURANCE

A. Field quality control shall be the responsibility of the Contractor. Field quality assurance shall be the responsibility of the Owner's Representative.

B. Visual soil classification and approval of soil by the Owner's Representative.

C. Field inspection of all construction materials and approval by the Owner's Representative.

D. Field inspection of trenching and backfilling work and approval by the Owner's Representative.

END OF SECTION

SECTION 02610

LANDFILL GAS WELL

PART 1 - GENERAL

1.01 SCOPE OF APPLICATION

A. Supply all equipment, materials, and labor needed to install landfill gas (LFG) extraction wells, wellheads, well hoses, and connections to lateral gas collection pipes as specified herein and as indicated on the Drawings.

1.02 REFERENCES

A. ASTM D2488 - Standard Practice for Description of Soils (Visual-Manual Procedure).

1.03 SUBMITTALS

- A. Submit to the Owner's Representative Certificates of Compliance on materials furnished, and manufacturer's brochures containing complete information and instructions pertaining to the storage, handling, installation, and inspection of pipe and appurtenances furnished.
- B. The Contractor shall submit to the Owner's Representative samples of all well backfill materials furnished.
- C. The Contractor shall keep detailed well logs and construction diagrams for all wells drilled, including the total depth of the well, the static water level, the temperature of spoils, depth, thickness, and description of soil or waste strata, (including dates from any readable material), and the occurrence of any water bearing zones. Well logs shall be submitted to the Owner's Representative.
- D. The Contractor shall obtain the ground surface elevation and location survey data from the Owner after the as-built survey and include them on the well construction logs.

1.04 SITE CONDITIONS

A. Obstructions and saturated conditions such as sludge, and foundry sands are sometimes encountered when drilling in a landfill, many of which can be drilled through. Contractor is expected to make reasonable effort to drill through obstructions and saturated conditions and will be paid for offset re-drilling and boring abandonment only if approval is given by the Owner's Representative. Contractor will be paid for abandonment of abandoned hole and for well installation at new location. Wells shall not be relocated under any circumstances without the permission of the Owner's Representative.

PART 2- PRODUCTS

2.01 AGGREGATE

- A. The aggregate shall be classified as GP in accordance with the Unified Soil Classification System (per ASTM D 2487), and shall meet the AASHTO M43 gradation requirements for No. 57 coarse aggregate. Sieve analysis for this coarse aggregate shall be performed in accordance with ASTM C 136. The gradation for #57 coarse aggregate, by AASHTO standards, is as follows:
 - 100% passing a 1.5 inch sieve;
 - 95-100% passing a 1 inch sieve;
 - 25-60% passing a ¹/₂ inch sieve;
 - 0-10% passing the #4 sieve; and
 - 0-5% passing the #8 sieve.
- B. The aggregate shall have less than 2 percent by weight passing the No. 200 sieve when tested in accordance with ASTM C 136.
- C. The aggregate shall be tested for carbonate content by means of ASTM D 3042 "Standard Test Method for Insoluble Residue in Carbonate Aggregates" with the following revision to the method: the aggregate shall have less than 5 percent loss of weight when tested at a pH of 4 instead of the pH specified in ASTM D 3042.

2.02 BENTONITE SLURRY MIX

- A. Coarse-ground, granualized bentonite from an approved source is to be mixed thoroughly with potable water at a ratio of 5 gallons of water to every 50 lbs. of bentonite.
- B. "Soil/bentonite plug," if used, shall refer to a mixture consisting of four parts soil backfill to one part bentonite.

2.03 GENERAL FILL

A. Mineral soil that is substantially free from organic materials, loam, wood, trash, and other objectionable materials that may be compressible or that cannot be properly compacted. Common fill shall not contain stones larger than 4 in. in the largest diameter, broken concrete, masonry rubble, or other similar materials. Natural soils visually classified as SP-SM, SW-SM, SM, ML, SP-SC, SW-SC, SC, and CL or as mixtures of these soil types in Unified Soil Classification System (USCS) are acceptable soil types. Soils classifying as SW and SP can be used if they are mixed with adequate quantities of bentonite to facilitate construction of low permeability backfill around the wells as approved by the Owner's Representative.

- B. The soil shall be visually inspected and approved by the Owner's Representative before use. Contractor shall notify the Owner's Representative of any changes in the soil borrow source and submit new soil samples for inspection and approval.
- 2.04 FILTER FABRIC
- A. 8 oz/yd² Non-woven Geotextile donut shaped filter fabric isolation ring with a 36-in diameter and 8-in opening.
- 2.05 SOLID WALL PIPE
- A. All pipe and fittings shall be rigid PVC Schedule 80. Refer to Section 15061 for PVC pipe.
- 2.06 SLOTTED PIPE
- A. Slots in PVC extraction well piping shall be 8 inch long by 3/8 inch wide, spaced 90° around the circumference of pipe and 4 inch along the length of the pipe. Contractor shall present other configuration types to the Owner's Representative for approval. Slotting may be done in the factory, or in the field. If slotting is performed in the field, the slotting must be completed per the specs and approved by the Owner's Representative on site.
- 2.07 WELLHEAD
- A. All wellheads shall be 2-in LandTec Accu-Flo wellheads or equivalent approved by the Owner's Representative and consistent with the Drawings.
- 2.08 WELLHOSE
- A. All well hoses shall be standard 2-in LandTec well hoses or equivalent approved by the Owner's Representative and consistent with the Drawings.

PART 3- EXECUTION

3.01 DRILLING

- A. Extraction wells shall be drilled at the locations marked on the field by the Owner's Representative. Contractor shall verify all field markings with the Owner's Representative before starting drilling work. Wells shall not be relocated under any circumstances without the permission of the Owner's Representative.
- B. Extraction wells are to be 36 inch diameter, drilled to the depth shown on the Drawings. Contractor must use dry drilling equipment; wet rotary drilling equipment may not be used. All borings shall be made with bucket type augers.
- C. The boring depths shall be evaluated based on the information presented on the Drawings. The boring depths may be adjusted in the field by the Owner's Representative. Three reasons limiting depth might be as follows:

1. If water is encountered in a boring, the Contractor may be directed to drill beyond the point at which it was encountered. If wet conditions remain, the boring may be terminated and the length of perforated pipe adjusted by the Owner's Representative, or the well may be relocated. If wet conditions cease (e.g. due to trapped water layer), then drilling will continue to the design depth.

2. If a no-progress obstruction is encountered, the Contractor shall make a conscious effort to drill through the obstruction. If drilling through is not possible, the Contractor shall immediately contact the Owner's Representative and as directed by the Owner's Representative install a shorter well or relocate the well and abandon the drill hole. If the drill rates drop below 2 linear feet of drilling per hour due to the presence of any obstructions, the Contractor shall immediately contact the Owner's Representative/Owner to inform them of the situation. If the Owner's Representative/Owner asks the Contractor to continue drilling through the obstruction, the Contractor can charge the Owner at the hourly drilling rate provided in the bid form until the drilling rate increases above 2 linear feet of drilling per hour or the Owner's Representative/Owner instructs the Contractor to stop the drilling.

3. If for any reason the Contractor suspects that drilling may have advanced to or beyond the liner system. The Contractor shall immediately notify the Owner and the Owner's Representative in this case.

- E. As soon as drilling is completed, a safety screen shall be placed over the top of the bore. This screen shall stay in place until backfilling is within 4 feet of the surface. Safety screen size should be large enough to accommodate all backfill materials and any tools used during backfill yet not large enough for any human to accidentally fall through.
- F. The bore for the well shall be both vertical and straight and the well pipe shall be installed in the center of the bore hole. The Contractor will take all tension off of the pipe by mechanical means and center the pipe in the middle of the borehole before starting to backfill. Contractor shall use clamping devices, or other method approved by Owner's Representative, to aid in centering of the pipe. Wells that are leaning more than 5 degrees from the vertical shall be replaced by the Contractor at his own expense.
- G. PVC well pipe shall be solvent cemented and lag bolted.
- H. Contractor shall leave a minimum 5 feet stickup of the solid well casing above the existing landfill grades (daily or intermediate cover) at the well location.
- I. Contractor shall remove all working platforms constructed for the drill rig after the installation of the well. Hauling, construction, removal and other work tasks related to well installation shall be carried out with minimal disturbance to the vegetation on the landfill.
- 3.02 BACKFILLING

- A. Backfilling of the well shall commence immediately after well drilling is completed and the well piping has been installed in the borehole. Backfill materials shall be installed as indicated on the Drawings and as approved by the Owner's Representative.
- B. Gravel pack shall be poured or scooped through the screen at a rate that will not endanger the integrity of the well casing. Care shall be taken during backfilling to prevent bridging.
- C. The filter fabric shall be installed after the gravel backfill reached the level shown on the Drawings.
- D. The well seal will be formed by evenly distributing two 50 lb. bags of bentonite material around the annulus of the well and then adding 10 gallons of fresh water in a manner that will allow for a thorough saturation of the bentonite material. This process will be continued until a minimum plug thickness of 2 feet has been achieved. Alternatively, well seal can be formed by mixing bentonite with water in a surface mixer and then pouring the slurry down hole.
- E. Soil backfill shall be rodded in the boring to provide even distribution and compaction. Finished grade at the well location shall prevent any water accumulation near the well location by promoting drainage away from the well.
- F. All material layer thicknesses shall be verified by taking measurements before, during, and after installation of each layer.
- 3.03 WELLHEAD AND HOSE INSTALLATION
- A. Wellheads and hoses shall be installed per the manufacturer specifications.
- B. Wellhead and hose installations shall provide the flexibility to make adjustments to accommodate differential settlements. Installation shall be at 1 feet above minimum wellhead adjustment.
- C. Well hose connection shall be about 4 feet length and shall be fitted in a manner that prevents the accumulation of condensate.
- D. The well pipe and lateral pipe vertical extension shall be spaced at 2 feet \pm 6 inches. The lateral pipe vertical extension shall be sticking up about 4 feet from the existing grades (daily or intermediate cover) of the landfill. This would result in the well casing pipe being 1 feet above the lateral pipe vertical extension.
- 3.04 DISPOSAL
- A. Excavated refuse is to be loaded and hauled by the Contractor to the operating portion of the landfill for disposal as directed by the Owner.

B. If waste disposal operations at the working face are not going on at a particular day or time, the Contractor shall store the excavated materials in stockpiles on the landfill surface. These stock piles shall either be covered with: (i) temporary plastic covers that are anchored firmly by use of weights to prevent uplift by winds; or (ii) a minimum of 12 in of soil cover. The contractor shall haul and dispose the stored materials as soon as the waste disposal operations at the working face commence. The Contractor shall also clean the storage location of all excavated materials.

3.05 INITIAL DEWATERING

A. The Contractor shall dewater the wells after the installation if needed. The Contractor shall provide all materials required to dewater and shall also dispose of the pumped liquid as directed by the Owner/Owner's Representative.

3.06 FIELD QUALITY CONTROL AND QUALITY ASSURANCE

- A. Field quality control shall be the responsibility of the Contractor. Field quality assurance shall be the responsibility of the Owner's Representative.
- B. Visual soil classification and approval of soil by the Owner's Representative.
- C. Field inspection of all construction materials and approval by the Owner's Representative.
- D. Field inspection of well installation work and approval by the Owner's Representative.
- E. All wells shall be inspected by the Owner's Representative after setting the well casing in the borehole and backfilling with gravel, but before placement of bentonite, unless as directed otherwise by the Owner's Representative on a case by case basis. The Contractor shall inform the Owner's Representative before backfilling with bentonite for each well.

END OF SECTION

SECTION 15051 HIGH DENSITY POLYETHYLENE (HDPE) PIPE AND FITTINGS

PART I GENERAL

1.01 SCOPE OF APPLICATION

- A. Supply and installation of SDR 17 High Density Polyethylene (HDPE) single contained gas collection pipe and fittings in nominal pipe sizes of 2, 4, 6, 8, 12, 14, 18, 20, and 26 inches.
- B. Supply and installation of SDR 17 High Density Polyethylene (HDPE) single contained condensate gravity drain or transfer pipe and fittings in nominal pipe size of 4 and 6 inches.
- 1.02 REFERENCES (Reserved)
- 1.03 SUBMITTALS
- A. The Contractor shall submit all manufacturer quality assurance certificates to the Owner's Representative and obtain approval before using the materials in construction.
- B. The Contractor shall submit all field pressure testing results to the Owner's Representative for approval.
- 1.04 MANUFACTURER'S QUALITY ASSURANCE
- A. The pipe and fittings manufacturer shall have an established quality assurance program responsible for inspecting incoming and outgoing materials.
- B. The pipe and fittings manufacturer shall have an established quality assurance program responsible for assuring the long term performance of materials and products.
- C. The pipe and fitting manufacturer shall maintain permanent QC and QA records.
- 1.05 PACKAGING DELIVERY AND HANDLING
- A. The pipe and fitting manufacturer shall package products for shipment in a manner suitable for safe transport by commercial carrier. When delivered, a receiving inspection shall be performed by the Contractor, and any shipping damage reported to the pipe and fittings manufacturer. Pipe and fittings shall be handled, installed,

and tested in accordance with manufacturer's recommendations, and the requirements of this specification.

PART 2- PRODUCTS

2.01 PHYSICAL PROPERTIES:

- A. Materials used for the manufacture of polyethylene pipe and fittings shall meet all industry standards.
- B. The pipe and fittings shall be homogenous throughout and free from visible cracks, holes, foreign inclusions or other injurious defects. The pipe shall be as uniform as commercially practical in color, opacity, density and other physical properties.

2.02 PIPE AND FITTINGS:

A. DIMENSIONS:

- 1. Pipe Dimensions: The nominal inside diameter of the pipe shall be true to the specified pipe size in accordance with ASTM D 2513. Standard laying lengths shall be 40 feet $\pm 2^{\circ}$. Exceptions may be made for 2 inch diameter pipes in coils if suitable strengthening devices are used.
- 2. Fitting Dimensions: Fittings such as coupling, flanges, wyes, tees, adaptors, etc. for use in laying pipe shall have standard dimensions that conform to ASTM.
- B. Where possible, pipe and fittings should be produced by the same manufacturer from identical materials meeting the requirements of this specification. Special or custom fittings may be exempted from this requirement.
- C. Pipe and fittings shall be pressure rated to meet the service pressure requirements specified by the Owner's Representative. Whether molded or fabricated, fittings shall be fully pressure rated to at least the same service pressure rating as the pipe to which joining is intended.
- D. Marking:
- A. Each standard and random length of pipe and fitting in compliance with this standard shall be clearly marked with the following information:
- 1. ASTM Standard Designation
- 2. Pipe Size

- 3. Class & Profile Number
- 4. Production Code
- 5. Standard Dimension Ratio

PART 3 EXECUTION

- 3.01 FIELD QUALITY CONTROL
- A. Field quality control is the responsibility of the Contractor. The Owner's Representative shall inspect and approve the Contractor's field quality control measures.
- B. Pipe shall be rejected for failure to conform to Specifications or the following:
- 1. Fractures or cracks passing through pipe wall, except single crack not exceeding 2 in. in length at either end of pipe which could be cut off and discarded. Pipes within one shipment shall be rejected if defects exist in more than 5% of shipment or delivery.
- 2. Cracks sufficient to impair strength, durability or serviceability of pipe.
- 3. Defects indicating improper proportioning, mixing, and molding.
- 4. Damaged ends, where such damage prevents making satisfactory joint.
- C. Acceptance of fittings, stubs or other specifically fabricated pipe sections shall be based on visual inspection at job site and documentation of conformance to these Specifications.
- 3.02 INSTALLATION
- A. Trench, backfill, and compact in accordance with Sections 02221 and 02222.
- B. Heat Fusion of Pipe:
- 1. Weld in accordance with manufacturer's recommendation for butt fusion methods. Provide at least one fusion operator certified by the pipe manufacturer and with prior field experience in at least 3 projects to manage the fusing operations for the project.

- 2. Butt fusion equipment for joining procedures shall be capable of meeting conditions recommended by pipe manufacturer including, but not limited to, temperature requirements, alignment, and fusion pressures.
- 3. For cleaning pipe ends, solutions such as detergents and solvents, when required, shall be used in accordance with manufacturer's recommendations.
- 4. Do not bend pipe to greater degree than minimum radius recommended by manufacturer for type and grade.
- 5. Do not subject pipe to strains that will overstress or buckle piping or impose excessive stress on joints.
- 6. Branch saddle fusions shall be joined in accordance with manufacturer's recommendations and procedures. Branch saddle fusion equipment shall be of size to facilitate saddle fusion within trench.
- 7. Before butt fusing pipe, inspect each length for presence of dirt, sand, mud, shavings, and other debris or animals. Remove debris from pipe.
- 8. Cover at end of each working day open ends of fused pipe. Cap to prevent entry by animals or debris.
- 9. Use compatible fusion techniques when polyethylenes of different melt indexes are fused together. Refer to manufacturer's specifications for compatible fusion.
- C. Flange Jointing:
- 1. Use on flanged pipe connection sections.
- 2. Connect slip-on carbon steel backup flanges with stainless steel nuts and bolts.
- 3. Butt fuse fabricated flange adapters to pipe.
- 4. Observe following precautions in connection of flange joints.
- a. Align flanges or flange valve connections to provide tight seal. Require nitrilebutadiene gaskets if needed to achieve seal. Gaskets are required for flange/valve connections.
- b. Place U.S. Standard round washers as may be required on some flanges in accordance with manufacturer's recommendations. Bolts shall be lubricated in accordance with manufacturers recommendations.

- c. Tighten flange bolts in sequence and accordance with manufacturer's recommendations. Do not over-torque bolts.
- 5. Pull bolt down by degrees to uniform torque in accordance with manufacturer's recommendation.
- 6. Protect below grade bolts and flanges by covering with a polyethylene wrap. Duct tape warp to HDPE pipe.
- 7. Electrofusion couplers, where used, installed per manufacturer's specifications.
- D. Pipe Placement:
- 1. Grade control equipment shall be of type to accurately maintain design grades and slopes during installation of pipe.
- 2. Dewatering: Remove standing water in trench before pipe installation.
- 3. Unless otherwise specifically stated, install pipe in accordance with manufacturer's recommendations.
- 4. Maximum lengths of fused pipe to be handled as one section shall be placed according to manufacturer's recommendations as to pipe size, pipe SDR, and topography so as not to cause excessive gouging or surface abrasion; but not to exceed 500 ft.
- 5. Cap pipe sections longer than single joining (usually 40 ft.) on both ends during placement except during fusing operations.
- 6. Notify Owner's Representative prior to installing pipe into trench and allow time for Owner's Representative's inspection. Correct irregularities found during inspection.
- 7. Complete tie-ins within trench whenever possible to prevent overstressed connections.
- 8. Allow pipe sufficient time to adjust to trench temperature prior to testing, segment tie-ins or backfilling activity.
- 9. Install reducers adjacent to laterals and tees.
- 10. To reduce branch saddle stress, install saddles at slope equal to and continuous with lateral piping.

- 11. Place in trench by allowing minimum 12 inch/100 ft for thermal contraction and expansion.
- 12. Coordinate construction of pipes near access roads with OWNER to limit impediment of landfill operations or operations of other Contractors.

3.03 PIPE TESTING

- A. Air Test all pipe sections and fittings after placement in trench, in accordance with manufacturer's recommendations. Wells and other system openings should be blocked off for testing. Pressure test below ground systems (only). Special precautions are required for this type of testing. It is not recommended that above ground systems be pressure tested.
- B. Keep all persons at a safe distance during pressure testing.
- C. Disconnect the test section from all GCCS components that are not being tested. Failure of a section should result in compressed air being released to atmosphere.
- D. Completely backfill extraction pipes before pressure testing to provide adequate restraint.
- E. Heat fusion joints most be properly cooled before pressure testing. Mechanical connections should be installed and tightened per manufacturer instructions.
- F. Repair work should be carried out only after release of pressure. Release pressure gradually.
- 3.04 VALVES
- A. Valves shall be provided at the locations specified on the Drawings.
- B. Valves shall be provided in accordance with the details provided on the project construction drawings. All valves shall meet the industry standard requirements.
- C. Valves shall include monitoring ports at either side in accordance with the details provided by the Owner's Representative.

END OF SECTION

SECTION 15061

POLYVINYL CHLORIDE (PVC) PIPE AND FITTINGS

PART 1 GENERAL

1.01 SCOPE OF APPLICATION

A. Supply 8 inch diameter polyvinyl chloride (PVC) Schedule 80 pipe and fittings for well casings. Both solid and slotted pipes are required to be provided.

1.02 REFERENCES

- A. ASTM D-2855: Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and fittings
- B. ASTM D-402: Standard Practice for Safe Handling of Solvent Cements Primers, and Cleaners used for Joining Thermoplastic Pipe and Fittings

1.03 SUBMITTALS

A. The Contractor shall submit all manufacturer quality assurance certificates to the Owner's Representative and obtain approval before using the materials in construction.

PART 2 PRODUCTS

2.01 PIPE & FITTINGS

- A. Materials used for the manufacture of polyethylene pipe and fittings shall meet all industry standards.
- B. The pipe and fittings shall be homogenous throughout and free from visible cracks, holes, foreign inclusions or other injurious defects. The pipe shall be as uniform as commercially practical in color, opacity, density and other physical properties.

2.02 SLOTTED PIPE

A. Refer to Section 02610 for Gas Well slotting requirements.

PART 3 EXECUTION

3.01 PVC PIPE HANDLING

PVC pipe and pipe fittings shall be handled carefully in loading and unloading. They shall be lifted by hoists and lowered on skidways in such a manner as to avoid shock. Derricks, ropes, or other suitable equipment shall be used for lowering the pipe into the extraction well borings. Pipe and pipe fittings shall not be dropped or dumped.

3.02 PVC PIPE INSTALLATION

A. PVC pipe installation shall conform to these specifications and manufacturer's recommendations.

3.03 JOINING OF PVC PIPES

- A. Joining of pipes shall be in accordance with ASTM D-2855.
- B. All pipe shall be inspected for cuts, scratches, or other damages prior to installation. Pipe with imperfections shall not be used.
- C. All burrs, chips, etc., shall be removed from pipe interior and exterior.
- D. All loose dirt and moisture shall be wiped from the interior and exterior of the pipe end and the interior of the fitting.
- E. All pipe cuts shall be square, perpendicular to the center line of pipe.
- F. Pipe ends shall be beveled prior to applying primer and solvent cement so that the cement does not get wiped off during insertion into the fitting socket.
- G. A coating of CPS primer as recommended by pipe supplier shall be applied to the entire interior surface of the fitting socket, and to an equivalent area on the exterior of the pipe prior to applying solvent cement.
- H. The solvent cement shall be applied in strict accordance with manufacturer's specifications.
- Pipe shall not be primed or solvent welded when it is raining or when atmospheric temperature is below 40°F or above 90°F when under direct exposure to the sun. This requirement may be waived by the Owner's Representative for extraction well pipe joining vertically by utilizing lag screws as specified in Section 02610.
- J. After solvent welding, the pipe shall remain undisturbed until cement has thoroughly set. As a guideline for joint settling time, use 1 hour for ambient temperatures 60-100°F, or 2 hours when ambient temperature is 40-60°F. This requirement may be waived for extraction well piping utilizing lag screws as specified in Section 02610.

K. Pipe and pipe fittings shall be selected so that there will be as small a deviation as possible at the joints, and so that inverts present a smooth surface. Pipe and fittings which do not fit together to form a tight fitting will be rejected.

END OF SECTION

SECTION 11315

CONDENSATE MANAGEMENT SYSTEM

PART 1 GENERAL

1.01 SCOPE OF APPLICATION

- A. This section covers the minimum requirements for the supply, installation, and startup of: (i) six condensate "U tube" drains installed at all low points along the header (i.e., at all LPHs except LPH-3) with gravity drain connections to existing leachate cleanouts; (ii) one 36 inch diameter condensate knockout pot with gravity drain connection to the proposed condensate sump tank; (iii) one condensate "U tube" drain with connections to condensate drains from flare and blower on the pressure side stub and the two knockout pots near the flare station on the vacuum side stub, and a condensate gravity drain connection to the proposed condensate sump tank; and (iv) one 36 inch diameter condensate sump tank with an electrical pump and force main line connection to Cell 1 leachate sump/cleanout.
- B. Equipment supplied under this section shall have a proven performance of not less than two years in actual landfill condensate liquid collection and pump service.

1.02 SITE CONDITIONS

- A. Condensate liquid from the gas collected from several wells will flow through a section of the gas collection pipe to an engineered low point within the gas piping system. Condensate liquid shall freely drain to a sealed condensate "U tube" drain to be installed at this engineered low point within waste limits. Liquid collected in the condensate "U tube" drain shall gravity drain through a 6 inch diameter pipe to an existing cleanout as shown on the Drawings.
- B. A 36-inch diameter condensate knockout pot with gravity drain connection to the proposed condensate sump tank will be installed outside the waste limits as shown on the Drawings to remove condensate before the gas enters the knockout pot (provided by the Manufacturer) located on the flare skid.
- C. A condensate "U tube" drain is installed near the flare station to provide separation of drain pipes under positive pressure (flare and blower condensate connections) and vacuum (two knockout pots) before connecting the drain to the proposed condensate sump tank.
- D. A 36-inch diameter condensate sump tank with an electrical pump and force main line connection to Cell 1 leachate sump/cleanout is installed to provide adequate storage for condensate in case of pump failure.

1.03 GENERAL PRODUCT DESCRIPTION

- A. The condensate "U tube" drain shall be 6 inch diameter HDPE SDR 17 with dimensions as shown on the Drawings.
- B. The condensate knockout pot shall be 36-inch diameter HDPE SDR 17 with dimensions as shown on the Drawings.
- C. The condensate sump tank shall be 36 inch diameter HDPE SDR 17 with dimensions as shown on the Drawings.
- D. Integral to the condensate sump shall be an automatic electrical pump that meets the requirements set forth in Part 2, Section 2.06 of this specification.
- C. The equipment shall be rated for service in harsh and potentially explosive environments.

1.04 CONDENSATE SYSTEM DIMENSIONS

A. The condensate system dimensions shall be as shown on the drawings.

1.05 SUBMITTALS

- A. The condensate knockout pot, sump tank, and pump manufacturer's specifications.
- B. A piping and instrumentation diagram showing the workings of the automatic electrical pump system.

1.06 REFERENCES

- A. Pipe Material
 - The sump used as part of the condensate liquid sump shall meet the following ASTM specifications: HDPE Pipe 03350 standard specifications for polyethylene plastic pipe and fittings materials.

PART 2 PRODUCTS

2.01 CONDENSATE "U TUBE" DRAIN

- A. The condensate "U tube" drain shall be 6 inch diameter HDPE SDR 17 with dimensions as shown on the Drawings.
- B. The condensate "U tube" drain shall have 6 inch diameter HDPE SDR 17 gravity drain connections to existing leachate cleanouts as shown on the Drawings.

2.02 CONDENSATE KNOCKOUT POT

- A. The condensate knockout pot shall be 36-inch diameter HDPE SDR 17 with dimensions as shown on the Drawings. The knockout pot shall be liquid and gas tight and shall be designed to withstand vacuum of 100 inches of water and pressure of 5 psig.
- B. The condensate knockout pot shall have 4 inch diameter HDPE SDR 17 gravity drain connection to the proposed condensate sump tank as shown on the Drawings.

2.03 CONDENSATE SUMP TANK AND "U TUBE"

- A. The condensate sump tank shall be 36-inch diameter HDPE SDR 17 with dimensions as shown on the Drawings. A 6-inch HDPE "U tube" connection shall be used to drain liquid into the sump. The sump shall be liquid and gas tight and shall be designed to withstand vacuum of 100 inches of water and pressure of 5 psig.
- B. The condensate "U tube" drain shall have connections to condensate drains from flare and blower on the pressure side stub and the two knockout pots near the flare station on the vacuum side stub, and a condensate gravity drain connection to the proposed condensate sump tank. Isolation valves shall be installed on drain lines as shown on the Drawings.
- C. The sump shall be designed to have an 8 inch deep solids settling area. Further, the design shall be such that solids will not affect the pump or control system operation.

2.04 EQUIPMENT ENCLOSURE HOUSING (VAULT)

- A. All operable components of the condensate pump and control assembly shall be located in a polyethylene vault assembly that is integrally mounted to the top of the condensate liquid sump. The vault shall be able to withstand continuous high temperatures near the flare station.
- B. All equipment in the vault shall be arranged to be easily accessible for operation and maintenance.
- C. Service connections including the liquid discharge and electrical lines shall be bulkhead mounted on a common wall of the vault.

2.05 PIPING

A. Piping requirements are addressed in HDPE specifications Section 15051.

2.06 LIQUID PUMP

A. The pump installed in the condensate sump shall be an EPG Companies SurePump Vertical Sump Drainer. The specific model selected must use 3-phase power and be capable of pumping rates of 20 to 30 gallons per minute with 20 feet of head. Equivalent pumps must be approved by the Owner's Representative.

2.07 LEVEL CONTROL AND ALARM

- A. An adjustable level control shall be provided for the pump. Peak head levels that determine initiation of pumping shall be decided upon when actual field conditions are known. The upper limit shall not exceed 1 foot below the height of the equalization line or condensate inlet pipe (whichever is lower), as installed on the condensate sump. The lower limit should not exceed the point at which air will be pulled into the pump as installed.
- B. An alarm display shall be provided for high level alarm conditions.

2.08 CONNECTIONS

- A. All materials used in the high pressure liquid discharge line shall be rated for 100 psig pressure with a safety factor of 3.
- B. The pressure equalizing line which runs between the landfill condensate liquid pump system and the top of the LFG header shall be PVC hose, PVC or PE pipe, or other non-corrosive material with 1 inch diameter or larger.

2.09 SEALS

A. A PVC flexible membrane seal shall be used to seal the excavation as part of the backfill operations.

2.10 BACKFILL MATERIAL

A. Soil backfill shall not have any large stones or other foreign materials present and should be suitable for adequate compaction as approved by the Owner's Representative. Care shall be taken that the materials adjacent to the condensate sump are fine graded and that no objects are present that could cause damage to the sump.

PART 3 EXECUTION

3.01 HANDLING AND SETTING THE CONDENSATE SUMP UNIT

- A. The condensate sump unit and the knockout pot unit shall be lifted and handled according to written procedures supplied by the manufacturer.
- B. The units are to be set within 1/4 percent of vertical.
- C. The units shall be set so that it is concentrically located in the prepared hole.

- D. The units shall be installed in an area that does not allow accumulation or ponding of water. The vault assembly shall be at least 6 inches higher than surrounding grade unless installed in a water tight vault
- 3.02 CONDENSATE SUMP AND PUMP CONNECTIONS
- A. Prior to making connections, all lines shall be purged of debris and thoroughly cleaned.
- C. Condensate liquid discharge: The condensate liquid discharge line shall be connected to the condensate sump using good engineering practices. Materials and installation shall be as indicated on the Drawings.
- D. Equalizing line: A pressure equalizing line shall be connected between the condensate sump and the top of the LFG header. The equalizing line shall be free draining to either the landfill gas collection pipe or the sump and shall be free of kinks or other obstructions to liquid or air flow.
- 3.03 TESTING
- A. Check sump storage tank, lines and block valve positions prior to operation.
- B. Testing shall include the minimum operations:
 - 1. Pressure test to verify that all connections are tight.
 - 2. Leak test connections prior to setting and backfill.
 - 3. Dry operation of the pump for two minutes.

3.04 ACCEPTANCE

- A. Prior to acceptance the following verifications shall be made:
 - 1. Verify units are installed vertically.
 - 2 Verify units have been installed per manufacturer's recommendations.
 - 3. Verify all connections have been: pressure tested per the manufacturer's recommendations.
 - 4. Verify the pipes and connections are clean and free of debris.
 - 5. Verify the level switch displacers are installed at elevations appropriate for the installation. As-built displacer elevations shall be recorded and submitted to the Owner's Representative by the Contractor prior to project acceptance.
 - 6. Verify all required functional testing has been completed.

END OF SECTION

SECTION 11910

LANDFILL GAS FLARE/BLOWER SKID

PART 1 - GENERAL

1.01 SCOPE OF APPLICATION

A. Provide all materials, equipment, and labor needed to install the blower/flare skid assemblies and appurtenances in accordance with the Drawings.

1.02 REFERENCES (RESERVED)

1.03 SUBMITTALS

- A. Submit to the Owner's Representative for approval manufacturer's literature, shop drawings, or other information pertaining to the assembly, operation, lubrication, adjustments, and other maintenance and repairs of equipment installed under this Section, together with detailed parts lists, drawings, and/or photographs. The Contractor shall also prepare and submit shop drawings showing the layout, orientation and dimensions of the flare, blower/motor assembly, condensate knockout pot, piping, valves and fittings to be installed. All electrical and mechanical drawings for the flare control system shall be submitted.
- B. Submit blower characteristic curves indicating capacity for flow versus pressure head and efficiency as tested at the factory for approval prior to shipment.
- C. Submit signage layout drawings.
- D. Submit operation and maintenance manual.
- E. Submit all applicable warranty documents.
- F. Submit additional field services rate information for a year.

PART 2- PRODUCTS

- 2.01 FLARE
- A. A utility flare manufactured by John Zink, LFG Specialties, Perennial Energy, or equivalent approved by the Owner's Representative can be used. The flare shall be designed in accordance with the United States of Environmental Protection Agency (USEPA) established criteria for open flares, 40 CFR 60.18. The flare shall be capable of burning low Btu gas and shall include a burner; automatic pilot ignition; electric igniter; pilot gas automatic valves and pilot gas pressure

regulator; stack; automatic gas safety shut-off valve; high and low pressure switches; control panel; flame arrester; piping and all other necessary appurtenances to have a complete operational system. The flare shall be capable of combusting LFG with the following composition:

- 1. Btu Content 300 to 600 Btu/scf
- 2. LFG Flow Rate 360 to 3600 scfm
- 3. Carbon Dioxide 20 to 45 percent
- 4. Hydrogen Sulfide up to 1,500 ppm
- 5. Moisture Content saturated
- 6. LFG Supply Pressure 1 to 15 in. w.c.

The flare shall have a minimum destruction efficiency of 98%. The emission factors for the flare shall not exceed the following:

- 1. CO: 0.37 lb/MMbtu or 374 lb/million dscf of methane (using conversion factor of 1012 Btu/scf)
- 2. NOx: 0.07 lb/MMbtu or 71 lb/million dscf of methane (using conversion factor of 1012 Btu/scf)
- B. Stack: The flare stack shall be carbon steel with rust preventive coating, fitted with necessary connections. The portion of the stack exposed to flame and high temperatures shall be stainless steel. The flare shall be designed for 110 mph wind loading.
- C. The electrical connections shall be 480 volts, 60 Hz, and 3 phase.

2.02 FLAME ARRESTER

A. Supply a flame arrester compatible with the required LFG flow rates. Flame arrester shall be sized to match the blower discharge pipe or flare inlet pipe, whichever is larger, with 125 lb. rating ANSI flanged connections. The housing construction shall be cast aluminum. Maximum head loss through the flame arrester shall not exceed 5 in. w.c. at 3,600 cfm as supplied by Varec, Groth, Protectoseal, or other manufacturer approved by Owner's Representative.

2.03 PILOT PROPANE (LPG) TANK AND PIPING

A. The propane tank shall be a standard 200 lb tank equipped with fuel gauges. The pressure of the gas shall meet the requirements of the flare pilot system. Mechanical force shall be provided to boost the gas pressure as required.

2.04 CONDENSATE DRAIN PIPES FOR FLARE COMPONENTS

- A. The flame arrester, flare stack, and other parts of the system recommended by the flare manufacturer shall be equipped with condensate drain piping. Pipes shall be sized in accordance with the manufacturer's recommendations.
- B. Condensate drains on the pressure side of the blower shall include an automatic drip trap as supplied by Varec, Groth, Protectoseal, or other manufacturer approved by the Owner's Representative.

2.05 AUTOMATIC GAS INLET (SHUTOFF) VALVE

A. Supply electrically operated automatic inlet (shutoff) valve at the discharge of the blower. Automatic valve shall also include a mechanism to close upon loss of power.

2.06 CONTROLS

A. The controls shall provide for automatic and manual operation and ignition of the flare unit, and shall include a weatherproof control panel, trouble light contacts, automatic start/stop for pilot ignition, controllers, spark plugs, orifices, ultraviolet (UV) scanners, thermocouplers, timers, and all other necessary components for a complete operational, automatic system. The controls shall include an automatic dialer with capacity to store and dial up to 6 phone numbers in a hierarchical order, with the provision to stop dialing other receivers as soon as the call is acknowledged as accepted by one receiver.

2.07 IGNITION PROCEDURE AND CONTROL SEQUENCE

- A. Remote spark ignition of propane gas/air mixture creates pilot flame that ignites LFG main flame.
- B. Once pilot is proven, blower turns on and electric gas inlet valve is opened.
- C. When main flame is successfully ignited (as detected by an UV scanner), pilot gas is automatically shut off.
- D. If pilot is not ignited within the preselected time interval (as set on the timer), pilot gas is shut off and "Pilot Ignition Failure" is signalled with trouble light.
- E. If main flame is not ignited within the preselected time interval, pilot gas is shut off and "Flare Ignition Failure" is signaled with trouble light.

- F. If main flame is extinguished after successful ignition, pilot is automatically turned on and reignition attempted for a designated time interval. The waiting time before starting reignition procedures after a main flame failure should be programmable by the operator.
- G. If the main flame is not successfully reignited in the designated time interval after being extinguished during normal operation or upon initial ignition, the automatic shutoff valve is closed, the blower(s) shut down, and the telephone dialer and alarm is activated to notify the locations stored in memory.

2.08 BLOWER ASSEMBLIES

- A. The blower assemblies shall be, variable frequency drive (VFD), multistage centrifugal-type blowers capable of delivering 3,600 cubic feet per minute (cfm) of landfill gas at 55 inches of water column (in-w.c.) total pressure head. Blowers manufactured by Gardener Denver, New York Blower, Aerovent, Hoffman, Hauck or equivalent approved by the Owner's Representative can be used. The assembly shall be factory mounted on the flare steel skid and delivered to the site as a complete unit. A total of two blowers (to be used alternatively with one serving as a backup) shall be supplied and installed.
- B. The motor and blower housings shall each be provided with a nameplate which states the manufacturer, model number, serial number, and the pertinent information regarding electrical requirements, size, capacity, etc.
- C. Each blower motor shall be 25 HP, or as recommended by the blower manufacturer to be compatible with electrical service of 480-volt, 3-phase, and 60-hertz. The blower motors shall be high efficiency, non-sparking, totally enclosed, fan cooled (TEFC), explosion proof motor.
- D. Motor starter shall be equipped with ammeter (meter relay), Hand-Off Automatic switch, red run light, time switch, and hour meter. Combination controller shall incorporate I-T-E Type ETI, or equal, motor circuit protector and full-voltage, non-reversible starter, in NEMA 1 enclosure with acrylic window for viewing indicators.
- E. The blowers shall be supplied with a factory applied phenolic coating or other coating to protect all internal parts that will be in contact with landfill gas and to provide resistance to corrosion. Impellers, if constructed of aluminum or stainless steel, shall not require coating.
- F. The blower controls shall include a thermal protection package to monitor the blower inlet and outlet bearing temperatures. Sufficient wiring shall be provided by the Contractor to span the distance between the control panel and the blower bearings.

2.09 EXPANSION JOINTS

A. Expansion joints between the blower inlet and outlet and connected piping shall be supplied by the blower manufacturer and shall be manufactured by Lamson or equivalent approved by the Owner's Representative.

2.10 VALVES

- A. Butterfly valves located on the inlet of each blower shall be supplied by the blower manufacturer and shall be a Lamson, wafer-type with a lever or equivalent approved by the Owner's Representative.
- B. Flanged butterfly valves may require spacers between the flange adapters and the valve body in order to allow full travel of the internal disk. If spacers are necessary for any butterfly valve, the Contractor will install valve spacers subject to approval by the Owner's Representative.
- C. Butterfly control valves shall be provided upstream and downstream side of the blower as shown on the Drawings. These valves shall have wheel-type controls.

2.11 CONDENSATE KNOCKOUT POT

- A. A 36-in diameter and 72-inch high condensate knockout pot shall be provided with flanged inlet and outlet connectors.
- B. The knockout pot shall include a stainless steel demister pad with a 98% filtration efficiency for free liquid and solid particles of 20 micron or larger.
- C. The knockout pot shall have an appropriate internal coating to resist acidic condensate. The external finish shall be rust resistant.
- D. The knockout pot shall have a removable lid for inspection and repair.
- E. The knockout pot shall have a heavy duty gage glass liquid level indicator, a liquid level switch for high condensate level alarm/shutdown, and a 2-in gravity drain connection with a manual valve.
- 2.12 SIGNAGE
- A. Gas direction arrows shall be placed on all piping in the blower pad area. The moisture trap shall be marked "MOISTURE TRAP". Letters and numerals shall be at least 3 inches high. Numerals identifying Blower Nos. 1 and 2 shall be mounted on the blower coupling guard.
- B. "Danger No Smoking" signs shall be prominently displayed on all tour sides of the fenced enclosure. Signs shall be metal or approved equivalent construction with 2" high lettering. The Contractor shall submit signage layout Drawings for the Owner's Representative's approval.

2.13 SPARE PARTS

- A. The Contractor shall provide the following spare parts:
 - 1. 20 ounces of approved grease, or equivalent
 - 2. One each vacuum and pressure gauge
 - 3. Parts recommended by the blower manufacturer.

2.14 INTRUMENTATION

- A. Provide a pressure gauge on the outlet and a vacuum gauge on the inlet side of each blower. Pressure and vacuum gauges shall be capable of measuring 0 to 20 and 0 to 70 in w.c., respectively, with the smallest measurement unit of at least 1 in. w.c. Gauges shall have at least a 2.5-inch-diameter dial as supplied by the blower manufacturer.
- B. Instrumentation for the flare such as thermocouples as specified in Section 2.06 shall be provided.
- C. Provide a digital flow meter manufactured by Fluid Components, Thermal Instruments, or equivalent approved by the Owner's Representative. The flow meter shall be capable of measuring 0 to 4,000 scfm landfill gas flow rate, with the smallest measurement unit of at least 1 scfm. The flow meter shall be capable of directly reading the flow rate in standard cubic feet per minute (scfm). The flow meter shall be installed in a straight section of the gas pipe away from installations such as valves and reducers that may cause flow disturbances.
- D. Provide a temperature gage capable of measuring from 0 to 200°F with the smallest measurement unit of at least 1°F at the upstream side of the blower.

2.15 DATA RECORDER

- A. Provide an electronic data recorder manufactured by Yokogawa or equivalent manufacturer approved by the Owner's Representative capable of recording data from all electronic gages on the flare/blower skid. Flare temperature and gas flow rate are required by regulations to be recorded. Some other gages that should be recorded are vacuum (inlet side of blower), pressure (out let side of blower), landfill gas temperature etc.
- 2.16 SKID
- A. Provide a heavy duty structural steel sub-base with non-skid floor plate welded over all open areas. The skid shall be constructed to withstand all loads and hauling forces. All necessary bracing, mounting pads, and piping supports shall be provided for proper equipment installation and alignment.
- B. The skid shall have adequate grounding and lightening protection.

PART 3- EXECUTION

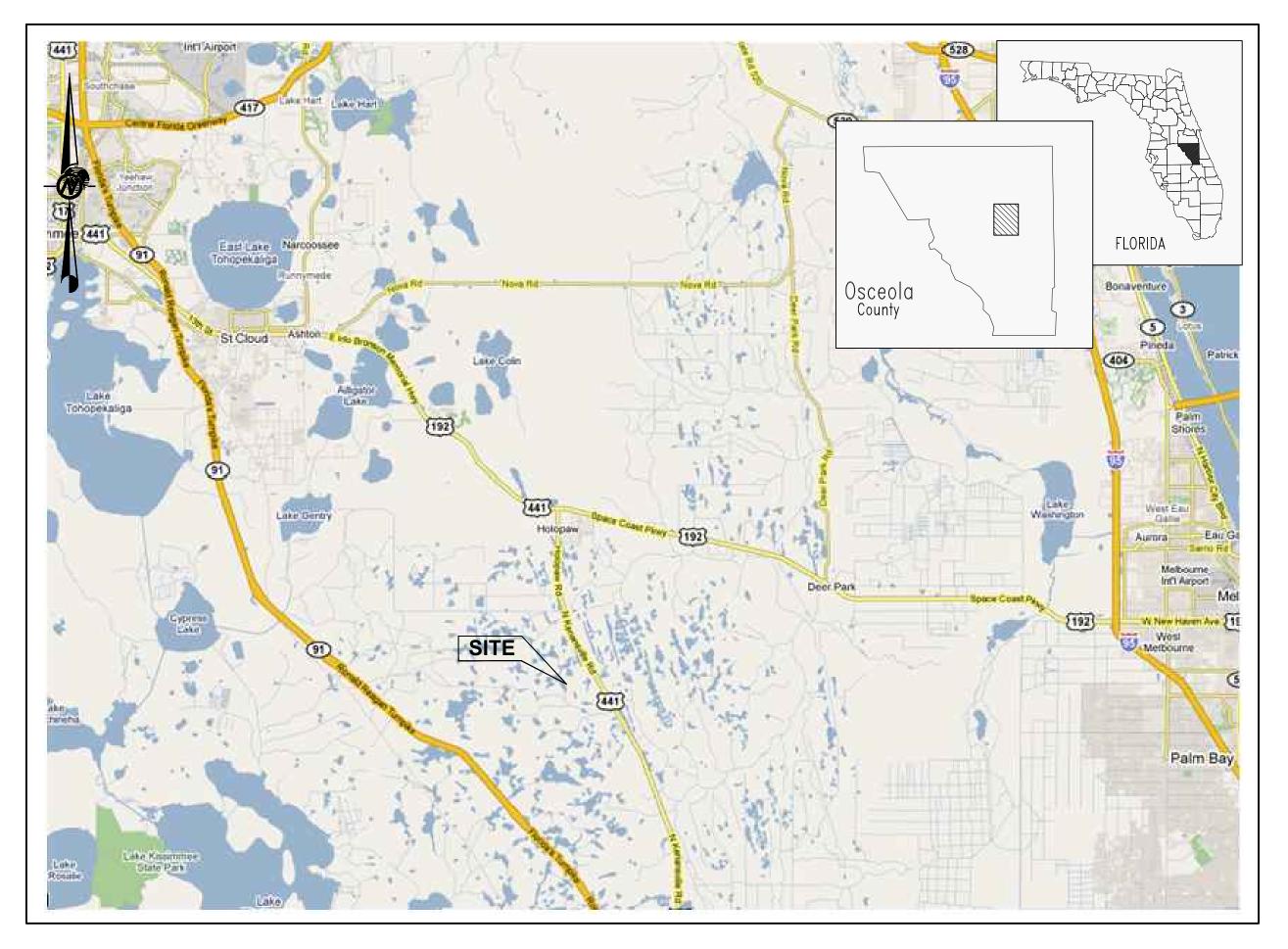
3.01 INSTALLATION

- A. Installation shall be in accordance with the Drawings and Specifications.
- B. Install the blower assemblies in compliance with the manufacturer's recommendations, the referenced codes, the Drawings, and as specified below. The flare and controls shall be installed in accordance with manufacturer's recommendations. All necessary support angles and anchor bolts shall be furnished and installed per the flare manufacturer's recommendations. The connection requirements and stack sizes vary from one manufacturer to another. The Contractor shall prepare the installation surfaces only after the flare unit is approved by the Owner's Representative and stack sizes and piping connections are determined.
- C. The blower assemblies shall be mounted on neoprene isolation pads provided with the blower. Do not bolt down the blower motor assemblies directly to the skid without isolation pads.
- D. The Contractor shall check and, if necessary, adjust the alignment of the motor coupling in accordance with the instructions of the blower manufacturer.
- E. Equipment shall be field-tested to verify proper alignment and operation, including: freedom from binding, scraping, vibration, shaft runout, or other defects.
- F. Shop-painted items which have damage to the shop coatings shall be touched up to match the basic color of the equipment, as approved by the Owner's Representative.
- 3.02 STARTUP AND TESTS
- A. Furnish all equipment, materials, and labor necessary for testing the operation of the complete system, valves and appurtenances, upon completion of the installation. The blowers shall be tested to assure proper operation and delivery of specified flow rates and vacuums.
- B. Adequate startup training shall be provided. Training schedule shall be submitted and approved by the Owner.

END OF SECTION

APPENDIX C DESIGN DRAWINGS

J.E.D. SOLID WASTE MANAGEMENT FACILITY HORIZONTAL GAS COLLECTOR AND GCCS/LEACHATE SUMP CONNECTIONS INTERMEDIATE PERMIT MODIFICATION



SITE LOCATION MAP

ST. CLOUD, OSCEOLA COUNTY, FLORIDA

INDEX TO DRAWINGS

SHEET	NO. TITLE
1.	COVER SHEET
29A.	GAS MANAGEMENT PLAN HORIZONTAL GAS C
29B.	HORIZONTAL GAS COLLECTORS PLAN LAYOU
32A.	HORIZONTAL GAS COLLECTORS DETAILS
32B.	HORIZONTAL GAS COLLECTORS CROSS SEC
32C.	LFG TYPICAL SUMP CONNECTION DETAILS

Prepared for:



OMNI WASTE OF OSCEOLA COUNTY, LLC 1501 OMNI WAY ST. CLOUD, FLORIDA 34773 EL: 407-891-3720 FAX: 407-891-3730

COLLECTORS JT (CELL 7 TO CELL 10)

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Prepared by:

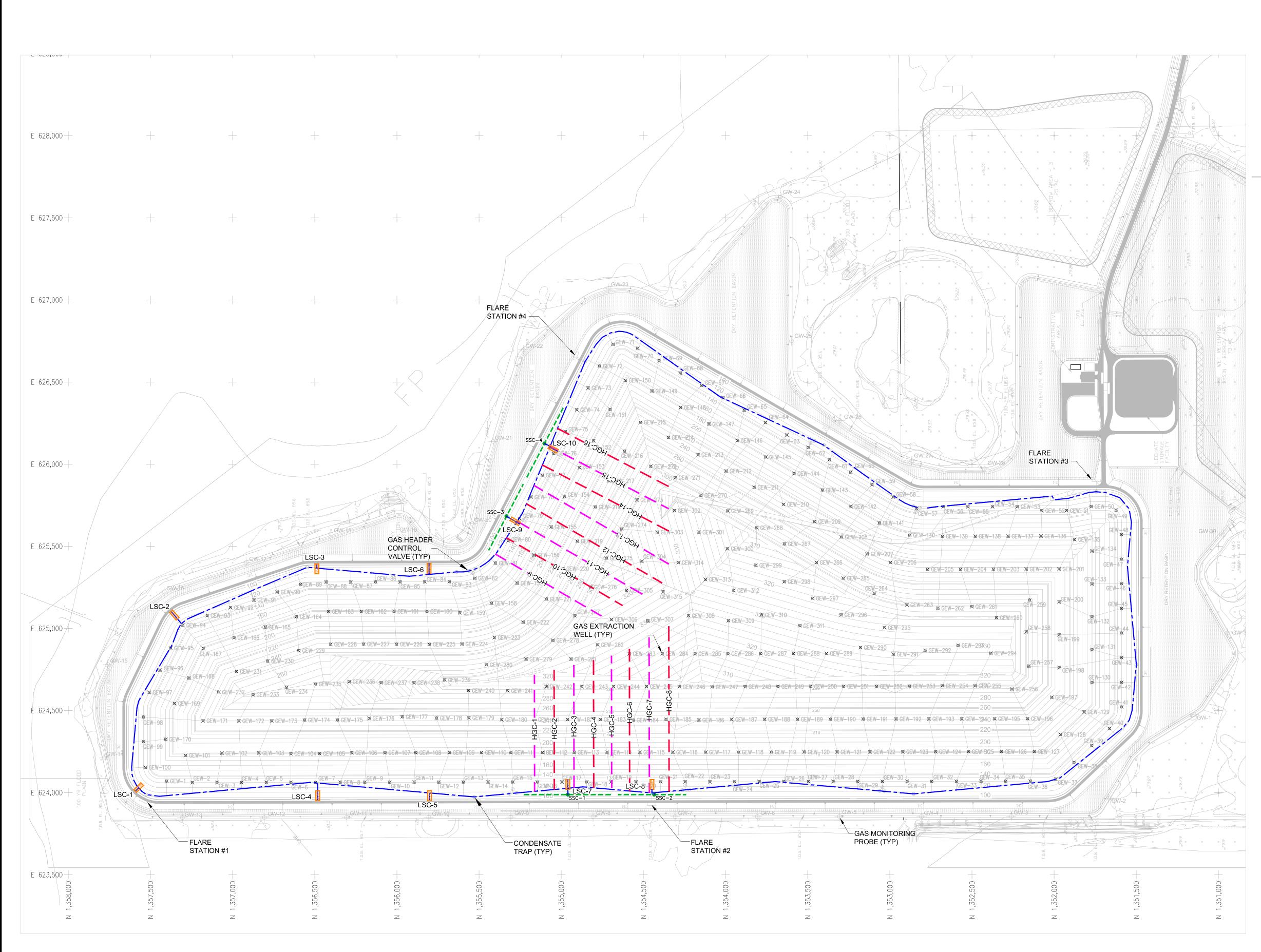


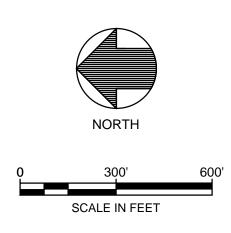
September 2010

J.E.D. SOLID WASTE MANAGEMENT FACILITY OSCEOLA COUNTY FLORIDA

TITLE SHEET/LIST OF DRAWINGS

DRAWING 1





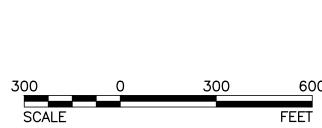
LEGEND

120	TOP OF FINAL COVER (FEET, NGVD)
	MAIN HEADER LINE
🗙 ^{GEW-186}	PROPOSED VERTICAL GAS EXTRACTION WELL
• CT	CONDENSATE TRAP AT LOW POINT
\otimes	CONTROL VALVE/MONITORING PORT
	FLARE STATION
	GAS MONITORING PROBE
	HORIZONTAL GAS COLLECTOR (1st LEVEL)
	HORIZONTAL GAS COLLECTOR (2nd LEVEL)
	SIDESLOPE GAS COLLECTOR
	MAIN GAS HEADER
1000	LEACHATE COLLECTION SUMP
SSC-1	SIDE SLOPE COLLECTOR
	GAS LATERAL PIPE

NOTES:

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- THE PURPOSE OF THIS SHEET IS TO ILLUSTRATE THE LAYOUT OF HORIZONTAL GAS COLLECTOR WELLS IN PHASE 2 AND 3, CELLS 7, 8, 9, & 10, IN RELATIONSHIP TO THE GAS COLLECTION AND CONTROL SYSTEM SHOWN ON PERMIT DRAWING 29.
- AS WASTE FILLING OCCURS IN CELLS 7, 8, 9, & 10, THE HORIZONTAL GAS COLLECTORS WILL BE INSTALLED IN ACCORDANCE WITH THE DETAILS SHOWN ON DRAWINGS 29B, 32A, AND 32B.
- THE EXISTING VERTICAL WELL NETWORK AND MAIN GAS HEADER ARE DESIGNED BY OTHERS AND WILL BE INSTALLED ACCORDINGLY.



	Associate	
	BCL BCL	
	1 09/09/10 DEG SHOW SSCs AND LCS CONNECTIONS, REVISED REFERENCE CALL OUTS	
	Kevin Brown, P.E.	
PROJECT	J.E.D. SOLID WASTE MANAGEMENT FACILITY ST. CLOUD, OSCEOLA COUNTY, FLORIDA	
	AANAGEMENT PLAN DRIZONTAL GAS COLLECTORS	

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DESIGN	DEG	03/23/10					
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N S M



LEGEND

PROPERTY BOUNDARY
APPROXIMATE LOCATION OF INTERMITTENT STREAM
EXISTING GROUND ELEVATION (FEET) (SEE NOTE 2)
SUBBASE ELEVATION (FEET)
EXISTING FENCE
STORMWATER MANAGEMENT BASINS
BORROW AREA BOUNDARY
MAIN HEADER LINE
HORIZONTAL GAS COLLECTOR (1st LEVEL)
HORIZONTAL GAS COLLECTOR (2nd LEVEL)
SIDESLOPE GAS COLLECTOR
LEACHATE COLLECTION SUMP
SIDE SLOPE COLLECTOR
GAS LATERAL PIPE

NOTES

1. NORTHING AND EASTING COORDINATES SHOWN REPRESENT FLORIDA STATE PLANE EAST ZONE NORTH AMERICAN DATUM OF 1983 (NAD83).

2. THE ELEVATIONS SHOWN REPRESENT NATIONAL GEODETIC VERTICAL DATUM OF 1929 (NGVD29) (FEET).

3. HORIZONTAL GAS COLLECTOR'S FIRST 120 FEET TO BE SOLID PIPE. SEE SHEET 32A FOR DETAILS

REFERENCES

1. THE PROPERTY BOUNDARY BASED ON A COMPOSITE BOUNDARY SURVEY PROVIDED BY JOHNSTON SURVEYING INC., KISSIMMEE FLORIDA, DATED AUGUST 12, 1999.

2. THE TOPOGRAPHIC INFORMATION SHOWN IN SECTION 11 AND THE NORTH HALF OF SECTION 14 WAS PROVIDED BY AERIAL CARTOGRAPHICS OF AMERICA, ORLANDO, FLORIDA BASED ON AN AERIAL PHOTOGRAPH FLOWN ON NOVEMBER 7, 2001. IN AREAS OUTSIDE THE LIMITS OF CONSTRUCTION, TOPOGRAPHIC INFORMATION WAS ADDED FROM USGS QUAD MAP FOR HOLOPAW SE, FLORIDA.

LANDFILL - RELATED NOTES

1. PHASE 1 AND 2 (CELLS 1 THROUGH 6) HAVE BEEN CONSTRUCTED AND WASTE DISPOSAL ACTIVITIES ARE ACTIVE IN THESE CELLS.

2. PHASE 2 CELL 7 IS CURRENTLY UNDER CONSTRUCTION.

3. FUTURE CELLS (CELLS 7 THROUGH 21) WILL BE CONSTRUCTED IN ACCORDANCE WITH THE VERTICAL EXPANSION PERMIT DRAWINGS DATED SEPTEMBER 2007.

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	FEET	

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J.E.D. SOLID WASTE ANAGEMENT FACILI LOUD, OSCEOLA CC FLORIDA

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PROJECT No. 083-82734

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REV. 0 SCALE AS SHOWN

DESIGN | DEG | 03/23/10

CADD | BCL | 09/03/10

DRAWING

29B OF 40

CHECK DEG

REVIEW

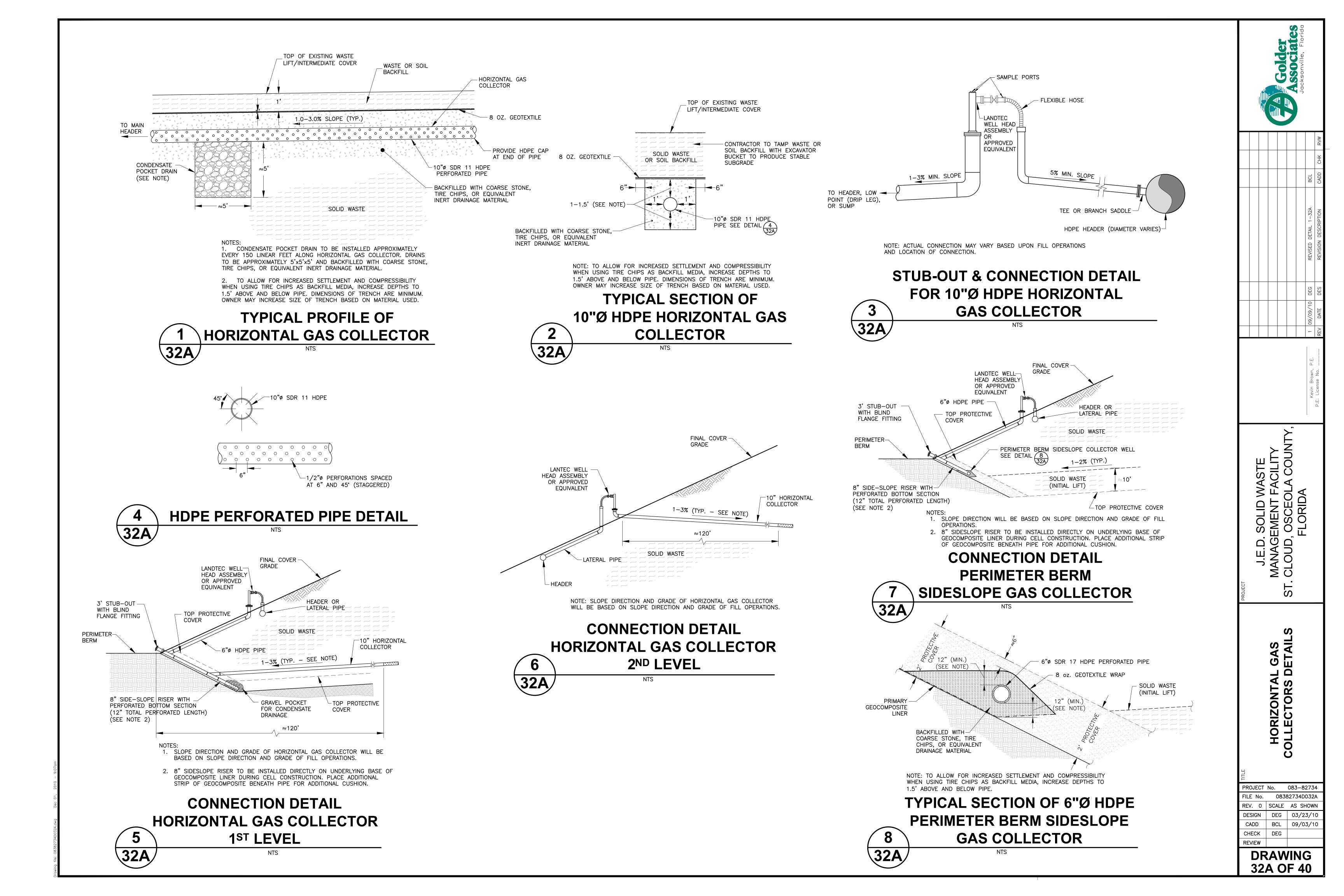
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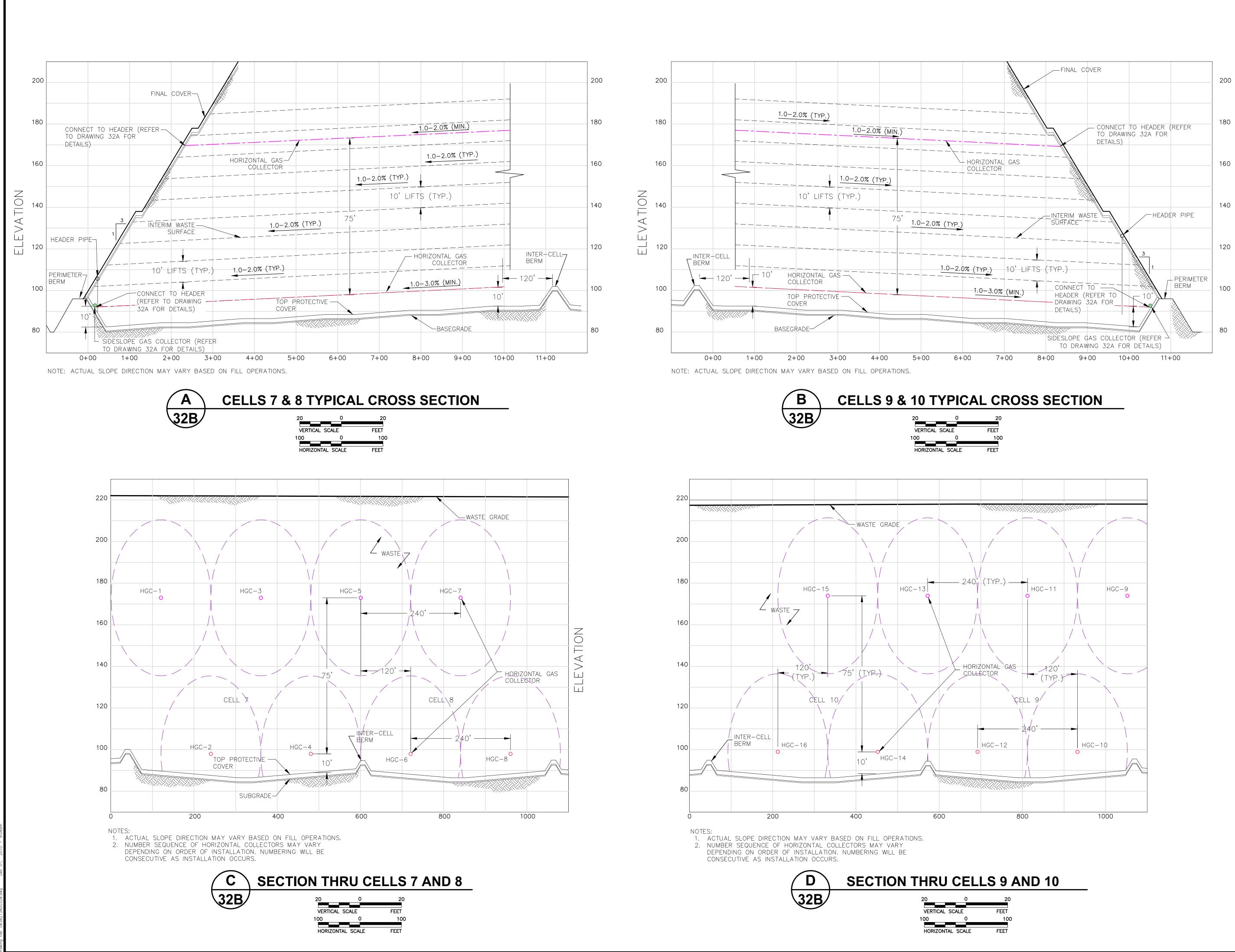
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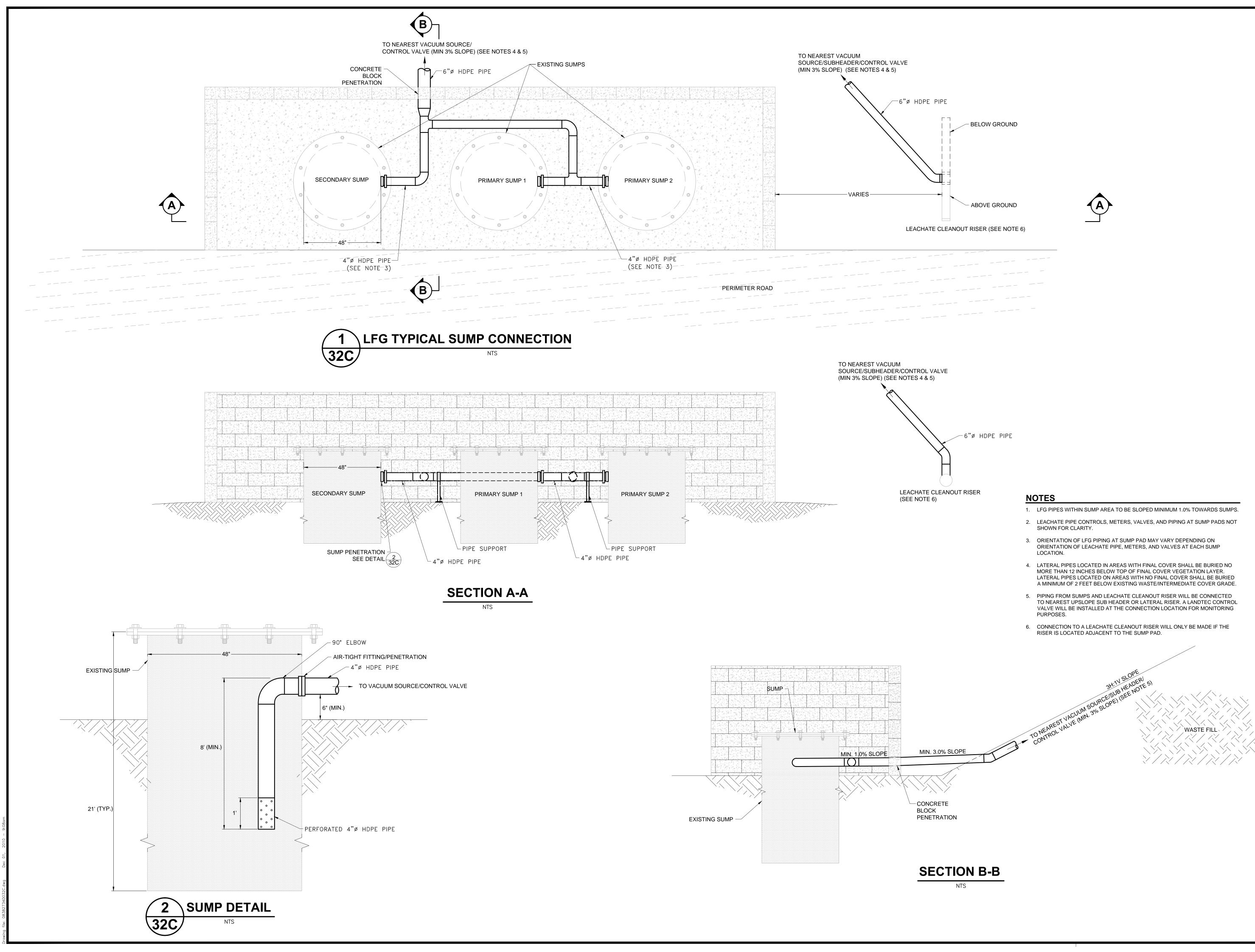
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32B OF 40

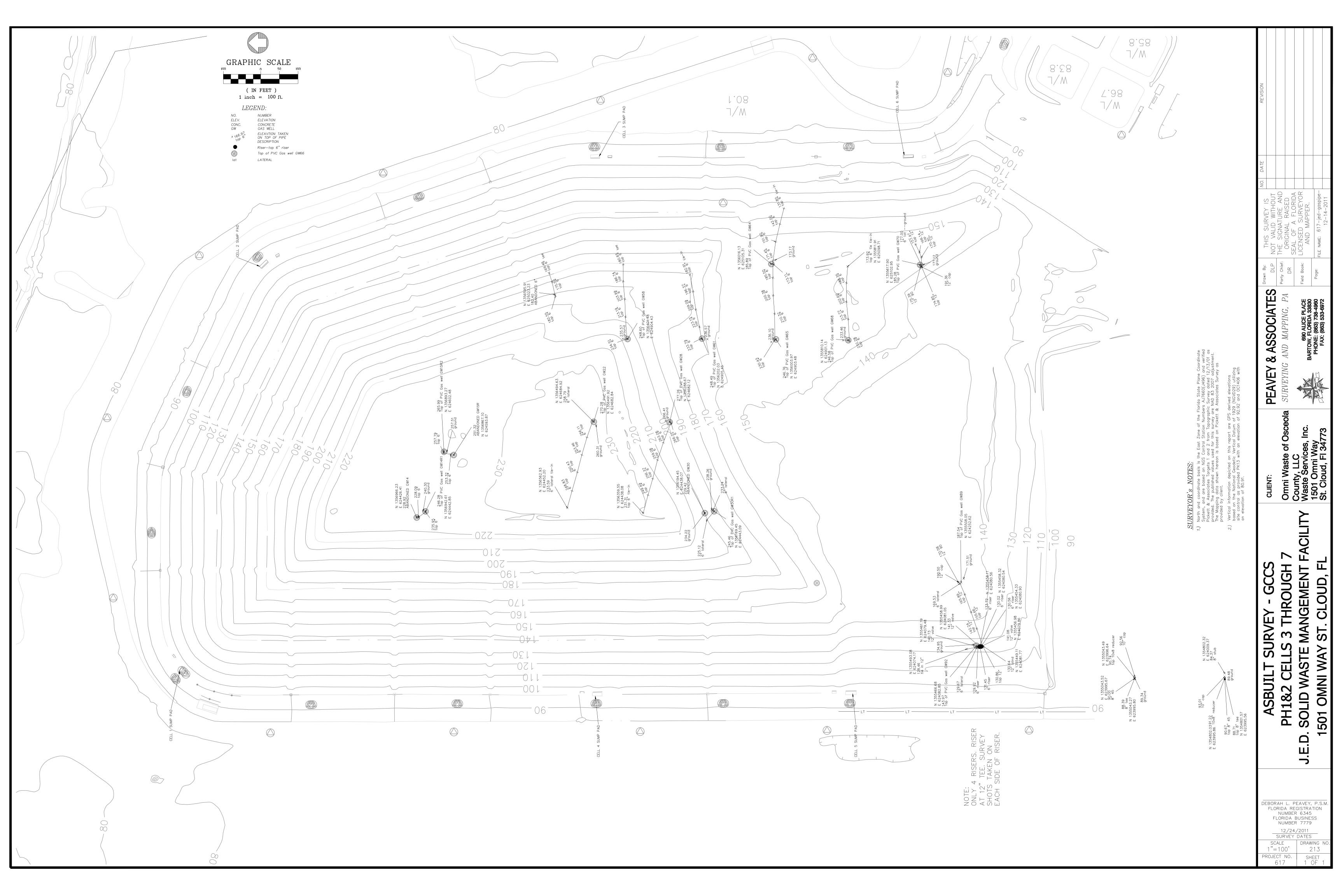




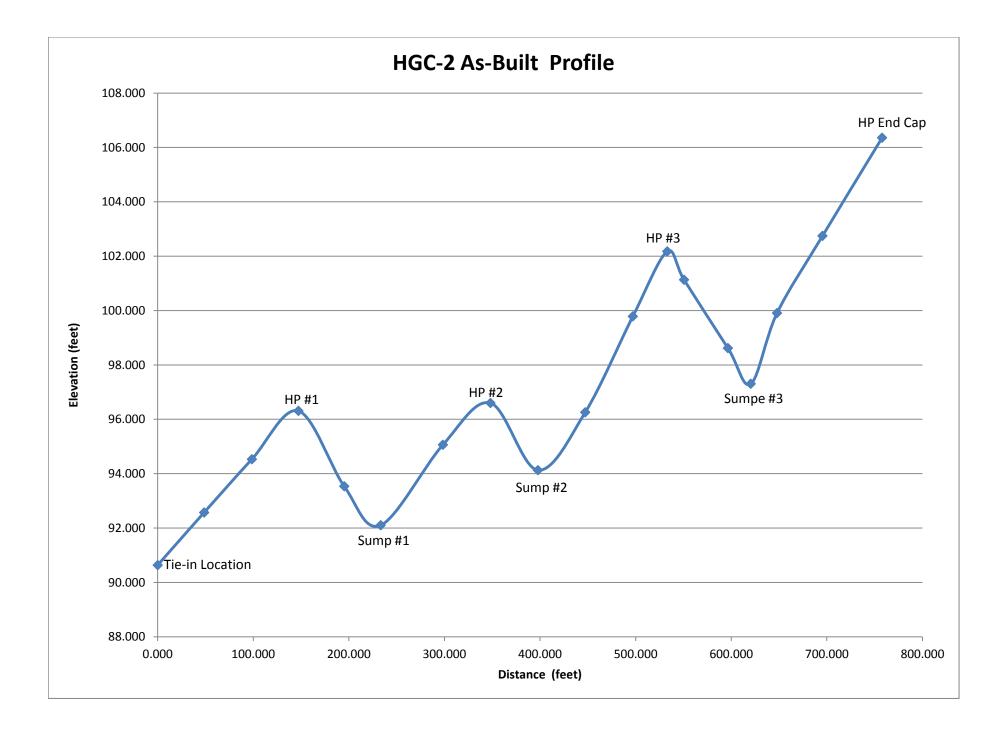
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APPENDIX D AS-BUILT SURVEY

2011 CELLS 3, 4, 5, AND 6 GCCS EXPANSION AS-BUILT SURVEY

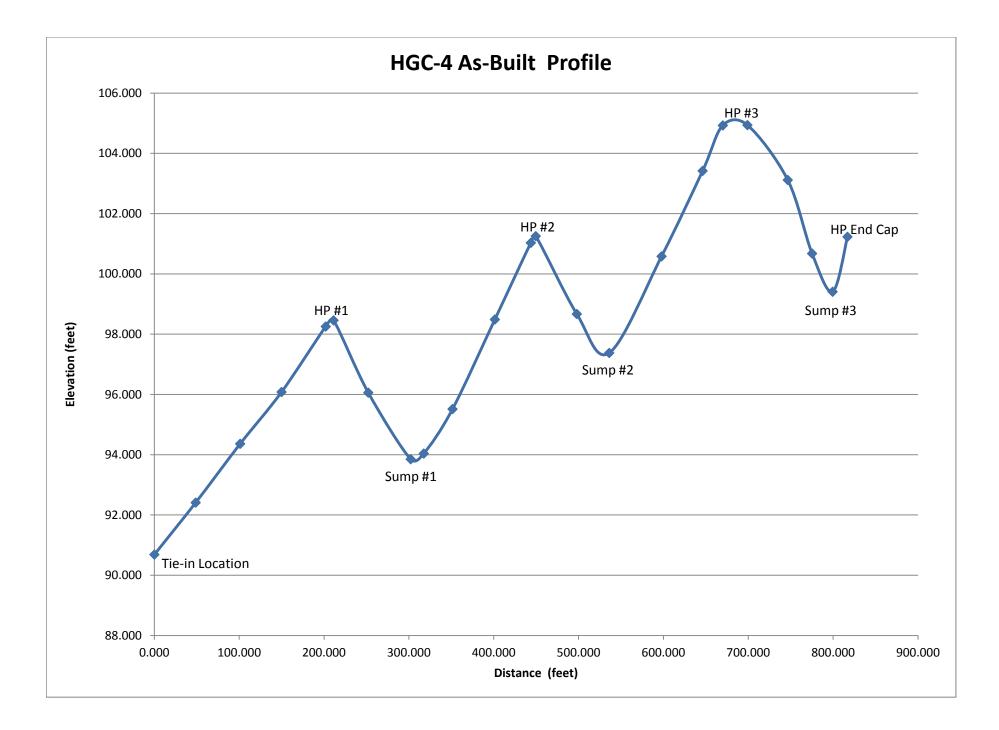


2011 CELL 7 GCCS EXPANSION AS-BUILT SURVEY



Point Name	Measured	Measured	Measured
Foint Name	Northing	Easting	Elevation
HGC-2 Tie In	1355043.152	623997.720	90.636
HGC-2 TP 10 inch	1355043.539	624046.311	92.572
HGC-2 TP 10 inch	1355044.084	624096.249	94.531
HGC-2 HP-1	1355043.705	624144.933	96.310
HGC-2 TP 10 inch	1355044.185	624192.868	93.536
HGC-2 Sump 1	1355045.714	624230.942	92.103
HGC-2 TP 10 inch	1355043.947	624296.024	95.063
HGC-2 HP-2	1355042.350	624345.723	96.600
HGC-2 Sump 2	1355040.805	624395.345	94.128
HGC-2 TP 10 inch	1355043.560	624444.767	96.258
HGC-2 TP 10 inch	1355041.593	624494.510	99.786
HGC-2 HP-3	1355042.652	624530.341	102.177
HGC-2 TP 10 inch	1355043.331	624548.075	101.134
HGC-2 TP 10 inch	1355044.557	624593.938	98.619
HGC-2 Sump 3	1355045.655	624617.817	97.307
HGC-2 TP 10 inch	1355046.274	624645.281	99.908
HGC-2 TP 10 inch	1355045.677	624692.834	102.747
HGC-2 End Cap HP	1355044.870	624755.191	106.358

HGC-2 As-Built Survey Survey Performed by JED Facility Operations



Deint Nome	Measured	Measured	Measured
Point Name	Northing	Easting	Elv
HGC-4 tie in	1354801.875	623994.989	90.685
HGC-4 50	1354803.733	624043.662	92.409
HGC-4 100	1354802.840	624096.083	94.360
HGC-4 150	1354802.068	624144.857	96.079
HGC-4 200	1354801.704	624196.951	98.254
HGC-4 HP-1	1354801.109	624206.163	98.458
HGC-4 250	1354801.488	624247.080	96.059
HGC-4 300	1354803.190	624297.052	93.850
HGC-4 Sump 1	1354802.290	624312.453	94.038
HGC-4 350	1354804.858	624346.253	95.513
HGC-4 400	1354803.465	624396.095	98.486
HGC-4 450	1354803.424	624438.525	101.030
HGC-4 HP-2	1354803.190	624444.322	101.252
HGC-4 500	1354804.831	624492.703	98.668
HGC-4 Sump 2	1354802.613	624530.837	97.376
HGC-4 550	1354804.362	624592.482	100.582
HGC-4 600	1354803.472	624640.871	103.419
HGC-4 TP 10"	1354802.450	624664.611	104.927
HGC-4 HP-3	1354802.428	624664.671	104.937
HGC-4 650	1354804.418	624693.581	103.116
HGC-4 700	1354804.065	624741.069	100.676
HGC-4 Sump 3	1354804.047	624769.791	99.407
HGC-4 750	1354803.096	624793.955	101.230
HGC-4 End cap	1354803.189	624811.478	102.966

HGC-4 As-Built Survey Survey Performed by JED Facility Operations

APPENDIX E AS-BUILT WELL SCHEDULE

Well ID	Northing ¹ (ft)	Easting ¹ (ft)	Ground Elevation ¹ (ft)	Total Borehole Depth (ft)	Slotted Length (ft)	Solid Length ² (ft)
GW-22	1356491.92	624682.84	261.2	97	84	24
GW-28	1356288.67	624682.12	267.5	85	70	23
GW-58	1356401.48	624904.43	237.3	76	60	24
GW-61	1356202.03	624905.45	236.0	83	68	24
GW-64	1356016.13	625105.31	175.3	58	40	26
GW-65	1356003.97	624903.48	234.6	103	85	28
GW-68	1355810.14	624901.13	234.8	88	72	28
GW-70	1355617.9	625102.95	177.9	52	35	19
GW-89	1355508.05	624252.62	173.0	69	53	30
GW-92	1355466.68	624082.85	134.9	34	17.5	25
GW-14R1	1356942.61	624442.85	240.3	55	40	20
GW-15R2	1356893.27	624602.48	258.3	78	62	22
GW-30R1	1356169.45	624443.09	238.3	60.5	48	24
Totals				1032.5	734.5	317

AS-BUILT WELL SCHEDULE - 2011 CELLS 3, 4, 5, AND 6 GCCS EXPANSION J.E.D. Solid Waste Management Facility

Notes:

¹ Ground elevations, northings, and eastings provided by Peavey & Associates Surveying and Mapping, PA dated December 14, 2011.

² Solid length includes below ground solid pipe and above ground (stick up) solid pipe. The above ground (stick up) solid pipe accommodates final closure cover elevations.

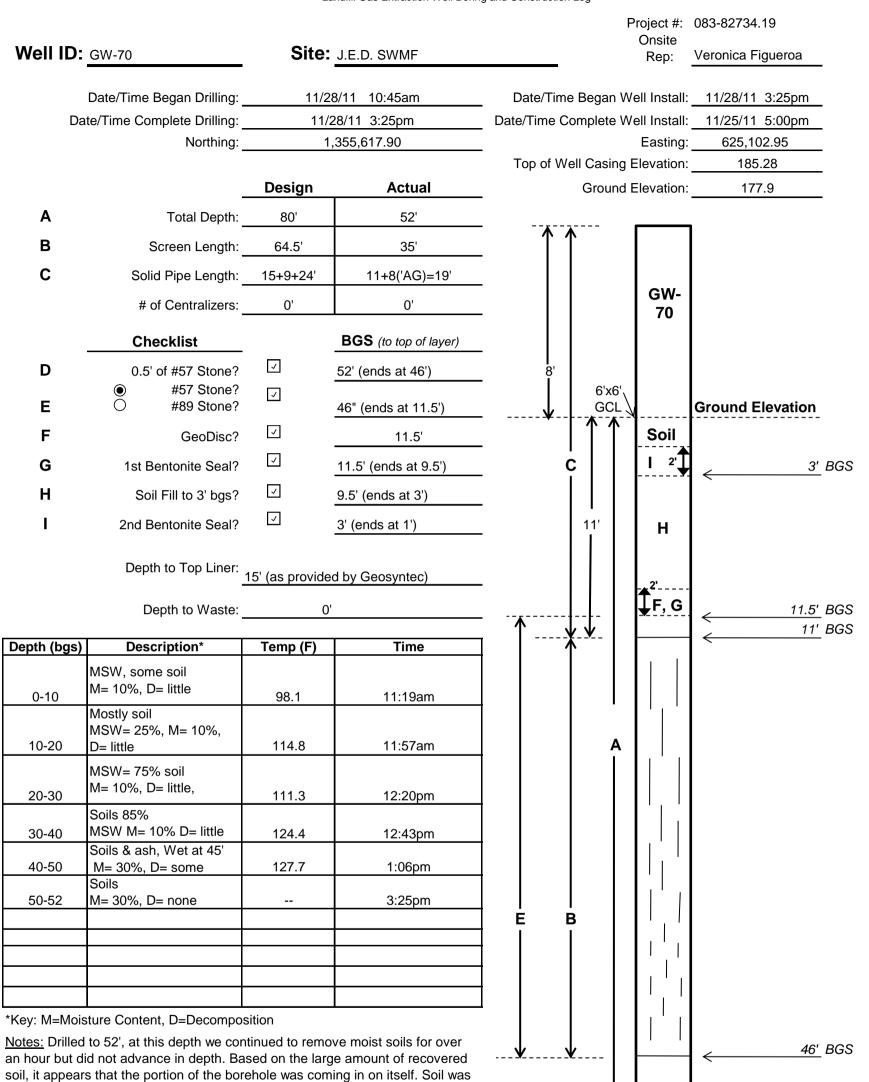


APPENDIX F WELL BORING LOGS

Well ID:	GW-89	Site:	J.E.D. SWMF	Onsite	: 083-82734.19 : _Josh Richards
	Date/Time Began Drilling:	11/2	21/11 9:35 AM	Date/Time Began Well Insta	ll: <u>11/21/11 1:21 PM</u>
Da	te/Time Complete Drilling:	11/2	21/11 1:10 PM	Date/Time Complete Well Insta	ll: 11/21/11 4:00 PM
	Northing:	1	,355,508.05	Easting	g: <u>624,252.62</u>
				Top of Well Casing Elevation	n: <u>187.54'</u>
	-	Design	Actual	Ground Elevation	n: <u>173.0'</u>
Α	Total Depth:	69'	69'		-
В	Screen Length:	53.5'	53'		
С	Solid Pipe Length:	15+15=30'	15+15=30'		
	# of Centralizers:	0	0	GW- 89	
	Checklist		BGS (to top of layer)		
D	0.5' of #57 Stone?	~	69' (ends at 68.5' BGS)	15'	
Е	 #57 Stone? #89 Stone? 	√	68.5' (ends at 14.5' BGS)		Ground Elevation
F	GeoDisc?	\checkmark	14.5'	Soil	
G	1st Bentonite Seal?	\checkmark	14.5' (ends at 12.5' BGS)		3' BGS
н	Soil Fill to 3' bgs?	~	12.5' (ends at 3' BGS)		
I	2nd Bentonite Seal?	\checkmark	3' (ends at 1' BGS)	^{15'} H	
	Depth to Top Liner: - Depth to Waste:	15' (As provide 0.5' BGS	ed by Geosyntec)	, ² ↓ F, G	
Depth (bgs)	Description*	Temp (F)	Time	↑ <u>¥</u> .⊻.	- <u>← 15'</u> BGS
Deptil (bgs)	MSW, soil 20%		Time		
0-10	M=10%, D=Little	108.6	10:00		
10-20	MSW, soil 10%	114	10:20		
	M=15%, D=Moderate MSW, soil 10%				
20-30	M=20%, D=Moderate MSW, soil 10%	120	10:38		
30-40	M=20%, D=Moderate	127	11:40		
40-50	MSW, soil 5% M=25%, D=Moderate	121	12:15		
50-60	MSW, soil 5% M=25%, D=Moderate	118	12:35		
60-69	MSW, soil 5% M=25%, D=Moderate	127	13:10	E B	
			<u> </u>		
*Key: M=Mois	sture Content, D=Decompos	sition			
Notes:	Drilled to design depth.				
	Abt	21		D	
CQA Tech Sig	gnature:		Date: 11/21/11	¥ I	Bottom of Boring 69' B

69' BGS

Well ID: GW-92		Site:	J.E.D. SWMF	Project #: 083-82734.19 Onsite GAI Rep: Josh Richards	
Date/Time Began Drilling: Date/Time Complete Drilling: Northing:		11/2		Date/Time Began Well Install: <u>11/21/11 9:30 AM</u> Date/Time Complete Well Install: <u>11/21/11 11:27 AM</u> Easting: <u>624,082.85</u>	
		Design Actual		Top of Well Casing Elevation:143.97Ground Elevation:134.9'	
A Total Depth:		33'	34		
в	- Screen Length:	17.5'	17.5		
С	Solid Pipe Length:	15+5=20'	15+10=25'		
	# of Centralizers:	0	0	- GW- - 92	
	Checklist		BGS (to top of layer)		
D	0.5' of #57 Stone?	\checkmark	34' (ends at 32.5' BGS)	- 10'	
Е	 #57 Stone? #89 Stone? 	v	32.5' (ends at 14.5' BGS)	Given a second s	
F	GeoDisc?	\checkmark	14.5'	Soil	
G	1st Bentonite Seal?	\checkmark	14.5' (ends at 12.5' BGS)	\mathbf{C} \mathbf{I}	
н	Soil Fill to 3' bgs?	\checkmark	12.5' (ends at 3' BGS)		
I	2nd Bentonite Seal?	\checkmark	3' (ends at 1' BGS)	- I 15' H	
	Depth to Top Liner: - Depth to Waste:	15' (As provide 0.5' BGS	ed by Geosyntec)	$- \qquad \qquad$	
Depth (bgs)	Description*	Temp (F)	Time		
0-10	MSW, soil 5% M=10%, D=Little	108.6	8:02		
10-20	MSW, soil 5% M=10%, D=Little	127.9	8:18		
20-34	MSW, soil 25% M=20%, D=Moderate	105.7	8:50		
				╡╴╽╴╴╽╴╽╽╵┆╵╽	
	sture Content, D=Decompos	sition			
<u>Notes:</u>	Drilled to design depth.			$\dots \Psi \dots \Psi \longrightarrow BGS$	
CQA Tech Si	gnature:	21	Date: 11/21/11	D Bottom of Boring 34'	BGS



an hour but did not advance in depth. Based on the large amount of recovered soil, it appears that the portion of the borehole was coming in on itself. Soil was not wet only moist. Got approval from WSI to set well at 52'. By the time we set the well, the borehole had filled in 6' and we were only able to set it at 46' (35' perf.; 11' solid BG, and 8' solid AG)

CQA Tech Signature:

Date: 11/28/11

D

Bottom of Boring 52' BGS

Vell ID:	GW-68	Site:	J.E.D. SWMF		Project #: Onsite Rep:	083-82734.19 Veronica Figueroa
	Date/Time Began Drilling:	11/	/29/11 7:40am	Date/Time Beg	an Well Install:	11/29/11 12:44pm
Da	ate/Time Complete Drilling:	11/2	29/11 12:44pm	Date/Time Comple	ete Well Install:	11/29/11 2:00pm
	Northing:	1	,355,810.14	_	Easting:	624,901.13
				Top of Well Ca	sing Elevation:	246.58
	-	Design	Actual	Gro	ound Elevation:	234.8'
Α	Total Depth:	132'	88'			
В	Screen Length:	116.5'	72'	_ ↑↑		
С	Solid Pipe Length:	15+13=28'	15+13=28'	_		
	# of Centralizers:	0'	Ο'		GW- 68	
	Checklist		BGS (to top of layer)			
D	0.5' of #57 Stone?	~	88' (ends at 87')	- 13'		
	#57 Stone?	\checkmark	· · · · · · · · · · · · · · · · · · ·	- 6	5'x6'	
E		\checkmark	87' (ends at 14.5')	¥∤∦-		Ground Elevation
F	GeoDisc?		14.5'	-		
G	1st Bentonite Seal?		14.5' (ends at 12.5')	- C		< <u> </u>
Н	Soil Fill to 3' bgs?		12.5' (ends at 3')	-		
I	2nd Bentonite Seal?	✓	3' (ends at 1')	_ 15'	Н	
	Depth to Top Liner:	15' (as provide				
	Depth to Waste:	2' top soi	ed by Geosyntec) I	-	↓ ² ↓F , G	< <u>14.5'</u> ₿
epth (bgs)	-			- 	↓ ^{2'}	< <u>14.5'</u> Bi < <u>15'</u> Bi
e pth (bgs) 0-10	Description* 2' top soil, MSW M= 10%, D= little	2' top soi	I	- - ····¥-¥- 	₽ ^{2'} F , G	\leftarrow
	Description* 2' top soil, MSW M= 10%, D= little MSW=50%, soils= 50% M= 15%, D=some	2' top soi Temp (F)	Time		A	\leftarrow
0-10	Description* 2' top soil, MSW M= 10%, D= little MSW=50%, soils= 50%	2' top soi Temp (F) 116.4	Time 7:56am			\leftarrow
0-10 10-20 20-30	Description* 2' top soil, MSW M= 10%, D= little MSW=50%, soils= 50% M= 15%, D=some MSW M= 15%, D= some MSW	2' top soi Temp (F) 116.4 124.3 110	Time 7:56am 8:08am 8:24am			\leftarrow
0-10 10-20 20-30 30-40	Description*2' top soil, MSW M= 10%, D= littleMSW=50%, soils= 50% M= 15%, D=someMSW M= 15%, D= someMSW M= 20%, D= someMSW, soils	2' top soi Temp (F) 116.4 124.3 110 116	Time 7:56am 8:08am 8:24am 8:53am			\leftarrow
0-10 10-20 20-30	Description*2' top soil, MSW M= 10%, D= littleMSW=50%, soils= 50% M= 15%, D=someMSW M= 15%, D= someMSW M= 20%, D= someMSW, soils M= 25%, D= some	2' top soi Temp (F) 116.4 124.3 110	Time 7:56am 8:08am 8:24am			\leftarrow
0-10 10-20 20-30 30-40	Description* 2' top soil, MSW M= 10%, D= little MSW=50%, soils= 50% M= 15%, D=some MSW M= 15%, D= some MSW M= 20%, D= some MSW, soils M= 25%, D= some Soils wt at 55', lots of liquids M=45%, D= some	2' top soi Temp (F) 116.4 124.3 110 116	Time 7:56am 8:08am 8:24am 8:53am			\leftarrow
0-10 10-20 20-30 30-40 40-50	Description* 2' top soil, MSW M= 10%, D= little MSW=50%, soils= 50% M= 15%, D=some MSW M= 15%, D= some MSW M= 20%, D= some MSW, soils M= 25%, D= some Soils wt at 55', lots of liquids M=45%, D= some MSW M=30%, D= some	2' top soi Temp (F) 116.4 124.3 110 116 112	Time 7:56am 8:08am 8:24am 8:53am 9:17am			\leftarrow
0-10 10-20 20-30 30-40 40-50 50-60 60-70	Description* 2' top soil, MSW M= 10%, D= little MSW=50%, soils= 50% M= 15%, D= some MSW M= 15%, D= some MSW M= 20%, D= some MSW, soils M= 25%, D= some Soils wt at 55', lots of liquids M=45%, D= some MSW M=30%, D= some MSW, soils 50%	2' top soi Temp (F) 116.4 124.3 110 116 112 107 120	Time 7:56am 8:08am 8:24am 8:53am 9:17am 10:50am 11:30am			\leftarrow
0-10 10-20 20-30 30-40 40-50 50-60 60-70 70-80	Description* 2' top soil, MSW M= 10%, D= little MSW=50%, soils= 50% M= 15%, D=some MSW M= 15%, D= some MSW M= 20%, D= some MSW, soils M= 25%, D= some Soils wt at 55', lots of liquids M=45%, D= some MSW M=30%, D= some	2' top soi Temp (F) 116.4 124.3 110 116 112 107	Time 7:56am 8:08am 8:24am 8:53am 9:17am 10:50am		-	\leftarrow
0-10 10-20 20-30 30-40 40-50 50-60 60-70 70-80	Description* 2' top soil, MSW # 10%, D= little MSW=50%, soils= 50% M= 15%, D=some MSW M= 15%, D= some MSW M= 20%, D= some MSW, soils M= 25%, D= some Soils wt at 55', lots of liquids M=45%, D= some MSW M=30%, D= some Soils M=30%, D= some Soils M=30%, D= some Soils M=30%, D= some	2' top soi Temp (F) 116.4 124.3 110 116 112 107 120 121.6	Time 7:56am 8:08am 8:24am 8:53am 9:17am 10:50am 11:30am 11:52am		-	\leftarrow
0-10 10-20 20-30 30-40 40-50 50-60 60-70 70-80 80-88	Description* 2' top soil, MSW # 10%, D= little MSW=50%, soils= 50% M= 15%, D=some MSW M= 15%, D= some MSW M= 20%, D= some MSW, soils M= 25%, D= some Soils wt at 55', lots of liquids M=45%, D= some MSW M=30%, D= some Soils M=30%, D= some Soils M=30%, D= some Soils M=30%, D= some	2' top soi Temp (F) 116.4 124.3 110 116 112 107 120 121.6 120.1	Time 7:56am 8:08am 8:24am 8:53am 9:17am 10:50am 11:30am 11:52am		-	\leftarrow

<u>Notes:</u> Encountered saturated materials for 1hr 9:30-10:30am and only advanced 4'. Installed bucket disks at 11:00am and was able to drill through wet area. At 87' we continue to remove moist soils but did not advance in depth. Based on the large amount of recover soil, we believe the borehole was caving in on itself. Got approval from WSI to set well at 87', 72' perf 15' BG solid and 13' HG solid.

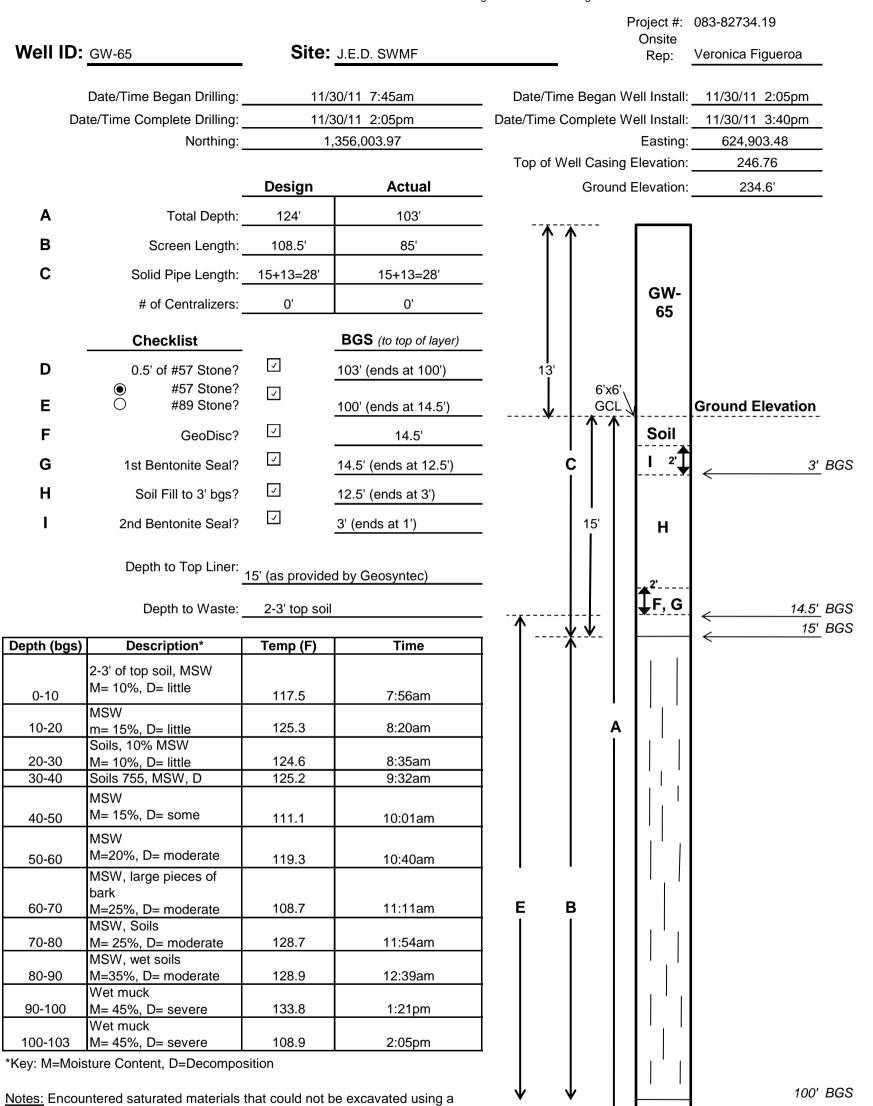
CQA Tech Signature:

leronica to digueron

Date: 11/29/11

D

Bottom of Boring 88' BGS



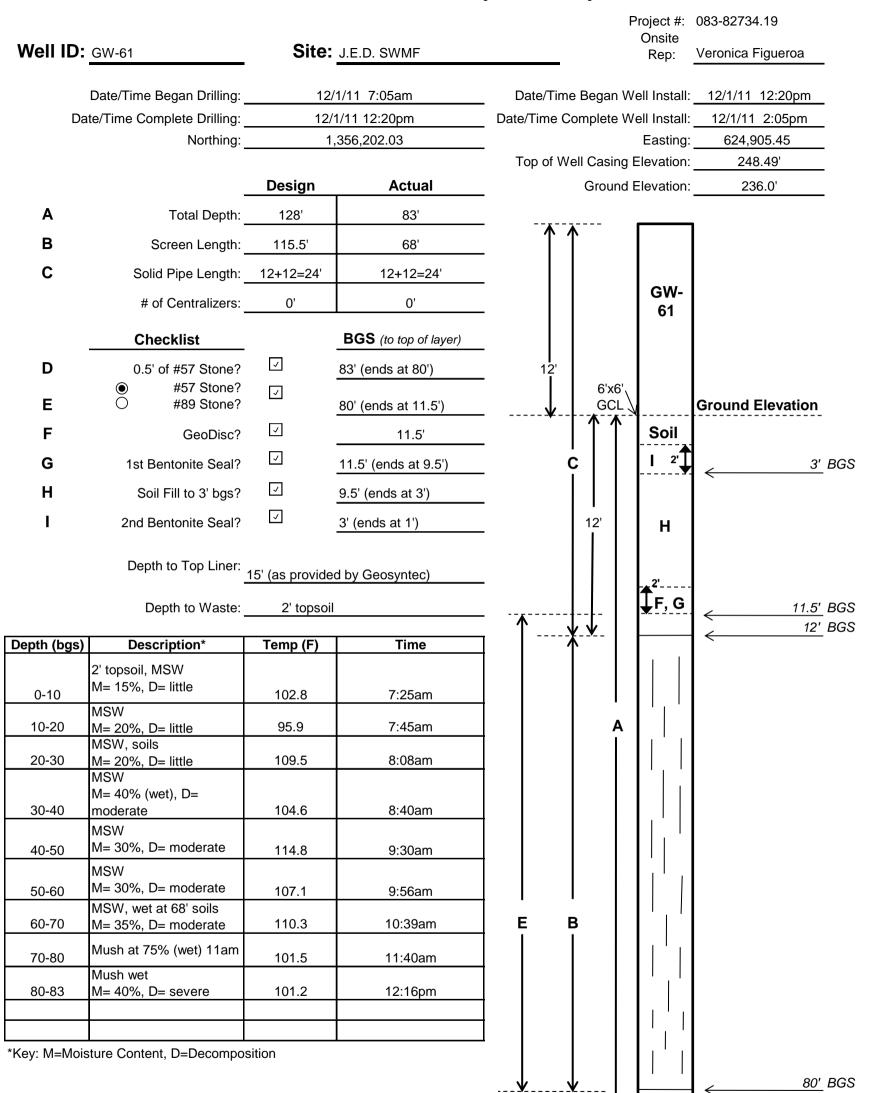
D Bottom of Boring 103' BGS

CQA Tech Signature:

advancement. Set well above muck at 100".

bucket auger. WSI gave approval to set well at 100' after drilling for 1hr with no

Date: 11/30/11



Notes: Slush plates are on. Encountered saturated materials for 1hr and did not make footage progress. WSI gave approval to set well at 83'. Muck from 83' to ~80'. Set well at 80" (78' slotted, 12' solid BG and 12' solid AG)

Peronica to Rigueron

CQA Tech Signature:

Date: 12/1/11

Bottom of Boring 83'

BGS

D

Well ID:	GW-58	Site:	J.E.D. SWMF	Project #: Onsite Rep:	083-82734.19 Veronica Figueroa
Date/Time Began Drilling:		12/2/11 7:10am		Date/Time Began Well Instal	: <u>12/2/11 11:25am</u>
Da	Date/Time Complete Drilling:			Date/Time Complete Well Instal	: <u>12/2/11 12:15pm</u>
Northing: _		1	,356,401.48	Easting	
		_ .		Top of Well Casing Elevation	
	-	Design	Actual	Ground Elevation	: 237.3
Α	Total Depth:	132'	76'		7
В	Screen Length:	118.5'	60'	_	
С	Solid Pipe Length:	13+11=24	13+11=24'	_	
	# of Centralizers:	0'	0'	GW- 58	
	Checklist		BGS (to top of layer)	_	
D	0.5' of #57 Stone?	~	76' (ends at 73')	11'	
Е	 #57 Stone? #89 Stone? 	✓	73' (ends at 12.5')	6'x6' GCL	Ground Elevation
F	GeoDisc?	\checkmark	12.5'	Soil	
G	1st Bentonite Seal?	\checkmark	12.5' (ends at 10.5')	C I 2'	3' BGS
н	Soil Fill to 3' bgs?	~	10.5' (ends at 3')	-	
I	2nd Bentonite Seal?	 ✓ 	3' (ends at 1')	– I – ^{13'} H	
	Depth to Top Liner: - Depth to Waste:		ed by Geosyntec)		-
Denth (hana)	· · · ·				← <u>13'</u> BGS
Depth (bgs)		Temp (F)	Time	+ $+$ $+$ $+$ $+$ $+$ $+$ $+$ $+$ $+$	
0-10	2' topsoil, MSW M= 10%, D= little	99.8	7:22am		
10-20	MSW M= 15%, D= little	109.4	7:43am		
20-30	MSW M= 15%, D= little MSW	100.9	7:58am		
30-40	M= 15%, D= little	97.2	8:20am	\downarrow \downarrow \downarrow \downarrow \downarrow \downarrow	
40-50	MSW M=20%, D= some	114.8	9:03am		
50-60	MSW M= 20%, D= Some	102.4	9:32am		
60-70	MSW M= 35%, D= moderate	111.5	10:04am		
70-76	at 72' soils (wet) and concrete M= 40%, D= moderate	110.2	11:23am		
				+ $ $ $ $ $ $ $ $ $ $ $ $ $ $	
*Key: M=Mois	sture Content, D=Decompos	sition	I	\rightarrow	
	plates installed during drillir	_		¥¥ '	← <u>73'</u> BGS

Notes: Slush plates installed during drilling. Encountered saturated materials that could not be excavated using a bucket auger. WSI gave approval to set at 73' after drilling for line with little advancement. Bucket could go to 75' but we set the well at 73' (above the muck).

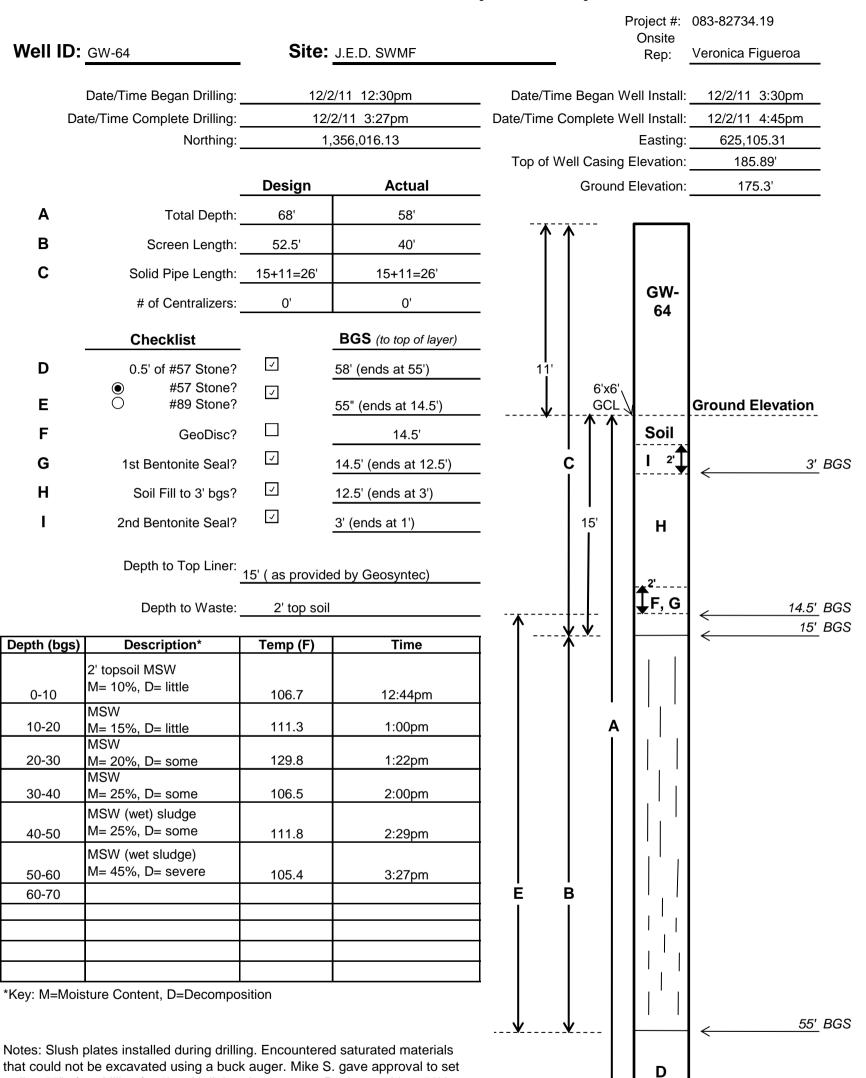
CQA Tech Signature:

Veronica the Chigueron

Date: 12/2/11

D

Bottom of Boring 76' BGS



CQA Tech Signature:

we set the well at 55' above the muck.

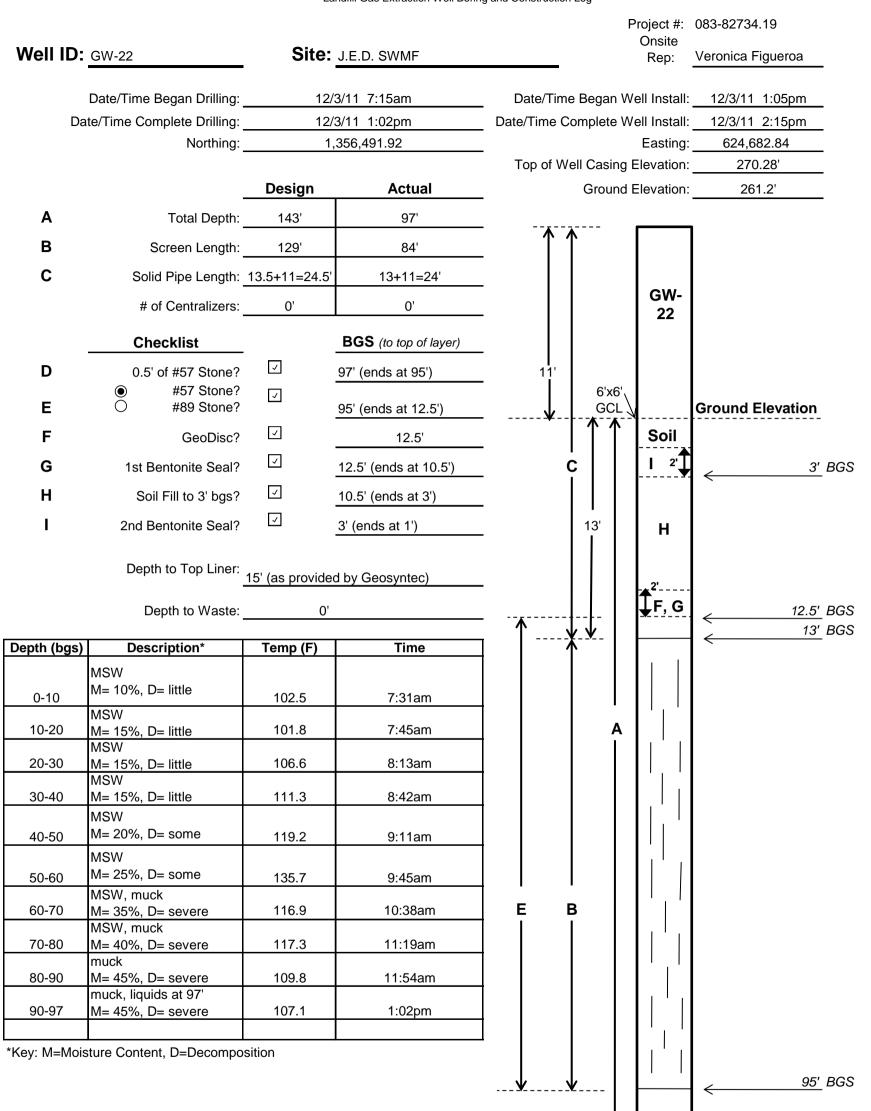
Date: 12/2/11

Bottom of Boring 58'

BGS

veron Da

well at 55" after drilling for 1hr with little advancement. Bucket could go 58' but



Notes: Slush plates installed during drilling. Encountered saturated materials that could not be excavated using a bucket auger. Set at well at 95' (84' plf. 15' BG and 11" solid AG).

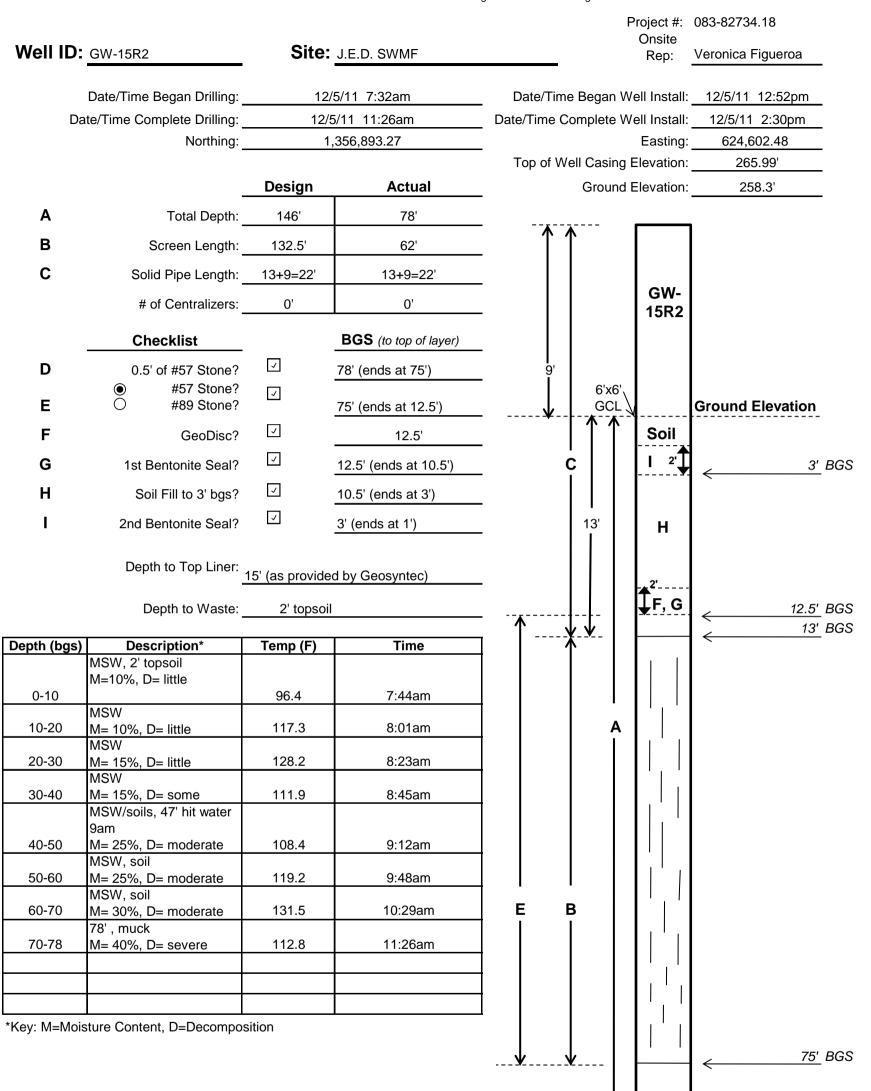
CQA Tech Signature:

eronie Date: 12/3/11

D

Bottom of Boring 97'

BGS



Notes: Encountered saturated materials that could not be excavated using a bucket auger. WSI gave approval to set well at 78' after drilling for 1hr with little advancement. Bucket could go 78' but we set the well at 75' above muck.

CQA Tech Signature:

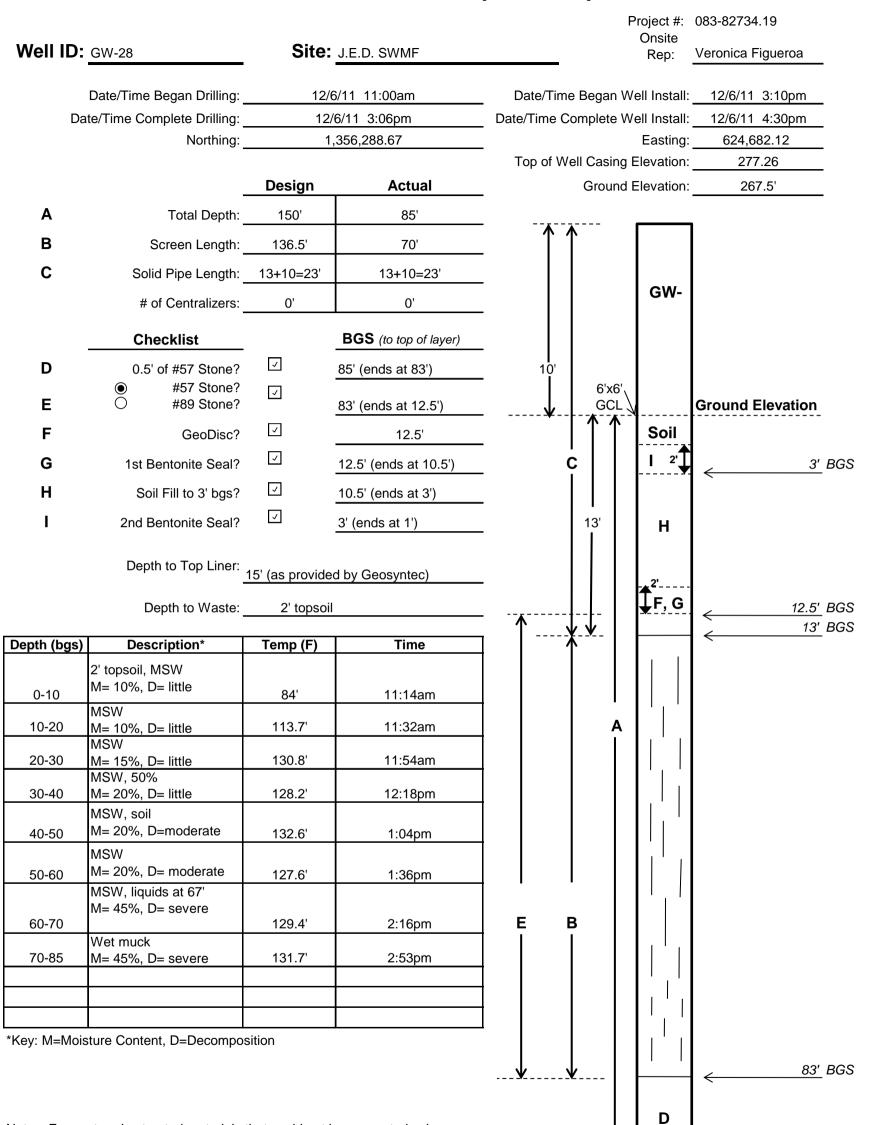
ica to Rigueron

Date: 12/5/11

D

Bottom of Boring 78'

BGS



Notes: Encountered saturated materials that could not be excavated using a bucket auger. Set well at 83' (70' slotted, 13' solid BF and 10' solid AG).

CQA Tech Signature:

Date: 12/6/11

Bottom of Boring 85' BGS

Well ID:	GW-30R1 (abandoned borehole)	Site:	J.E.D. SWMF		Onsite Rep:	083-82734.19 Veronica Figueroa	
	Date/Time Began Drilling:	12/	7/11 1:40pm	Date/Time Began	·		-
	Date/Time Complete Drilling:			 Date/Time Complete 			-
		1,			Easting		-
				Top of Well Casir	g Elevation:		_
		Design	Actual	Groun	d Elevation:	235.3'	_
Α	Total Depth:	127'				•	
В	Screen Length:	114'		_ ↑↑			
С	Solid Pipe Length:	12.5+12=24.5'		_			
	# of Centralizers:	0'		_	GW-		
	Checklist		BGS (to top of layer)				
D	0.5' of #57 Stone?	\checkmark		-			
Е	 #57 Stone? #89 Stone? 	\checkmark		- 6'xe GCI		Ground Elevation	
F	GeoDisc?	\checkmark		- ····¥ -∧ ↑		Giodina Elevation	-
G	1st Bentonite Seal?	$\overline{\checkmark}$		- c			BGS
н	Soil Fill to 3' bgs?	\checkmark		- Ŭ		<	
	2nd Bentonite Seal?	\checkmark		– I 15'	н		
-				- Ĩ			
	Depth to Top Liner:	15' (as provide	d by Geosyntec)	_	4 ^{2'}		
	Depth to Waste:	0'			↓F, G	<	BGS
Depth (bgs)	Description*	Tomp (E)	Time	┐ ↑ <u>¥</u> .⊻.│		È China and Anna and An	BGS
Depth (bgs)	MSW	Temp (F)	Time	-			
0-10	M=10%, D= little	111.3	1:51pm				
10-20	MSW, 10% M= 15%, D= little	117.6	2:04pm				
20-30	100% soil M= 20%, D= little	110.5	2:32pm	1			
30-38	soils	111.8		-			
30-30	M= 20%, D= little	111.0	3:15pm	-			
				\downarrow \downarrow \downarrow \downarrow			
				+ $ $ $ $ $ $			
				1			
*Kev: M=Mois	sture Content, D=Decomposition			┘ │ │ │			
							BGS
	soils from 20' depth to 38'. At this de to 35'. Bucket could be pushed to 4			···· ·		<i>←</i>	

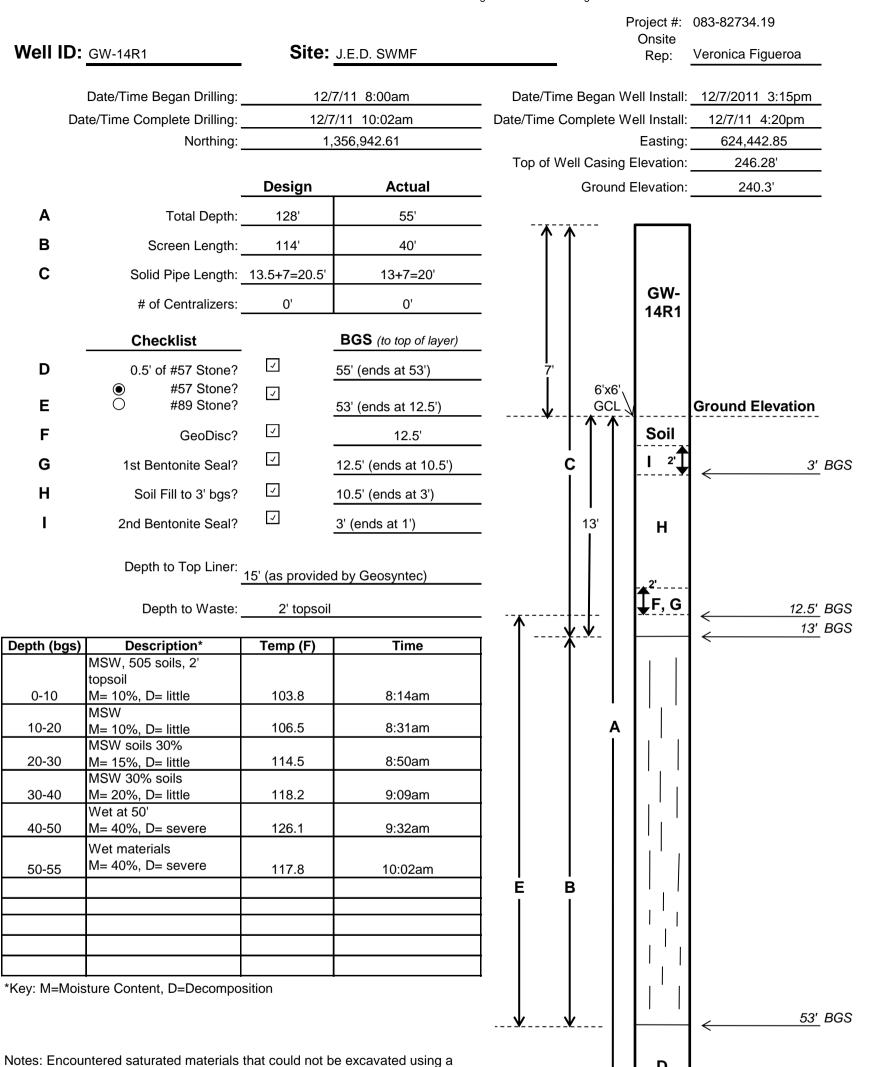
Bottom of Boring

BGS

could only go to 35'. Bucket could be pushed to 40'. WSI approved abandoning the borehole and relocating to nearby location. Will relocated approximately 20' south of borehole. Borehole back filled with soil.

CQA Tech Signature:

Kais Date: 12/7/11 Peroniea the Cigueron



bucket auger. WSI gave approval to set well at 55'. Set well at 53' above the muck with 40' perf, 13' BG, and 7' AG).

CQA Tech Signature:

Date: 12/7/11

D

Bottom of Boring 55' BGS

adfill Cap Extraction Wall Paring and Construction Lag

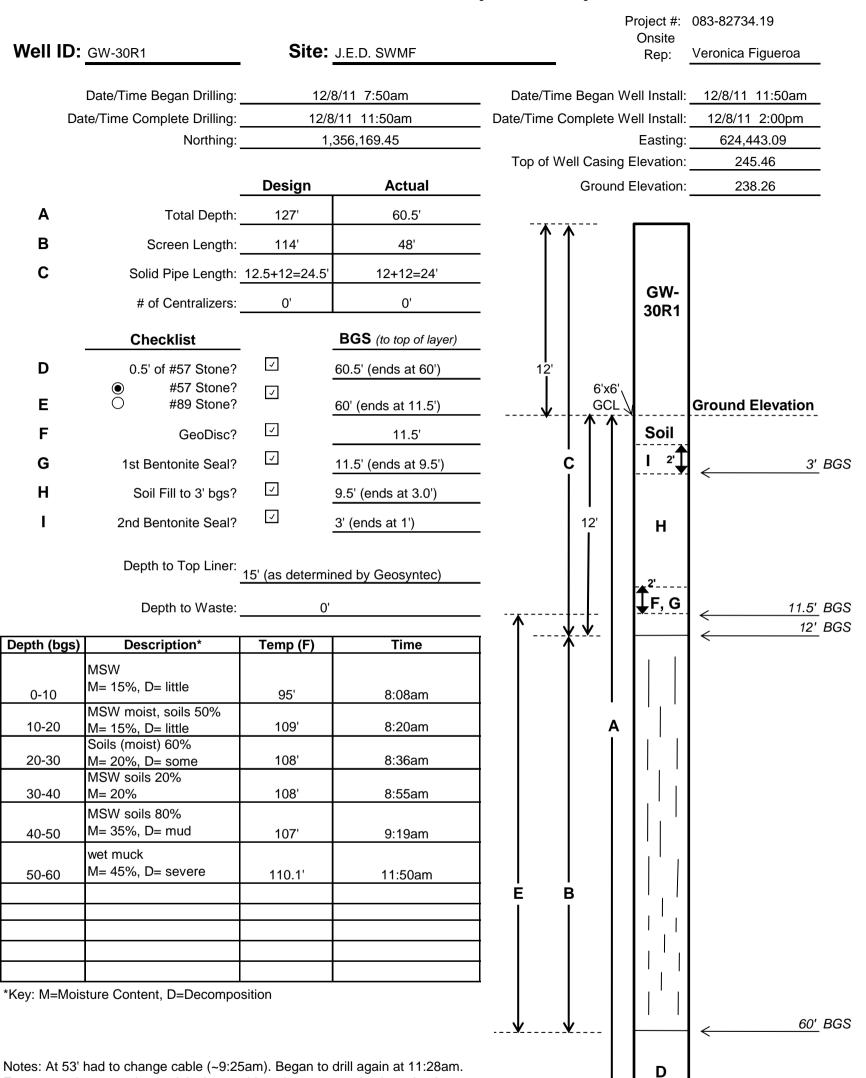
Well ID:	GW-14R1 (abandoned borehole)	Site:	J.E.D. SWMF		Onsite Rep:	Veronica Figueroa	_
	Doto/Timo Pogon Drilling:	10	(6/11 9:02cm	Dete/Time Pegen We	llastall		-
		12/6/11 8:02am 12/6/11 10:38am 1,356,978.77		Date/Time Began Well Install Date/Time Complete Well Install Easting Top of Well Casing Elevation			-
						: <u></u> : 624,435.05	
	Nordinig.						
		Design	Actual	Ground El			•
Α	Total Depth:	128'					
В	Screen Length:	114'		_ ↑↑			
С	Solid Pipe Length:	13.5+7=20.5'		_			
	# of Centralizers:	0'		_	GW-		
	Checklist		BGS (to top of layer)				
D	0.5' of #57 Stone?	\checkmark		6'			
Е	 #57 Stone? #89 Stone? 	\checkmark		6'x6' GCL		Ground Elevation	_
F	GeoDisc?	\checkmark		_ `I↑↑↓	Soil		
G	1st Bentonite Seal?	\checkmark			I 2'	4	BG
н	Soil Fill to 3' bgs?	\checkmark					
I	2nd Bentonite Seal?	\checkmark		15'	н		
	Depth to Top Liner:	15' (as provide	d by Geosyntec)		_2'		
	Depth to Waste:	2' topsoil			F, G	<	BC BC
) epth (bgs)	Description*	Temp (F)	Time	<u>╶</u> │¥-¥-│ ├		<	B
0-10	Top soil 2', MSW 90% soils M= 10%, D= little	99	8:14am				
10-20	Soils 30% MSW M= 10%, D= little	110.7	8:26am		' '		
20-30	Soils 20% MSW M= 15%, D= little	108.3	8:46am				
30-40	soils 10% MSW M= 15%, D= little	122	9:26am				
40-50	MSW soils, 49' hit water M= 15%, D= some	124	9:47am				
50-54	muck M= 45%, D= severe	120.4	10:38am				
				-			
				$\frac{1}{2}$			
ίey: Μ=Moi	sture Content, D=Decomposition						BC
	sture Content, D=Decomposition	ld not be excav	vated using a bucket	∳∳	D	<	BC

Will relocate approximately 20' southeast. Borehole backfilled with soil.

CQA Tech Signature:

Date: 12/6/11

BGS



Encountered saturated materials that could not be excavated using a bucket auger.

eronica to digueron

CQA Tech Signature:

Date: 12/8/11

Bottom of Boring 60.5 BGS

APPENDIX G PHOTOGRAPHIC DOCUMENTATION OF CONSTRUCTION ACTIVITIES

PHOTOGRAPHS

Photograph 1: Project equipment - Deere 200 C LC track hoe

Photograph 2: Project equipment - Deere 120 C track hoe.

Photograph 3: Project equipment – Deere 550J dozer.

- Photograph 4: Project equipment Komatsu dump truck.
- Photograph 5: Project equipment Soilmec SR 30.
- Photograph 6: Project equipment Green cylinder fusion machine.

Photograph 7: Gravel backfill for extraction wells. Lab analysis: gravel finer than No. 4 sieve is 0.2%, gravel finer than No. 200 sieve is 0.1%, carbonate content is 0.1%.

- Photograph 8: 8" SCH 80 slotted PVC pipe.
- Photograph 9: 8" SCH 80 solid PVC pipe.
- Photograph 10: 8" SCH 80 PVC slot width.
- Photograph 11: 8" SCH 80 PVC 45° apart, staggered rows.
- Photograph 12: 8" SCH 80 PVC slot length.
- Photograph 13: 8" SCH 80 PVC cap.
- Photograph 14: 8" SCH 80 PVC cap with lag bolts.
- Photograph 15: 6" HDPE SDR 17 pipe.
- Photograph 16: 12" HDPE SDR 17 pipe.
- Photograph 17: 10" HDPE SDR 11 perforated pipe with end cap.
- Photograph 18: 12" HDPE SDR 11 tee with flange adapters and backup rings.
- Photograph 19: HDPE SDR 17 hard weld showing acceptable bead.
- Photograph 20: Air testing 12" HDPE SDR 17 header in Cell 5 (passed).
- Photograph 21: 12" HDPE SDR 17 blind flange for future expansion.
- Photograph 22: Applying anti-rust spray on bolts.
- Photograph 23: Survey slope construction laser set at 5% for trenching laterals and header (typical).
- Photograph 24: Sanded trench for lateral (typical).
- Photograph 25: Tie-in to existing lateral riser for lateral expansion (typical).
- Photograph 26:12" header in Cell 5 with 12"x6" lateral riser.
- Photograph 27: Lateral riser with 90 elbow and top-of-pipe survey riser (typical).



Photograph 28: Lateral riser with tee and top-of-pipe survey riser (typical).

Photograph 29: Backfilled trench. Caution tape applied and survey posts every 50 'and at points of interest (typical).

Photograph 30: Backfilled trench with survey posts every 50 'and at points of interest. Well head assembly installed with access bound (typical).

Photograph 31: Applying PVC primer and cement when joining well casing joints (typ).

Photograph 32: Lag bolting joints to provided additional support (typical).

Photograph 33: Backfilling extraction well with stone and measuring stone depth (typ).

Photograph 34: Applying geotextile donut at extraction well (typical).

Photograph 35: Bentonite used for plugs at extraction wells.

Photograph 36: Hydrating bentonite plug at extraction well (typical).

Photograph 37: Adding sandy soil backfill in between bentonite plugs (typical).

Photograph 38: GCL sheet at extraction well (typical).

Photograph 39: Encountered saturated materials that could not be excavated using a bucket auger (typ).

Photograph 40: Lag bolting cap to abandoned well casing (typ).

Photograph 41: Extending existing lateral towards redrill well (typ).

Photograph 42: Abandoned a portion of lateral GW-53 to GW-54 and replaced compromised pipe.

Photograph 43: For horizontal gas collectors (HGC), survey slope construction laser set at 3% for trenching solid pipe portion and 5% for perforated pipe portion (typical).

Photograph 44: HGC tie-in to 8" side-slope riser with electrofusion coupling and 8"x10 reducer.

Photograph 45: Placing backfill around HGC tie-in to 8" side-slope riser (typical).

Photograph 46: Backfill HGC trench with 1-ft thick coarse stone (typical).

Photograph 47: 10" HDPE SDR 11 pipe above top of coarse stone. 10" First 100' of pipe to be solid 10" HDPE and remaining pipe to be perforated 10" HDPE. (typ).

Photograph 48: Tire chips used for HGC backfill (typical).

Photograph 49: Backfill trench approximately 1 ½ ft above top of 10-inch HDPE SDR 11 pipe with tire chips. Place 8 oz geotextile above tire chip backfill.





Photograph 1: Project equipment - Deere 200 C LC track hoe.



Photograph 2: Project equipment - Deere 120 C track hoe.





Photograph 3: Project equipment – Deere 550J dozer.



Photograph 4: Project equipment – Komatsu dump truck.





Photograph 5: Project equipment – Soilmec SR 30.



Photograph 6: Project equipment – Green cylinder fusion machine.



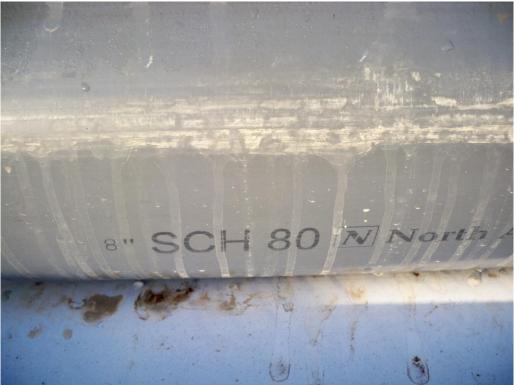


Photograph 7: Gravel backfill for extraction wells. Lab analysis: gravel finer than No. 4 sieve is 0.2%, gravel finer than No. 200 sieve is 0.1%, carbonate content is 0.1%.



Photograph 8: 8" SCH 80 slotted PVC pipe.





Photograph 9: 8" SCH 80 solid PVC pipe.



Photograph 10: 8" SCH 80 PVC slot width.





Photograph 11: 8" SCH 80 PVC 45[°] apart, staggered rows.



Photograph 12: 8" SCH 80 PVC slot length.





Photograph 13: 8" SCH 80 PVC cap.

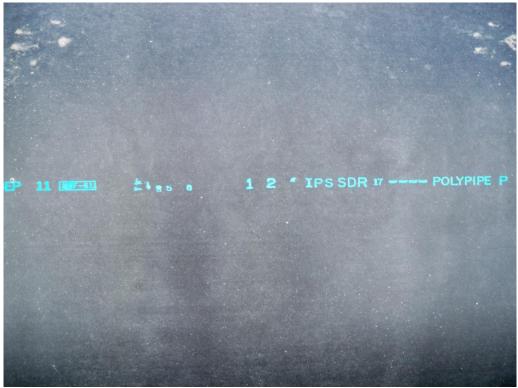


Photograph 14: 8" SCH 80 PVC cap with lag bolts.





Photograph 15: 6" HDPE SDR 17 pipe.



Photograph 16: 12" HDPE SDR 17 pipe.





Photograph 17: 10" HDPE SDR 11 perforated pipe with end cap.



Photograph 18: 12" HDPE SDR 11 tee with flange adapters and backup rings.





Photograph 19: HDPE SDR 17 hard weld showing acceptable bead.



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Photograph 36: Hydrating bentonite plug at extraction well (typical).





Photograph 37: Adding sandy soil backfill in between bentonite plugs (typical).

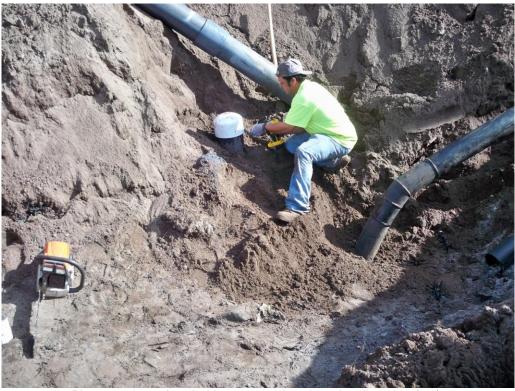


Photograph 38: GCL sheet at extraction well (typical).





Photograph 39: Encountered saturated materials that could not be excavated using a bucket auger (typ).



Photograph 40: Lag bolting cap to abandoned well casing (typ).





Photograph 41: Extending existing lateral towards redrill well (typ).



Photograph 42: Abandoned a portion of lateral GW-53 to GW-54 and replaced compromised pipe.





Photograph 43: For horizontal gas collectors (HGC), survey slope construction laser set at 3% for trenching solid pipe portion and 5% for perforated pipe portion (typical).



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Photograph 45: Placing backfill around HGC tie-in to 8" side-slope riser (typical).



Photograph 46: Backfill HGC trench with 1-ft thick coarse stone (typical).





Photograph 47: 10" HDPE SDR 11 pipe above top of coarse stone. 10" First 100' of pipe to be solid 10" HDPE and remaining pipe to be perforated 10" HDPE. (typ).



Photograph 48: Tire chips used for HGC backfill (typical).





Photograph 49: Backfill trench approximately 1 ½ ft above top of 10-inch HDPE SDR 11 pipe with tire chips. Place 8 oz geotextile above tire chip backfill



APPENDIX H AGGREGATE BACKFILL LABORATORY TEST RESULTS

WSI/NOV 2011 LFG CQA SVCS/FL SUMMARY OF SOIL DATA

Sample Identification	Sample Type	Sample Depth	Soil Classi- fication	Natural Moisture %	L.L.		rberg mits P.I.	L.I.		Grain Size Distributior % Finer No. 200 Sieve		Compa Maximum Dry Density (lb/cuft)	oction Optimum Moisture %	Gs	Unit W Moisture %	Veight Dry (lb/cuft)	Carbonate Content %	Additional Tests Conducted (See Notes)
Bulk-1	Bulk	-	GP	-	-	-	-	-	0.2	0.1	-	-	-	-	-	-	0.1	-

ABBREVIATIONS: LIQUID LIMIT (LL) PLASTIC LIMIT (PL) PLASTICITY INDEX (PI) LIQUIDITY INDEX (LI) SPECIFIC GRAVITY (Gs) MOISTURE (Mc)

NOTES: T = TRIAXIAL TEST

U = UNCONFINED COMPRESSION TEST

C = CONSOLIDATION TEST

- **DS = DIRECT SHEAR TEST**
- **O** = **ORGANIC CONTENT**
- P = pH

		NATE CONTEN 3042 - MODIFIE						
PROJECT TITLE	WSI/NOV 2011 LFG (CQA SVCS/FL						
PROJECT NUMBER	083-82734-19							
SAMPLE ID	Bulk-1							
Residue +Tare weight (g) Tare Weight (g) Residue weight (g)	584.71 83.10 501.61	590.86 84.40 506.46	586.41 84.41 502.00					
ter Acid Application and Wash								
Residue + Tare weight (g)	584.38	590.51	586.05					
Residue weight (g)	501.28	506.11	501.64					
Carbonate Content (%)	0.1	0.1	0.1					
Average Carbonate C REMARKS	Used pH 4 acid.	0.1						
SAMPLE DESCRIPTION	Gray, COARSE GRAVEL GP	, trace fines.						
	lus No.200 Size material	used in the test.	_					
			тесн	TJ/BLB				
			DATE	11/30/11				
			СНЕСК					
			REVIEW					
			APPROVE					

Golder Associates Inc.

APPENDIX I CONSTRUCTION QUALITY ASSURANCE ENGINEER FIELD MONITORING REPORTS

	PA						
PROJECT NUMBER:	83-82734.19	PROJECT TITLE:	2011 - Cells 3,4,5,26 GCCS Expansio				
OWNER: UST LOCATION: JEDL	Landfill	CONTRACTOR:	Shaw				
DATE	11/14/11	SMT W T F S					
THE FOLLOWING WA							
-Mob. to site at	6:45 am						
Onsite at 9:300	am						
Met with Keith &	Kenny & revnewed	SLOPE of WOIK					
a search & accide	ad a le colle de les	Autor					
- (1)-27 5 GL	1-87 villast be de	cilled during the	s expansion due to waste grades				
- Will need to	Sulvey GW-28 &	64-31 later du	Tity construction due to actively				
Jore waste	in those allow						
(11.22.12)	51490 05, 624 6	82.32 EP=2	61.2' Stick 40= 11'AG				

-Mob. to site -Onsite at 9 - Met with K Sulveyrd a 62 - GW-37 - Will nee dace 1 Gh1-22 15564 101 741 Ele = 177.91 Stick up = 9'AG 1355619.05 625101.81 - 15W-70 SACK 4P = 5'A6 Ele= 134.91 624090.25 6W-92 1355 466.09 Stick 40=13'AG Ele = 234.8' 624903 58 1355802 174 66-68 stick 4p= 13'AG Ele = 234. 4903.44 002. 62 -65 1356 GIN stick up= 12'AG 624904. 53 Ele = 236.0 1 39 6W-6 He = 237.2' STOCK 4p= 11AG 6249 03.48 3 66-59 07 stick up= 11'AG Ele= 175.3 625103.22 356017 GW-64 stick 40= 15 46 Ele = 172. 624253.46 6649 C am for shaw Raise we 20' Caldordered 10' stick PUL LIST ious. Shran 425 x at (Tem for shan repair rold 40 will r-1.1-54. GW tie-in. to ad 195 Futur tie-ins will be constructed Keith NO ship outs Mike Parker, & Kenny mike K. Meeting in GUINION 4pm -1 pft site at

> SUBMITTED BY GOLDER ASSOCIATES nonin MONITOR

GCS FORM R1 (JUNE 1992)

GOLDER ASSOCIATES

PAGE OF
PROJECT NUMBER: 83-82734,19 OWNER: WSF LOCATION: JED Landfil CONTRACTOR: Shaw
DATE \\/\5/\\ S MTWTFS
THE FOLLOWING WAS NOTED: -Onsite at 7:30 am - Matrial Invertency A track hoe 700C 1 track hoe 700C 1 track hoe 200C 1 track hoe 100 hoe 100 1 track hoe 100 hoe 100 1 track hoe 100 hoe 100 1 track hoe 100 hoe 100 - Hoe
GCS FORM R1 (JUNE 1992)
GOLDER ASSOCIATES

PAGE OF
PROJECT NUMBER: 83-82734,19 OWNER: WSF LOCATION: JED Londfill CONTRACTOR: Shaw
DATE 11/16/11 SMT (1)TFS
THE FOLLOWING WAS NOTED:
-On situat 7.05 am
-Reviewed construction drawings with kente Kenny
- Fusid 6° pipe
-Fusile 12" tees to flouge adaptive (with backup (ings)
- Finel tank dropped off
- Prepared (firsul) all pipe & associated assembly for high - pt header values (still need some "gaptets - will come in tomorrow)
butterfu values installed
- Material inventory received tuday
12" x6" reducers
6" Aunar adapters
Josh onsile at 3pm. Reviewed HASP, drawings, slope opworks
-left site it 5:30 pm
SUBMITTED BY GOLDER ASSOCIATES
SUBMITTED BY GOLDER ASSOCIATES
GCS FORM R1 MONITOR (JUNE 1992)

GOLDER ASSOCIATES

OWNER:	WSI PROJECT TITLE: JED WASTE MANAGEMENT FACILITY GUES WSI CONTRACTOR: GOLDER ASSOCIATES / SHOW
	DATE U/17 2011 SMTWOFS
THE FOLLO	OWING WAS NOTED:
0445	ARRINE ONSITE. REVIEW HASP
0910	BEGIN EXEANATION @ SW CORNER OF CEU 5
	EXPOSE EXISTING LATERAL PIPE WHERE SHOW WILL CONNECT
	CONFIRM 5% GRODE USING SHE TRIPOD + GRADD SCOPE N/ STAFFE
1100	SHAW BREAKS FOR LUNCH
1230	DHAW RETURNS
1400	BEGIN EXCLUATION OF THEUCH FROM HEADER to GW-B9.
17/0	DEPART SITE FOR DAY.
	SUBMITTED BY GOLDER ASSOCIATES
	SUDIVITI ALD BT GULDER ASSOCIATES
GCS FORM R1	MONITOR
(JUNE 1992)	
	GOLDER ASSOCIATES

PROJECT NUMBER: 003-0273419.1 PROJECT TITLE: JOD WASTE MANAGEMENT FACILITY OWNER: WSI CONTRACTOR: GCCS CONTRACTOR: GARGE ASSEDITES SHAW
Chronot Regaring Share
DATE IL 18 201 SMTWTFS
THE FOLLOWING WAS NOTED:
0700 AMOUNE ONSITE, REVIEW HASP
0745 SHAW DRIVERS ARRIVE. RIG WILL ARRIVE LATER. SUPPLY TRUCK + HELPERS AVERIVE
STALLE SUPPLIES ON TOP OF LANDFILL
0430 #4 GRANITE BEGINS TO ARRIVE. IT IS STALLED ON TOP OF LANDFUL
1000 LATERAN PIPE WELDED TO HEADER T.
SPORE W/ DON GRIGG ABOUT #4 GRANITE SANTLE FOR LAS
1100 SHOW BREAKS FOR LUNCH
1230 SHAN REPURNS, FINISHES WELDS ON HEADER AN PIPING CONVECTED TO
HEADER EXCEPT CONNECTION INTO EXISTING PIPE
1406 PRESSURE TEST KEADER AND PIPING CONNECTION, 10 PSI
1506 PRESSURE TEST COMPLETE. 10PS1
1700 SHOW COMPLETES LATERAL PIRING CONFIG @ GW-89.
1710 DEPORT SITE FOR DAM
the fight
aivell pipe use
eivel - Pipe use
25th C 12"ppe
TO HEAREN SIL PRE
SUBMITTED BY GOLDER ASSOCIATES
NONITOD NONITOD
GCS FORM R1 MONITOR (JUNE 1992)
7

GOLDER ASSOCIATES

PAGE OF (
PROJECT NUMBER:OBS-0273419.1PROJECT TITLE:JED WASTE MANAGEMENT FAULTYOWNER:WSIGCCSLOCATION:Osceola County FLCONTRACTOR:GCCSGODER ASSOCIATES SHAW
DATE 11 19 2011 SMTWTFS
THE FOLLOWING WAS NOTED:
ATOO - ARMIE ONSTE. BEVIEW HASP 0532 - BEGIN PRESSURE TEST ON PRIMA FOR GW-89, 105 psi P932 - PRESSURE TEST COMPLETE. 10.5 psi (105 SHAW BEGINS BACKTUWY, SHAVEY PIPES PLACED EVERY 50' + AT BENDI T.S. Acheves, + FISERS SCIAN PLACES COMPORTARIE ON FIP of Infermediate Soil Apone Pipe. 1015. DAIL PLA ARAIVES ONSTE. 1000 SHAW OFFETE POR LUNCH 1009 SHAW OFFETE POR LUNCH 1009 SHAW PORTERS BACKTUWA 1530 FOLDER + SHAW OFFESTE.
GCS FORM R1 (JUNE 1992) GOLDER ASSOCIATES GOLDER ASSOCIATES

PAGE _ OF _

PROJECT NUMBER: 083-8243419.1 OWNER: WSI	PROJECT TITLE: JED WASTE MANAGEMENT FACILI	П
LOCATION: OSCERIA COUNTY, FL	CONTRACTOR: Gronder Assocarty, SHOW	
DATE 21 201(SMTWTFS	

THE FOLLOWING WAS NOTED:

0700	ANALVE ONSATE. PEULEN HASP
0745	Drucens SET UP @ GW-92 TO 33'B4S W/10' STICKUP.
	THE STICKUP WAS CHANGED FROM 5' to 10' BY KEITH (WSI)
	REPOR TO WELLLOGS FOR SPELIFICS
0925	COMPLETE DILLING @ GW-92
0930	SOT won @ Gw-92
0935	BEGIN DRILLING Q GW-89 TO 69'BUS
1130	COMPLETE WOU INStall @ Gw-92
1310	COMPLETE DRILLING @ GW-89
320	SETWER @ GW-92
1401	BEGIN PRESSURE TEST ON PIPING FOR GW-70. 13 PSI
507	COMPLETE TEST. 12.6ps1.
600	COMPLETE WELL @ GW-89
1645	DEPART SITE FOR DAY

SUBMITTED BY GOLDER ASSOCIATES MONITOR

GCS FORM R1 (JUNE 1992)

PROJECT NUMBER: <u>83-82734,19</u> PROJECT TITLE: <u>2011 - (ells 3,4,5, \$ 6 GUS Grap</u> ansion OWNER: WSF
LOCATION: JED Landhill CONTRACTOR: Shaw
DATE NAS N SMT WTFS
THE FOLLOWING WAS NOTED:
-Onsite by 9:30am; Shaw to be on site around 10am
-Reviewed well logs a daulies from 11/17 - 11/21 & went/drove around site to
<u>see what construction had been completed.</u>
- Began to drill GW-70 at 10:45. Drilled to 52 and at this depth we continued
to remove moist soils for over an hour but did not advance in deputh. Based
on the large amount of recovered soils, it appears that a portion of the
burchale was caving in on itself. Soil was must but not wet. Got approval
thim with to set well gt 52. By the time we set the well, the burehole
had filled in 6 teets we could only set the well at 46 135 perf: 11
Solid B6 & 8 solid A6). Completed well setting per details. We believe
to have tilled in a good pothon of the gread on burebole because we
used much mire rock than typical, Gbaga bentonite = 1'.
-Spoke with mile k. about revising solid length BC for wells in area that
ill soon be caped.
-luft site at 5 pm

New Equipment - Soil Mec-SR-30 Track hoe - 2000 UC

SUBMITTED BY GOLDER ASSOCIATES

GCS FORM R1 (JUNE 1992)

PAGE / OF / PROJECT NUMBER: 83-82734/9 PROJECT TITLE: 2011- (ells 3,4,5 & 6 6((S Expansion OWNER: _WSI LOCATION: JED Land GI CONTRACTOR: DATE SMTWTFS 29/11 THE FOLLOWING WAS NOTED: - Onsite at 7:15 am -Began dulling LU-68 7.40 Gm 1x Cavated around 611-54 to find 6" lakel that roads to he-Ko.th launa location surveyed mother 10un slove h) excerte that location tomul 10w water 1.0 10/ and on Continue shaul 251 Y7. h(more hour. Shaw hater 0 Miguids in a trach horehole. MAS SAL we were able through when over. 144 an to care in on itself 05 1. continued to oill sails out no depth. WSI gave approval INOPI [87'). hall SPT SDELS at 72' slatted is solid 26 BI Golid AL. Zom & diana retul1 alder d - Swideved Kith as well annalic 100 with 95 to 6W-54 GW-14R 1356978 624435.05 elev=236.4 7' shik up 6W-15R1 135689 96 624602.22 111=258,3 9' chit up 6W-30R 13561 62444628 68 Clev = 135.31 2' shik up 6W-36R 1355960.42 624444.36 elev=2364 10 shile 40 -Revised well schodule to reflect onposed red -Left site at 4.30pm

SUBMITTED BY GOLDER ASSOCIATES

GCS FORM R1 (JUNE 1992)

	P	PAGE OF
	F (1)	PROJECT TITLE: <u>2011-Cells 3,4,5 & 6 GUS Exp</u> ansion CONTRACTOR: <u>Shaw</u>
DATE	11/30/11	SMTWTFS
100' offer d 100' offer d 15' solid B6 -Pipe crew of 6'' line with pinch but 1	:05am GW-65 at 7:45am. rated using a bucket alling over Inr. Set El 13 solid Ab. Comp NCAVALED portion d NO VACUUM. ENCAVAT NO VACUUM. ENCAVAT NO VACUUM. ENCAVAT 3 tomorrows. Hard we 4:45pm	b" latual from 52 to 54 torepain. Found ted more of the 6" latual to find the ie into inistric sacuur source at latual adda a cop to abandoned latual.
GCS FORM R1 (JUNE 1992)		JBMITTED BY GOLDER ASSOCIATES
	0.01	

GOLDER ASSOCIATES

PROJECT NUMBER: <u>93-82734.19</u> PROJECT TITLE: <u>2011-(ells 3,4,546 G((SEApognaion</u>))
LOCATION: JEO Landfill CONTRACTOR: Shaw
DATE 12/1/11 SMTWTFS
THE FOLLOWING WAS NOTED:
On site at 7:10 am
-Began drilling GW-61. Johnny 1897 Sick at 10:30am. Travis will comprise to
drill Gw-61. Disks on bottomon breket installed Encountered saturated
mathigh that could not be excavated wong a bucket angu WSF agre
goorwal to set well at 83' after 1 hr A dritting with no progress. Muck
at 83' to 2 80' & there fore set wall at 80' to advoid muck. Set well at 80' who
78'slotted, 12' solid BG & 12's did AG. Well set Ag detuils & Sous.
- Enclarated around GW-53 latural riser & art 18" of the boot to art
arade for latural tie-m. Used an electrofusion coupling to the in to enosting
Patual 12 between Gw-53 4 66-54. Vacuum at Gw-51 was 40". At boot
insorted silicone seal & clamp to reseal boot 6w-53. Backfilled per specs
with dean soil & waining take, Grade set at+5%. Survey sticks every 50' &
at old abandoned Intual which was hard builded with a cap. Total replaced
$ \bar{n}e = 71'$
- Raised 6W-54 lateral riser & reduced hosing.
- Raised both GW-51 well casing & lateral riser.
- Spoke to mat 4 kith & saturated soils & how they are inhibiting us tram
reacting desired dill depths. I will prepare a table that shows the doctions
where we encounter saturated sals.
- Regended slides lope between 64.53 4 64-54 & filled in a portion of the hole @
Gw 51 with dirt. Shaw will fill in the off the hole with waste from drilling
-left site at 4115pm
·

SUBMITTED BY GOLDER ASSOCIATES

GCS FORM R1 (JUNE 1992)

PAGE _____ OF _____

PROJECT NUMBER: <u>83-82734/9</u> OWNER: <u>UST</u> LOCATION: JED Landhil CONTRACTOR: <u>Shaw</u>
DATE $1^{2}/2/1$ SMTWTFS
THE FOLLOWING WAS NOTED:
-On sife at 6:55am
-Began drilling GW-58 at 7:10am. Installed slush slutes during drilling Encountered
entitated materials that could all be oxiavated using a bucket again. Thike K.
gave approval to set well at 73° after drilling for the worth liftle advancements
Bruket and as 76' but we set the well of 73', above the muck. Well set
- Pipe new excavated around GW-57 latural (iser a cut \$ 12" of the boot to get
arade too the lathal te-in. Used electromain conpline to the in tothe existing
Gw 57 lateral riser. At cut boot, inselled giliare seal a damp to reseal boot at Gw-57. Trench received bedding he pipe room soil backful, harman tabe t
approval to set well at 55' often drilling for the with little away error. Bucket could
with 40' stated, 15' solid God 11'solid 46
-Pipe crew accurated around GU-60R latual riser & fire-in to supply vaccuum to GU-GI
TIENCH received bedding, 6" piec, clean soil backfill, maining take & Shirvey rise is (every 507).
Latual risen to Ew-61 with go elbow. 185' of 6" latual installed (plus 12' d 5' risers)
-left sik, at 52m

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GCS FORM R1 (JUNE 1992)

PAGE _ OF _

PROJECT NUMBER: 93-82734,19 PROJECT TITLE: 2011- (ells 3,4,54 6 G(S Expunsion)
OWNER: WST LOCATION: JEO Landetill CONTRACTOR: Shaw
DATE 12/5/11 SMTWTFS
THE FOLLOWING WAS NOTED:
- Ch site at FLODam - Pagan brilling QW-ISR2 at 7.32 gm, Encountried Saturated natival 4 mit could not be exampted using a bicket augus, USE gave approxi- to set well at 75' often inhing in with little advancement. Budget (and an FK' but we set at 75' tradivisid muck. Wellset pur ditails a spets with 62' slotted 13'shid 86's gibled At. - Pipe crew excaved alound GW-67s find O'Stub out of I abund (Ber GW-67, Tred-in to Stubont & extinded lateral to - GW-68, Trench releved bedding, 6' pipe, clean Soil backfill, warning table on "scha well" well schedule is requested by Kelth, GW-1R, - GW-18, GW-40R, GW-21, GW-57, GW-45, GW-57, GW-27, - Pipe and example alound GW-67s with both to zawam some for an will well schedule is requested by Kelth, GW-1R, - GW-18, GW-40R, GW-21, GW-57, GW-45, GW-50, 'SCH57, GW-27, - Pipe and example alound GW-21 lateral ison to them to zawam some for an 22. Therefored applote 40'. - Telf sile Briday at 5pm, Surived GW-28 with Kelth, N=1356288.22 E= 62483.01 Eler = 267.5 shik up s' A6
GCS FORM R1 (JUNE 1992)

PAGE ____ OF ____ PROJECT TITLE: 2011 - Cells 3, 4, 5, 4 6 GUS ERDANSION PROJECT NUMBER: 83-82734.19 **OWNER:** USE LOCATION: JED Landfill CONTRACTOR: Shaw SMTWTFS DATE 12/6/11 THE FOLLOWING WAS NOTED: -On site at 7.05 am RIN 641-14R hor 611 Inn ς SIZ h Ø DNR WWA aband ONIC 100 E 6W12 lomo NIM 4 hm 77 I 11 (CIPINA) beddir SOY LW H SWINCY Shi uathón s was BM. ٥ſ KUN hat MGHIL ono 644 6 OVIIV 6 and 8 conla 6 61 ctrew. alle Z In 5h applan ก/ W ん 6hr 5*K* 6W-78 appNA 50. turads SW om

SUBMITTED BY GOLDER ASSOCIATES

GCS FORM R1 (JUNE 1992)

PAGE _ / _ OF _/

PROJECT NUMBER: 83-82734/9 PROJECT TITLE: 2011 - (ells 3, 4, 54, 66(Us Ex pansit) OWNER: WSF CONTRACTOR: 5haw DATE 12/7/h SMTWTFS
THE FOLLOWING WAS NOTED:
-On site of Fam
-Drillers benched at the new location for GLJ-14R which took approved. Thr.
Beyon drilling GWHYRY (new location approx, 30' SEED existing GWHY & 5'
upslope of original ow-14R water which was a bandoned). Encountered
saturated noticals that could not be excavated using a bucket angen UST
gave apprival to set well at 55. We set the well at 53' to adovid
The milek with 40' perf/solled, 13' solld BG, & 7' solid AG. Wallsof
por details & spers.
- Pipe crew completed trench from GW-27 to GW-28 (approx 270' long 6"
afund which supplied valuum to Gw 28, Trench received, bedding, 6"pipe,
rean sul backfill, walning tape & sulvey rising (every SOJ,
-Drill crew began for build bench for GW-30RI ground 12:45 pm which
tack approver the to complete Drilled approver 38' when burchole becanto
cove in on itself. Burchelie diptri droped to 35 every thuligh diller
could "push" his prelet griggin to 20. Soils were extracted statted at
droth AD', so we pulled 18'ST soils out . WST gave approval to abandured
borehule à redrill at a redriby lacation
-Pipe crew mounded dist around ow-ISR's & put wellhed on & regraded
slideslopes
- Loft Steat 4.30pm

SUBMITTED BY GOLDER ASSOCIATES

GCS FORM R1 (JUNE 1992)

PROJECT NUMBER: <u>83-82743%</u> /9 PROJECT TITLE: <u>2011-Cells 3,45466(LS Engransion</u> OWNER: <u>USF</u> LOCATION: <u>JED LONDER!</u> CONTRACTOR: <u>Shaw</u>
DATE 12/8/11 SMTW/FS
THE FOLLOWING WAS NOTED:
-On site at Fam
- Orillers prepared bench for New located 6W-30R1, Rolocatul bure hole
CADDIDA. 70' S(SE) AL OXISTING GW-30 & ADDRIM. 5' NDSLOPE.
Encountered saturated materials that could not be accorded using
a bucket augulat 60.5' Set well per details & specs & 60'
with 48' slutted, 12' solid B6 & 12' solid A6.
- Pipe crew munded diff around wells a installed wellhead that
on existing wells 64-21, 64-27, & 64-51. Installed wellheads
trum abandhed GW-ISR & GW-14 to GW-15RZ SI GW-14RI.
-Abandered OW-14 appropris 3' BG with Cap prevalue & strews
Electended GW-14 latitud to GW-14RI.
-Abandened GW-30 approx 3' BG with approx glue, & Strews.
-Surveyed Ew-31 with reals a west lided 12's furdiste to be at
grader shaw will not drill this wall at this time & will not
Run a lateral from GU-ZORI to GW-31.
-Surveyed a evaluated Gw-4R, Gw-18, Gw-40R, Gw-54, Gw-21, Gw-95,
Gw-SD, GW-ST, & GW-24 to detanine it'a sister well should be
diffed why possible signs with should be at Gir-ST which would
more and a start a start
Well of GW SI at this time
- Lat Sik, at the 4.50 pm

SUBMITTED BY GOLDER ASSOCIATES

GCS FORM R1 (JUNE 1992)

	P	AGE OF		
OWNER:			2011- (ells 3, 4, 5, 2 6 G((S DApa	insing
LOCATION:ED L	Mon U	CONTRACTOR.	shaw	
DATE	12/9/11	SMTWTFS		
THE FOLLOWING WAS	S NOTED:			
· On site at 7.3				,
		latural to 66	2-30R. Latual line include	el
- Rinch List	<u>t</u> ,			
	llhads at all ren	, wells		
	at ortraction wel			
	eslopia, as needed	•		
D N	iduin areas			
"Don on site to		impletion wa		
- Kericus (pl) 7 1 with WST.	notizontal collecti	or design a co	nstrution procedures	
	2) pm.			
			· · · · · · · · · · · · · · · · · · ·	
		· · · · ·		
······				
		· · · · ·		
	· · · · · · · · · · · · · · · ·			
			.5	
	S	UBMITTED BY	GOLDER ASSOCIATES	
		Versni	GOLDER ASSOCIATES	
GCS FORM R1 (JUNE 1992)			MONITOR	

PROJECT NUMBER: OWNER: WST LOCATION: JED W DATE		CONTRACTOR:	2011- Cells 3,4,5,3 6 GUS Expa Snaw
DATE	12/14/11	SMTWTFS	
THE FOLLOWING WA			
-On site of 7:30an			
-SILVEYOLS ON SITE	iom 10am-1pm Sur	JEANING CITS ANAN	
	10" solid & self p		
	Bid pipersied trees		sused as backfill material for
horizontals (His		1	
			: Bottom = store Top & aland=
time chips process		ie the chips = qu	eotextile
left site at 2:30	pm		
- ·	·		
		······································	
	×		
	<u> </u>		
<u></u>			
<u></u>	<u> </u>		
	S		GOLDER ASSOCIATES
	S		
CS FORM R1	S		GOLDER ASSOCIATES

PAGE __/__ OF __/__

PROJECT NUMBER: OWNER:	83 \$ 27 34,19	PROJECT TITLE: 2011 - Cells 3,4,5,8 6 CUS EAPSING
LOCATION: JEDLAN	dfill	CONTRACTOR: Shav
DATE	12/15/11	SMIWTFS
THE FOLLOWING WAS	NOTED:	
-On site at 7:15an		
	illing trash in le	117 where HGL-2 will be installed
	3 on #6(-2	
	wh most of the day	
-Trenched approve ~ Cut 10" riser at to		Ends received rock
22° elbuw at 8	e-in location to accor	
Tool In I can I A	solid #DPE 10" SD	Related a 8×10 reducer
Trench regime	of store then	R 11 at the in location pendesign channes
on top, gy		STURE STURE STURE
-Left site at 4130		and the to the top solid a 150 pert,
	P	
Mart		
	Ð	
· · · · · · · · · · · · · · · · · · ·		
	SUR	MITTED BY GOLDER ASSOCIATES
	000	
GCS FORM R1		MONITOR
(JUNE 1992)	AAI *	
	GOLDE	RASSOCIATES

PROJECT NUMBE OWNER: 65 LOCATION: 580	
DATE	18/16/11 SMTW FS
THE FOLLOWING \	WAS NOTED:
-On site at =	
- Surveyed to	op of pipe for in-place pipe O to 150'
- Trenched g	ponin 300 of HC. Trench received 1' of store, 10"
pont HDrt	SOKI pipe, +1.5 of thre chips, geotextile, strash
-surveyed m	He stund double successful and successful and
Ontective	
-Left Site	tSpm
<u>_</u>	
<u> </u>	
GCS FORM R1	SUBMITTED BY GOLDER ASSOCIATES
(JUNE 1992)	GOLDER ASSOCIATES

	DSE
	SED (antifil) CONTRACTOR: Shaw
D	ATE 12/17/11 SMTWTFS
THE FOLLOW	NG WAS NOTED:
-0051e a	
-Continue Received	1 of size, 10" perf. Hope SDR 11 pine. + 1.5 of the chines
GLOTON Rah OU	file, & toach
- added	a pen trachips.
-last 30	in perf. 10" pipe, receiped all store to protect
- Salvey	nsers installed
-Leff-sette	at litem
	SUBMITTED BY GOLDER ASSOCIATES
CS FORM R1	MONITOR
JUNE 1992)	MONTOR
	GOLDER ASSOCIATES

PROJEC	TNUMBER: 83-8273419 PROJECT TITLE: 2011-(ells 34, 5, \$6 GCISEMPARE
LOCATIO	
	DATE 12/9/1/ SMTWTFS
THE FOL	LOWING WAS NOTED:
-00	site at tam
Pin	oh 119
	SULVEY HE W/ Kenth
ガ	Backfoll remaining thereby
35	Ro-Wate 10" pipe
YX	cheanup lay duwn aron
	Remark Sulvey pipez
6	Infall phone E Bri encompressor (02m)
- Had	to recipite putturs & UGC-2 & Sump to Show
- EVT	my 50 because. Share did not place Share ipipe in
<u> </u>	poppe
-Next	-466
$-\frac{1}{2}$	harve a nearly 2012 (Jan)
2)	SHE CUITEDAY has enough pipe 1 Ock & geodexille
-417	STLE at 1:30 pm
	SUBMITTED BY GOLDER ASSOCIATES
	enonia duna
SCS FORM R1	MONITOR
JUNE 1992)	
	GOLDER ASSOCIATES

	P	AGE _1 OF _/	
PROJECT NUMBER:	43-82734,19 E	PROJECT TITLE:	2011-Cells 3, 4, 5, 3 6 GCCS Exp
LOCATION:) Landihii	CONTRACTOR:	Shaw
DATE	1/4/12	SMTWTFS	
THE FOLLOWING WAS			
- (non to site			
-Renewed HAS	P		
-Tailgate wit	h shaw on pi	Noosed work	SLOPE
Thespectra -	The chips - Ac	+ acceptab	C. Tire chips must
- Trench 20	d 2 times	ND SULLA 2	342 X (c+ 19) put
at 30/0, A	11 ofter gt sy		5704 MIST 150 perf
-1st-sump an	mit at 300'	6	
- Cut 10" rising	at the in locat	non to alcom	modal For gride
C(Sa)	sed a zzo elbo	w at 8" pire	a then havd welled
- FUC 157 100	educer	received	10 51-1 14
buttom 10	'sulid She	1) st clear	i of stone on the
location, p.	The receired ex	tra dirt the	protrit pres
- FEAD SUMO	4 187-300' tO	Sump	
- FUL HE SUH	Pi depth app	ma zi for	m tipel pritective
-10ft Site Cot	- 520 pm	ed atter	Tre Chyds
	2.20 pm		-
5			
	<u> </u>		
	50		GOLDER ASSOCIATES
GCS FORM R1		N	MONITOR P
(JUNE 1992)			

	PAGE OF
PROJECT NUMBER: OWNER: LOCATION:	<u>83-82739,19</u> PROJECT TITLE: <u>2011-Cells 3, 4, 5, 46 GCLS Erapaña</u> <u>Anel FII</u> CONTRACTOR: <u>Shaw</u>
DATE	1/5/12 SMTWTFS
THE FOLLOWING WA	S NOTED:
-On site at ?	7:15am
-Continued.	to trench HGC-y Trench received 1'50 stone
10 pert	Trench Q. 5%. +1.5 of the chips geotistle,
- Fir each	HC SIMP, Leath approva 2 from topy protective
- Met with	mile to discuss promety headly della
- Discussed	L heading deanous lalations to the inter Stren
- For cell	8 with mike
- left Site	at 5:15 ph
<u> </u>	
A	
)	
GCS FORM R1	SUBMITTED BY GOLDER ASSOCIATES
(JUNE 1992)	GOLDER ASSOCIATES

PAGE 0F'
PROJECT NUMBER: <u>83-82734</u> /PROJECT TITLE: <u>2011-Cells 34586 600 CApenso</u> OWNER: <u>WEF</u> LOCATION: <u>TED Cand Fu</u> CONTRACTOR: <u>Shew</u>
DATE 1/6/12 SMTWTFS
THE FOLLOWING WAS NOTED:
-On 314 of 715 am
- Lots of tuy
- completed rest of HGC-4 trench, Tranch received 1'sh
stire, 10 perh HOPE SOR 11 pipe, ++1,5 A- Dre chini
overthe a trach Trench of 500,
- For each HC sump depth appropria, 2 From two h
protective sul, sture whe added a then tire chips
- Last 20' of they received all store to puticit pipe from
Shall all all all all
- Shreved all remaining 466-4.
-Lookati perimety heady idations -Left site at Silsom
Full Silver
SUBMITTED BY GOLDER ASSOCIATES
GCS FORM R1 MONITOR
(JUNE 1992)



12, 6"

SIZE LINE

DATE OF TEST

TIME OF TEST

LENGTH OF TEST

PRESSURE @ START 13 psi

AIR LOSS

APP. LENGTH OF LINE 18= 10 - = 87 10 6 = 8 10 11/21/11 1407____ 60 Mirs 0,2 psi (loss due to p. cloudy skies)

PASSED

FAILED

TEST RESULTS:

TEST PERFORMED BY:

Name Kon HAbu FSful

Company <u>SAAW</u>

Name JOSH RICHARDS TEST WITNESSED BY: Company Goldy Associate

JOB #: 144366 JOB NAME: JED



SIZE LINE

APP, LENGTH OF LINE

DATE OF TEST

TIME OF TEST

I ENGTH OF TEST

PRESSURE @ START

AIR LOSS

TEST RESULTS:

12", 6" 12" 198.8 FT 6-8FT.4 11/19/11 8:32 1HR 10,5 B

PASSED 7 FALED

TEST PERFORMED BY:

Name Ken HAGOFSK 1 Company SHAW

TEST WITNESSED BY:

Name JOSH RICHARDS Company GOLDER ASSOCIATES

JOB #: 144368 JOB NAME: JED



SIZE LINE

APP. LENGTH OF LINE

DATE OF TEST

TIME OF TEST

LENGTH OF TEST

PRESSURE @ START

AIR LOSS

TEST RESULTS:

12", 6" 12" 198.8 FT 6" 87,4 11/19/11 8:32 1 HR 10.5 B

PASSED FAILED

TEST PERFORMED BY:

Name	Ken	4060	FSt	1	
Compa	S S	HAN			

TEST WITNESSED BY:

Name JOSH RICHARDS

Company Gorden Associates

JOB #: 144318 JOB NAME: JED



SIZE LINE	12", 6' Rosen
APP. LENGTH OF LINE	12 47 ft 6'= 24 fo
DATE OF TEST	11/18/11
TIME OF TEST	2:06
LENGTH OF TEST	JHA
PRESSURE @ START	/0
AIR LOSS	NUNT
TEST RESULTS:	PASSED
TEST PERFORMED BY:	Name Ken Hoho FSKY
	Company <u>SHOW</u>
TEST WITNESSED BY:	Name Josh Rumans Company Grince Associates
JOB #: <u>/44348</u> JOE	NAME: JED

APPENDIX J CERTIFICATION OF CONSTRUCTION COMPLETION OF A SOLID WASTE MANAGEMENT FACILITY



Florida Department of Environmental Protection Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, FL 32399-2400 DEP Form # <u>62-701.900(2)</u> Form Title <u>Certification of Construction Completion</u> Effective Date <u>May 19, 1994</u>

DEP Application No.

(Filled by DEP)

Certification of Construction Completion of a Solid Waste Management Facility

DEP Construction Permit No: SC49-0199726-017 County: Osceola

Name of Project: 2011 Cells 3, 4, 5, 6 and 7 Gas Collection and Control System Expansion

Name of Owner: Omni Waste of Osceola County, LLC

Name of Engineer: Golder Associates Inc.

Type of Project: Gas Collection and Control System (GCCS) Expansion Construction

Cost: Estimate \$ 450,000

Actual \$ 450,000

Site Design: Quantity: 7,500 ton/day Site Acreage: Phase I: 54, Phase II: 35 Acres

Deviations from Plans and Application Approved by DEP: The construction was conducted in

general accordance with the submitted Phase I and Phase II Construction Drawings and submitted

Modification Permit application package associated with Permit No. SO40-0199726-015 with some

Intermediate modifications as described in Section 2 of the Construction Record Documentation

Report. These modifications didn't alter the performance or design intent of the system.

Address and Telephone No. of Site: 1501 Omni Way, St. Cloud, Florida 34773; (407) 891-3720

Name(s) of Site Supervisor: Mike Kaiser

Date Site inspection is requested: As soon as possible

This is to certify that, with the exception of any deviation noted above, the construction of the project has been completed in substantial accordance with the plans authorized by Construction

Permit No. SC49-0199726-017

Date: 2/22/12

:Dated: September 22, 2011

Signature of Professional Engineer

Page 1 of 1

Northwest District 160 Governmental Center Pensacola, FL 32501-5794 850-595-8360 Northeast District 7825 Baymeadows Way, Ste. B200 Jacksonville, FL 32256-7590 904-448-4300 Central District 3319 Maguire Blvd., Ste. 232 Orlando, FL 32803-3767 407-894-7555 Southwest District 3804 Coconut Palm Dr. Tampa, FL 33619 813-744-6100 South District 2295 Victoria Ave., Ste. 364 Fort Myers, FL 33901-3881 941-332-6975 Southeast District 400 North Congress Ave. West Palm Beach, FL 33401 561-681-6600